

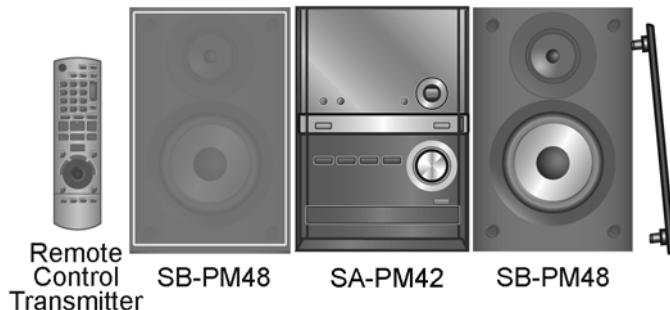
Service Manual

CD Stereo System

Model No. **SA-PM42EG**

SA-PM42EF

SA-PM42EP



Product Color: (K)...Black Type

Notes: Please refer to the Original Service Manual for :

- CD Mechanism Unit (DLS6C), Order No. MD0803034CE
- Speaker system SB-PM48EG-K, Order No. PSG0902008CE

⚠ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

IMPORTANT SAFETY NOTICE

There are special components used in this equipment which are important for safety. These parts are marked by **⚠** in the Schematic Diagrams, Circuit Board Diagrams, Exploded Views and Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

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1 Safety Precautions

1.1. General Guidelines

1. When servicing, observe the original lead dress. If a short circuit is found, replace all parts which have been overheated or damaged by the short circuit.
2. After servicing, see to it that all the protective devices such as insulation barriers, insulation papers shields are properly installed.
3. After servicing, carry out the following leakage current checks to prevent the customer from being exposed to shock hazards.

1.1.1. Leakage Current Cold Check

1. Unplug the AC cord and connect a jumper between the two prongs on the plug.
2. measure the resistance value, with an ohmmeter between the jumpered AC plug and each exposed metallic cabinet part on the equipment such as screwheads, connectors, control shafts, etc. When the exposed metallic part has a return path to the chassis, the reading should be between $1M\Omega$ and $5.2M\Omega$. When the exposed metal does not have a return path to the chassis, the reading must be ∞

1.1.2. Leakage Current Hot Check

1. Plug the AC cord directly into the AC outlet. Do not use an isolation transformer for this check.
2. Connect a $1.5k\Omega$, 10 watts resistor, in parallel with a $0.15\mu F$ capacitors, between each exposed metallic part on the set and a good earth ground such as a water pipe, as shown in Figure 1.
3. Use an AC voltmeter, with 1000 ohms/volt or more sensitivity, to measure the potential across the resistor.
4. Check each exposed metallic part, and measure the voltage at each point.
5. Reverse the AC plug in the AC outlet and repeat each of the above measurements.
6. The potential at any point should not exceed 0.75 volts RMS. A leakage current tester (Simpson Model 229 or equivalent) may be used to make the hot checks, leakage current must not exceed 1/2 milliamp. In case a measurement is outside of the limits specified, there is a possibility of a shock hazard, and the equipment should be repaired and rechecked before it is returned to the customer.

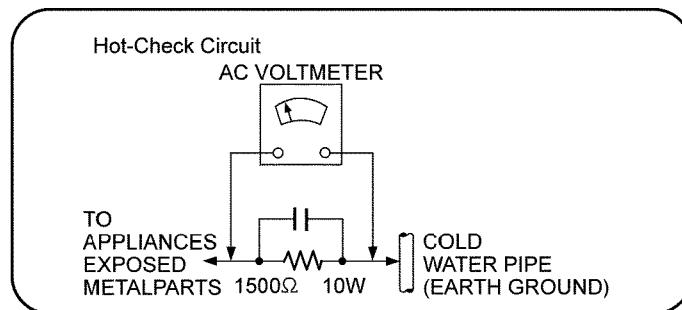


Figure. 1

1.2. Before Repair and Adjustment

Caution : DO NOT SHORT-CIRCUIT DIRECTLY (with a screwdriver blade, for instance), as this may destroy solid state devices. After repairs are completed, restore power gradually using a variac, to avoid overcurrent.

- Current consumption at AC 220-240V, at 50Hz in NO SIGNAL mode (at volume min in FM Tuner mode) should be ~150 mA.

1.3. Protection Circuitry

The protection circuitry may have operated if either of the following conditions are noticed:

- No sound is heard when the power is turned on.
- Sound stops during a performance.

The function of this circuitry is to prevent circuitry damage if, for example, the positive and negative speaker connection wires are "shorted", or if speaker systems with an impedance less than the indicated rated impedance of the amplifier are used.

If this occurs, follow the procedure outlined below:

1. Turn off the power.
2. Determine the cause of the problem and correct it.
3. Turn on the power once again after one minute.

Note:

When the protection circuitry functions, the unit will not operate unless the power is first turned off and then on again.

1.4. Safety Part Information

Safety Parts List:

There are special components used in this equipment which are important for safety.

These parts are marked by  in the Schematic Diagrams, Exploded View & Replacement Parts List. It is essential that these critical parts should be replaced with manufacturer's specified parts to prevent shock, fire or other hazards. Do not modify the original design without permission of manufacturer.

Table 1

Safety	Ref. No.	Part No.	Part Name & Description	Remarks
	L5901	ELF15N035AN	LINE FILTER	
	T5901	G4CYBYY00022	TRANSFORMER	
	T5902	G4C2AAJ00005	BACK UP TRANSFORMER	
	Z5901	ERZVA5Z471	ZENER	
	RL5901	K6B1AEA00003	POWER RELAY	
	F5901	K5D102BLA013	FUSE	
	FP5901	K5G502AA0002	FUSE PROTECTOR	
	JK5901	K2AA2B000011	AC INLET	
	R260	ERD2FCVG470T	47 1/4W	
	R5905	ERD2FCVG120T	12 1/4W	
	PCB2	REPX0849HA	TRANSFORMER P.C.B.	(RTL)
	401	RAEX0190Z-V	TRAVERSE UNIT	
	22	RFKHAPM42EGK	REAR CABINET ASS'Y	EG
	22	RFKHAPM42EPK	REAR CABINET ASS'Y	EP
	22	RFKHAPM42EFK	REAR CABINET ASS'Y	EF
	A2	K2CQ2CA00007	AC CORD	
	A3	RQTX0186-2D	O/I BOOK (Ge/It/Fr/Sp)	EF
	A3	RQTX0187-2H	O/I BOOK (Du/Da/Sw)	EG
	A3	RQTX0188-2E	O/I BOOK (Po/Cz/Ar)	EP
	A3	RQTX0189-2R	O/I BOOK (Ru/Ur)	EP
	A3	RQTX0191-2B	O/I BOOK (En)	EP

2 Warning

2.1. Prevention of Electro Static Discharge (ESD) to Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by electrostatic discharge (ESD).

1. Immediately before handling any semiconductor component or semiconductor-equipied assembly, drain off any ESD on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging ESD wrist strap, which should be removed for potential shock reasons prior to applying power to the unit under test.
2. After removing an electrical assembly equiped with ES devices, place the assembly on a conductive surface such as aluminium foil, to prevent electrostatic charge build up or exposure of the assembly.
3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
4. Use only an anti-static solder remover device. Some solder removal devices not classified as "anti-static (ESD protected)" can generate electrical charge sufficient to damage ES devices.
5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminium foil or comparable conductive material).
7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.

Caution :

Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.

8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity (ESD) sufficient to damage an ES device).

2.2. Precaution of Laser Diode

CAUTION!

THIS PRODUCT UTILIZES A LASER.

USE OF CONTROLS OR ADJUSTMENTS OR PERFORMANCE OF PROCEDURES OTHER THAN THOSE SPECIFIED HEREIN MAY RESULT IN HAZARDOUS RADIATION EXPOSURE.

Caution:

This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pickup lens.

Wavelength: 785 nm (CD)

Maximum output radiation power from pickup: 100 μW/VDE

Laser radiation from the pickup unit is safety level, but be sure the followings:

1. Do not disassemble the pickup unit, since radiation from exposed laser diode is dangerous.
2. Do not adjust the variable resistor on the pickup unit. It was already adjusted.
3. Do not look at the focus lens using optical instruments.
4. Recommend not to look at pickup lens for a long time.

ACHTUNG :

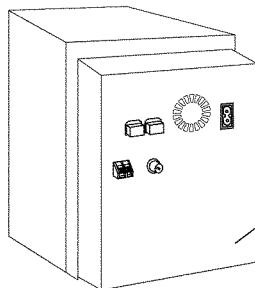
Dieses Produkt enthält eine Laserdiode. Im eingeschalteten Zustand wird unsichtbare Laserstrahlung von der Lasereinheit abgestrahlt.

Wellenlänge : 785 nm (CD)

Maximale Strahlungsleistung der Lasereinheit :100 μW/VDE

Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

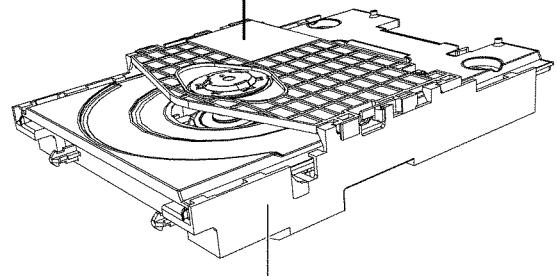
1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
2. Den werkseitig justierten Einstellregler der Lasereinheit nicht verstellen.
3. Nicht mit optischen Instrumenten in die Fokussierlinse blicken.
4. Nicht über längere Zeit in die Fokussierlinse blicken.



Back of product



Inside of product



CD Mechanism Unit (DLS6C)

2.3. Service caution based on Legal restrictions

2.3.1. General description about Lead Free Solder (PbF)

The lead free solder has been used in the mounting process of all electrical components on the printed circuit boards used for this equipment in considering the globally environmental conservation.

The normal solder is the alloy of tin (Sn) and lead (Pb). On the other hand, the lead free solder is the alloy mainly consists of tin (Sn), silver (Ag) and Copper (Cu), and the melting point of the lead free solder is higher approx.30 degrees C (86°F) more than that of the normal solder.

Definition of PCB Lead Free Solder being used

The letter of "PbF" is printed either foil side or components side on the PCB using the lead free solder.
(See right figure)

PbF

Service caution for repair work using Lead Free Solder (PbF)

- The lead free solder has to be used when repairing the equipment for which the lead free solder is used.
(Definition: The letter of "PbF" is printed on the PCB using the lead free solder.)
- To put lead free solder, it should be well molten and mixed with the original lead free solder.
- Remove the remaining lead free solder on the PCB cleanly for soldering of the new IC.
- Since the melting point of the lead free solder is higher than that of the normal lead solder, it takes the longer time to melt the lead free solder.
- Use the soldering iron (more than 70W) equipped with the temperature control after setting the temperature at 350±30 degrees C (662±86°F).

Recommended Lead Free Solder (Service Parts Route.)

- The following 3 types of lead free solder are available through the service parts route.
RFKZ03D01K-----(0.3mm 100g Reel)
RFKZ06D01K-----(0.6mm 100g Reel)
RFKZ10D01K-----(1.0mm 100g Reel)

Note

* Ingredient: Tin (Sn), 96.5%, Silver (Ag) 3.0%, Copper (Cu) 0.5%, Cobalt (Co) / Germanium (Ge) 0.1 to 0.3%

2.4. Handling Precaution for Traverse Unit

The laser diode in the optical pickup unit may break down due to static electricity of clothes or human body. Special care must be taken avoid caution to electrostatic breakdown when servicing and handling the laser diode in the traverse unit.

2.4.1. Cautions to Be Taken in Handling the Optical Pickup Unit

The laser diode in the optical pickup unit may be damaged due to electrostatic discharge generating from clothes or human body. Special care must be taken avoid caution to electrostatic discharge damage when servicing the laser diode.

1. Do not give a considerable shock to the optical pickup unit as it has an extremely high-precise structure.
2. To prevent the laser diode from the electrostatic discharge damage, the flexible cable of the optical pickup unit removed should be short-circuited with a short pin or a clip.
3. The flexible cable may be cut off if an excessive force is applied to it. Use caution when handling the flexible cable.
4. The antistatic FPC is connected to the new optical pickup unit. After replacing the optical pickup unit and connecting the flexible cable, cut off the antistatic FPC.

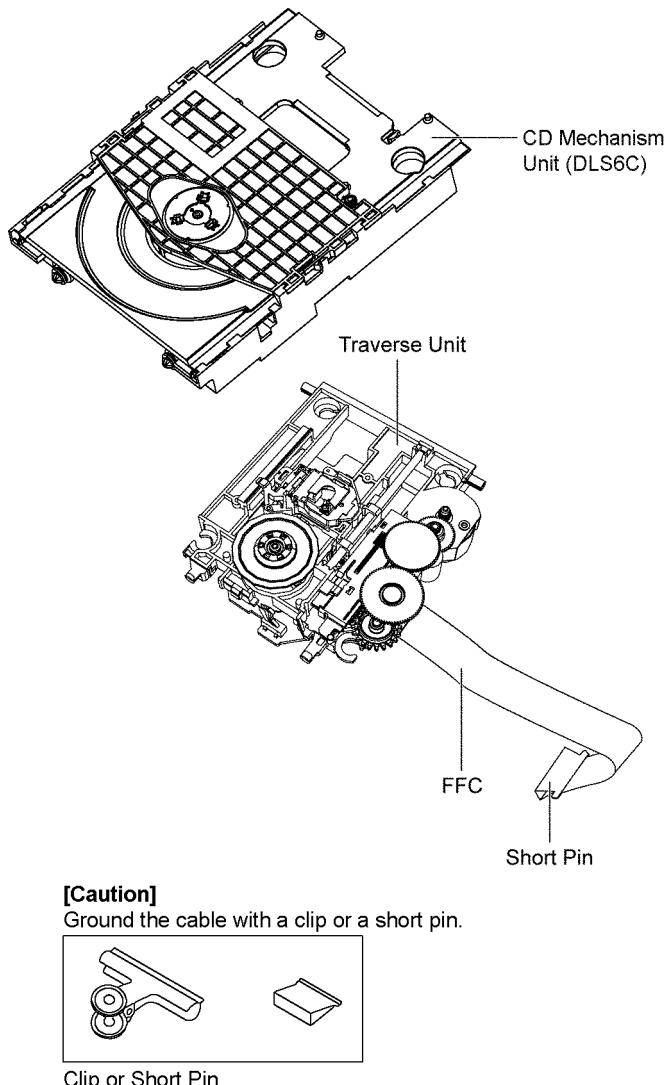


Figure 1

2.4.2. Grounding for electrostatic breakdown prevention

Some devices such as the CD player use the optical pickup (laser diode) and the optical pickup will be damaged by static electricity in the working environment. Proceed servicing works under the working environment where grounding works is completed.

2.4.2.1. Worktable grounding

1. Put a conductive material (sheet) or iron sheet on the area where the optical pickup is placed, and ground the sheet.

2.4.2.2. Human body grounding

1. Use the anti-static wrist strap to discharge the static electricity from your body (Figure 2).

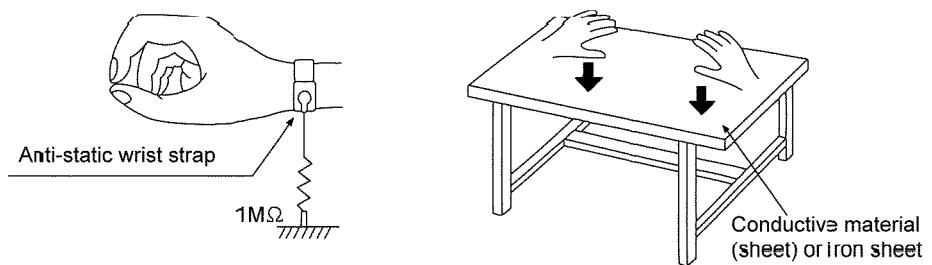


Figure 2

3 Service Navigation

3.1. Service Information

This service manual contains technical information which will allow service personnel's to understand and service this model. Please place orders using the parts list and not the drawing reference numbers.

If the circuit is changed or modified, this information will be followed by supplement service manual to be filed with original service manual.

- **CD Mechanism Unit :**

1. This model uses CD Mechanism Unit (DLS6C).

- **Micro-processor :**

1. The following components are supplied as an assembled part.
 - Micro-processor IC, IC800 is supplied as assembled part, (RFKWMMPM38EG).

4 Specifications

■ Amplifier Section

RMS Output Power Stereo Mode

Front Ch (both channel driven)

20 W per channel (4 Ω),
1 kHz, 10% THD

Phone jack

Terminal

Stereo, 3.5 mm

■ Tuner Section

Preset station

FM 30 stations
AM 15 stations

Frequency Modulation (FM)

Frequency range

87.50 MHz to 108.00 MHz
(50 kHz step)

Antenna terminals

75 Ω (unbalanced)

Amplitude Modulation (AM)

Frequency range

522 kHz to 1629 kHz (9 kHz step)

■ CD Section

Disc played [8 cm or 12 cm]

- (1) CD-Audio (CD-DA)
- (2) CD-R/RW (CD-DA, MP3)
- (3) MP3

Pickup

Wavelength

785 nm

Laser power

CLASS 1 (CD)

Audio output (Disc)

Number of channels

FL, FR, 2 channel

■ USB Section

Supported audio file format

MP3 (*.mp3)

Maximum port power

500 mA

■ General

Power supply

AC 220 to 240 V, 50 Hz

Power consumption

73 W

Dimensions (W x H x D)

153 mm x 226 mm x 292 mm

Mass

2.5 kg

Operating temperature range

0°C to +40°C

Operating humidity range

35% to 80 % RH (no condensation)

Power consumption in standby mode 0.8 W (approx)

Notes :

1. Specifications are subject to change without notices. Mass and dimensions are approximate.
2. Total harmonic distortion is measured by the digital spectrum analyzer.

■ System : SC-PM42EF-K

Music center: SA-PM42EF-K
Speaker: SB-PM48EG-K

■ System : SC-PM42EG-K

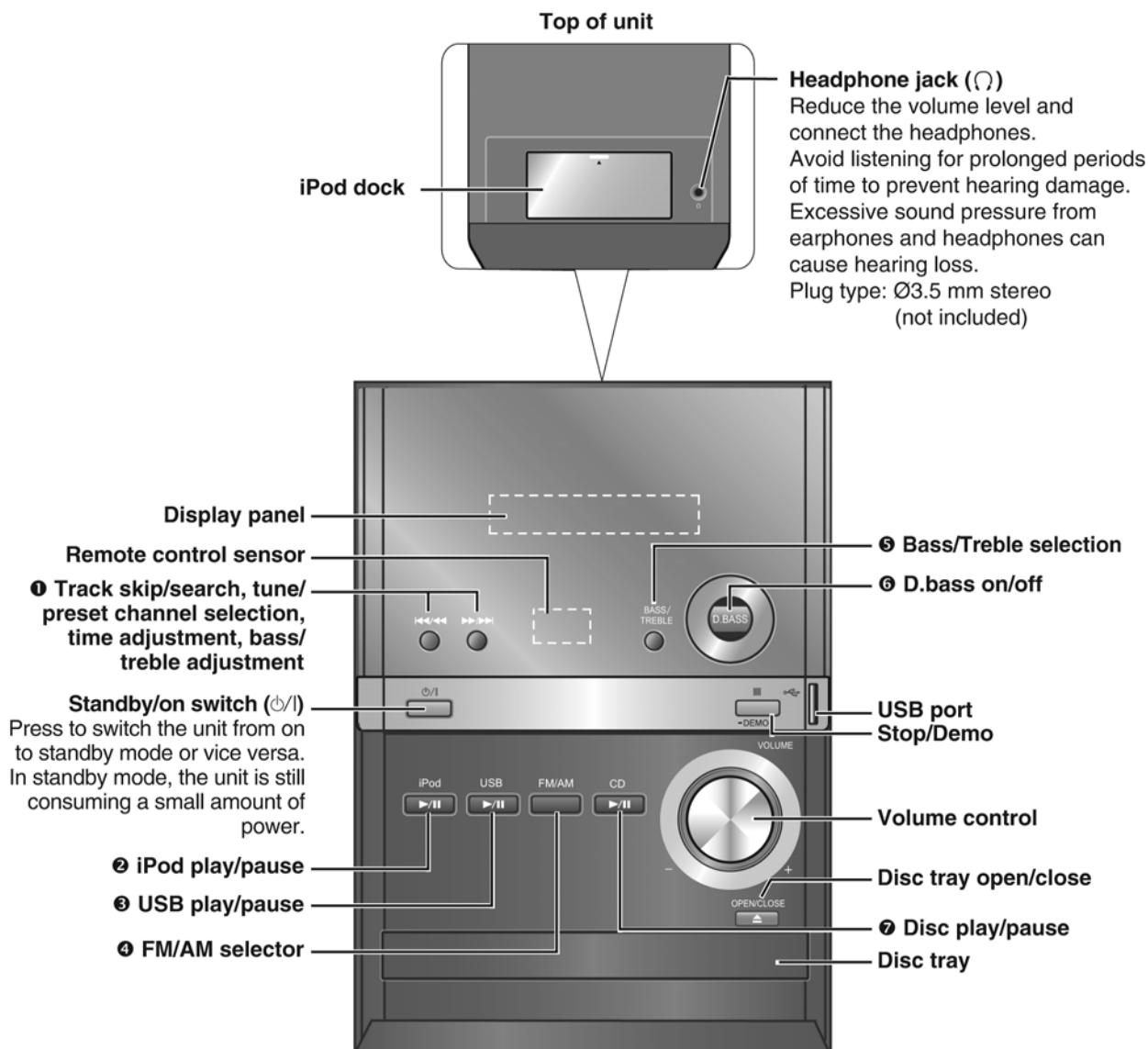
Music center: SA-PM42EG-K
Speaker: SB-PM48EG-K

■ System : SC-PM42EP-K

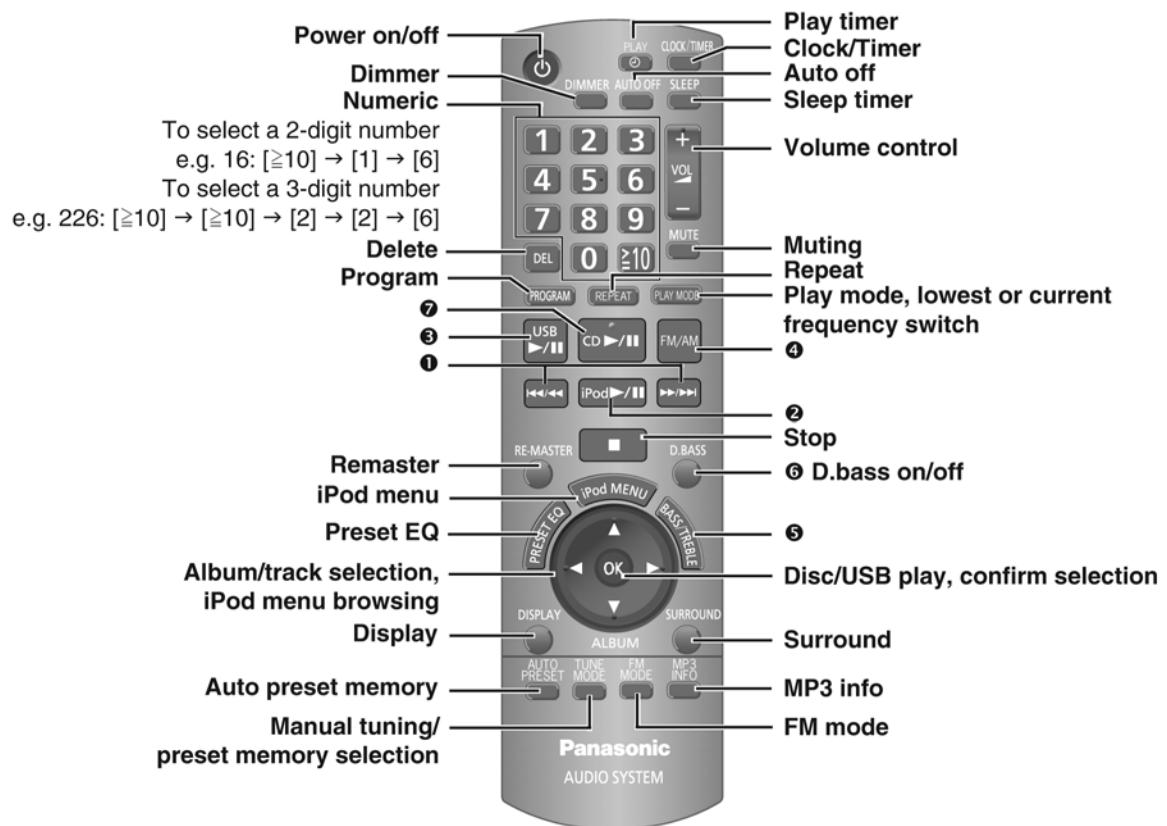
Music center: SA-PM42EP-K
Speaker: SB-PM48EG-K

5 Location of Controls and Components

5.1. Main Unit Key Button Operations



5.2. Remote Control Key Button Operations



5.3. Media Information

Note

This unit can play MP3 files and CD-DA format audio CD-R/RW that have been finalized.

CD

- This unit can access up to 99 tracks.
- It may not be able to play some CD-R/RW depending on the condition of the recording.
- Do not use irregularly shaped discs.
- Do not use discs with labels and stickers that are coming off or with adhesive exuding from under labels and stickers.
- Do not attach extra labels or stickers on the disc.
- Do not write anything on the disc.

Using DualDisc

The "CD" sides of DualDisc do not meet the CD-DA standard so it may not be possible to play them on this unit.

MP3

Files are treated as tracks and folders are treated as albums.

- This unit can access up to 999 tracks, 255 albums and 20 sessions.
- Files must have the extension: ".MP3" or ".mp3"
- Disc must conform to ISO9660 level 1 or 2 (except for extended formats).
- To play in a certain order, prefix the folder and file names with the 3-digit numbers in the order you want to play them.

USB compatible devices

Devices which are defined as USB mass storage class:

- USB devices that support bulk only transfer.
- USB devices that support USB 2.0 full speed.

USB supported format

Files must have the extension ".mp3" or ".MP3".

Note

- CBI (Control/Bulk/Interrupt) is not supported.
- A device using NTFS file system is not supported [Only FAT12/16/32 (File Allocation Table 12/16/32) file system is supported].
- Depending on the sector size, some files may not work.
- This unit can access up to 255 albums (including blank folders) and 2500 tracks.
- The maximum number of tracks in a folder are 999 tracks.
- Only one memory card will be selected when connecting a multiport USB card reader. Typically the first memory card inserted.
- Do not unplug the USB device during reading or playback.
- Disconnect the USB card reader from the unit when you remove the memory card. Failure to do so may cause malfunction to the device.
- When you connect a compatible digital audio player to the USB port, charging may be activated. It will not charge when the unit is switched to standby mode or iPod mode.

Charging the iPod

- iPod will start recharging regardless of whether this unit is in On or Standby condition.
- "IPOD *" will be shown on the main unit's display during iPod charging in main unit standby mode.
- Check iPod to see if the battery is fully recharged.
- If you are not using iPod for an extended period of time after recharging has completed, disconnect it from main unit, as the battery will be depleted naturally. (Once fully recharged, additional recharging will not occur.)
- iPod will not charge when the main unit is in USB mode.

Compatible iPod

Name	Memory size
iPod touch 2nd generation	8 GB, 16 GB, 32 GB
iPod nano 4th generation (video)	8 GB, 16 GB
iPod classic	120 GB
iPod touch 1st generation	8 GB, 16 GB, 32 GB
iPod nano 3rd generation (video)	4 GB, 8 GB
iPod classic	80 GB, 160 GB
iPod nano 2nd generation (aluminum)	2 GB, 4 GB, 8 GB
iPod 5th generation (video)	60 GB, 80 GB
iPod 5th generation (video)	30 GB
iPod nano 1st generation	1 GB, 2 GB, 4 GB
iPod 4th generation (colour display)	40 GB, 60 GB
iPod 4th generation (colour display)	20 GB, 30 GB
iPod 4th generation	40 GB
iPod 4th generation	20 GB
iPod mini	4 GB, 6 GB

- Compatibility depends on the software version of your iPod.

iPod is a trademark of Apple Inc., registered in the U.S. and other countries.

6 Self-diagnostic and special mode setting

This unit is equipped with features of self-diagnostic & special mode setting for checking the functions & reliability.

6.1. Entering into Self-diagnostic Mode

Here is the procedure to enter into self-diagnostic mode:

Step 1 : Switch to CD function

Step 2 : Press the [CD ▶/II] key of the main set for more than 2 seconds. While pressing this key, press the [▶▶/▶▶] key on the main set for another 2 seconds to enter into the Self-diagnostic mode. The FL shall display :-



To exit the Self-diagnostic mode

Press [◊/I] button on main unit or remote control.

6.2. Self-diagnostic Function Error Code

Self-diagnostic Function provides information on any problems occurring for the unit and its respective components by displaying error codes. These error code such as U**, H** and F** are stored in memory and held unless it is cleared.

The error code is automatically display after entering into self-diagnostic mode.

6.2.1. CD Mechanism Error Code Table

Error Code	Diagnosis Contents	Description of error	Automatic FL Display	Remarks
H15	CD Open SW Abnormal	During normal operation CD OPEN SW On fail to be detected with 4 sec. Error No. shall be clear by force or during cold start.	H 15	Press [■, -DEMO] on main unit for next error.
F15	CD REST SW Abnormal	CD traverse position initial setting operation failsafe counter (1000 ms) waiting for REST SW to turn on. Error No. shall be clear by force or during cold start.	F 15	Press [■, -DEMO] on main unit for next error.
F26	Communication between CD servo LSI and micro-p abnormal.	CD function DTMS command, after system setting, If SENSE = 'L' cannot be detected. Memory shall contain F26 code. After Power on, CD function shall continue, error display shall be "NODISC". Error No. shall be clear by force or cold start.	F 26	Press [■, -DEMO] on main unit for next error.

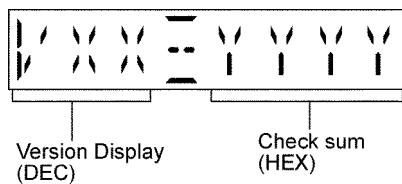
6.2.2. Power Supply Error Code Table

Error Code	Diagnosis Contents	Description of error	Automatic FL Display	Remarks
F76	Power Amp IC output abnormal	DCDET1 = L (NG)	F 76	Press [■, -DEMO] on main unit for next error.

6.3. Entering into Doctor Mode

Here is the procedure to enter into doctor mode :

Press [■, -DEMO] button on main unit follow by [4] and [7] on remote control. The FL shall display :-



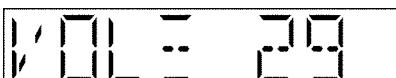
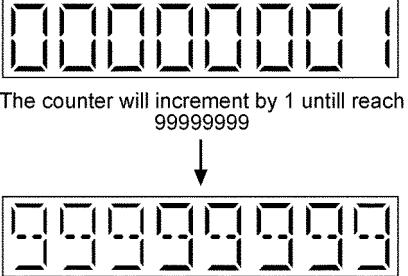
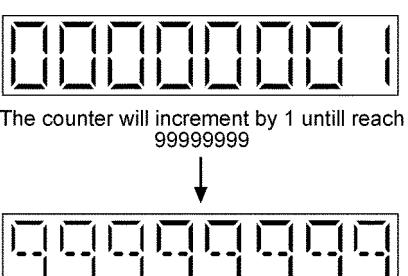
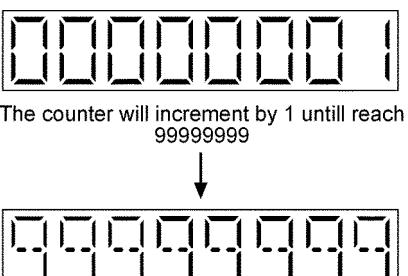
To exit the Doctor mode

Press [⊕/⊖] button on main unit or remote control.

6.3.1. Doctor Mode Table 1

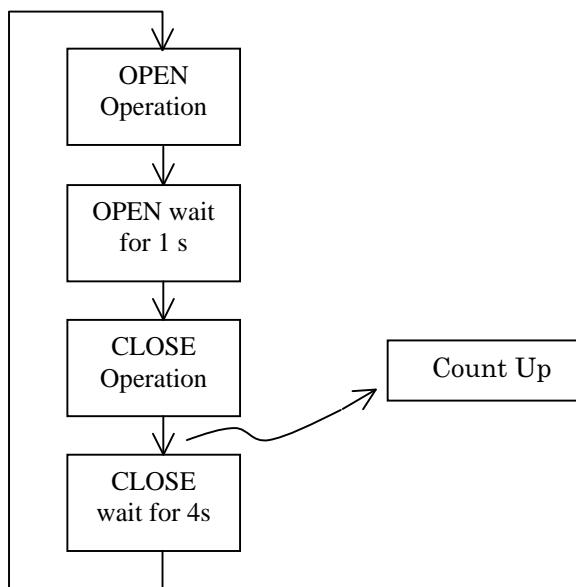
Item		FL Display	Key Operation Front Key
Mode Name	Description		
Doctor Mode	<p>To enter into Doctor Mode for checking of various items and displaying EEPROM and firmware version.</p> <p>Note: The micro-processor version as shown is an example. It will be revise when there is an updates.</p> <p>FL Display sequence Display 1 → 2</p>	<p>(Display 1)</p> <p>The image shows a digital display with two sections. The left section, labeled "Version Display (DEC)", displays the number "1111". The right section, labeled "Check sum (HEX)", displays the number "YYYY".</p> <p>Checksum : (Condition 1)</p> <p>The image shows a digital display with two sections. The left section, labeled "Version Display (DEC)", displays the number "1111". The right section, labeled "No Rom correction", displays the number "NO".</p> <p>(a) If there is NO EEPROM header string OR (b) If there is no EEPROM (no data is received by micro-processor) [NO] is displayed.</p> <p>Checksum : (Condition 2)</p> <p>The image shows a digital display with two sections. The left section, labeled "Version Display (DEC)", displays the number "1111". The right section, labeled "NG", displays the number "NG".</p> <p>If the version of the EEPROM does not match or not working properly [NG] is display.</p> <p>Checksum : (Condition 3)</p> <p>The image shows a digital display with two sections. The left section, labeled "Version Display (DEC)", displays the number "1111". The right section, labeled "YYYY", displays the number "YYYY".</p> <p>If the EEPROM version matches, checksum [YYYY] is displayed.</p> <p>(Display 2)</p> <p>The image shows a digital display with two sections. The left section, labeled "NO", displays the number "NO". The right section, labeled "EISC", displays the number "EISC".</p> <p>The Checksum of EEPROM and firmware version will be display for 2 sec.</p>	<p>In CD mode:</p> <ol style="list-style-type: none"> 1. Press [■, -DEMO] button on main unit follow by [4] and [7] on remote control. <p>To exit Doctor Mode, press [⊕/⊖] button on main unit or remote control.</p>

6.3.2. Doctor Mode Table 2

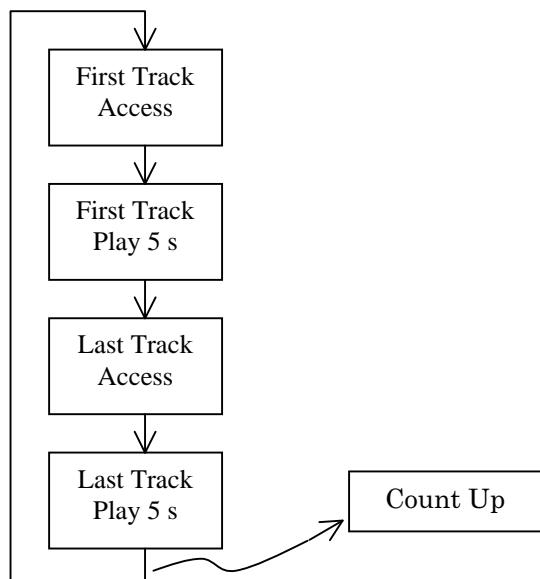
Item		FL Display	Key Operation
Mode Name	Description		Front Key
FL Display Test	To check the FL segments display (All segments will light up)		In Doctor Mode: 1. Press [DIMMER] button on remote control. To cancel, press [0] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.
Volume Setting check	To check for volume setting during this mode, Bass & treble is set to 0dB & EQ is switch off.		In Doctor Mode: 1. Press [7] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.
			In Doctor Mode: 2. Press [8] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.
			In Doctor Mode: 3. Press [9] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.
CD Loading Test (DLS6C)	To determine the reliability of CD Loading unit. To check for the Open/Close operation for the CD loading unit. It fails when there is abnormality in opening or closing.	 The counter will increment by 1 until reach 99999999	In Doctor Mode: 1. Press [≥ 10], [1], [1] button on remote control. To cancel, press [0] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control. (Refer to section 6.4.3 for more information)
CD Traverse Test (DLS6C)	To check for the traverse unit operation. In this mode, the first & last track is access & read. (TOC). It fails when TOC is not completed by IOS or the traverse is out of focus.	 The counter will increment by 1 until reach 99999999	In Doctor Mode: 1. Press [≥ 10], [1], [2] button on remote control. To cancel, press [0] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control. (Refer to section 6.4.4 for more information)
CD Combination Test (DLS6C)	A combination of CD loading & traverse unit test.	 The counter will increment by 1 until reach 99999999	In Doctor Mode: 1. Press [≥ 10], [1], [3] button on remote control. To cancel, press [0] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control. (Refer to section 6.4.5 for more information)
Cold Start	To activate cold start upon next AC power up. It will set to factory shipment condition.		In Doctor Mode: 1. Press [SLEEP] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.

Item		FL Display	Key Operation
Mode Name	Description		Front Key
USB Test Mode	To check for USB operation.	<p>The display will appear after 3s,</p>	In Doctor Mode: 1. Select to USB mode. 2. Press [2] button on remote control. To exit Doctor Mode, press [\odot/I] button on main unit or remote control.

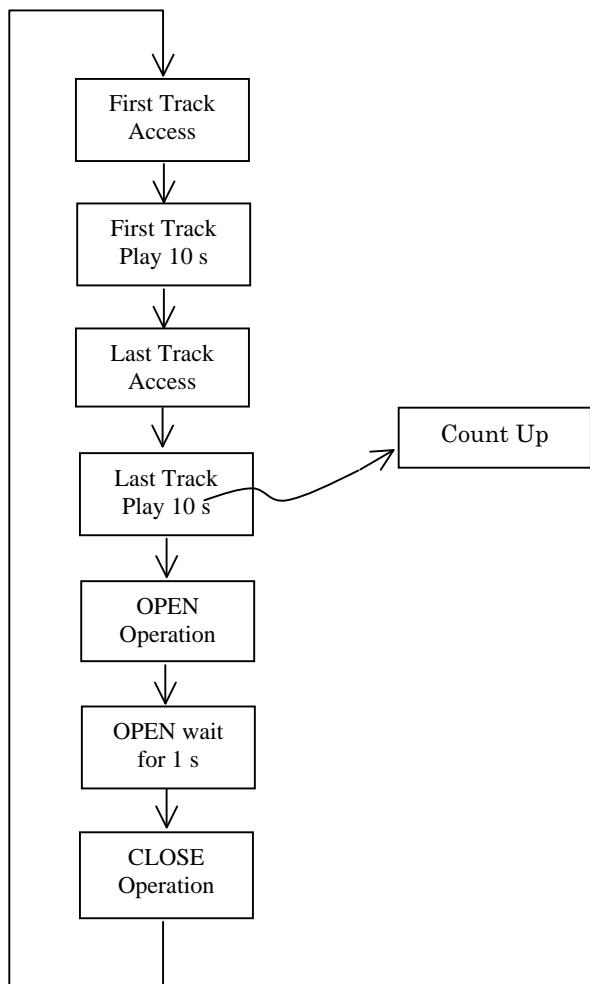
6.3.3. DLS6 Loading Test



6.3.4. DLS6 Traverse Test



6.3.5. DLS6 Combination Test



7 Troubleshooting Guide

Symptom	Checking items	Repair Items	Remark
No display after power-up	<ul style="list-style-type: none"> • Check AC supply to unit. • Check fuse, F5901. • Check +3.3V supply to micro-processor, IC800 (Pin 17,89) • Check +Vref to micro-processor, IC800 (Pin 100) • Check -VP supply to FL display and VDD/-VP supply to FL Driver IC (Pin 43/30) • Check oscillator circuit at X801/X802 	Change defective parts if found any abnormality: <ul style="list-style-type: none"> • F5901 • L801 • IC800 • L800 • IC800 • FL900 • IC900 • L900/D901 • X801/X802 	Main / Transformer P.C.B
No CD operation	<ul style="list-style-type: none"> • Check +3.3V supply to Servo-Processor IC • Check Pin 56, 59 of Servo-Processor IC for output • Check +7.5V supply to IC7002 • Check Traverse & spindle motor operation. • Check output for traverse/spindle at Pin 21,23 of IC7001 • Check Pin 80, 81 of IC7001 for the oscillator clock circuit (X7201) 	Change defective parts if found any abnormality: <ul style="list-style-type: none"> • IC7001 • IC7002 • Traverse assembly • X7201 	CD Servo P.C.B
No audio sound output.	<ul style="list-style-type: none"> • Check speaker connection to main unit. • Check solderability at speaker jack, JK5101. • Check output of Power IC, IC5101 (Pin 2,4,10,12) • Check supply VCC to IC5101 • Check FP5901 for open circuit. • Check output of ASP IC, IC200 (Pin 17,22) • Check supply voltage +9V to ASPC IC, IC200 • Check pin 64 of IC800 (ASP_CLK) • Check pin 9 of Power IC (Muting always 'ON') • Check pin 90 of IC800 (Muting always 'ON') 	Change defective parts if found any abnormality: <ul style="list-style-type: none"> • IC5101 • FP5901 • IC200 • IC800 • JK5101 	Main / Power P.C.B
No headphone output	<ul style="list-style-type: none"> • Check solderability of JK950 • Check connection between Main P.C.B & Headphone P.C.B • Check Q761 & Q762 (Muting always 'ON') • Check Pin 5 of IC800 (Muting always 'ON') • Check Pin 1,7 of IC700 • Check output of ASP IC, IC200 (Pin 17,22) • Check supply voltage +9V to ASPC IC, IC200 	Change defective parts if found any abnormality: <ul style="list-style-type: none"> • JK950 • L950,L952 • Q761 • IC700 • IC200 	Main / Headphone P.C.B

8 Service Fixture & Tools

Prepare service tools before procces service position.

Service Tools	Remarks
Main P.C.B. (CN901) - Panel P.C.B. (CN900)	REEX1022 (11P FFC)

9 Disassembly and Assembly Instructions

Caution Note:

- This section describes the disassembly and/or assembly procedures for all major printed circuit boards & main components for the unit. (You may refer to the section of “Main components and P.C.B Locations” as described in the service manual)
- Before carrying out the disassembly process, please ensure all the safety precautions & procedures are followed.
- During the disassembly and/or assembly process, please handle with care as there may be chassis components with sharp edges.
- Avoid touching heatsinks due to its high temperature after prolong use. (See caution as described below)

**CAUTION: HOT!!
PLEASE DO NOT
TOUCH THE HEAT SINK**

- During disassembly and assembly, please ensure proper service tools, equipments or jigs is being used.
- During replacement of component parts, please refer to the section of “Replacement Parts List” as described in the service manual.
- Select items from the following indexes when disassembly or replacement are required.

- Disassembly of Top Cabinet Assembly
- Disassembly of Headphone P.C.B.
- Disassembly of iPod P.C.B.
- Disassembly of iPod Lid
- Disassembly of Front Panel Assembly
- Disassembly of USB P.C.B.
- Disassembly of Panel P.C.B.
- Disassembly of FL Window
- Disassembly of Centre Ornament
- Disassembly of CD Lid
- Disassembly of CD Mechanism Unit (DLS6C)
- Disassembly of Power P.C.B.
- Replacement of Power Amp IC (IC5101)
- Disassembly of Main P.C.B.
- Disassembly of Fan Unit
- Disassembly of Transformer P.C.B.
- Replacement of Transistor (Q5901)
- Disassembly of CD Servo P.C.B.

CAUTION NOTE:

Please use original screw and at correct locations.

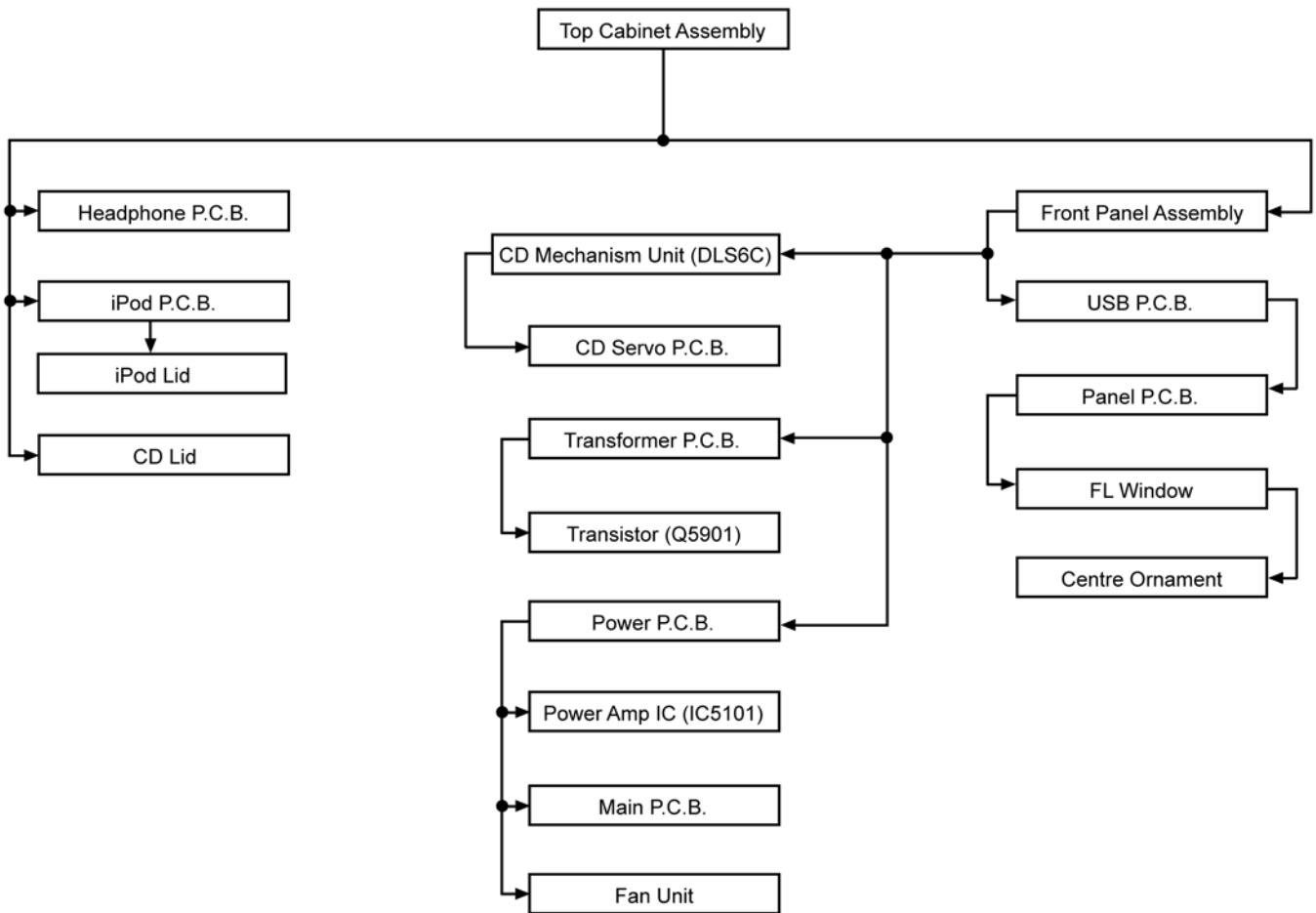
Below shown is part no. of different screw types used:

- | | |
|------------------------|----------------------|
| a : XTB3+10JFJ | e : VHD1224-1 |
| b : XTW3+10SFJK | f : RHDC0023 |
| c : RHD26046-L | |
| d : RHDX03001 | |

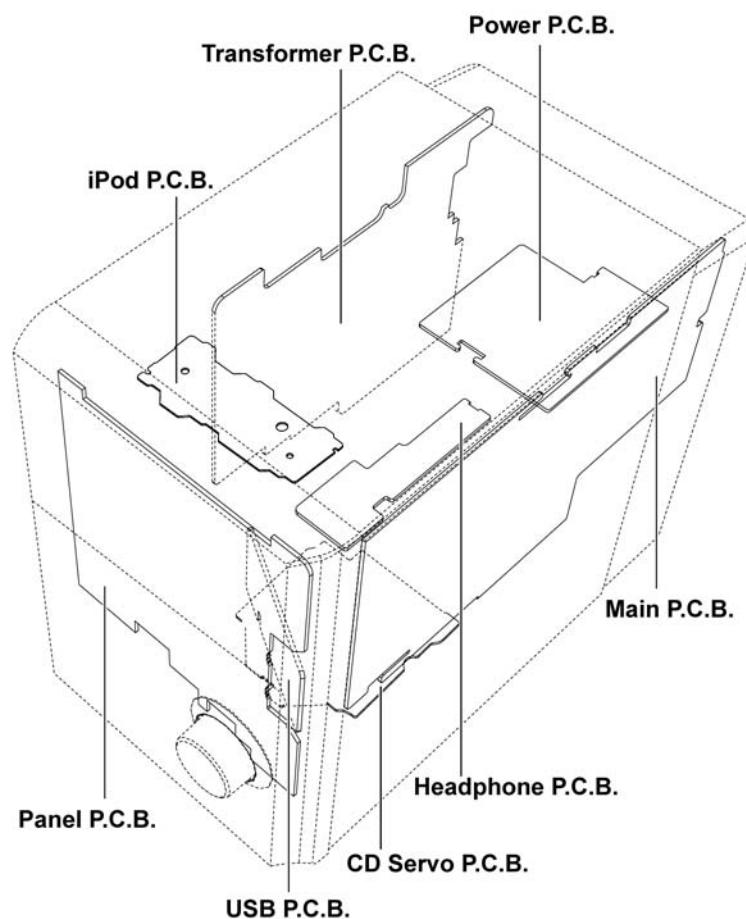
9.1. Disassembly flow chart

The following chart is the procedure for disassembling the casing and inside parts for internal inspection when carrying out the servicing.

To assemble the unit, reverse the steps shown in the chart below.



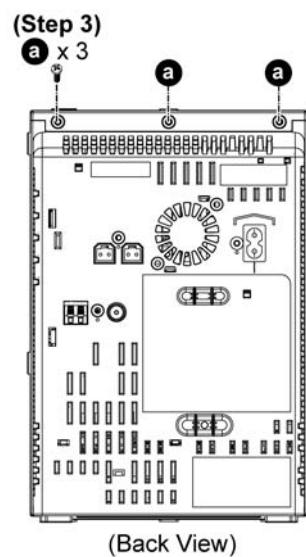
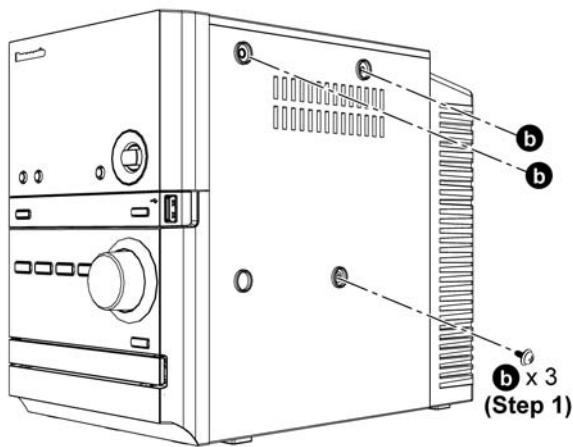
9.2. Main Parts Location Diagram



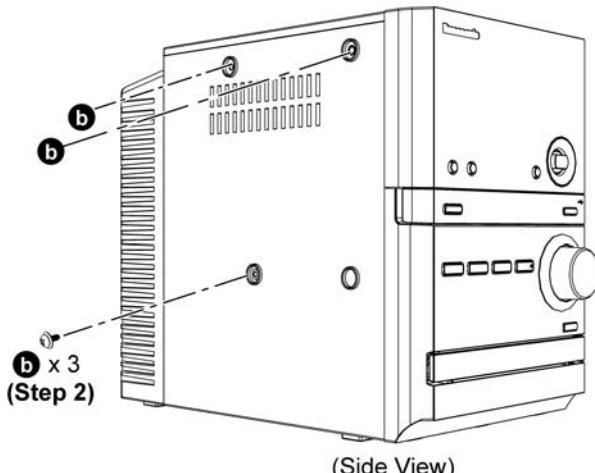
9.3. Disassembly of Top Cabinet Assembly

Step 3 : Remove 3 screws.

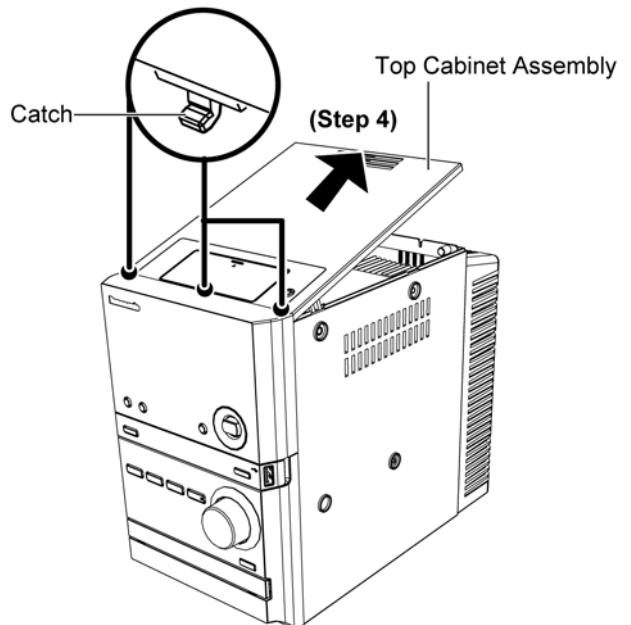
Step 1 : Remove 3 screws.



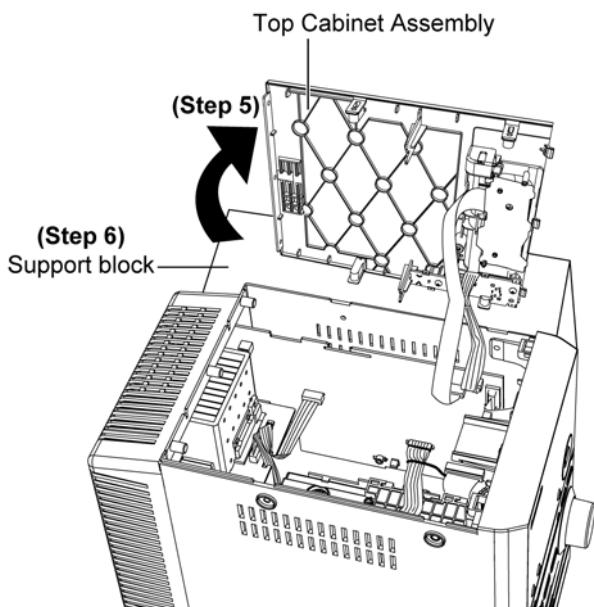
Step 2 : Remove 3 screws.



Step 4 : Lift up the Top Cabinet Assembly and remove it.
Caution : During assembling, ensure the Top Cabinet Assembly is seated properly.



Step 5 : Upset the Top Cabinet Assembly as arrow shown.
Step 6 : Place a support block underneath the Top Cabinet Assembly.

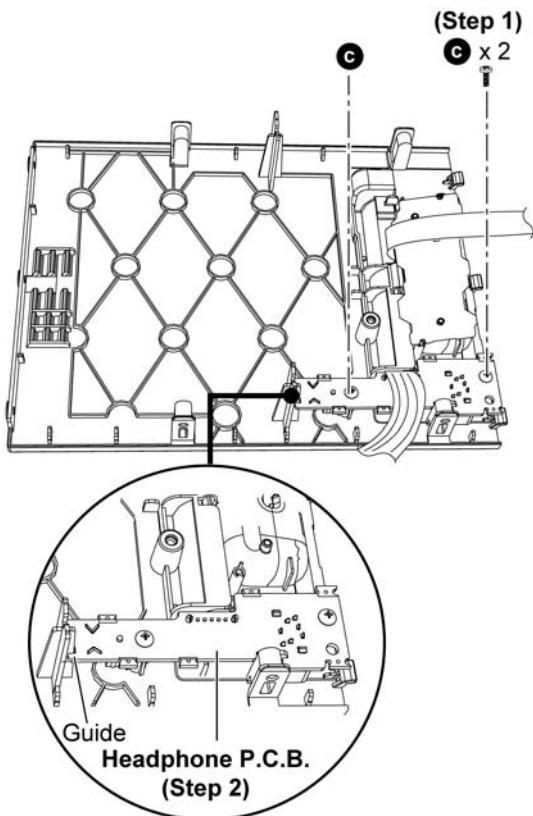


9.4. Disassembly of Headphone P.C.B.

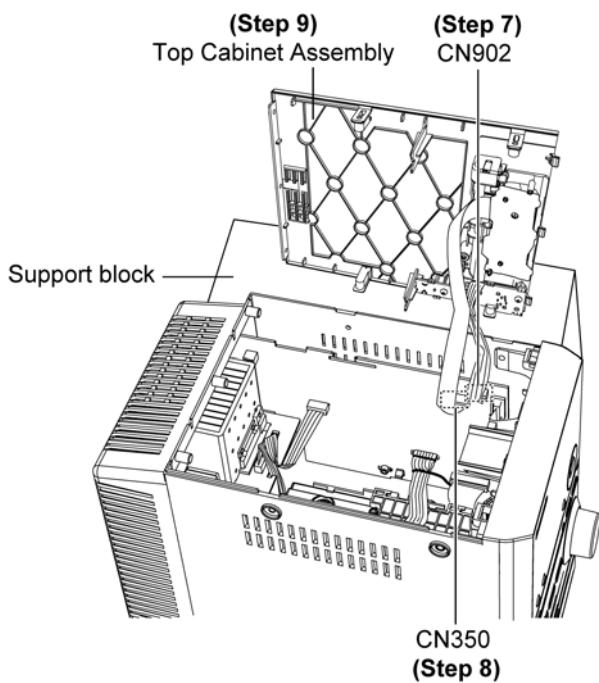
- Refer to "Disassembly of Top Cabinet Assembly".

Step 1 : Remove 2 screws.

Step 2 : Release guide and remove Headphone P.C.B..



Step 7 : Detach 5P cable at connector (CN902) on Main P.C.B..
Step 8 : Detach 14P FFC at connector (CN350) on Main P.C.B..
Step 9 : Remove Top Cabinet Assembly.



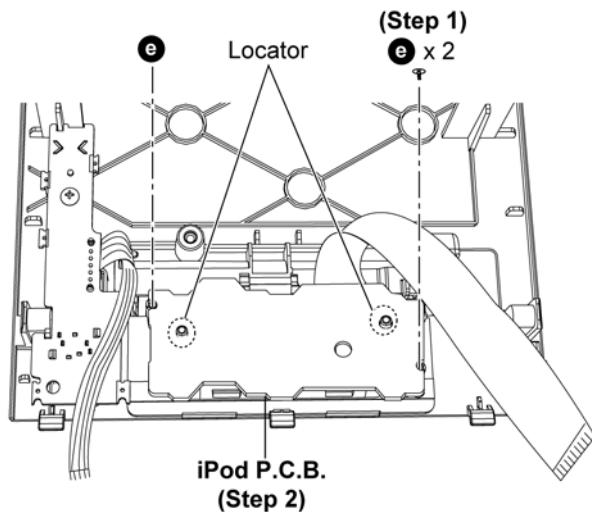
9.5. Disassembly of iPod P.C.B.

- Refer to "Disassembly of Top Cabinet Assembly".

Step 1 : Remove 2 screws.

Step 2 : Remove iPod P.C.B..

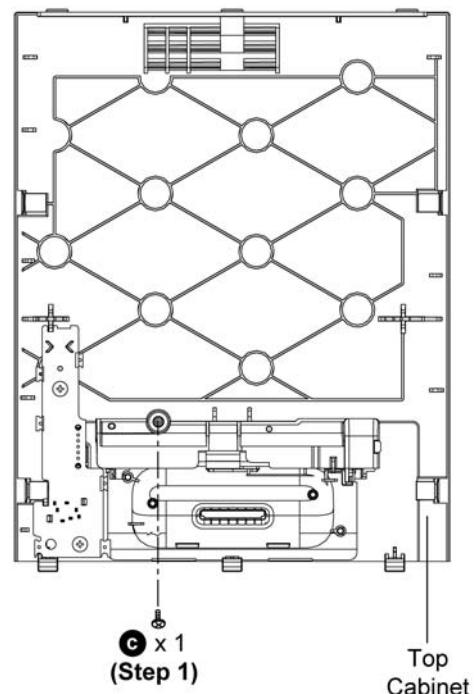
Caution : During assembling, ensure the iPod P.C.B. is seated properly.



9.6. Disassembly of iPod Lid

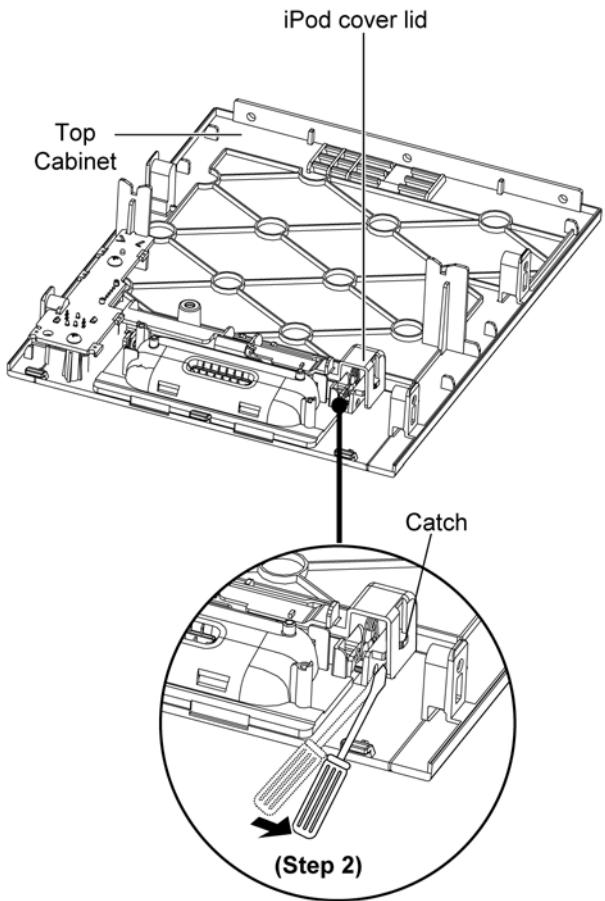
- Refer to "Disassembly of iPod P.C.B."

Step 1 : Remove 1 screw.

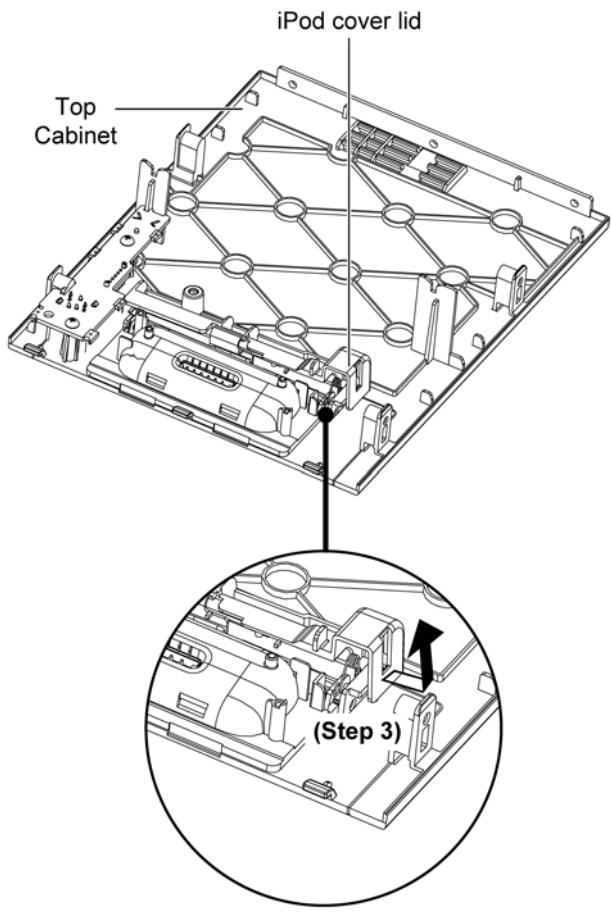


Step 2 : Using minus screwdriver slightly to release the iPod cover lid from the catch.

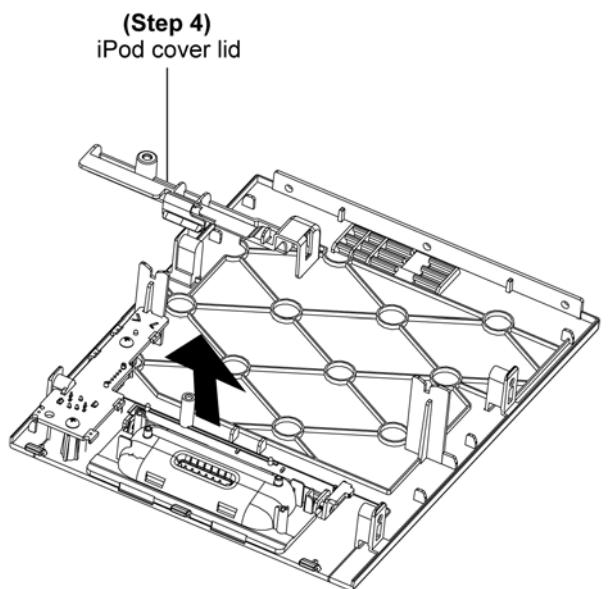
Caution : Do not exert strong force to the iPod cover lid during removal.



Step 3 : Slightly lift up the iPod cover lid as arrow shown.

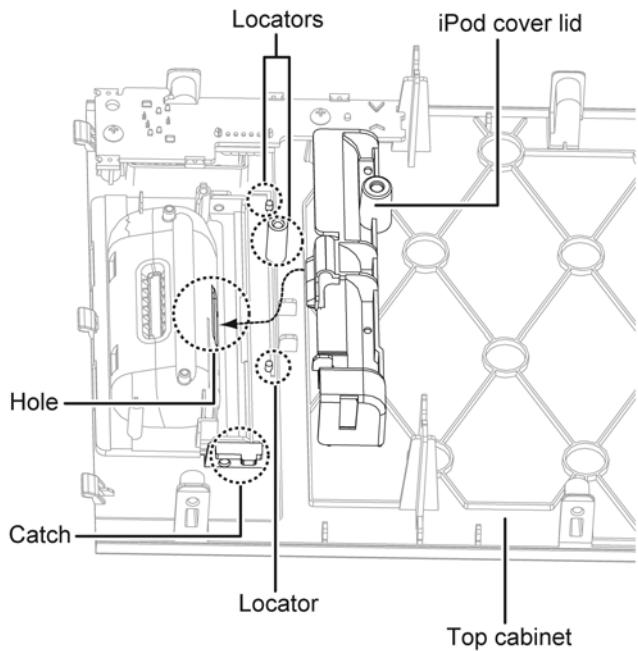


Step 4 : Remove the iPod cover lid as arrow shown.

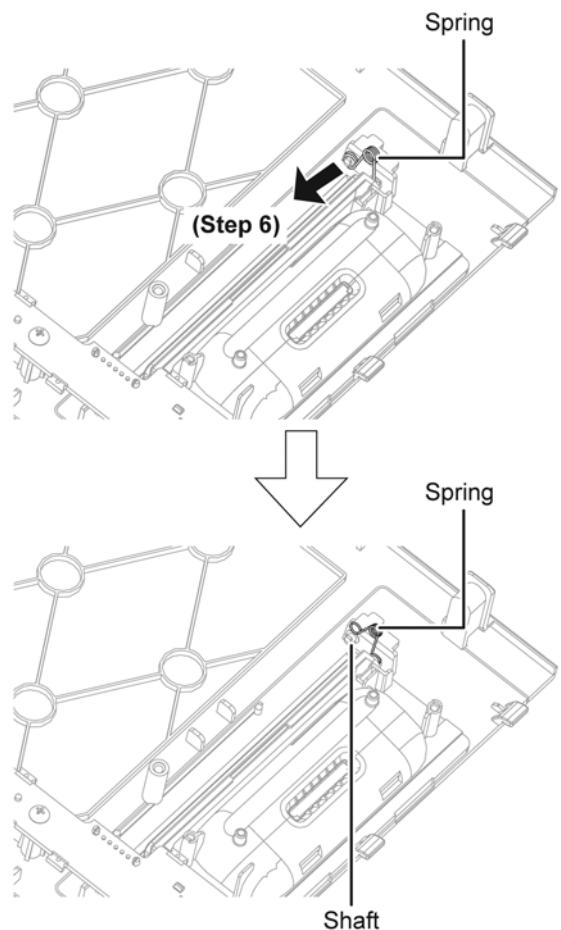


Caution 1 : During assembling, ensure the iPod cover lid is properly seated on the locators and slot into the hole of the top cabinet.

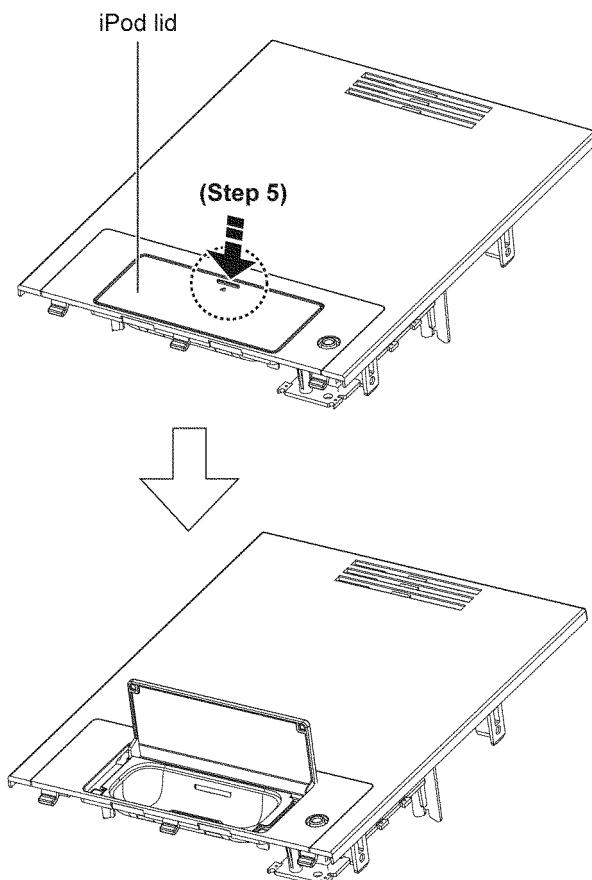
Caution 2 : During assembling, ensure the iPod cover lid is properly catch to the top cabinet and a "click" sound will be heard when fully catched.



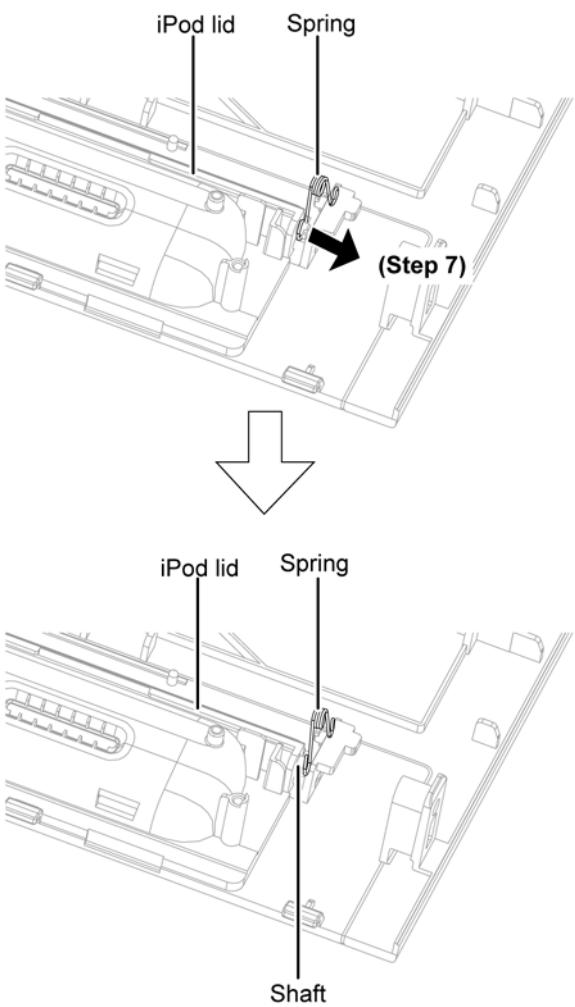
Step 6 : Release the spring from the shaft of the top cabinet.



Step 5 : Open the iPod lid by pressing as arrow shown.

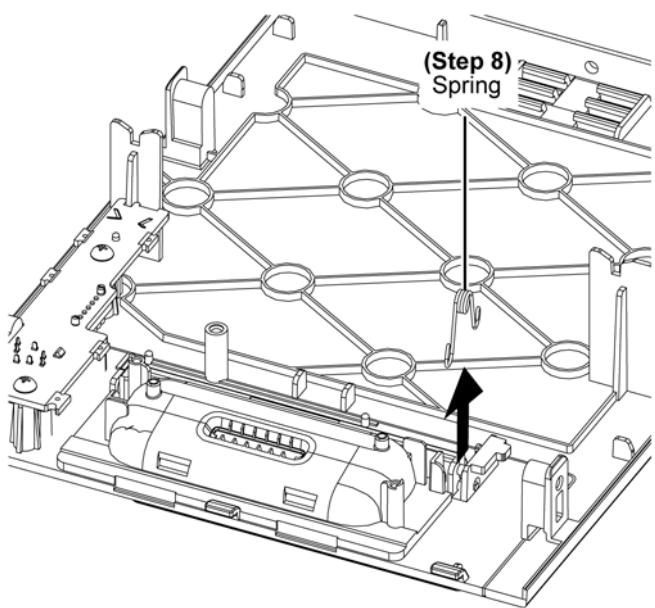


Step 7 : Release the spring from the shaft of the iPod lid.



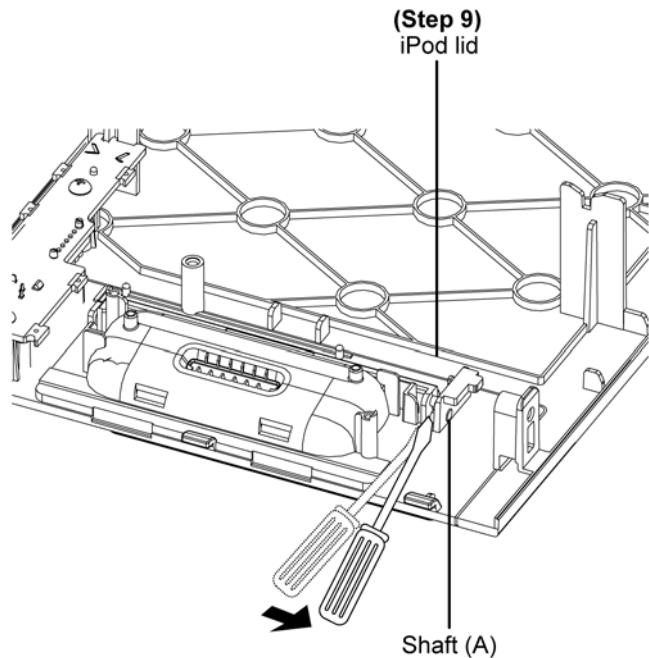
Step 8 : Remove the spring as arrow shown.

Caution : Keep the spring in a safe place and place it back during assembling.

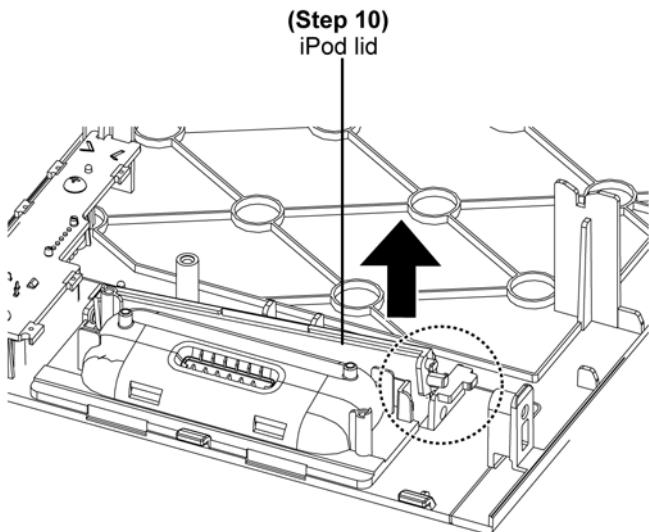


Step 9 : Using minus screwdriver to release the shaft (A) of the iPod lid.

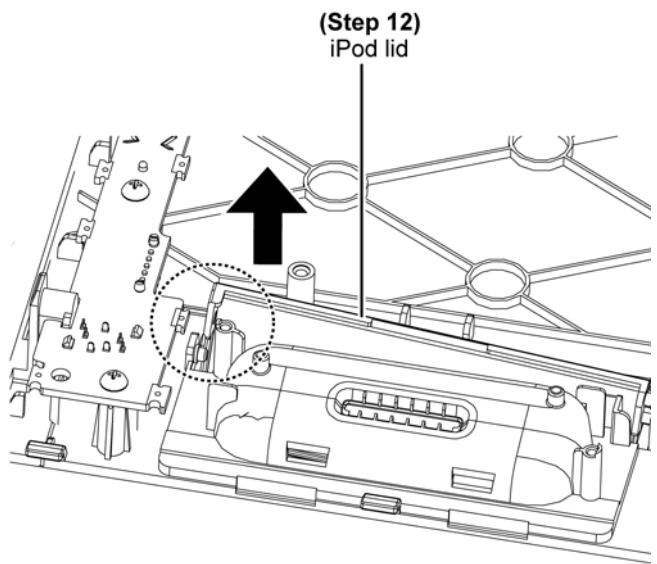
Caution : Do not exert strong force to the iPod lid during removal.



Step 10 : Lift up one side of the iPod lid.

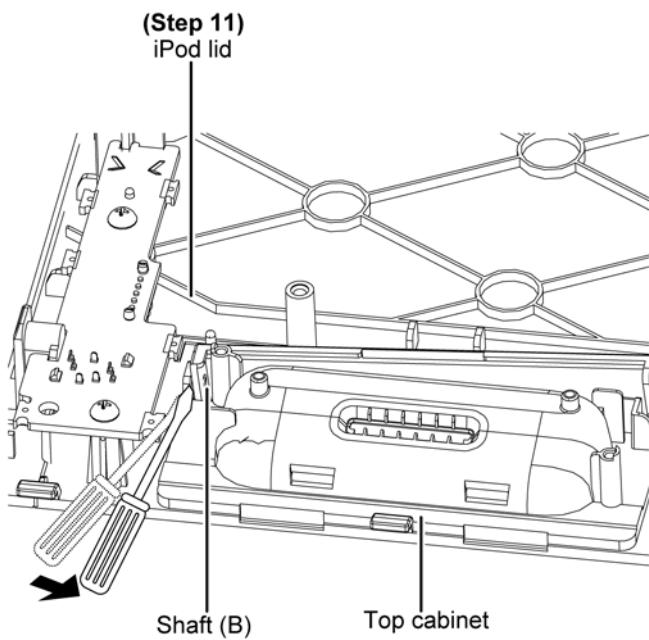


Step 12 : Lift up the iPod lid as arrow shown.

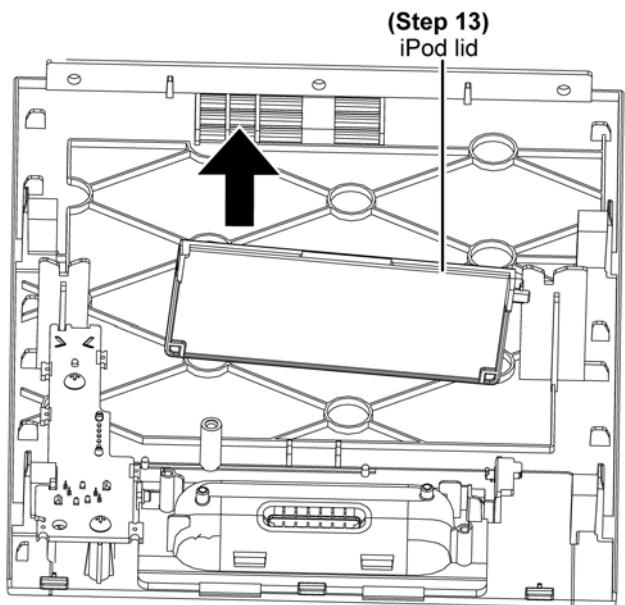


Step 11 : Using minus screwdriver to release the shaft (B).

Caution : Do not exert strong force to the iPod lid during removal.



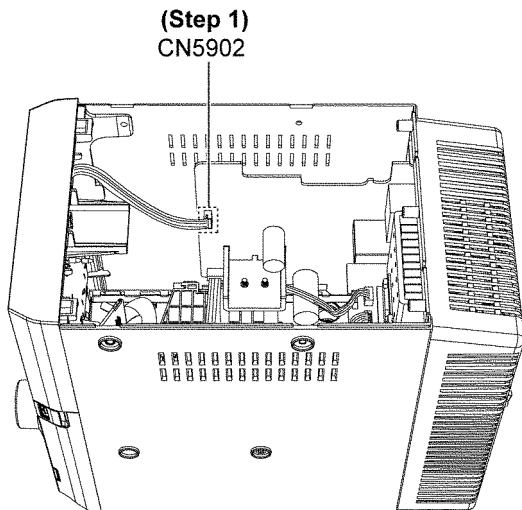
Step 13 : Remove the iPod lid as arrow shown.



9.7. Disassembly of Front Panel Assembly

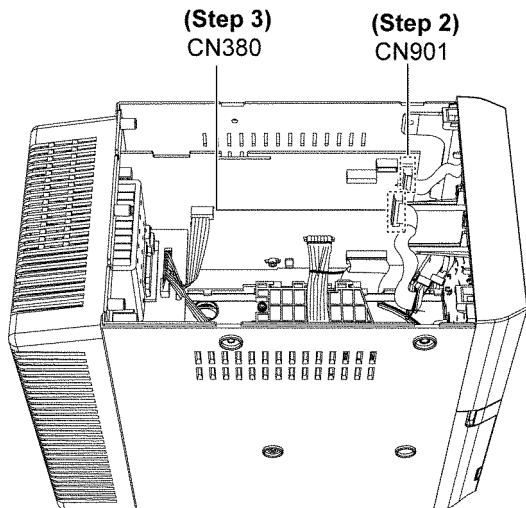
- Refer to "Disassembly of Top Cabinet Assembly".

Step 1 : Detach 4P cable at connector (CN5902) on Transformer P.C.B..



Step 2 : Detach 11P FFC at connector (CN901) on Main P.C.B..

Step 3 : Detach 22P FFC at connector (CN380) on Main P.C.B..

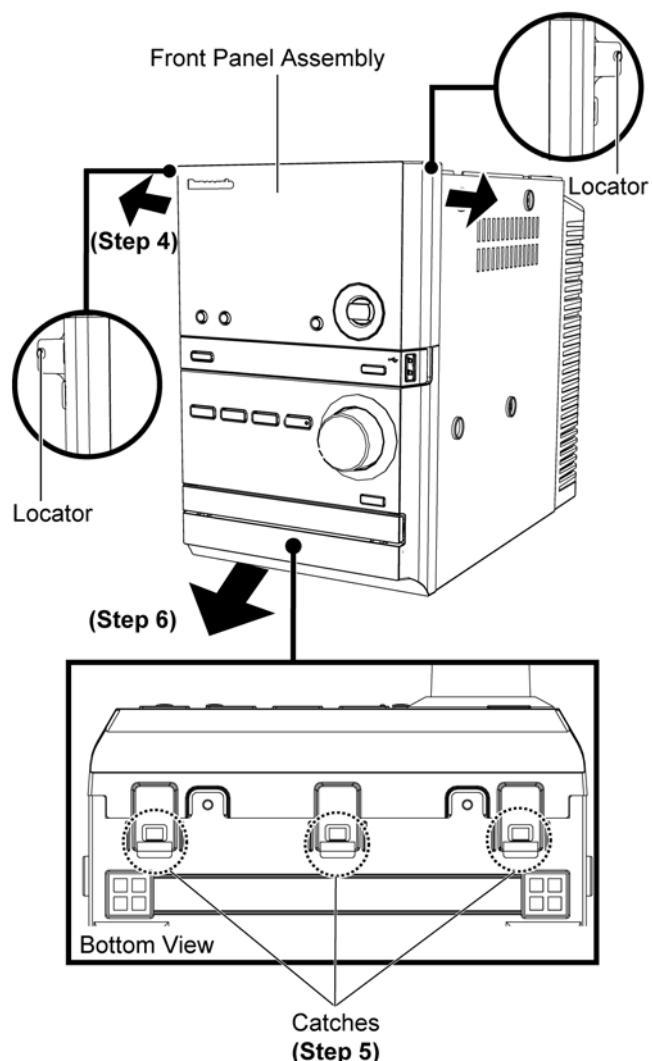


Step 4 : Release both locators.

Step 5 : Release 3 catches from the bottom.

Step 6 : Detach the Front Panel Assembly.

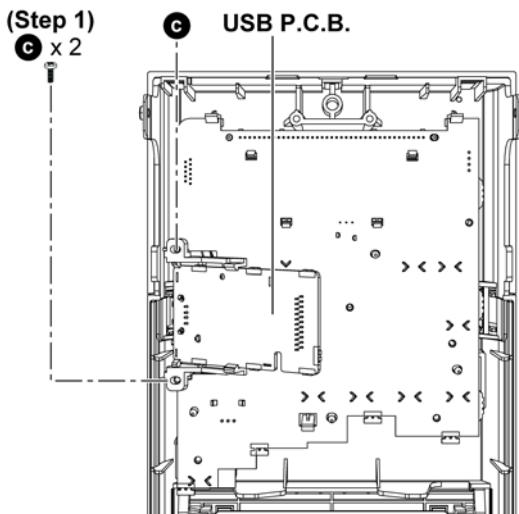
Caution : Do not attempt to exert strong force when detaching the front panel assembly.



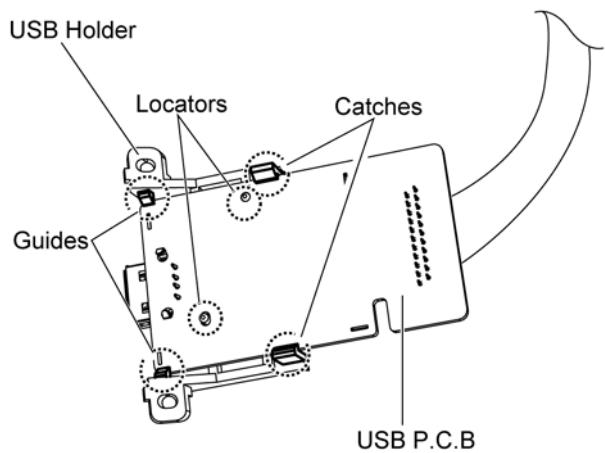
9.8. Disassembly of USB P.C.B.

- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".

Step 1 : Remove 2 screws.

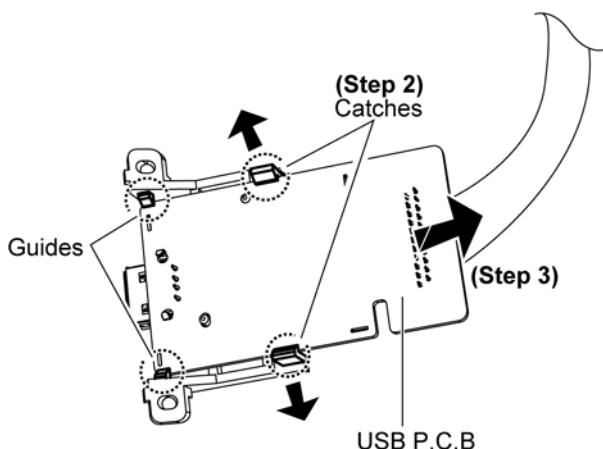


Caution : During assembling, ensure that the USB P.C.B. is firmly caught and properly seated on the guides and locators.



Step 2 : Release both catches as arrows shown.

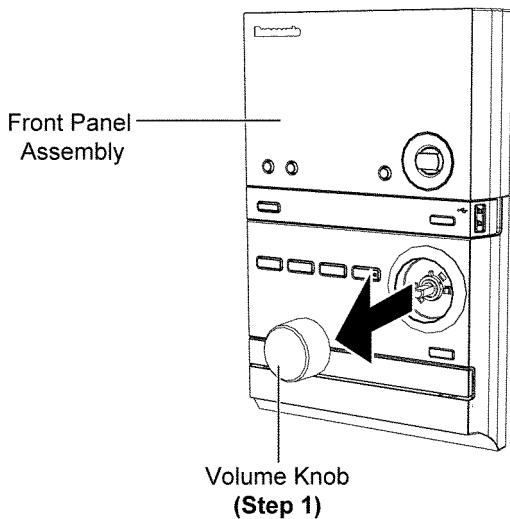
Step 3 : Detach the USB P.C.B as arrow shown to release from both guides.



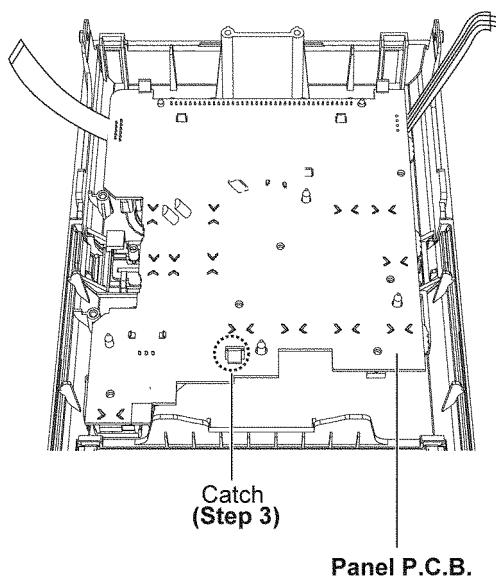
9.9. Disassembly of Panel P.C.B.

- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".
- Refer to (Step 1) of Item 9.8.

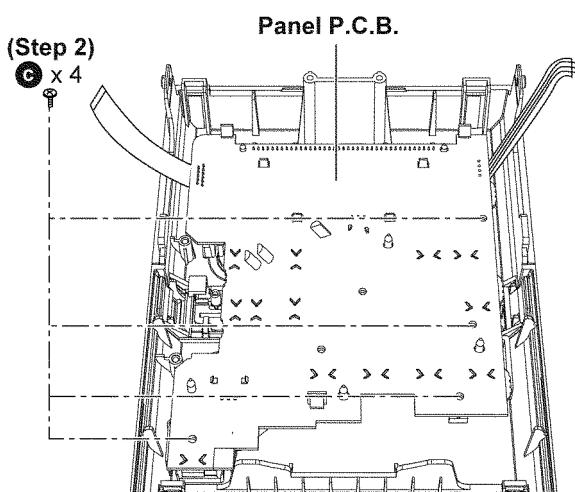
Step 1 : Remove Volume Knob.



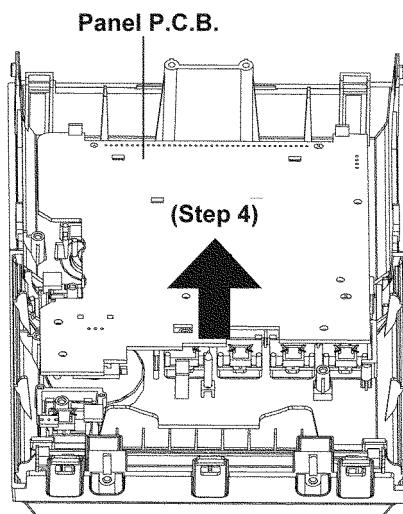
Step 3 : Release catch



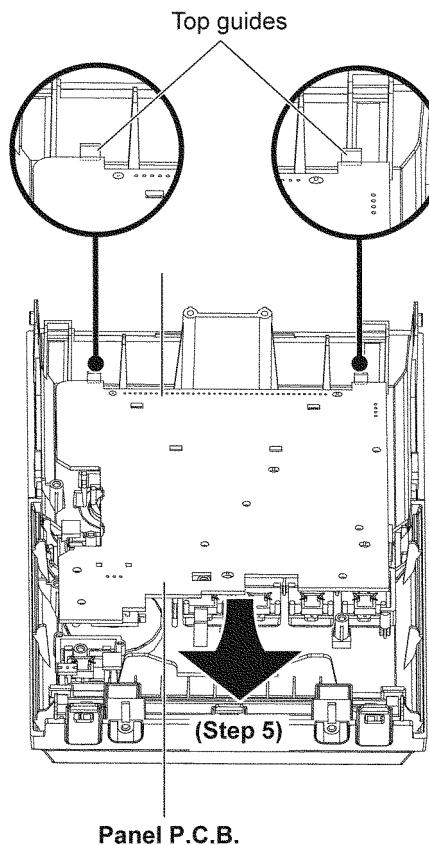
Step 2 : Remove 4 screws.



Step 4 : Slightly lift up the Panel P.C.B..

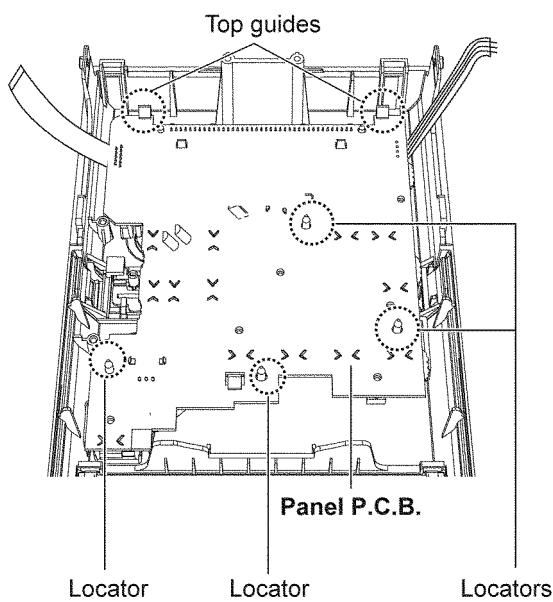


Step 5 : Slot out and remove the Panel P.C.B. as arrow shown.



Caution 1 : During assembling, ensure the Panel P.C.B. are slot under the top guides. A 'click' sound will be heard when fully catched.

Caution 2 : During assembling, ensure Panel P.C.B. seated properly on the 4 locators.

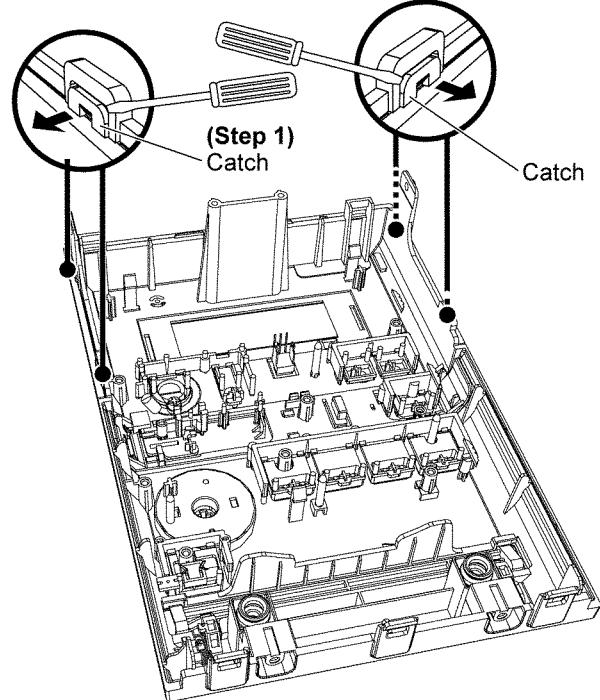


9.10. Disassembly of FL Window

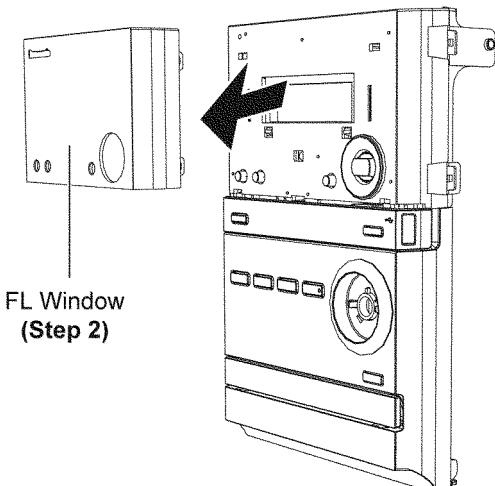
- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".
- Refer to (Step 1) of Item 9.8.
- Refer to "Disassembly of Panel P.C.B.".

Step 1 : Release catches by pushing the edge of the catches as arrows shown.

Caution : Do not apply strong force during the release of catches to avoid damage to the Front Panel Assembly & FL Window.



Step 2 : Remove FL Window.

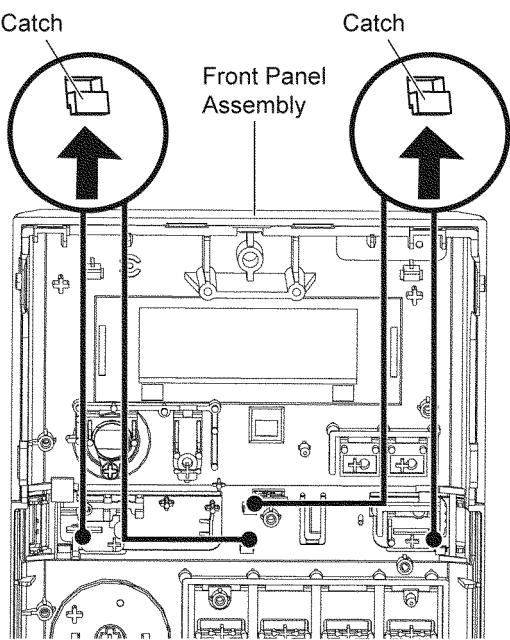


9.11. Disassembly of Centre Ornament

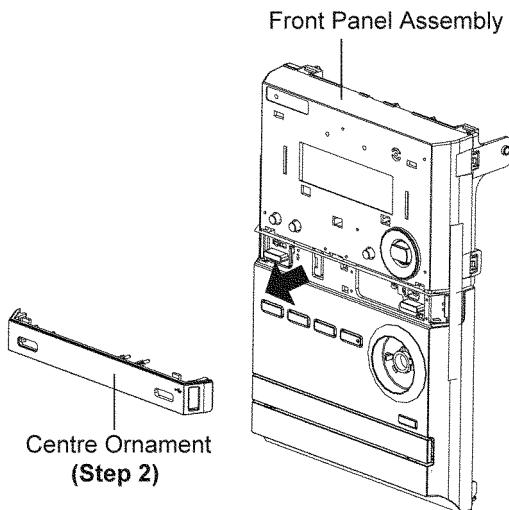
- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".
- Refer to (Step 1) of Item 9.8.
- Refer to "Disassembly of Panel P.C.B.".
- Refer to "Disassembly of FL Window".

Step 1 : Release 4 catches as arrows shown.

Caution : During assembling, ensure that centre ornament are properly caught to the Front Panel Assembly.



Step 2 : Remove Centre Ornament.

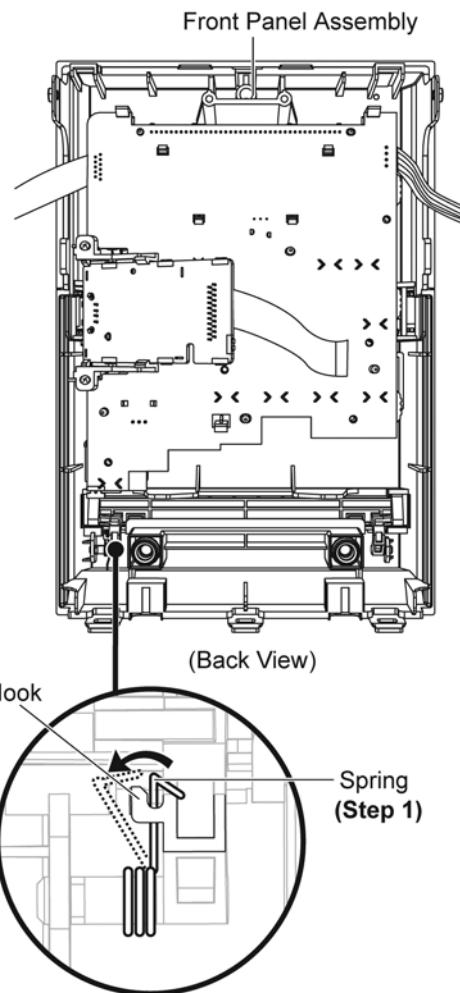


9.12. Disassembly of CD Lid

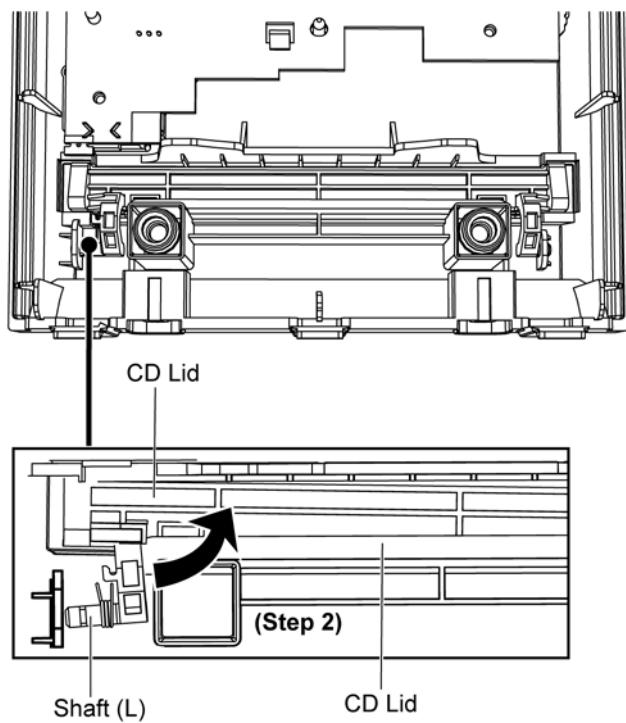
- Refer to "Disassembly of Front Panel Assembly"

Step 1 : Lift the spring out of the hook.

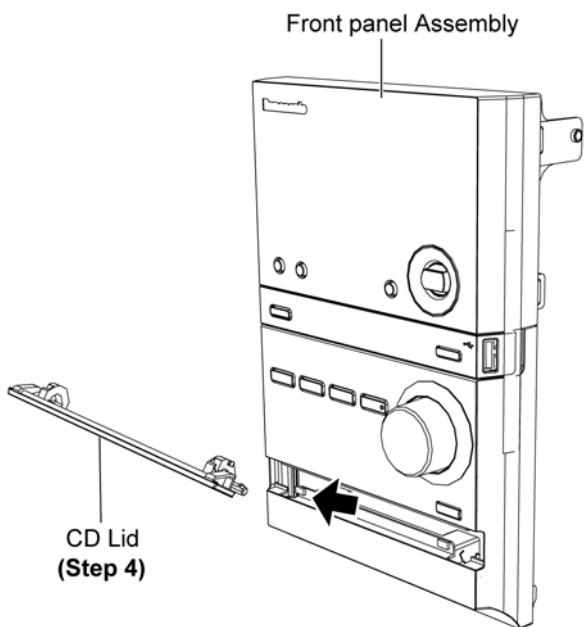
Caution : Keep the spring in a safe place and place it back during assembling.



Step 2 : Move the shaft (L) of the CD Lid in the direction of arrow shown.

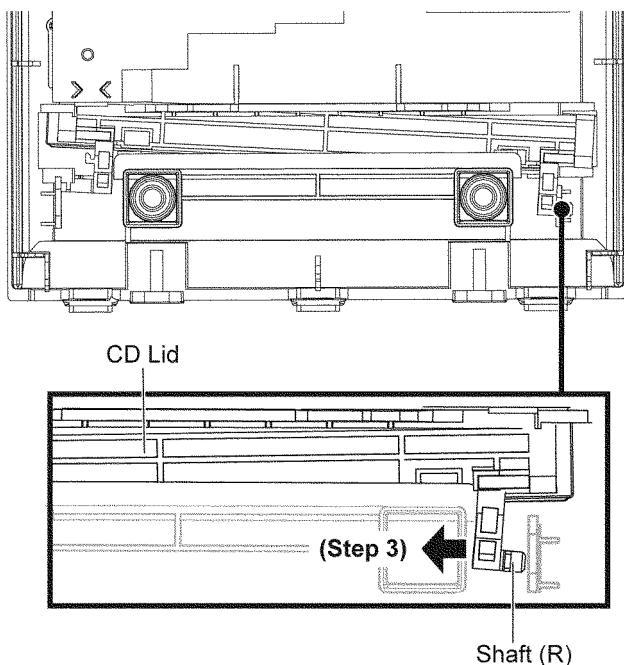


Step 4 : Remove the CD Lid in the direction of arrow shown.



Step 3 : Move the shaft (R) of the CD Lid in the direction of arrow shown.

Caution : Do not exert strong force to the shafts during removal and assembly of the CD Lid.



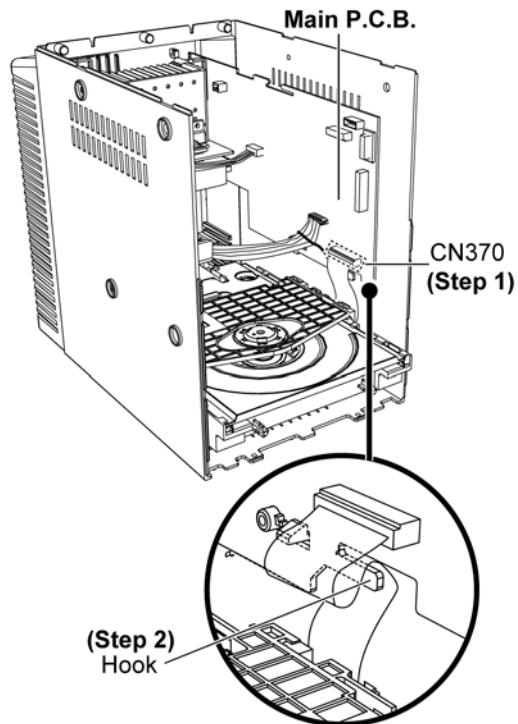
9.13. Disassembly of CD Mechanism Unit (DLS6C)

- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".

Step 1 : Detach 22P FFC at connector (CN370) on Main P.C.B..

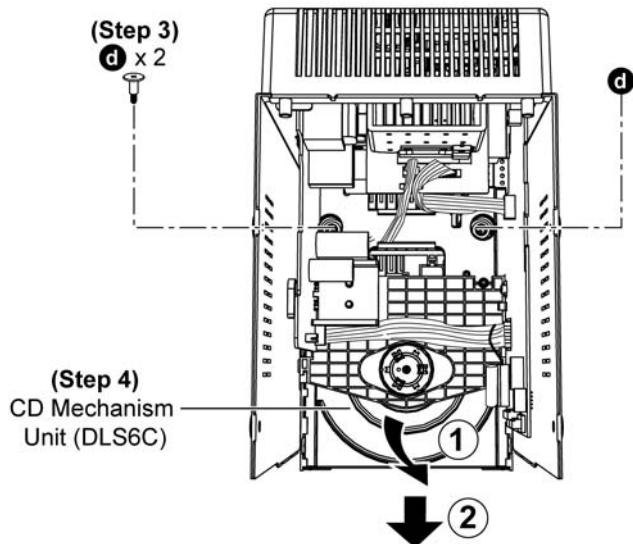
Step 2 : Release 22P FFC at connector (CN370) from the hook.

Caution : During assembling, ensure the 22P FFC properly dressed into the hook of Main P.C.B..



Step 3 : Remove 2 screws.

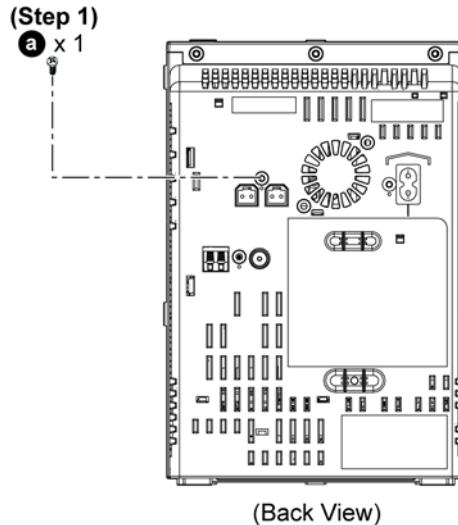
Step 4 : Slightly tilt and remove the CD Mechanism Unit (DLS6C) as arrow shown.



9.14. Disassembly of Power P.C.B.

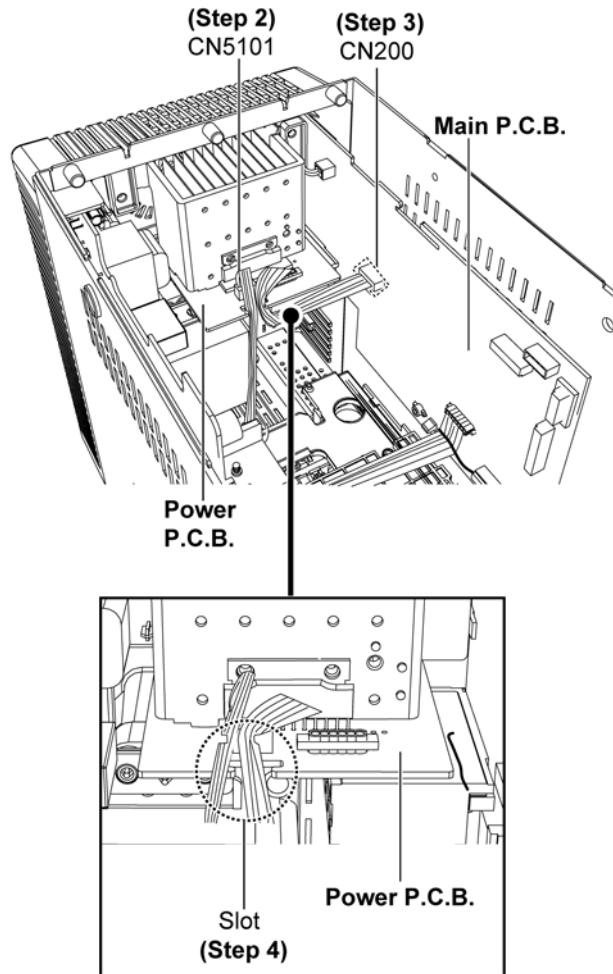
- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".

Step 1 : Remove 1 screw.



Step 2 : Detach 4P cable at connector (CN5101) on Power P.C.B..

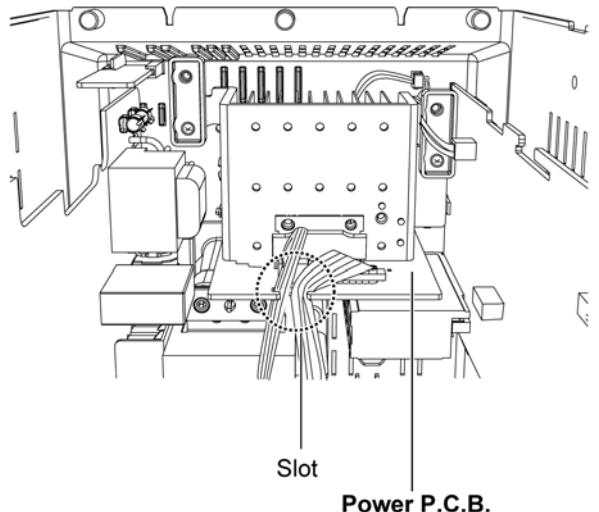
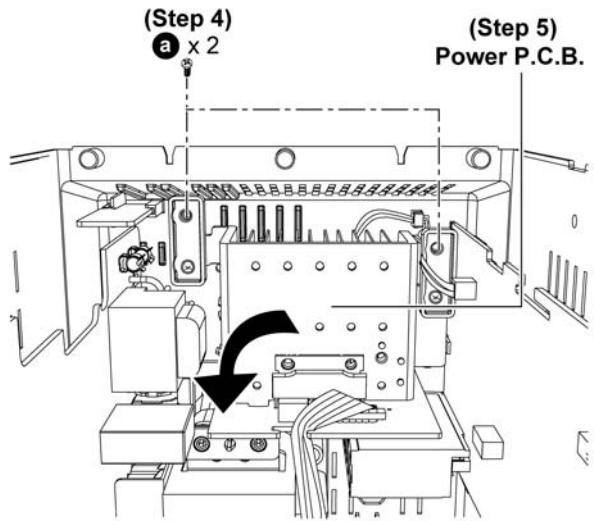
Step 3 : Detach 6P cable at connector (CN200) on Main P.C.B..



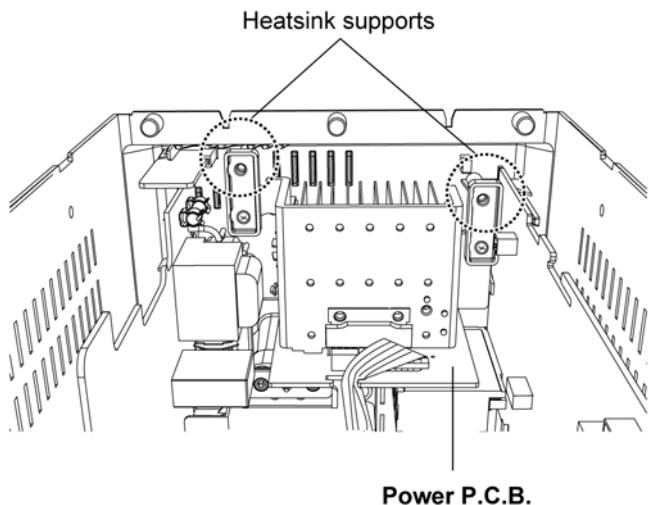
Step 4 : Remove 2 screws.

Step 5 : Remove Power P.C.B. as arrow shown.

Caution 2 : Ensure the 4P wire is properly dressed into the hook of Power P.C.B. and prevent touching the heatsink unit.



Caution 1 : Ensure the heatsink supports are seat properly.



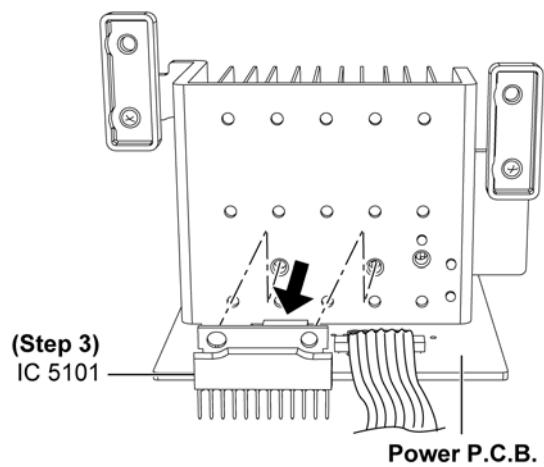
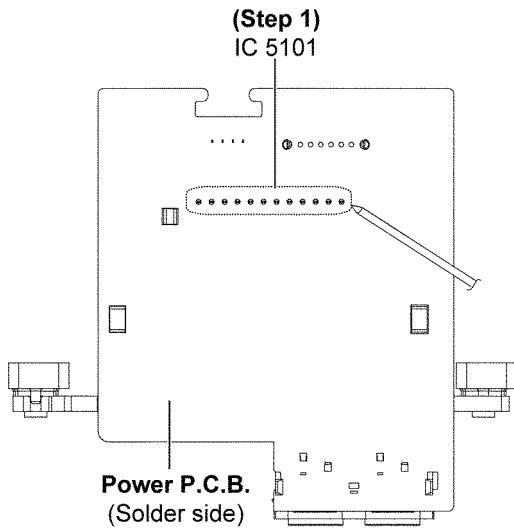
9.15. Replacement of Power Amp IC (IC5101)

Step 3 : Remove Power Amp IC (IC5101).

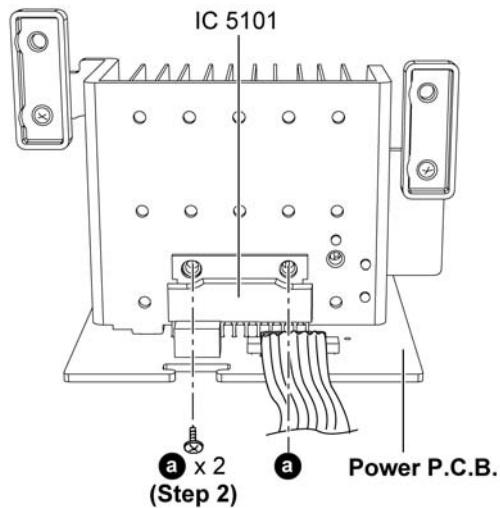
- Refer to "Disassembly of Power P.C.B."

Caution : Handle the heatsink unit P.C.B. with caution due to its high temperature after prolonged use. Touching it may lead to injuries.

Step 1 : Desolder pins of Power Amp IC (IC5101).



Step 2 : Remove 2 screws.



• Assembly of Power Amp IC (IC5101)

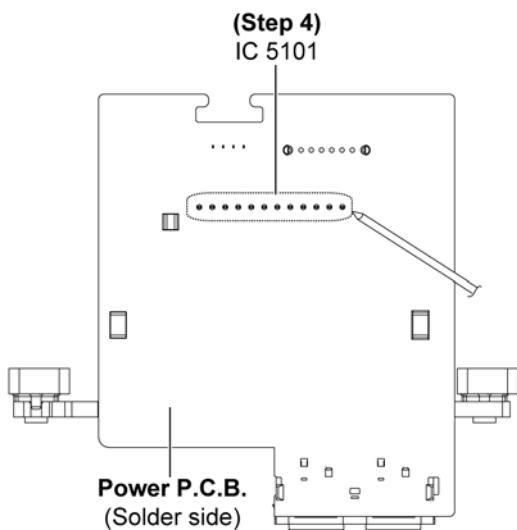
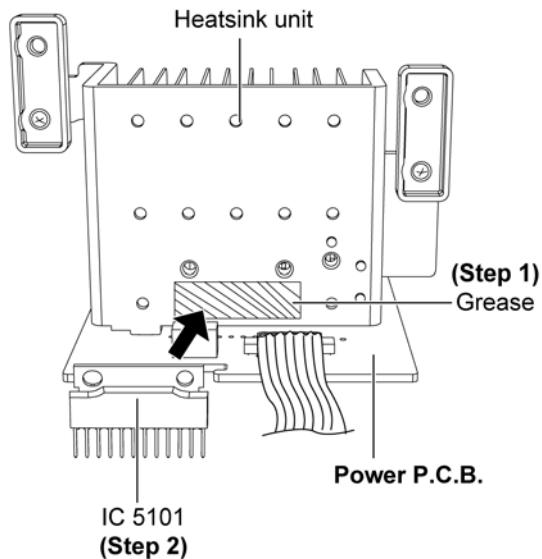
Step 1 : Apply grease to the heatsink unit.

Step 2 : Install Power Amp IC onto Power P.C.B..

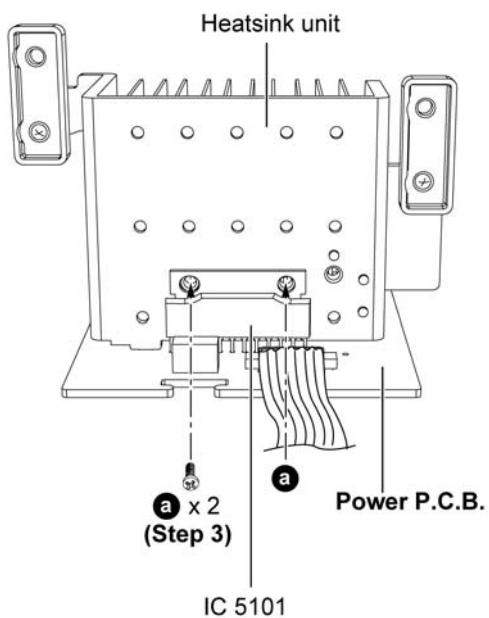
Caution : Ensure the pins are inserted & seated properly on the Power P.C.B..

Step 4 : Solder pins of the Power Amp IC (IC5101) on the solder side of Power P.C.B..

Caution : Check for solderability of the Power Amp IC.



Step 3 : Fix the Power Amp IC (IC5101) onto the heatsink unit with 2 screws.

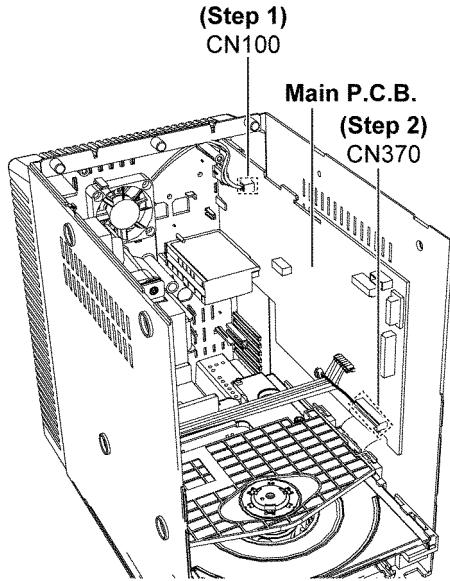


9.16. Disassembly of Main P.C.B.

- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".
- Refer to "Disassembly of Power P.C.B.".

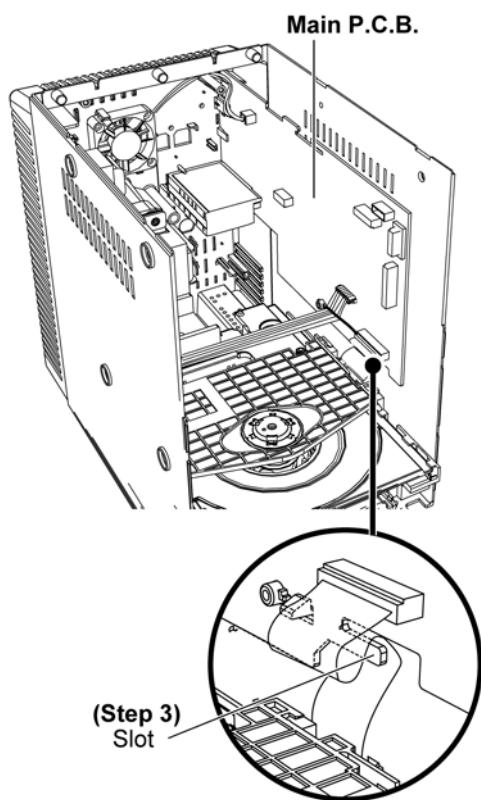
Step 1 : Detach 2P cable at connector (CN100) on Main P.C.B..

Step 2 : Detach 22P FFC at connector (CN370) on Main P.C.B..

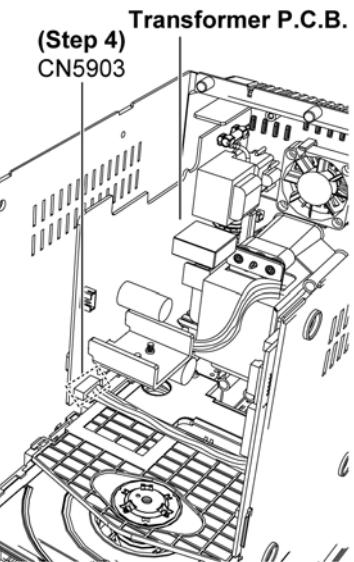


Step 3 : Release 22P FFC at connector (CN370) from the hook.

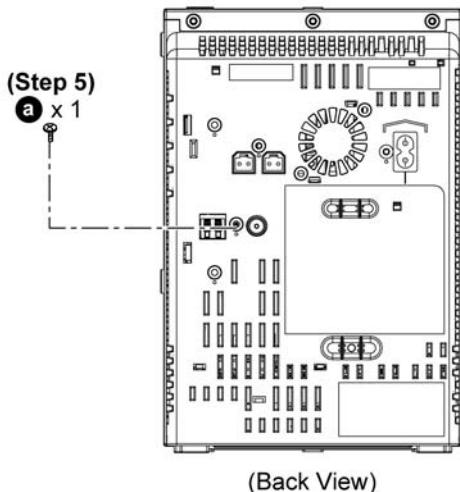
Caution : During assembling, ensure the 22P FFC properly dressed into the hook of Main P.C.B..



Step 4 : Detach 7P cable at connector (CN5903) on Transformer P.C.B..

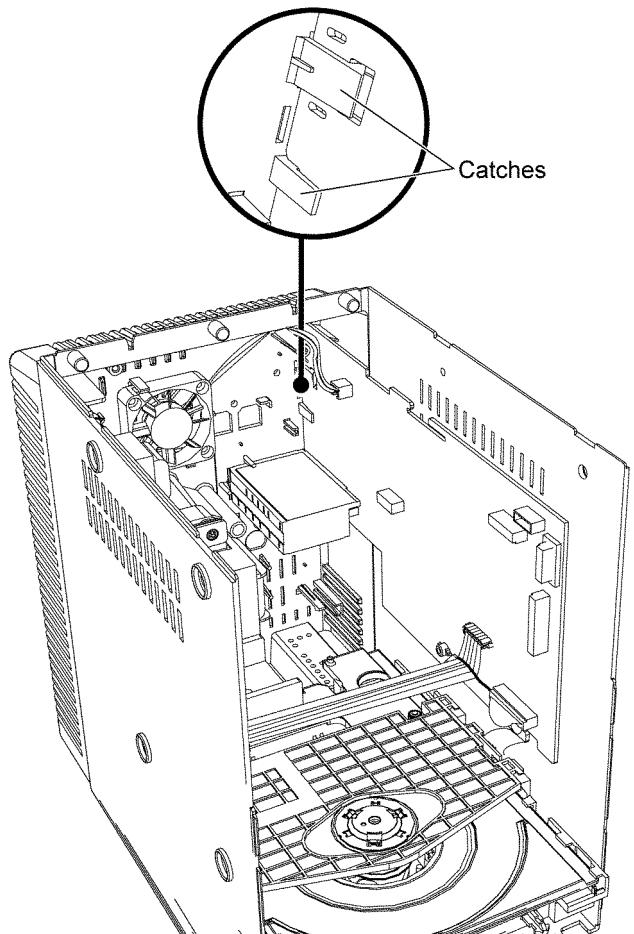
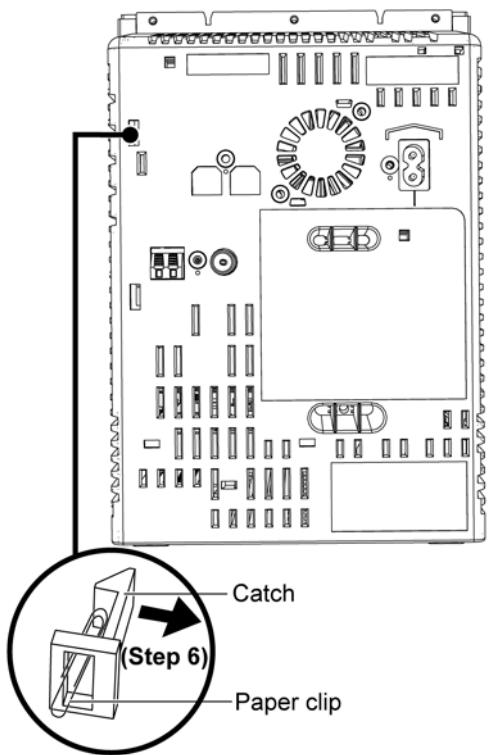


Step 5 : Remove 1 screw.

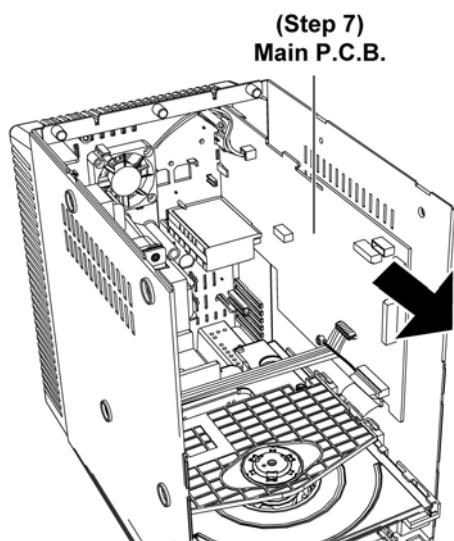


Step 6 : Use a paper clip to release the catch.

Caution : Ensure the Main P.C.B. fix onto the catches.



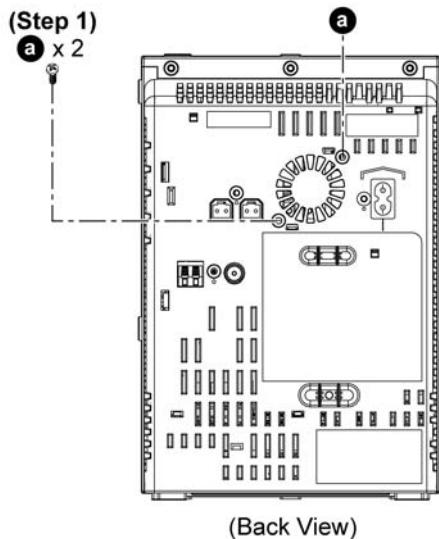
Step 7 : Remove Main P.C.B..



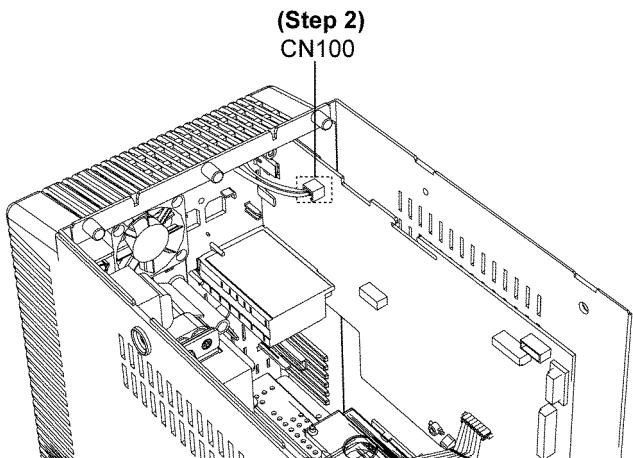
9.17. Disassembly of Fan Unit

- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".
- Refer to "Disassembly of Power P.C.B.".

Step 1 : Remove 2 screws.



Step 2 : Detach 2P cable at connector (CN100) on Main P.C.B..

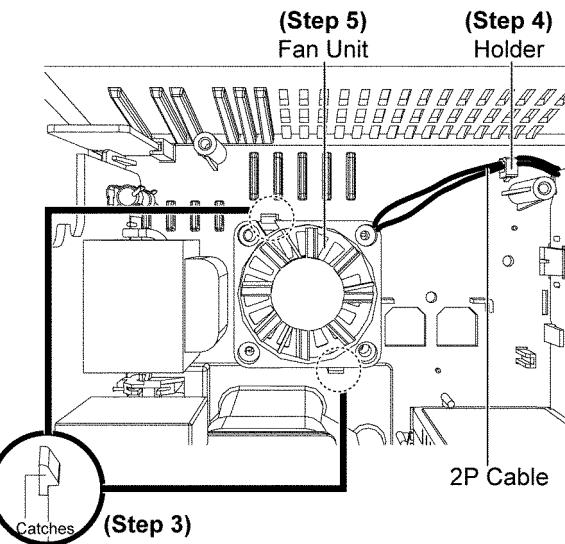


Step 3 : Release 2 catches.

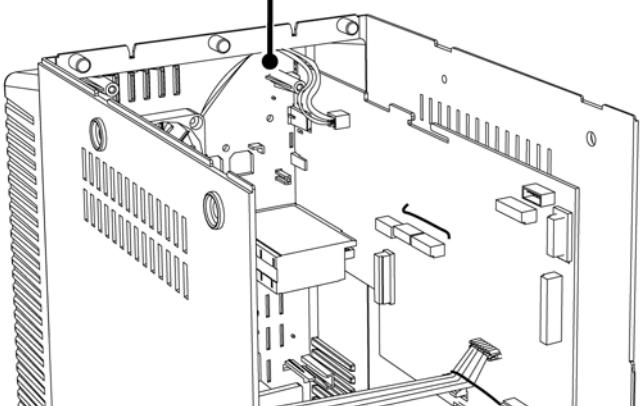
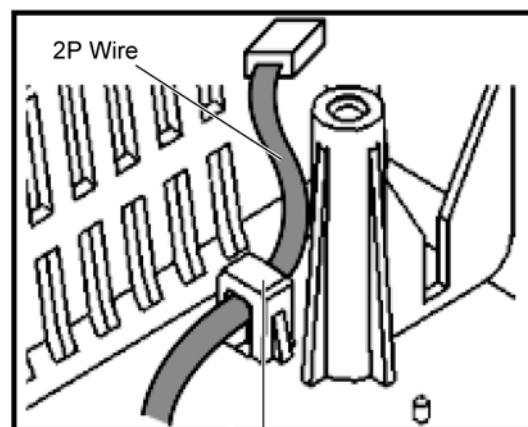
Step 4 : Remove 2P cable from the holder.

Step 5 : Remove Fan Unit.

Caution : Ensure the Fan Unit is seated properly onto the rear panel assembly.



Caution : Ensure the 2P wire inserted into the Holder.

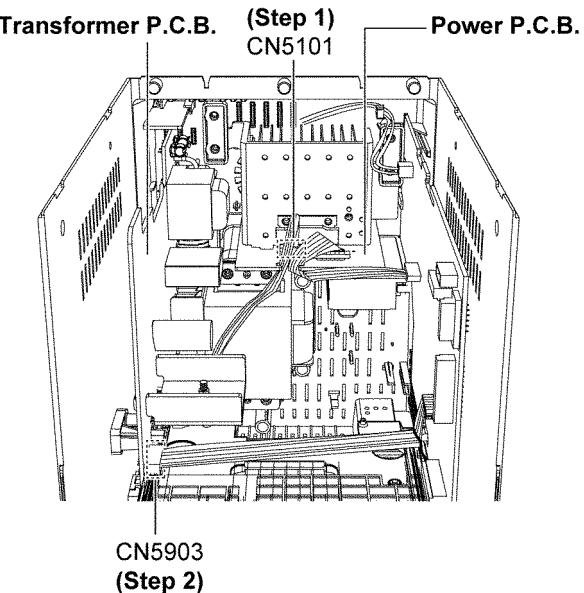


9.18. Disassembly of Transformer P.C.B.

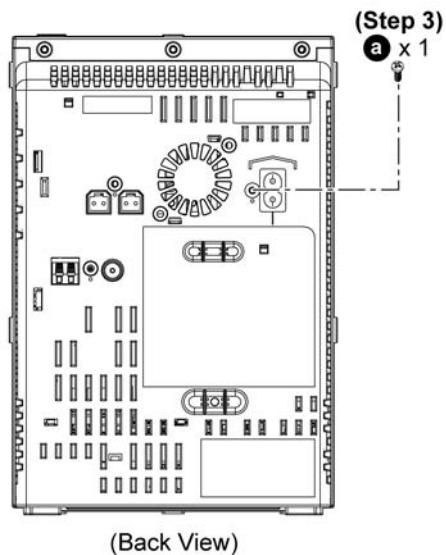
- Refer to "Disassembly of Top Cabinet Assembly".
- Refer to "Disassembly of Front Panel Assembly".

Step 1 : Detach 4P cable at connector (CN5101) on Power P.C.B..

Step 2 : Detach 7P cable at connector (CN5903) on Transformer P.C.B..

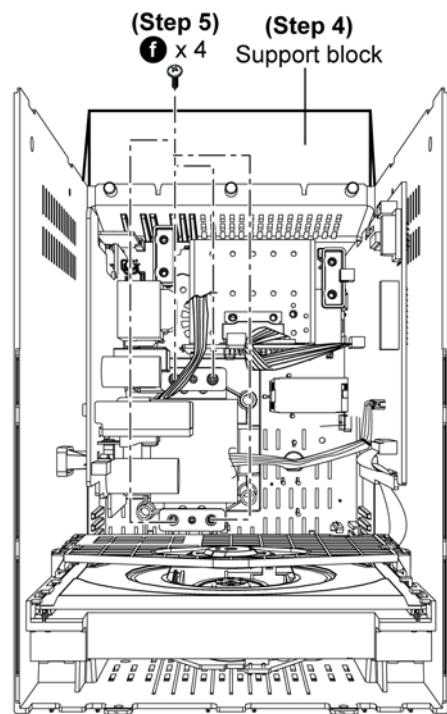


Step 3 : Remove 1 screw.



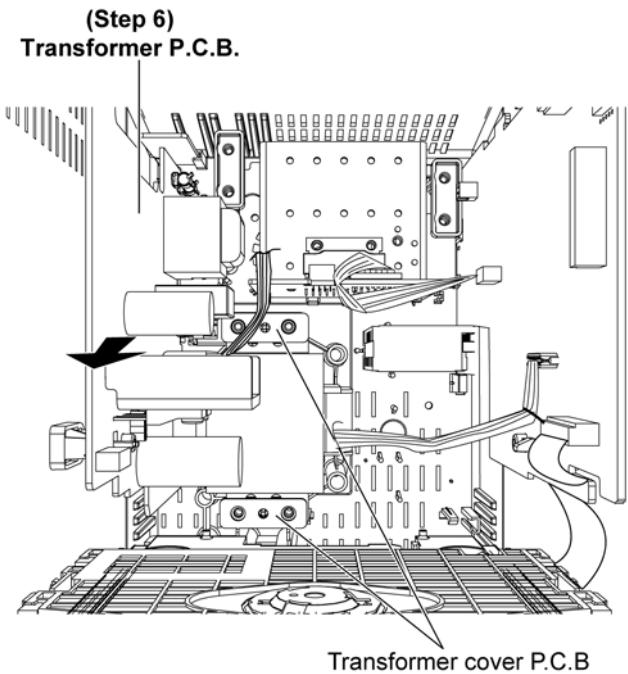
Step 4 : Place a support block to tilt the unit as shown.

Step 5 : Remove 4 screws.

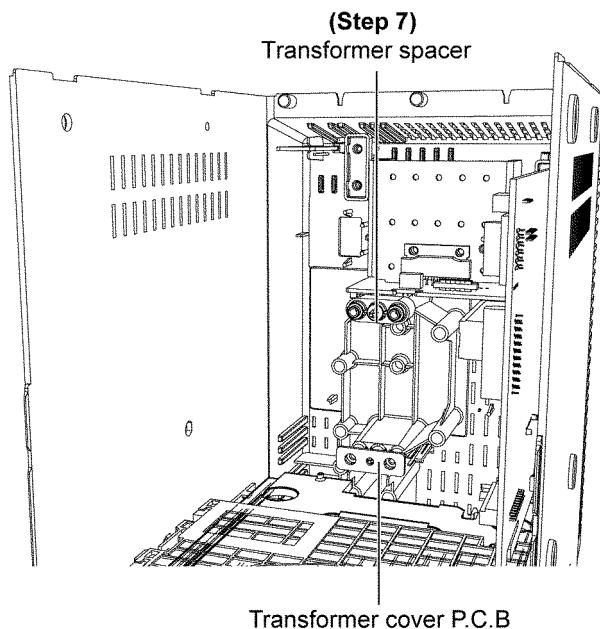


Step 6 : Remove Transformer P.C.B..

Caution : Keep Transformer cover P.C.B. in safe place for assembling use.



Step 7 : Remove Transformer cover P.C.B. and Trans spacers.
Caution : Keep them in safe place for assembling use.

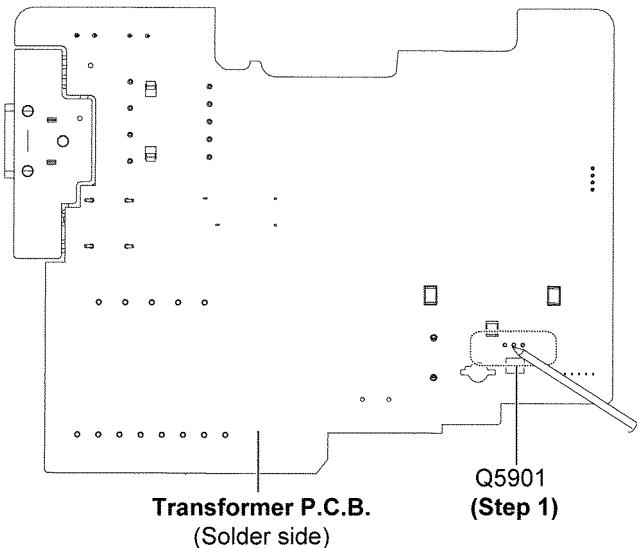


9.19. Replacement of Transistor (Q5901)

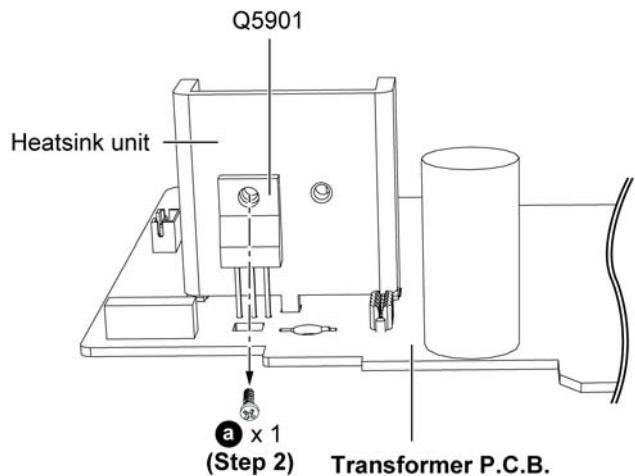
- Refer to "Disassembly of Transformer P.C.B."

Caution : Handle the heatsink unit and P.C.B. with caution due to its high temperature after prolonged use. Touching it may lead to injuries .

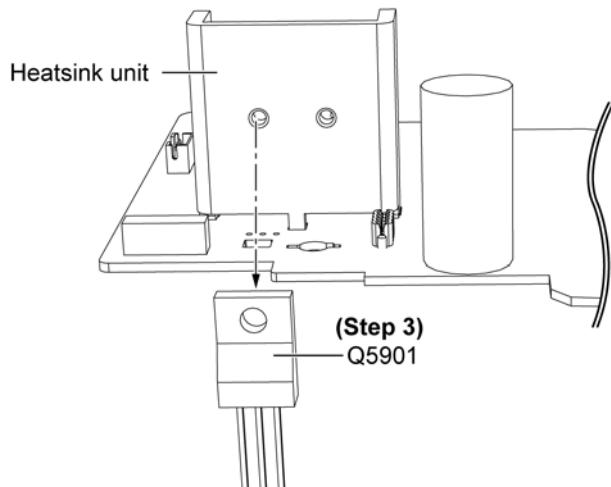
Step 1 : Desolder pins of Transistor (Q5901).



Step 2 : Remove 1 screw.



Step 3 : Remove Transistor (Q5901).

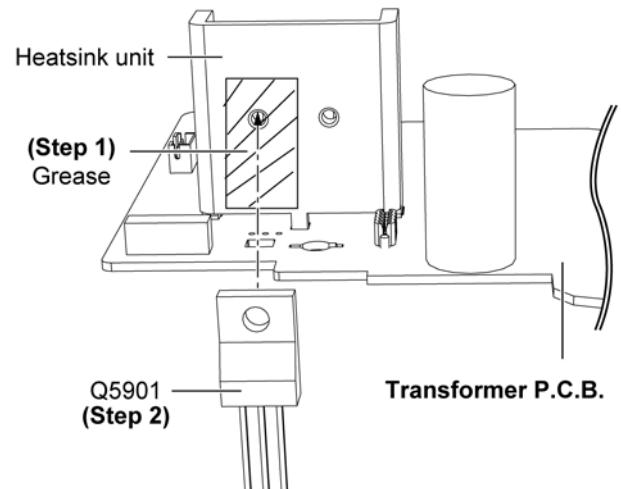


• Assembly of Transistor (Q5901)

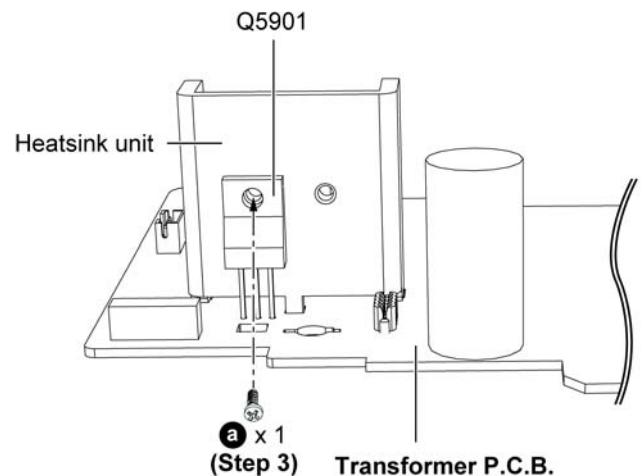
Step 1 : Apply grease to the heatsink unit.

Step 2 : Install Transistor (Q5901) onto Transformer P.C.B..

Caution : Ensure the pins are inserted & seated properly on Transformer P.C.B..

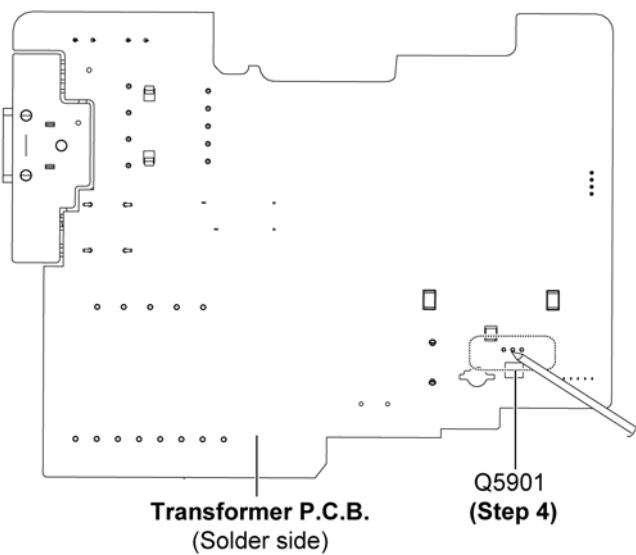


Step 3 : Fix the Transistor (Q5901) onto the heatsink unit with 1 screw.



Step 4 : Solder pin of the Transistor (Q5901) on the solder side of Main P.C.B..

Caution : Check for solderability of the Transistor (Q5901).

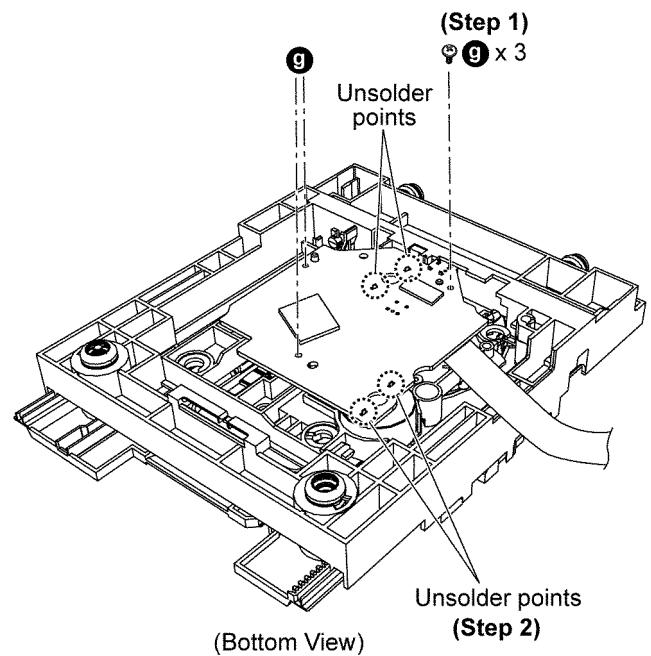


9.20. Disassembly of CD Servo P.C.B.

- Refer to "Disassembly of CD Mechanism Unit (DLS6C)."

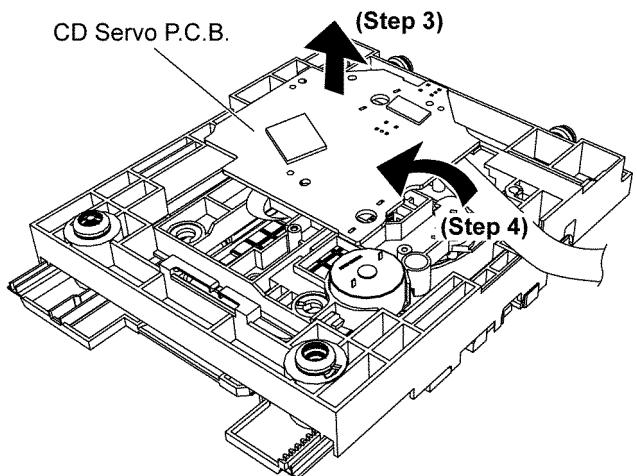
Step 1 : Remove 3 screws.

Step 2 : Unsolder 4 points.

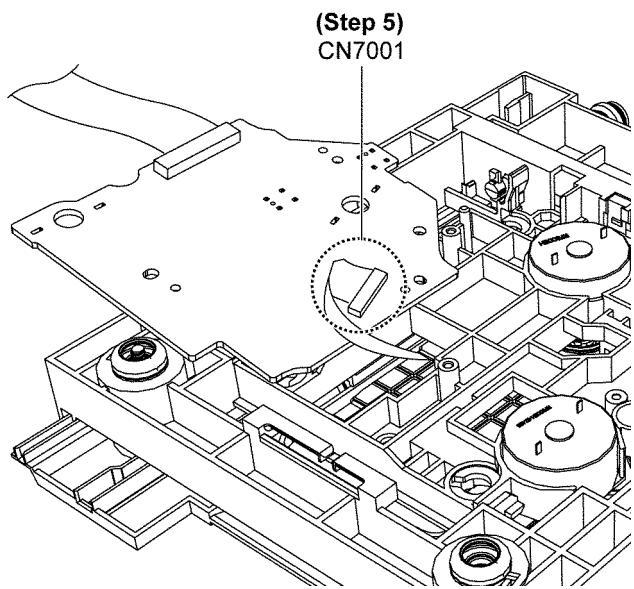


Step 3 : Move up the CD Servo P.C.B.

Step 4 : Flip the CD Servo P.C.B.



Step 5 : Detach 16P FPC at the connector (CN7001) on CD Servo P.C.B.

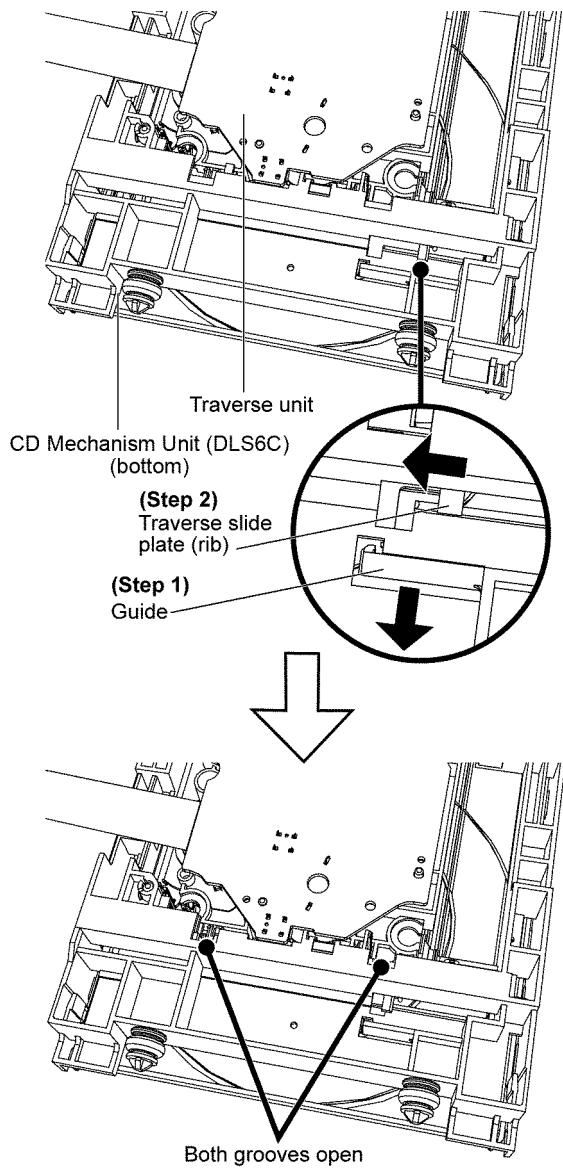


10 Disassembly and Assembly of Traverse Unit

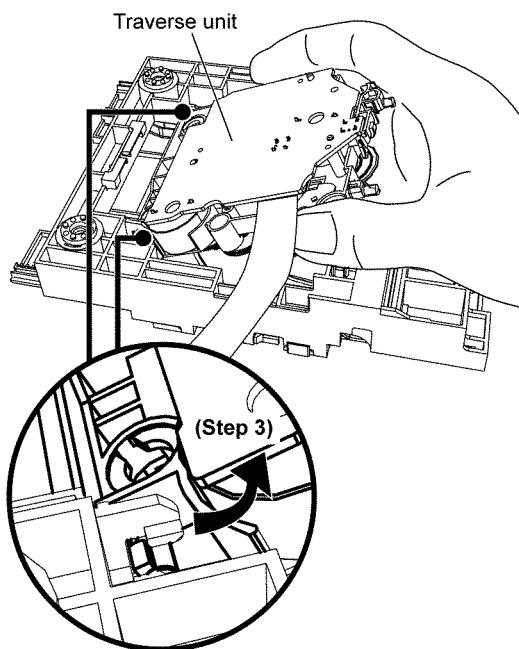
10.1. Disassembling Procedures

Step 1 : Release the guide.

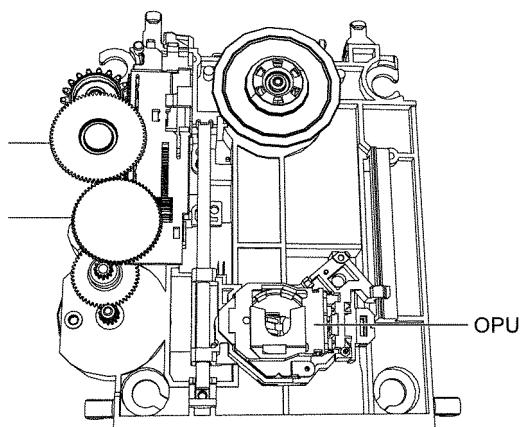
Step 2 : Push the traverse slide plate (rib), ensure both grooves are opened.



Step 3 : Slide out the traverse unit as arrow shown.

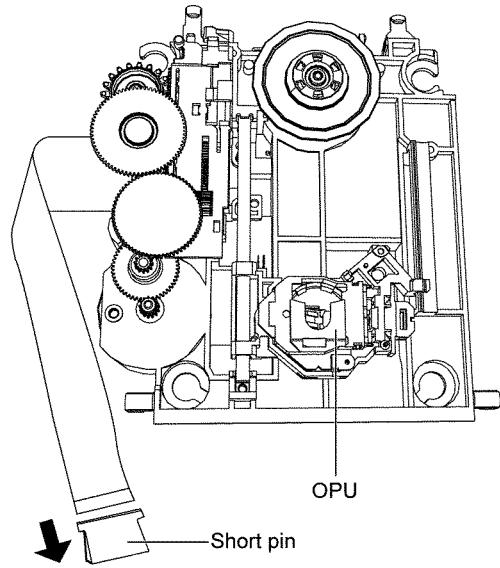


Caution : Ensure the OPU is face upwards, avoid touching the surface of the traverse unit.



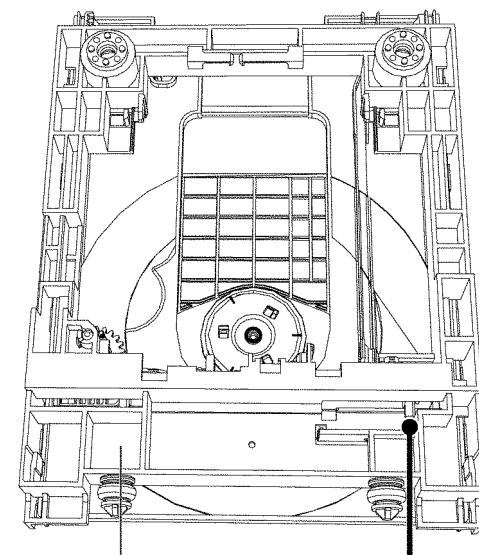
10.2. Assembling Procedure

Caution : Removal of the short pin is necessary for replacement of new traverse unit.



Step 1 : Release the guide.

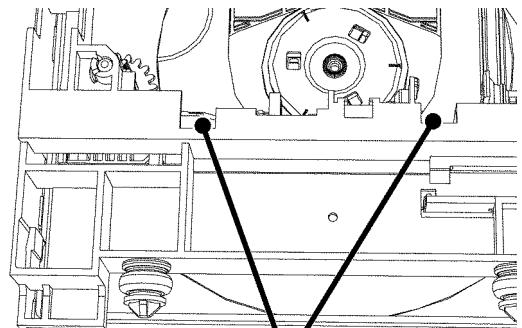
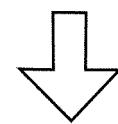
Step 2 : Push the traverse slide plate (rib), ensure both grooves are opened.



CD Mechanism Unit (DLS6C)
(bottom)

(Step 2)
Traverse slide
plate (rib)

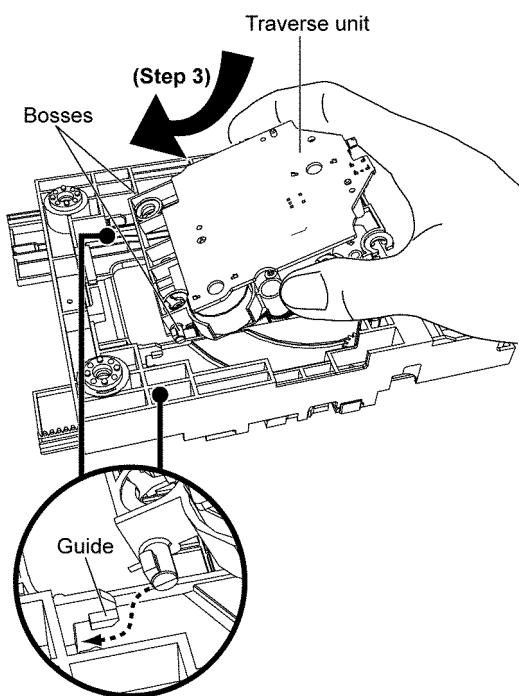
(Step 1)
Guide



Both grooves open

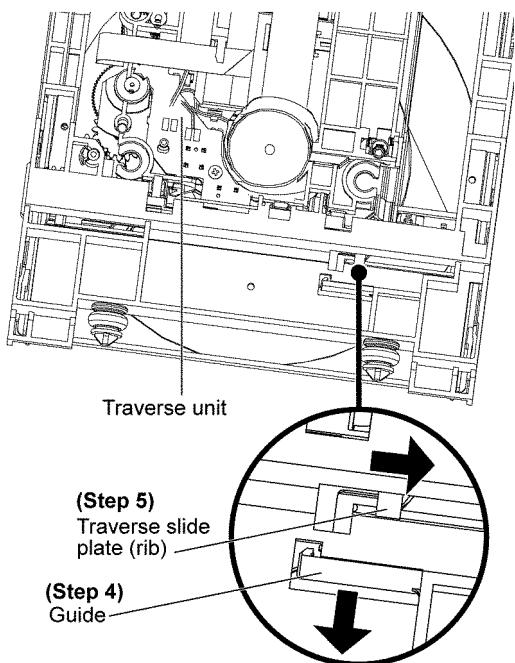
Step 3 : Slot the traverse unit at approximately 45° into the mecha chassis as arrow shown.

Caution : Ensure the bosses fix exactly onto the guides.



Step 4 : Release the guide.

Step 5 : Push the traverse slide plate (rib) to lock the traverse unit in.



11 Service Position

Note: For description of the disassembly procedures, see the Section 9

11.1. Checking & Repairing USB P.C.B.

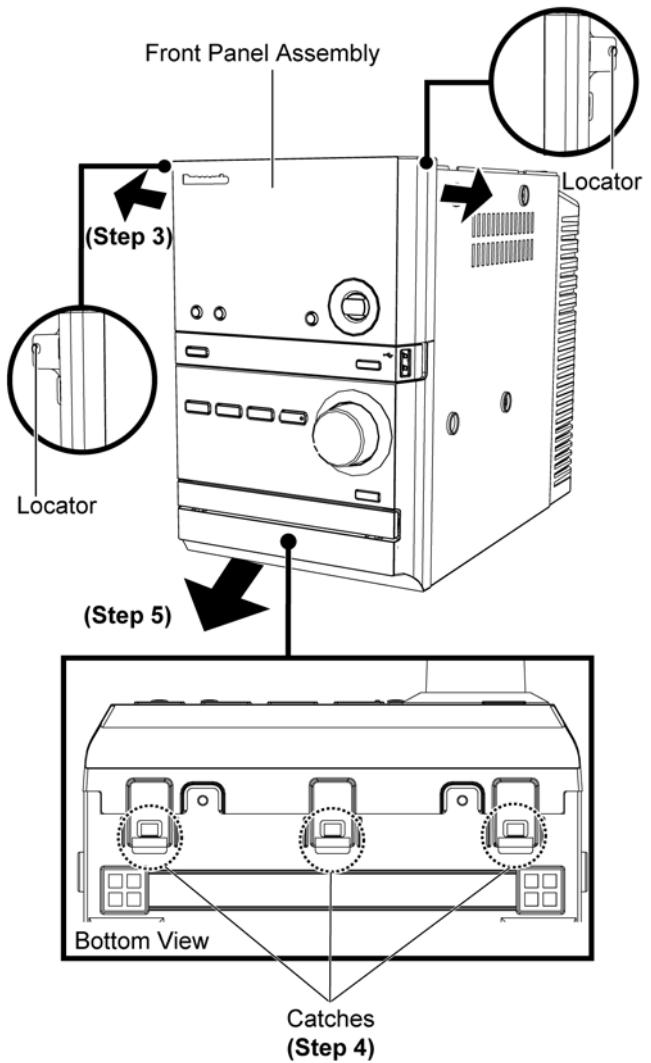
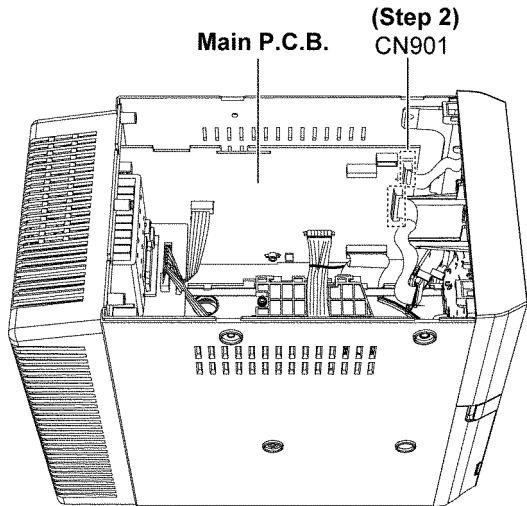
Step 3 : Release both locators.

Step 4 : Release 3 catches.

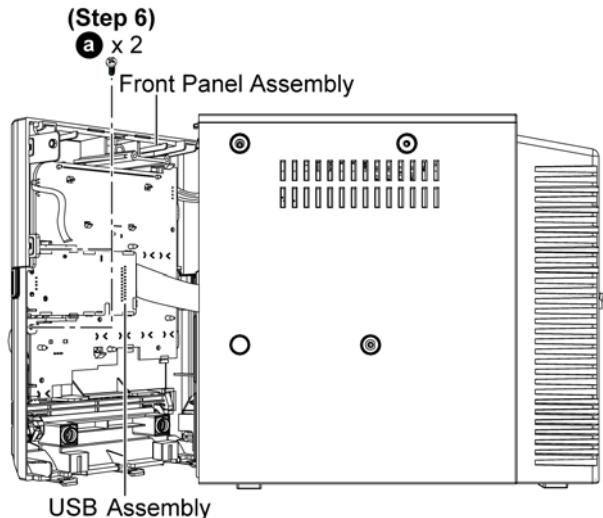
Step 5 : Slightly detach Front Panel Assembly.

Step 1 : Remove Top Cabinet Assembly.

Step 2 : Detach 11P FFC at connector (CN901) on Main P.C.B..



Step 6 : Remove 2 screws and remove USB Assembly.



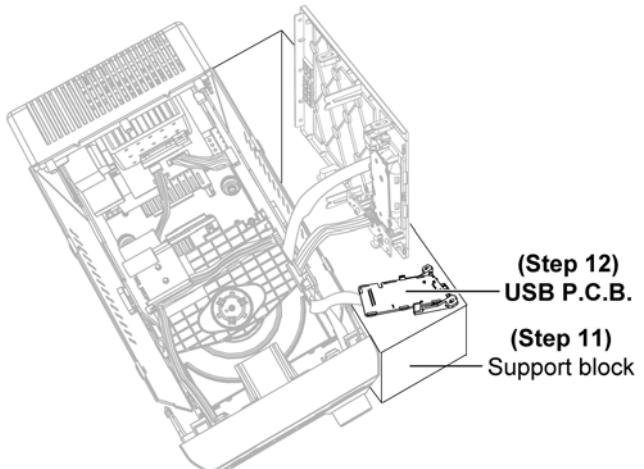
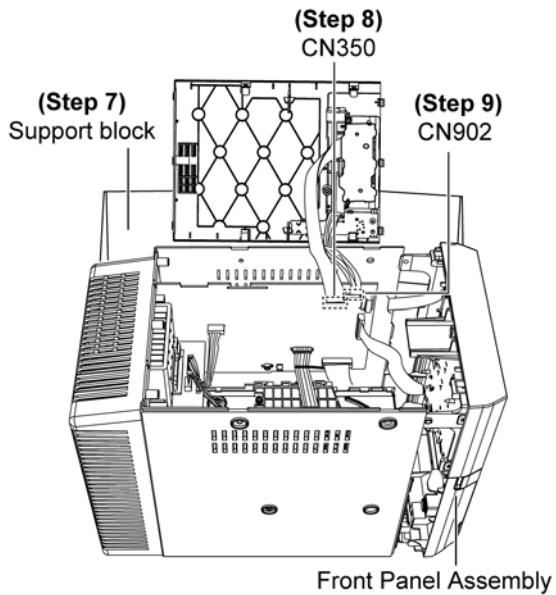
Step 7 : Place a support block underneath the Top Cabinet Assembly.

Step 8 : Connect 14P FFC at connector (CN350) on Main P.C.B..

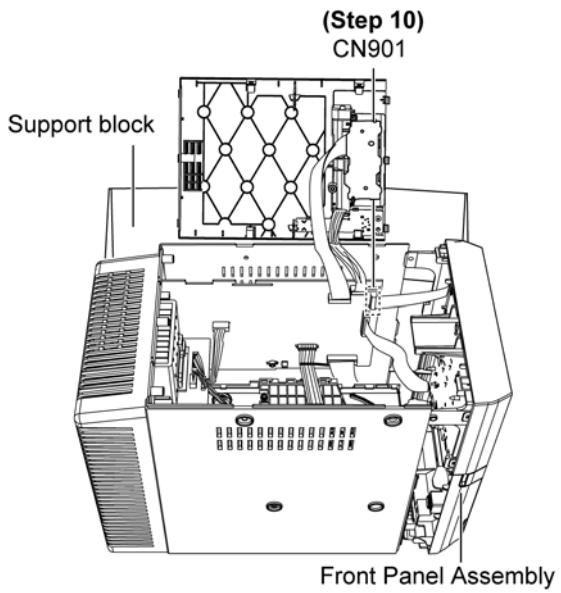
Step 9 : Connect 5P cable at connector (CN902) on Main P.C.B..

Step 11 : Place a support block underneath the USB P.C.B..

Step 12 : Check & repair USB P.C.B. according to the diagram shown.



Step 10 : Connect 11P FFC at connector (CN901) on Main P.C.B..



11.2. Checking & Repairing Panel P.C.B.

Step 1 : Remove Top Cabinet Assembly.

Step 2 : Remove Front Panel Assembly.

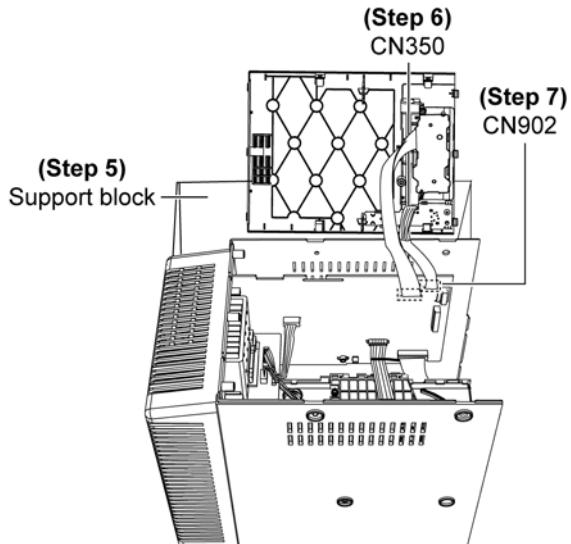
Step 3 : Remove USB P.C.B..

Step 4 : Remove Panel P.C.B..

Step 5 : Place a support block underneath the Top Cabinet Assembly.

Step 6 : Connect 14P FFC at connector (CN350) on Main P.C.B..

Step 7 : Connect 5P cable at connector (CN902) on Main P.C.B..



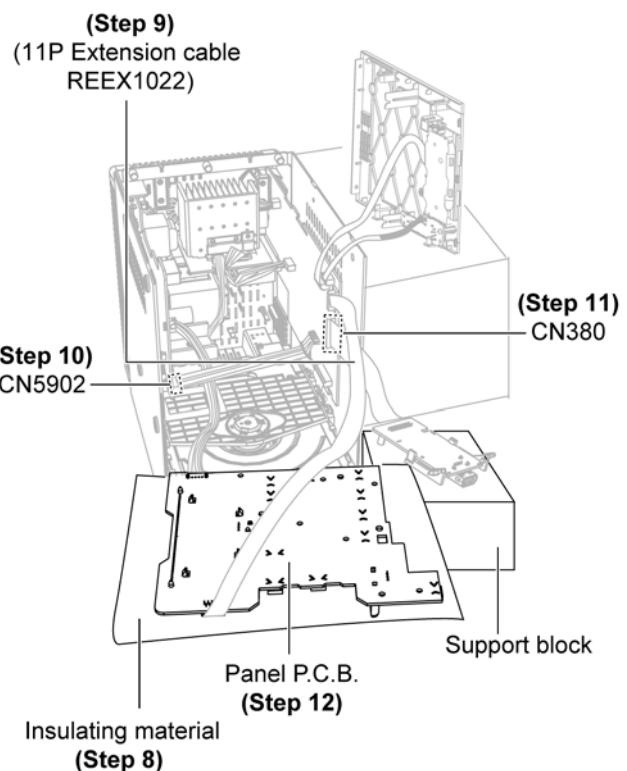
Step 8 : Lay an insulating material on Panel P.C.B..

Step 9 : Attach extension cable REEX1022 (11P FFC from CN901 on Main P.C.B. to CN900 on Panel P.C.B.).

Step 10 : Connect 4P cable at connector (CN5902) on Transformer P.C.B..

Step 11 : Connect 22P FFC at connector (CN380) on Main P.C.B..

Step 12 : Check & repair Panel P.C.B. according to the diagram shown.



11.3. Checking & Repairing CD Servo P.C.B.

Note : Insert CD before Checking CD Servo P.C.B.

Step 1 : Remove Top Cabinet Assembly.

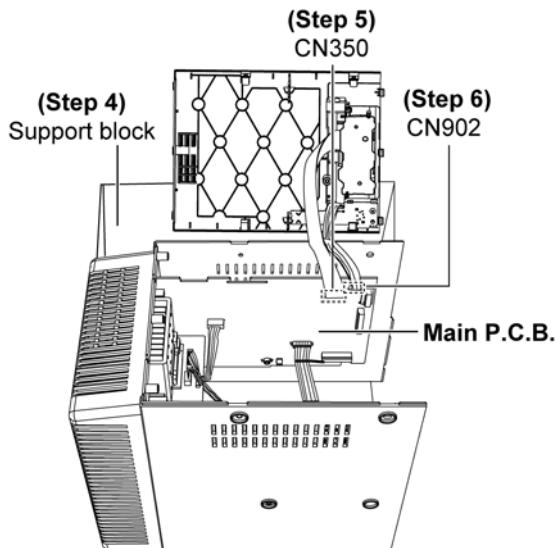
Step 2 : Remove Front Panel Assembly.

Step 3 : Remove CD Mechanism Unit (DLS6C).

Step 4 : Place a support block underneath the Top Cabinet Assembly.

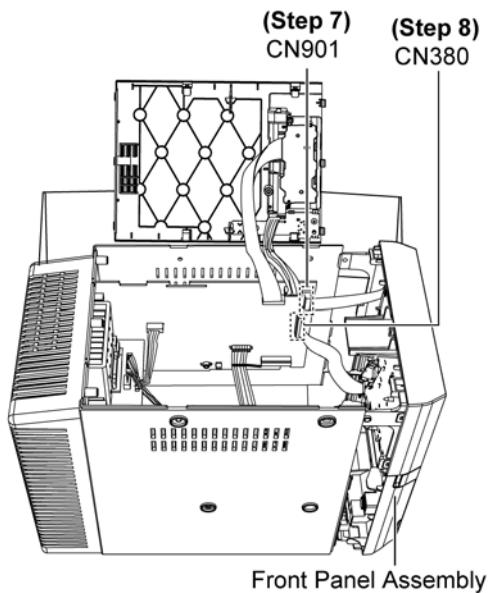
Step 5 : Connect 14P FFC at connector (CN350) on Main P.C.B..

Step 6 : Connect 5P cable at connector (CN902) on Main P.C.B..

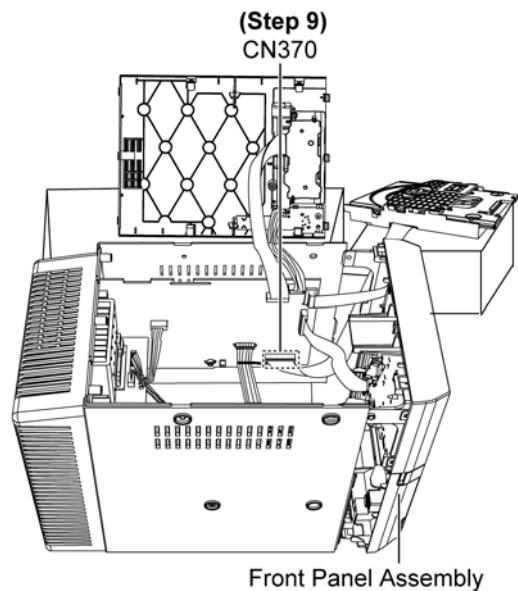


Step 7 : Connect 11P FFC at connector (CN901) on Main P.C.B..

Step 8 : Connect 22P FFC at connector (CN380) on Main P.C.B..

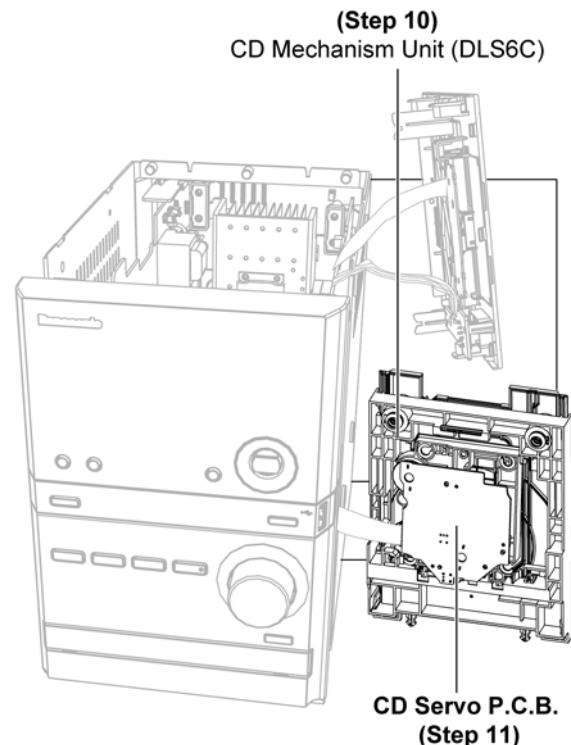


Step 9 : Connect 22P FFC at connector (CN370) on Main P.C.B..



Step 10 : Upset CD Mechanism Unit (DLS6C).

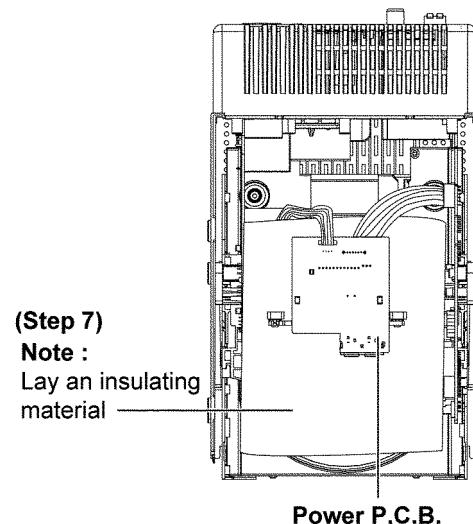
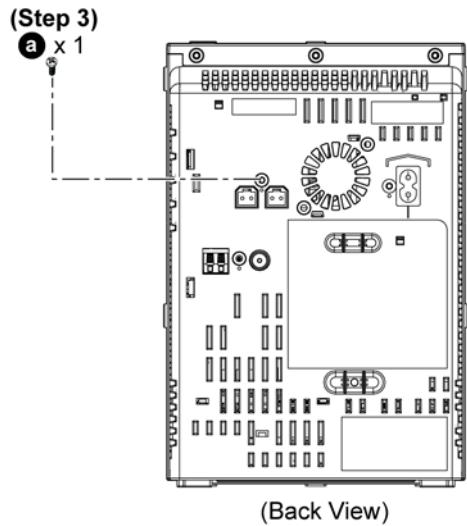
Step 11 : Check & repair CD Servo P.C.B. according to the diagram shown.



11.4. Checking & Repairing Power P.C.B.

Step 7 : Put insulating material under Power P.C.B..

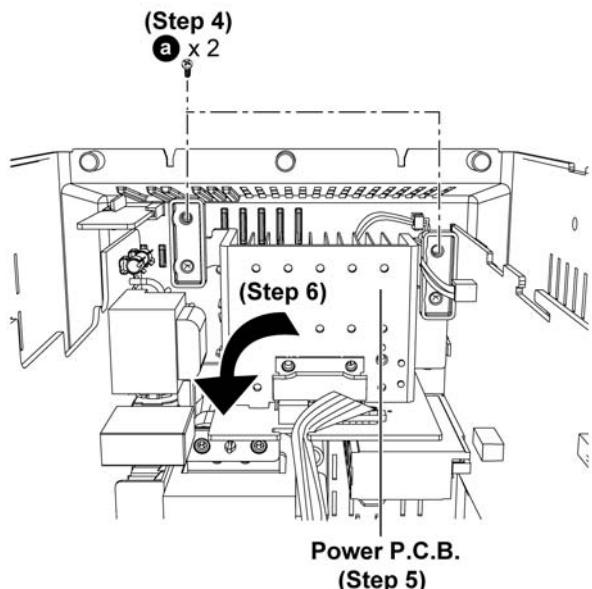
- Step 1 : Remove Top Cabinet Assembly.
- Step 2 : Remove Front Panel Assembly.
- Step 3 : Remove 1 screw.



Step 4 : Remove 2 screws.

Step 5 : Detach Power P.C.B..

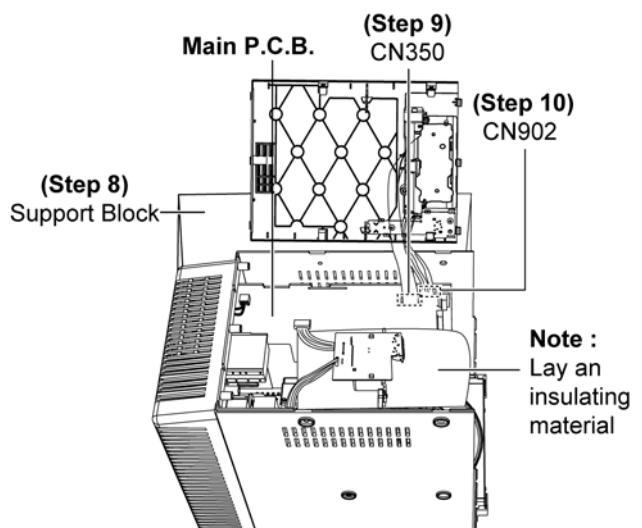
Step 6 : Flip over Power P.C.B. as arrow shown.



Step 8 : Place a support block underneath the Top Cabinet Assembly.

Step 9 : Connect 14P FFC at connector (CN350) on Main P.C.B..

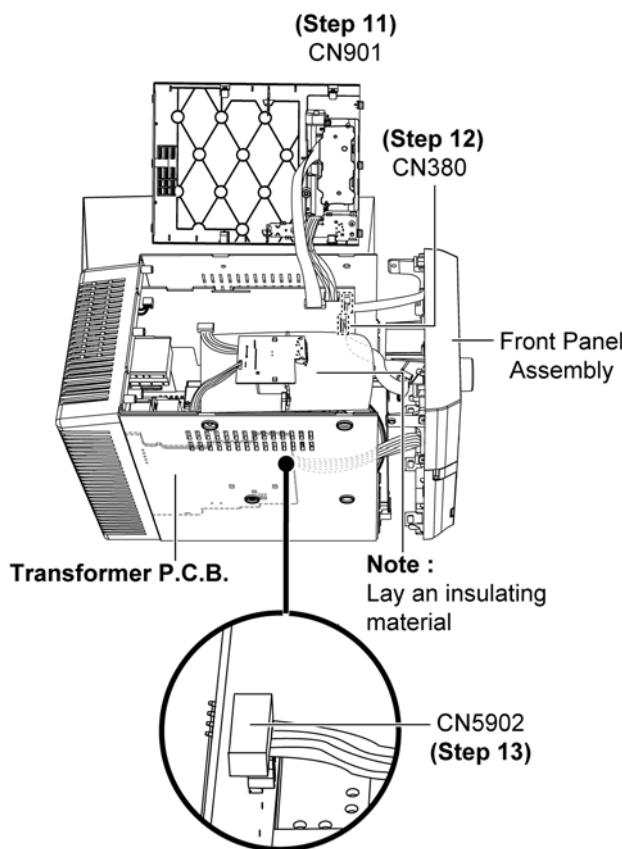
Step 10 : Connect 5P cable at connector (CN902) on Main P.C.B..



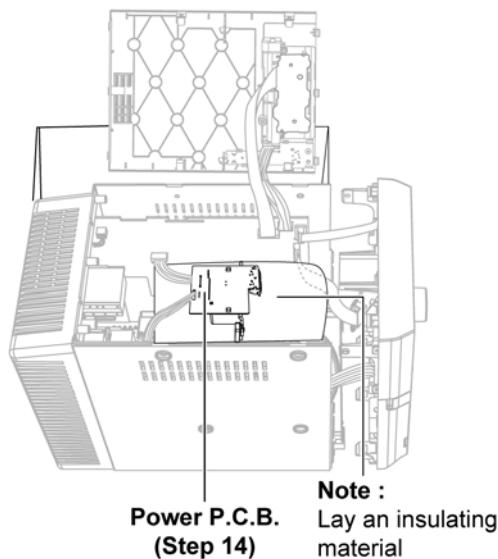
Step 11 : Connect 11P FFC at connector (CN901) on Main P.C.B..

Step 12 : Connect 22P FFC at connector (CN380) on USB P.C.B..

Step 13 : Connect 4P cable at connector (CN5902) on Transformer P.C.B..



Step 14 : Check & repair Power P.C.B. according to the diagram shown.



11.5. Checking & Repairing Transformer P.C.B.

Step 1 : Remove Top Cabinet Assembly.

Step 2 : Remove Front Panel Assembly.

Step 3 : Remove USB P.C.B..

Step 4 : Remove Panel P.C.B..

Step 5 : Remove Power P.C.B..

Step 6 : Remove Main P.C.B..

Step 7 : Remove Transformer P.C.B..

Step 8 : Remove CD Mechanism Unit (DLS6C).

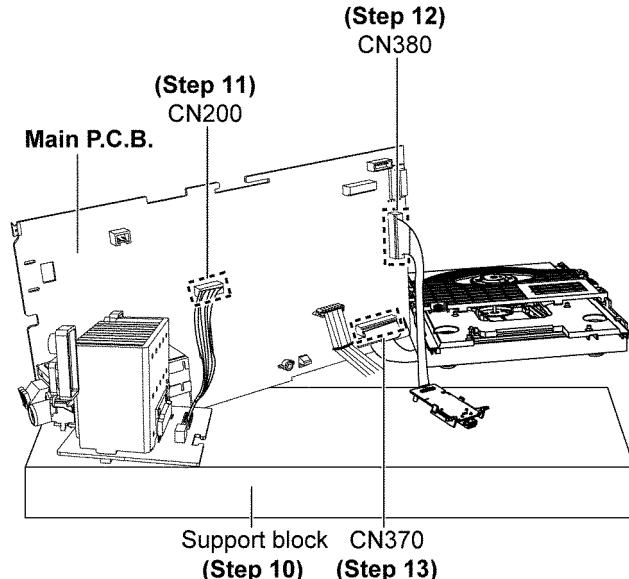
Step 9 : Remove Fan Unit.

Step 10 : Place a support block as diagram shown.

Step 11 : Connect 6P cable at connector (CN200) on Main P.C.B..

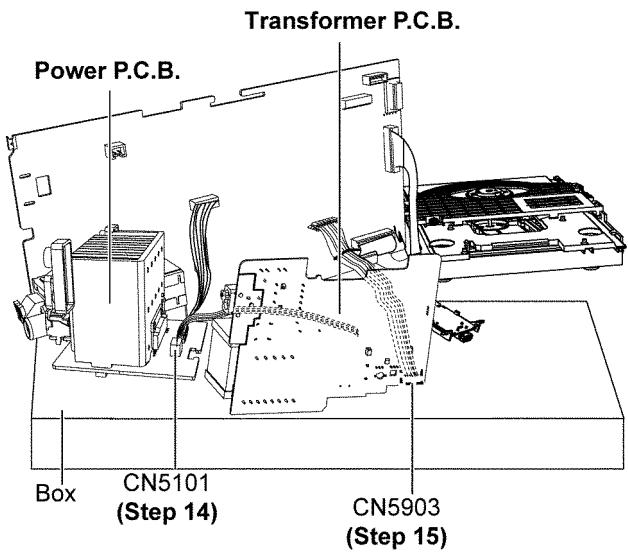
Step 12 : Connect 22P cable at connector (CN380) on Main P.C.B..

Step 13 : Connect 22P cable at connector (CN370) on Main P.C.B..



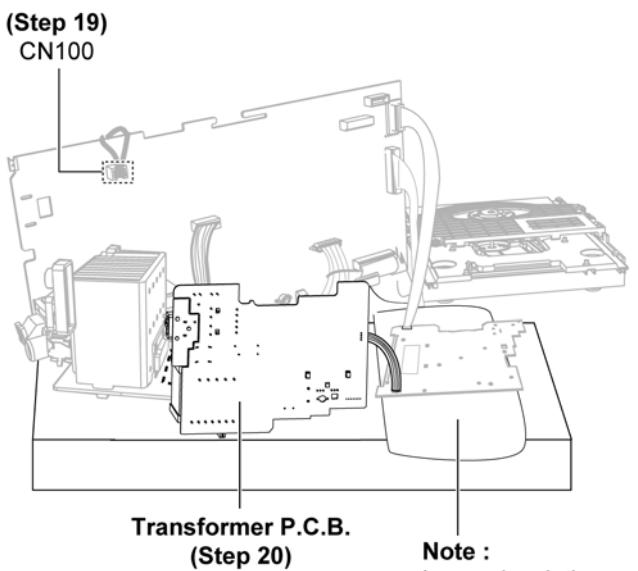
Step 14 : Connect 4P cable at connector (CN5101) on Power P.C.B..

Step 15 : Connect 7P cable at connector (CN5903) on Transformer P.C.B..



Step 19 : Connect 2P cable (Fan Unit) at connector (CN100) on Main P.C.B..

Step 20 : Check & repair Transformer P.C.B. according to the diagram shown.

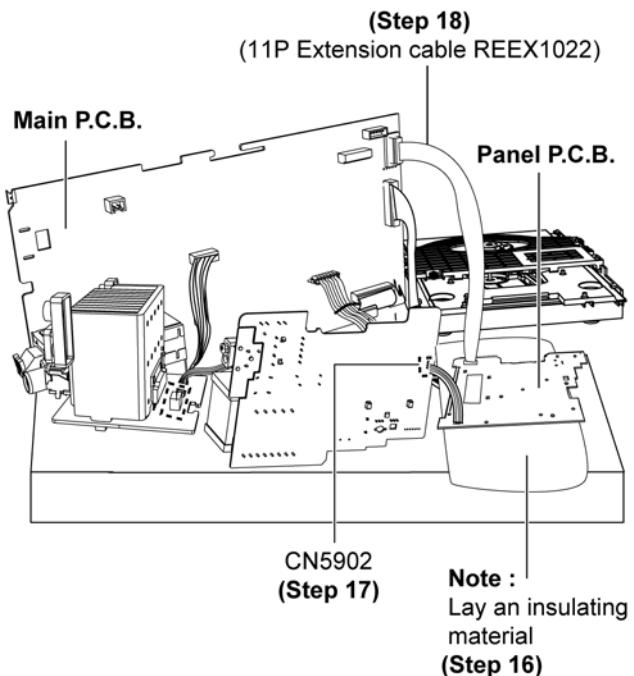


Note :
Lay an insulating material

Step 16 : Place on insulating material under Panel P.C.B..

Step 17 : Connect 4P cable at connector (CN5902) on Transformer P.C.B..

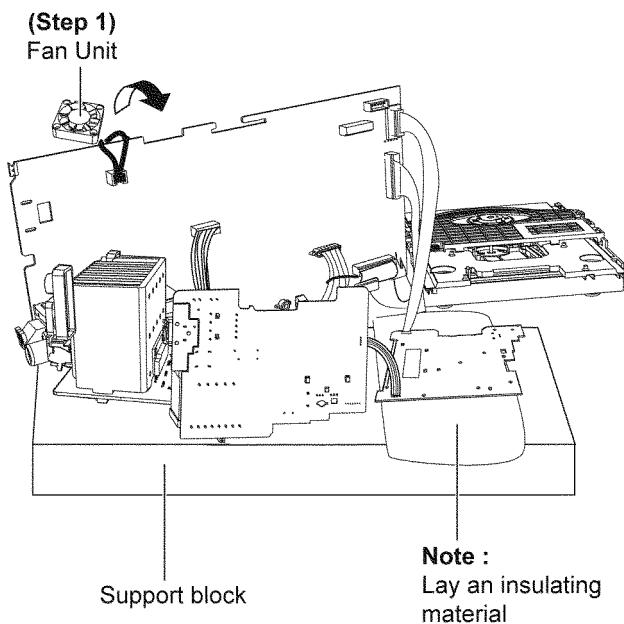
Step 18 : Attach extension cable REEX1022 (11P FFC from CN901 on Main P.C.B. to CN900 on Panel P.C.B.).



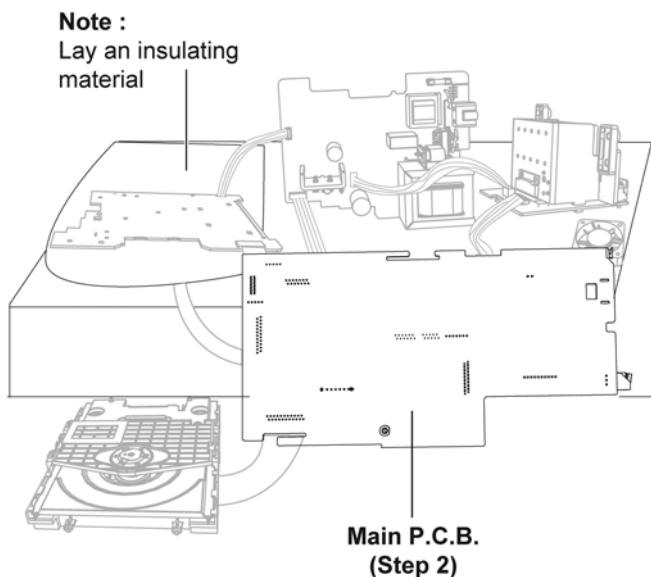
11.6. Checking & Repairing Main P.C.B.

- Refer to (Step 1 - Step 19) of item 11.5

Step 1 : Flip over Fan Unit.



Step 2 : Check & repair Main P.C.B. according to the diagram shown.



12 Voltage Measurement & Waveform Chart

Note:

- Indicated voltage values are the standard values for the unit measured by the DC electronic circuit tester (high-impedance) with the chassis taken as standard.
- Therefore, there may exist some errors in the voltage values, depending on the internal impedance of the DC circuit tester.
- Circuit voltage and waveform described herein shall be regarded as reference information when probing defect point because it may differ from actual measuring value due to difference of Measuring instrument and its measuring condition and product itself.

12.1. CD SERVO P.C.B.

REF NO.		IC7001																			
MODE		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.6	3.2	
STANDBY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1.6	3.4	
IC7001																					
MODE		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
CD PLAY	1.6	0	1.6	1.7	1.7	0	3.1	1.5	3.1	3.1	0	1.6	1.5	1.6	1.9	1.9	1.7	1.8	1.8	1.7	
STANDBY	1.7	3.4	1.7	1.7	1.7	0	3.4	1.5	3.4	3.4	0	1.7	1.6	1.7	1.7	1.7	1.7	1.7	1.7	1.7	
IC7001																					
MODE		41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
CD PLAY	0.2	2.4	1.9	1.7	1.2	1.8	3.2	1.2	1.3	1.3	1.7	1.7	0.9	1.5	1.5	1.5	1.5	0	3.0	1.5	0
STANDBY	0	3.4	1.6	1.7	1.7	1.8	3.4	1.2	1.2	1.2	1.7	1.7	1.7	0.9	1.1	1.1	1.6	0	3.1	1.6	0
IC7001																					
MODE		61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80
CD PLAY	3.2	0	0	0	0	0	3.0	1.5	3.3	1.0	0.1	3.3	0	1.6	0	1.5	3.2	0	3.3	3.0	
STANDBY	3.4	0	0	0	3.3	0	3.3	0	3.3	0	0.1	3.3	0	1.6	3.4	1.5	3.4	0	3.4	3.0	
IC7001																					
MODE		81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
CD PLAY	3.1	3.3	0	0	0	0	0	0	0	0	0	0	3.2	0	0	0	0	0	0	0	
STANDBY	3.1	3.4	0	0	0	0	0	0	0	0	0	0	3.4	0	0	0	0	0	0	0	
IC7002																					
MODE		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY	1.6	0	1.6	0	0	0	0	0	0	0	7.7	4.4	3.5	3.6	3.6	3.5	3.8	3.7	3.6	7.7	0
STANDBY	1.7	0	1.7	3.3	0	0	0	0	0	0	7.7	4.0	4.0	3.6	3.6	3.6	3.6	3.6	7.7	0	
IC7002																					
MODE		21	22	23	24	25	26	27	28	29	30										
CD PLAY	7.7	0	0	0	7.7	1.6	1.6	1.6	0	0											
STANDBY	7.7	0	0	0	7.7	1.7	1.7	1.7	0	0											
Q7601																					
MODE		E	C	B																	
CD PLAY	3.1	2.0	2.4																		
STANDBY	3.4	0	3.4																		

SA-PM42EF/EG/EP CD SERVO P.C.B.

12.2. USB P.C.B.

REF NO.		IC900																			
MODE		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
CD PLAY		0	0	0	0	0	0	3.3	3.3	3.3	1.8	1.6	1.6	0	0	0	0	3.3	3.3	3.3	0
STANDBY		0	0	0	0	0	0	3.4	3.3	3.4	1.8	1.6	1.6	0	0	0	0	3.4	3.4	3.4	0
REF NO.		IC900																			
MODE		21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
CD PLAY		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3.3	0	0
STANDBY		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	3.4	0	0
REF NO.		IC900																			
MODE		41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60
CD PLAY		0	1.8	0	0	0	3.3	0.3	3.3	3.3	0	0	0	0	0	0	3.0	1.0	1.0	0	0
STANDBY		0	1.8	0	0	0	3.3	0.3	3.3	3.4	0	0	0	0	0	0	3.3	0	0	0	0
REF NO.		IC900																			
MODE		61	62	63	64																
CD PLAY		0	1.8	0	3.3																
STANDBY		0	1.8	0	3.3																

SA-PM42EF/EG/EP USB P.C.B.

12.3. MAIN P.C.B. (1/2)

REF NO.	IC200																					
	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
CD PLAY	0	0	4.5	0	4.5	4.5	4.5	0	0	0	0	0	0	0	0	0	4.5	0	3.3	3.3		
STANDBY	0	0	0	0	0.5	0.5	0.5	0	0	0	0	0	0	0	0	0	0	0	0	0		
IC200																						
REF NO.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40		
CD PLAY	9.0	4.5	0	0	0	0	0	0	0	0	0	0	0	0	4.5	0	4.5	0	0	4.5		
STANDBY	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
IC200																						
REF NO.	41	42	43	44	45	46	47	48	49	50	51	52										
CD PLAY	0	0	0	0	0	0	0	0	0	0	0	4.5										
STANDBY	0	0	0	0	0	0	0	0	0	0	0											
IC310																						
REF NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16						
CD PLAY	3.3	1.6	0	1.6	3.3	0	1.5	1.5	0	0	0	3.3	1.6	1.6	0	1.2						
STANDBY	3.3	0	0	0	0	0	0	0	0	0	0	3.3	0	0	0	0						
IC600																						
REF NO.	1	2	3	4	5																	
CD PLAY	9.0	9.0	0	5	1.3																	
STANDBY	9.0	9.0	0	0	1.3																	
IC601																						
REF NO.	1	2	3	4	5																	
CD PLAY	5.0	0	1.2	3.3	5.0																	
STANDBY	5.0	0	0	3.3	5.0																	
IC700																						
REF NO.	1	2	3	4	5	6	7	8														
CD PLAY	4.8	4.8	4.8	0	4.8	4.8	4.8	9.0														
STANDBY	0	0	0	0	0	0	0	0														
IC800																						
REF NO.	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
CD PLAY	3.3	3.3	1.2	0	3.3	1.1	0	0	0	0	0	1.5	1.5	0	1.0	1.6	3.3	1.8	3.3	3.3		
STANDBY	0	0	0	0	0	1.1	0	0	0	0	0	1.5	1.5	0	1.5	1.6	3.3	1.8	0	3.3		
IC800																						
REF NO.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40		
CD PLAY	0	0	0	0	3.3	1.0	0	0	1.1	0	3.3	2.8	3.3	0	3.3	0	1.8	0	0	3.3		
STANDBY	0	0	0	0	3.3	2.0	0	0	1.1	0	0	0	0	0	0	0	0	1.9	0	0	3.3	
IC800																						
REF NO.	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60		
CD PLAY	0	3.3	3.3	0	3.3	0	3.3	3.3	0	0	0	0	0	0	0	0	0	0	0	0		
STANDBY	0	3.3	3.3	0	0	0	3.3	3.3	0	0	0	0	0	0	0	0	0	0	0	0		

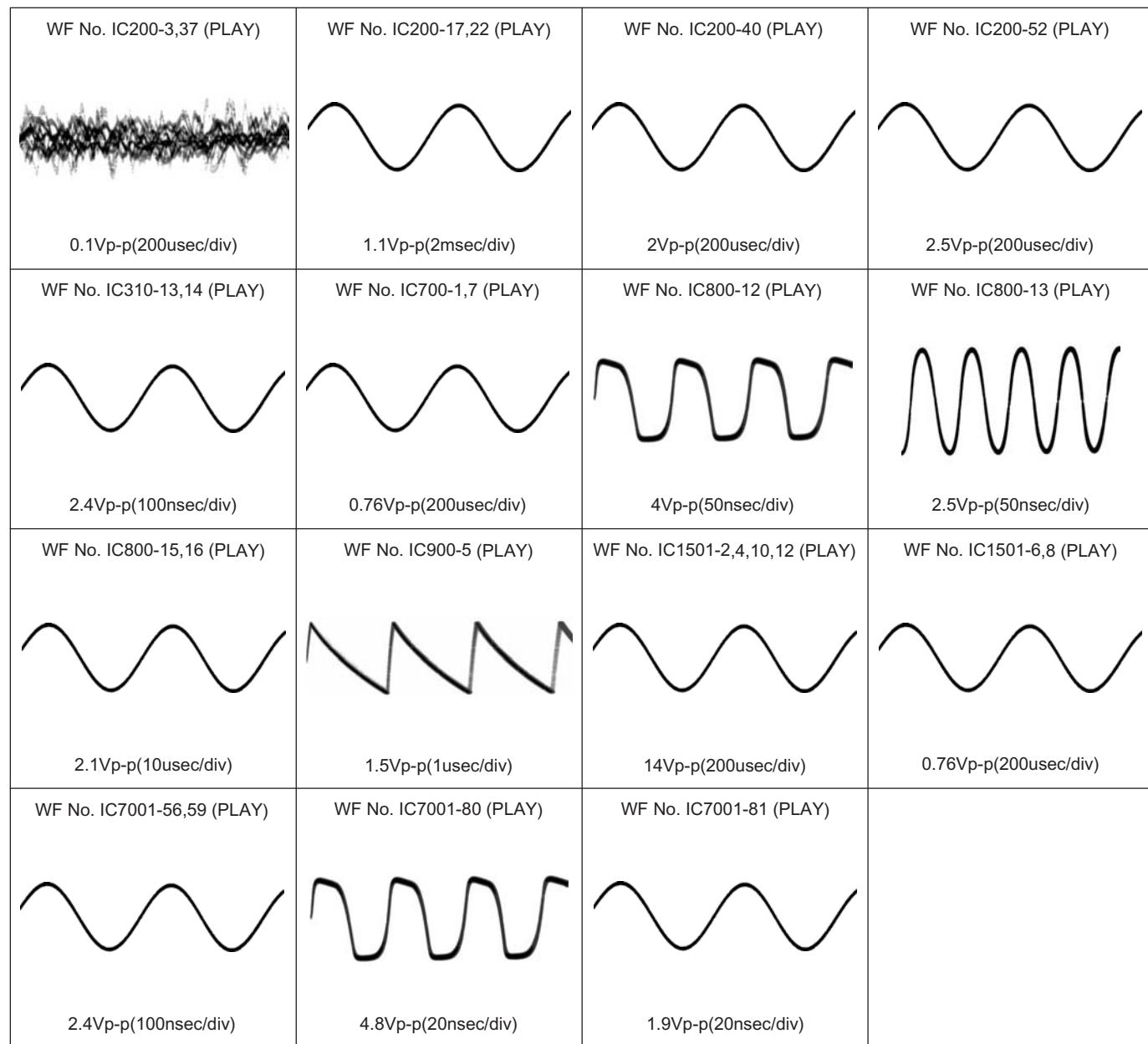
SA-PM42EF/EG/EP MAIN P.C.B.

12.7. TRANSFORMER P.C.B.

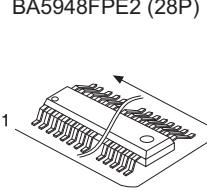
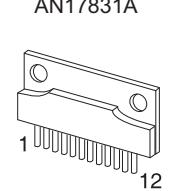
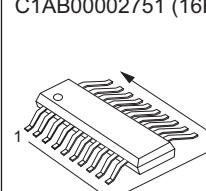
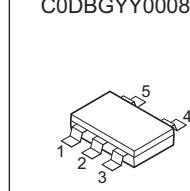
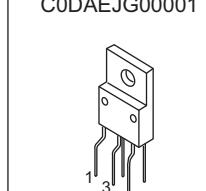
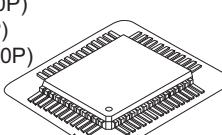
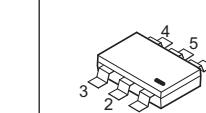
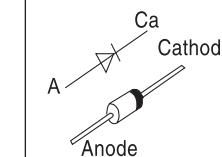
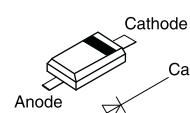
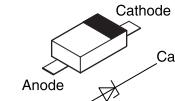
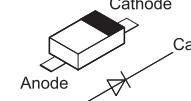
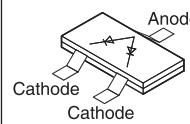
REF NO.	IC5901															
	1	2	3	4	5											
CD PLAY	6.0	0	1.5	3.3	6.0											
STANDBY	6.0	0	1.2	3.3	6.0											
REF NO.	Q5901			Q5902			Q5903			Q5904			Q5905			
	MODE	E	C	B		E	C	B		E	C	B		E	C	B
CD PLAY	14.0	9.0	0		9.0	0	10.0		-29.0	0	-30.0		0	1.8	1.8	
STANDBY	14.0	9.0	0		9.0	0	10.0		-29.0	0	-30.0		0	1.8	2.0	
REF NO.	Q5907															
	MODE	E	C	B												
CD PLAY	6.0	9.0	6.6													
STANDBY	6.0	9.0	6.6													

SA-PM42EF/EG/EP TRANSFORMER P.C.B.

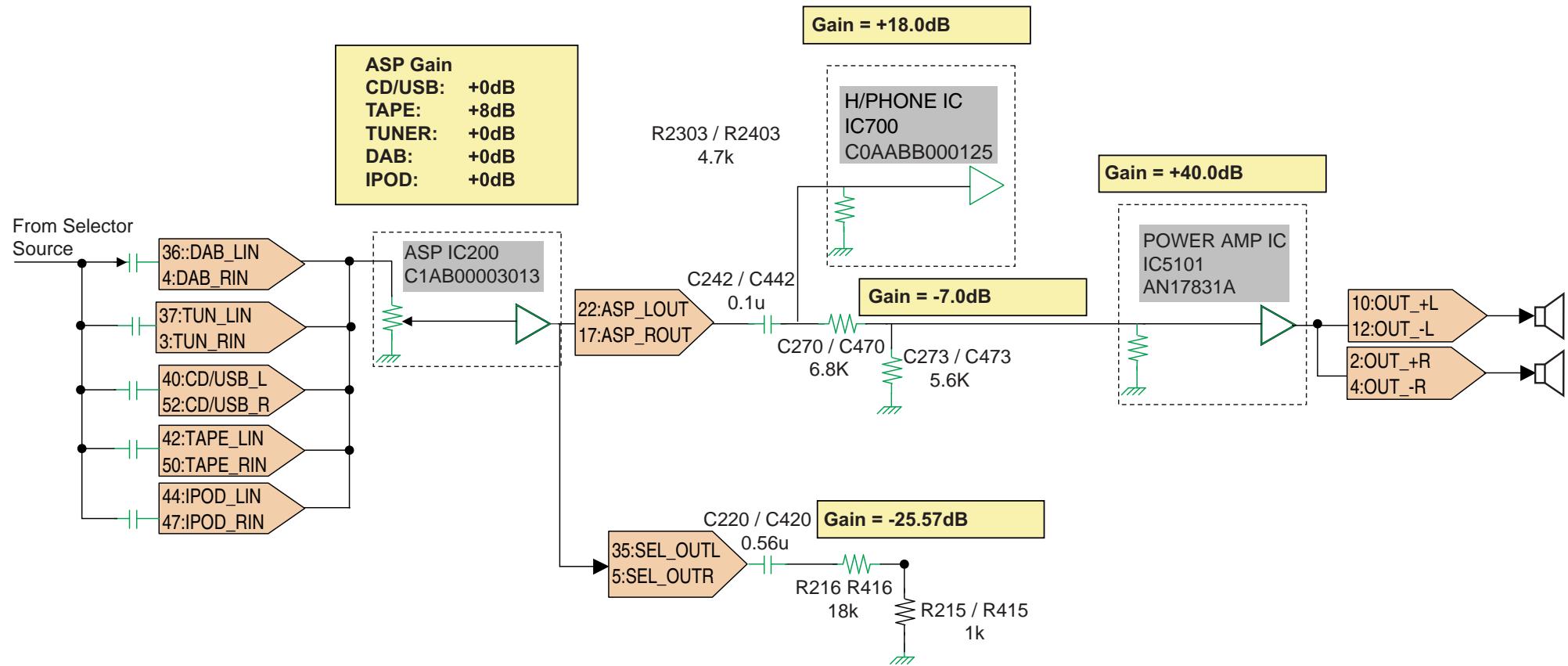
12.8. Waveform Chart



13 Illustration of IC's, Transistors and Diodes

BA5948FPE2 (28P)	AN17831A	C1AB00002751 (16P)	C0AABB000125	C0DBGYY00089	C0DAEJG00001
					
C0HBB0000057 (44P) C1AB00003013 (52P) MN6627954AMA (100P) MNZSFB5KJM2 (64P) RFKWMPM38EG (100P)		B1BABG000007	B1BCCD000019	B1BCCG000023	2SB0621AHA
B1ABDF000026 B1ADCF000001 B1ADCE000012 B1GBCFGN0016 B1GBCFJN0009	UNR211100L UNR221100L UNR521400L				MA2J1110GL MAZ8056GML
B0BC02900004 B0BC6R8A0266	MAZ8091GML	B0ADFJ000004			
					

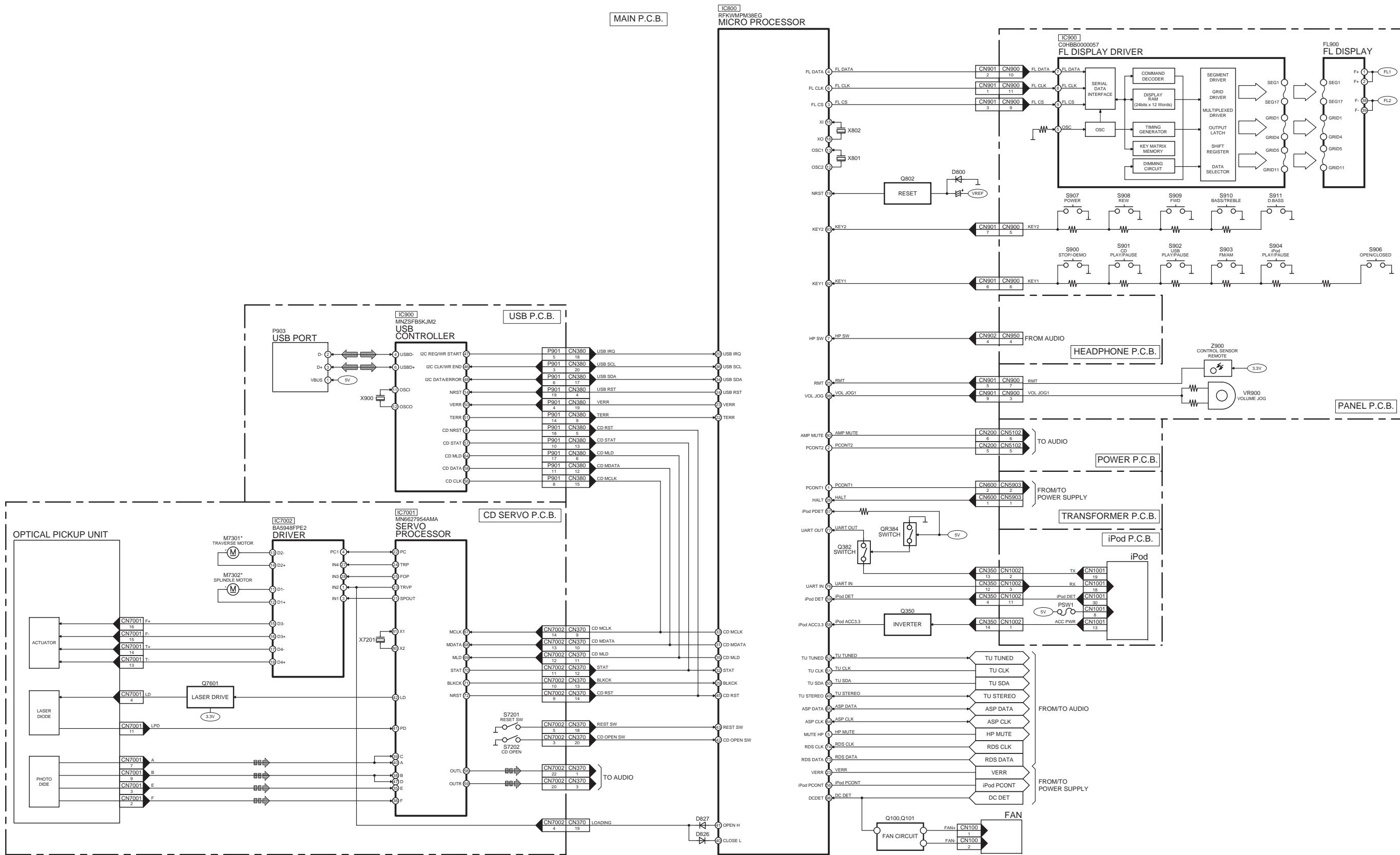
14 Overall Simplified Block



15 Block Diagram

15.1. SERVO/SYSTEM CONTROL BLOCK DIAGRAM

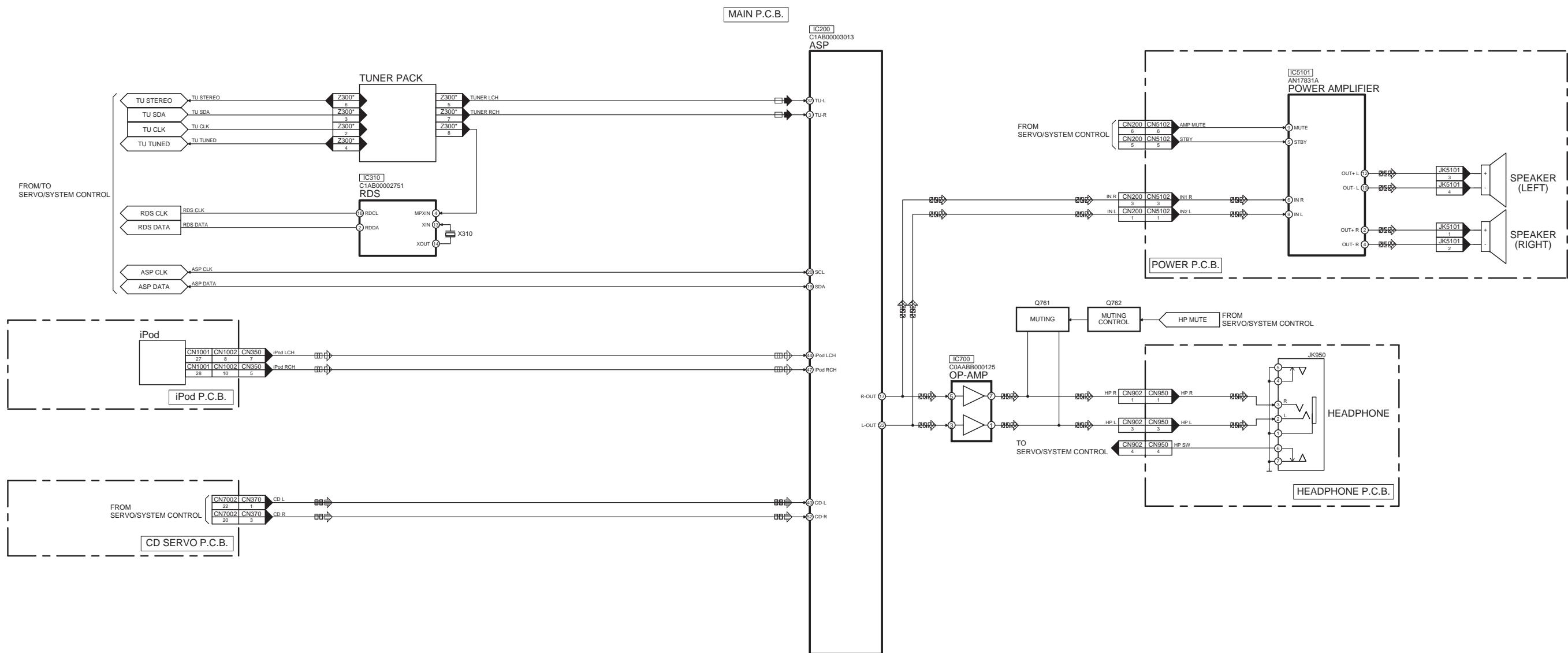
■ CD AUDIO INPUT SIGNAL LINE ▶ USB SIGNAL LINE



SA-PM42EF/EG/EP SERVO/SYSTEM CONTROL BLOCK DIAGRAM

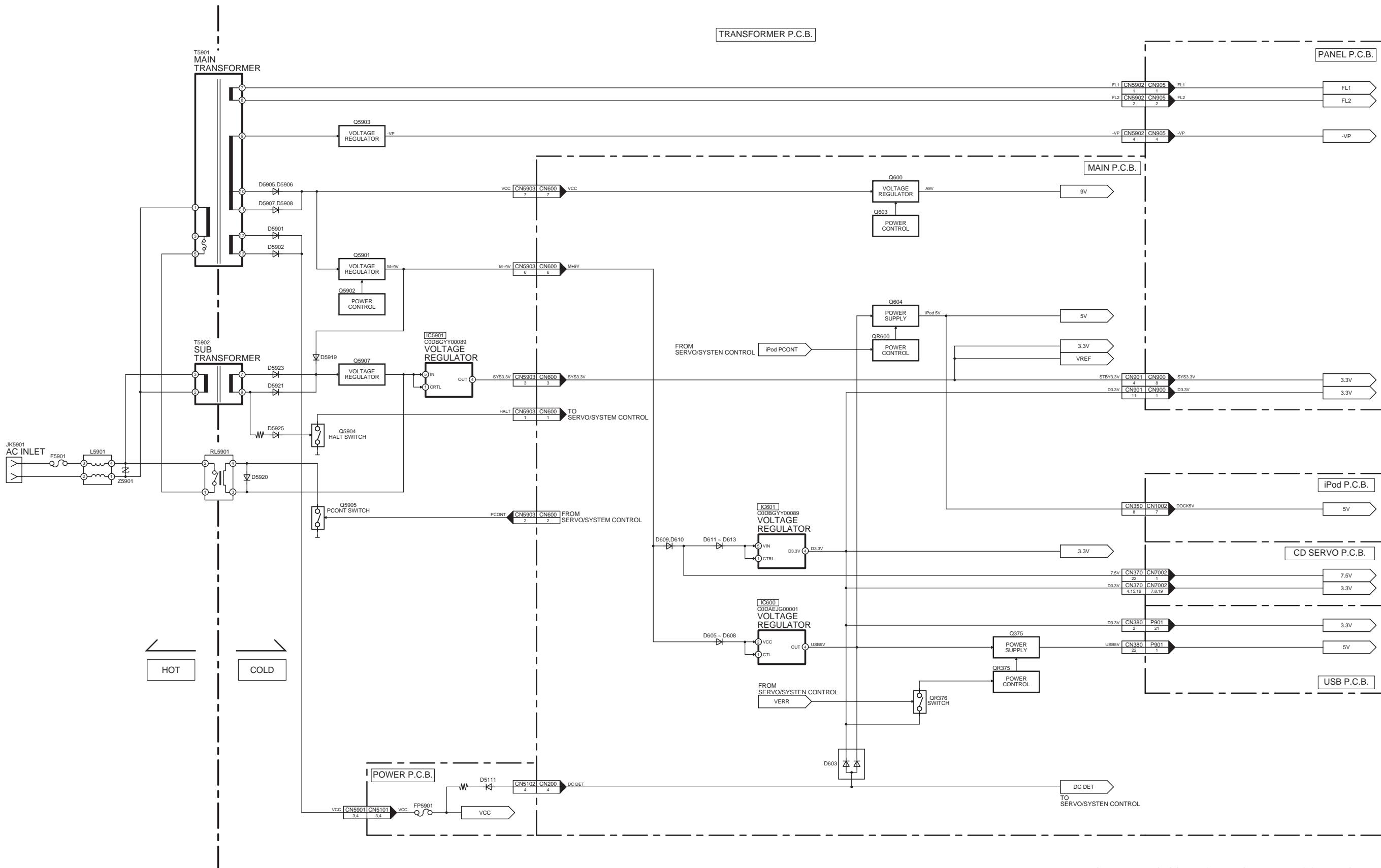
15.2. AUDIO BLOCK DIAGRAM

CD AUDIO INPUT SIGNAL LINE : CD AUDIO INPUT SIGNAL LINE
 iPod AUDIO INPUT SIGNAL LINE : iPod AUDIO INPUT SIGNAL LINE
 AUDIO OUTPUT SIGNAL LINE : AUDIO OUTPUT SIGNAL LINE
 AM/FM SIGNAL LINE : AM/FM SIGNAL LINE



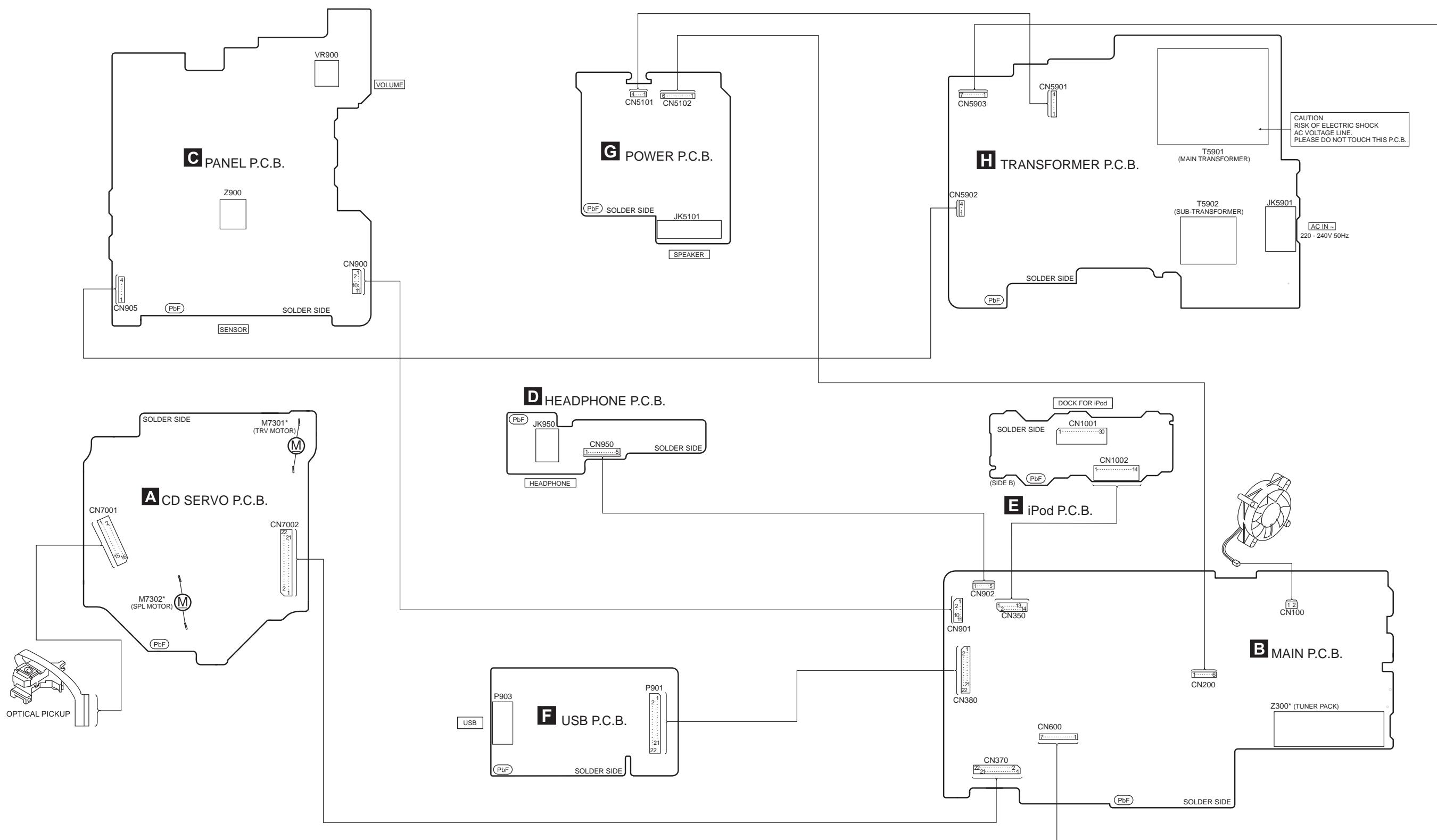
SA-PM42EF/EG/EP AUDIO BLOCK DIAGRAM

15.3. POWER SUPPLY BLOCK DIAGRAM



SA-PM42EF/EG/EP POWER SUPPLY BLOCK DIAGRAM

16 Wiring Connection Diagram



17 Schematic Diagram Notes

(All schematic diagrams may be modified at any time with the development of new technology)

Notes:

- S900: STOP/-DEMO switch (■ / -DEMO).
- S901: CD PLAY/PAUSE switch (CD ▶/II).
- S902: USB PLAY/PAUSE switch (USB ▶/II).
- S903: FM/AM switch.
- S904: iPod PLAY/PAUSE switch (iPod ▶/II).
- S906: OPEN/CLOSE switch (OPEN/CLOSE▲).
- S907: POWER switch (⊕/I).
- S908: REW switch (◀◀/◀◀).
- S909: FWD switch (▶▶/▶▶).
- S910: BASS/TREBLE switch.
- S911: D.BASS switch.
- S7201: REST switch.
- S7202: CD OPEN switch.
- VR900: Volume jog.

• “*” REF IS FOR INDICATION ONLY.

• **Importance safety notice :**

Components identified by (▲) mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

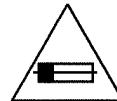
• Capacitor values are in microfarad(μF) unless specified otherwise, F=Farad, pF=Pico-Farad

Resistance values are in ohm(Ω), unless specified otherwise, 1K=1,000Ω, 1M=1,000KΩ

• **Voltage and Signal lines:**

-  : +B Signal Line
-  : -B Signal Line
-  : CD Audio Input Signal Line
-  : iPod Audio Input Signal Line
-  : Audio Output Signal Line
-  : AM/FM Signal Line
-  : USB Signal Line

CAUTION: FOR CONTINUED PROTECTION AGAINST FIRE HAZARD,
REPLACE ONLY WITH SAME
TYPE F5901 T1AL, 250V FUSE



RISK OF FIRE-REPLACE FUSE AS MARKED.

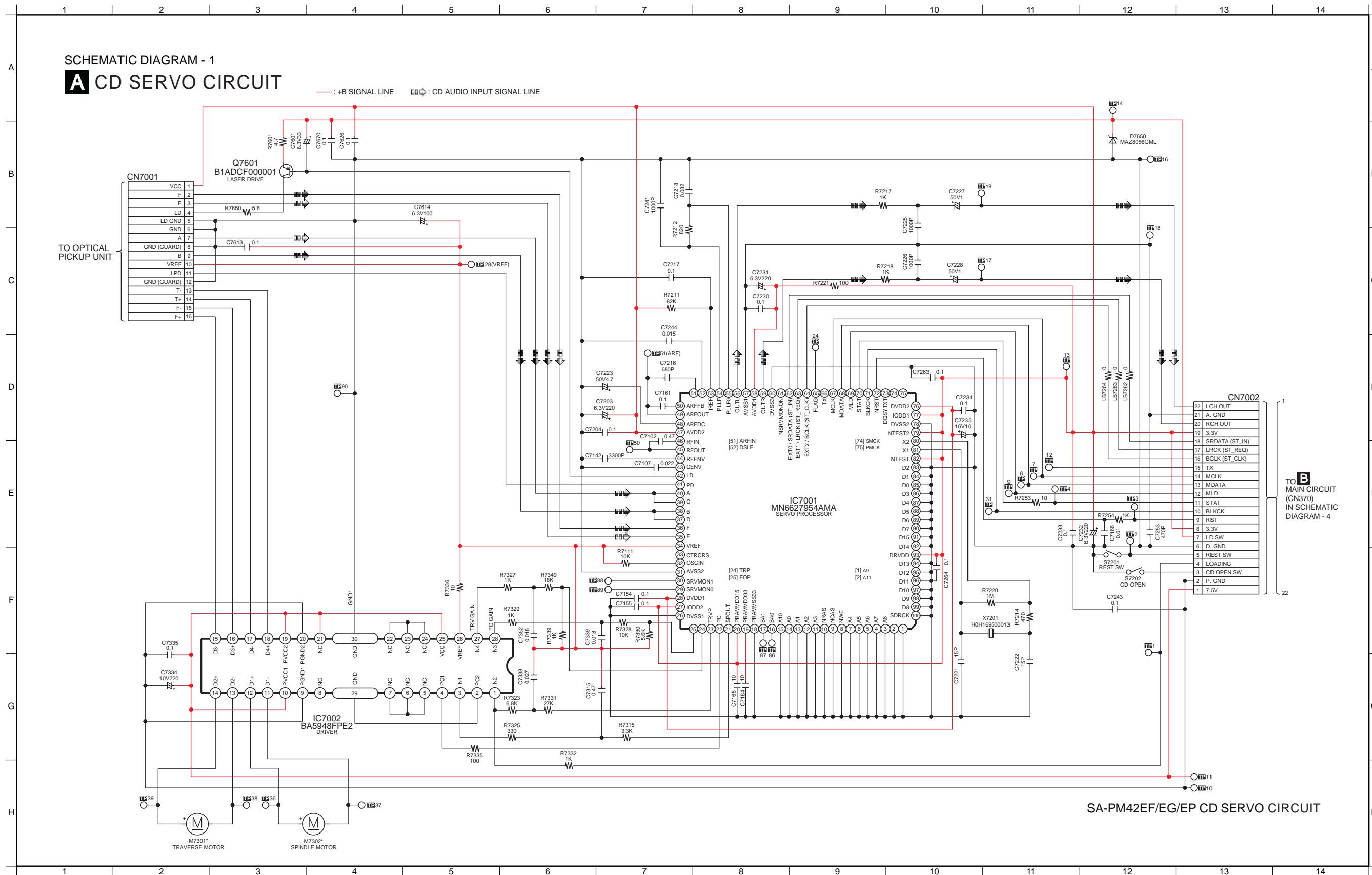
FUSE CAUTION



These symbols located near the fuse indicates that the fuse used is a fast operating type. For continued protection against fire hazard, replace with the same type fuse. For fuse rating, refer to the marking adjacent to the symbol.

18 Schematic Diagram

18.1. CD SERVO CIRCUIT



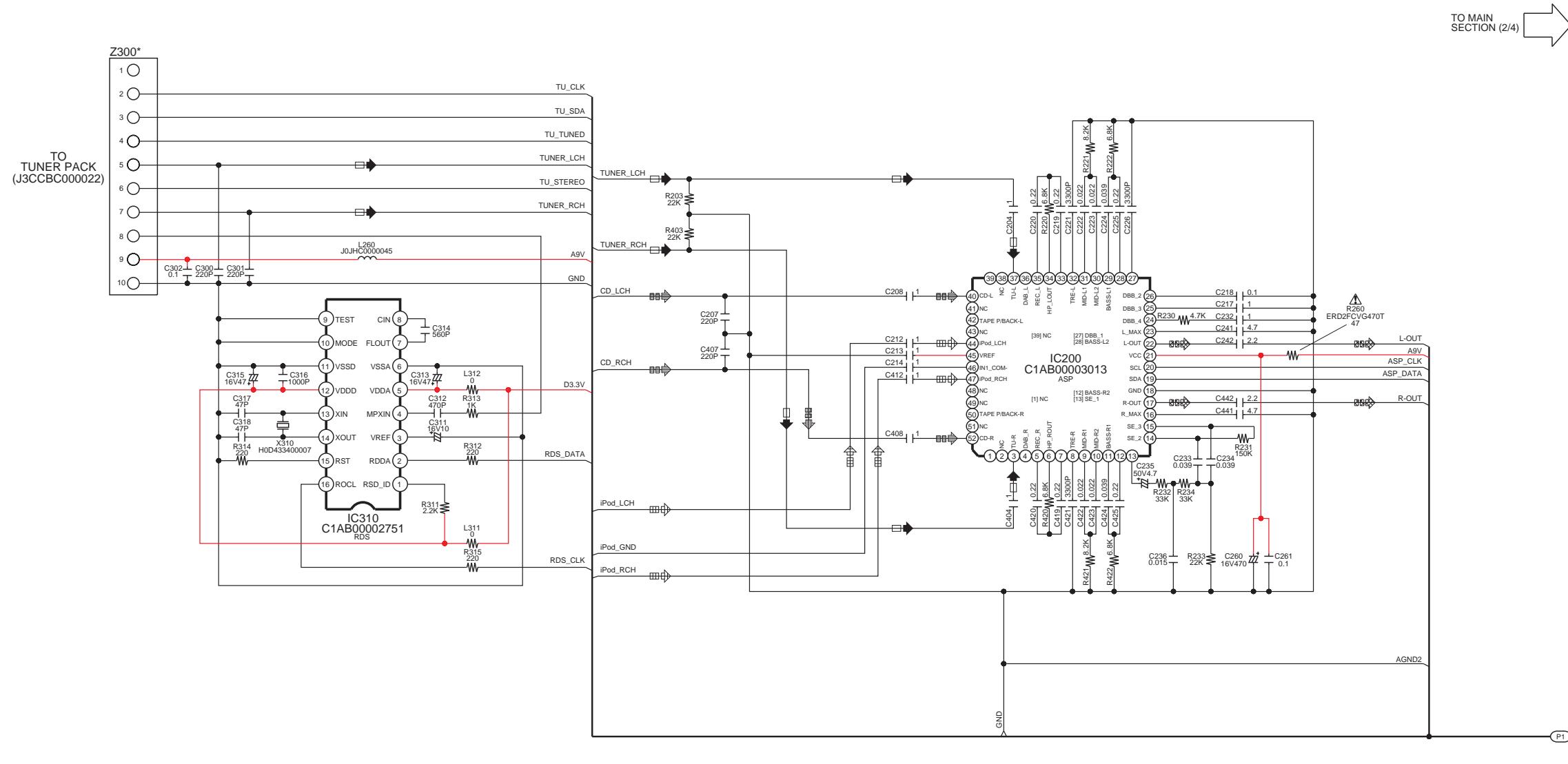
18.2. MAIN CIRCUIT (1/4)

1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14

SCHEMATIC DIAGRAM - 2

B MAIN CIRCUIT

— +B SIGNAL LINE ──► CD AUDIO INPUT SIGNAL LINE ──► iPod AUDIO INPUT SIGNAL LINE ──► ■■■■■ : AUDIO OUTPUT SIGNAL LINE □► AM/FM SIGNAL LINE



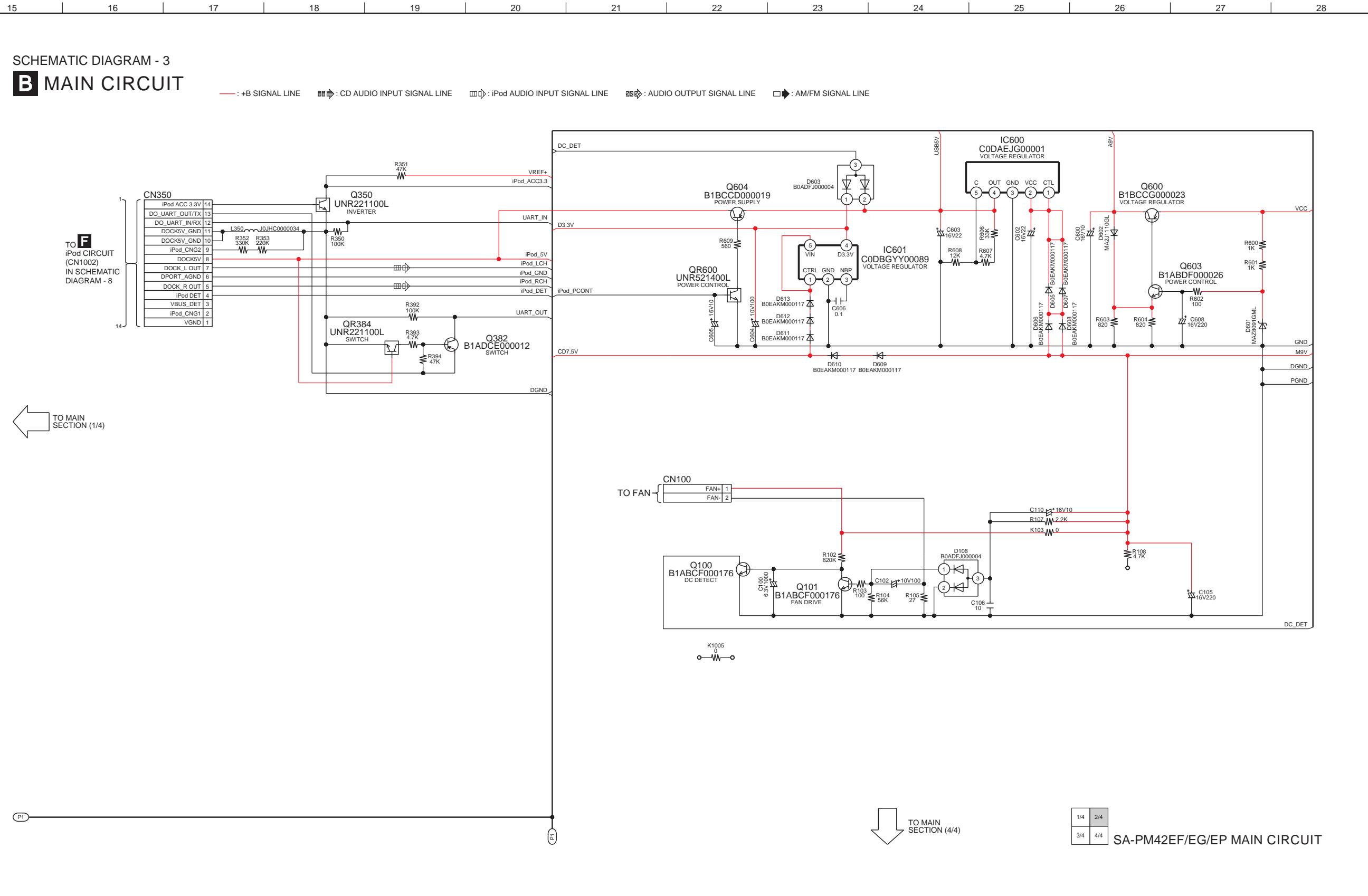
TO MAIN SECTION (2/4)

TO MAIN SECTION (3/4)

1/4	2/4
3/4	4/4

SA-PM42EF/EG/EP MAIN CIRCUIT

18.3. MAIN CIRCUIT (2/4)



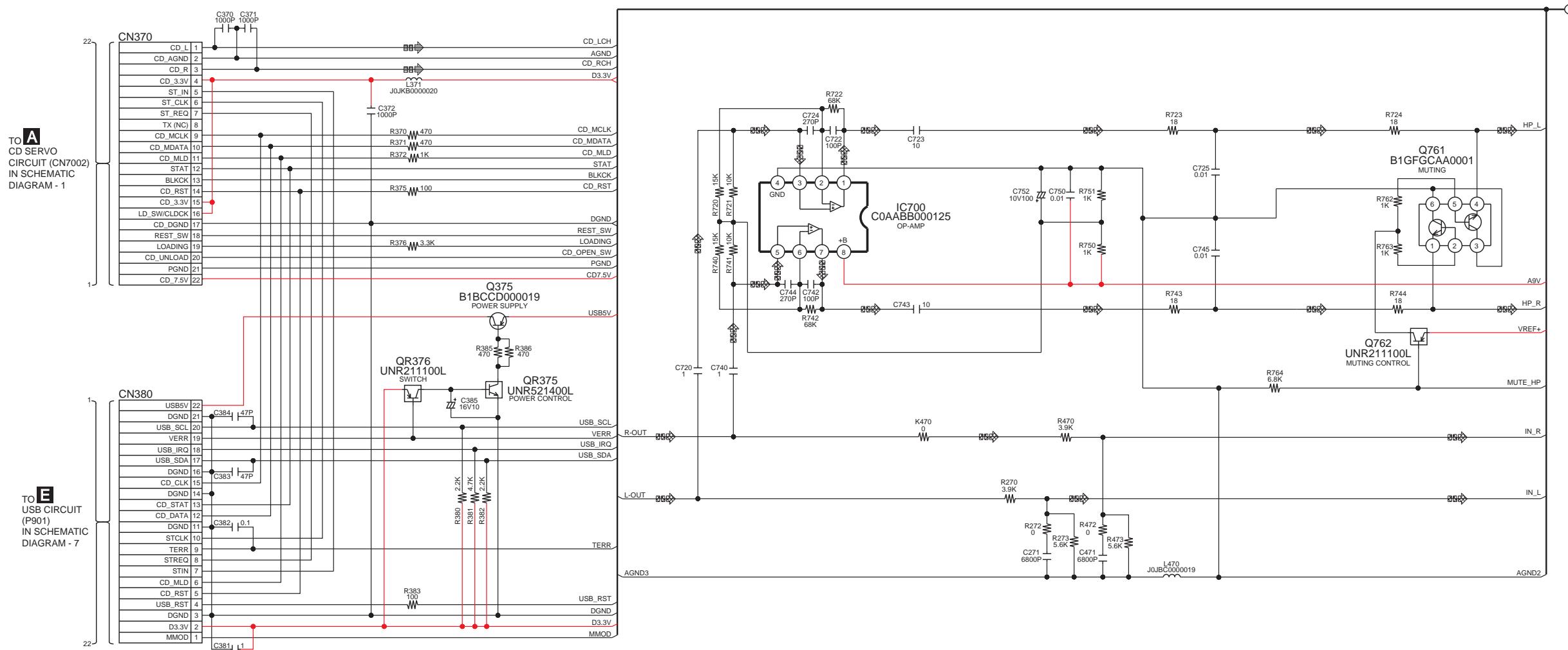
18.4. MAIN CIRCUIT (3/4)

SCHEMATIC DIAGRAM - 4
B MAIN CIRCUIT

— : +B SIGNAL LINE □ : CD AUDIO INPUT SIGNAL LINE □□ : iPod AUDIO INPUT SIGNAL LINE □□□ : AUDIO OUTPUT SIGNAL LINE □□□□ : AM/FM SIGNAL LINE

TO MAIN SECTION (1/4)

TO MAIN SECTION (4/4)



1/4	2/4
3/4	4/4

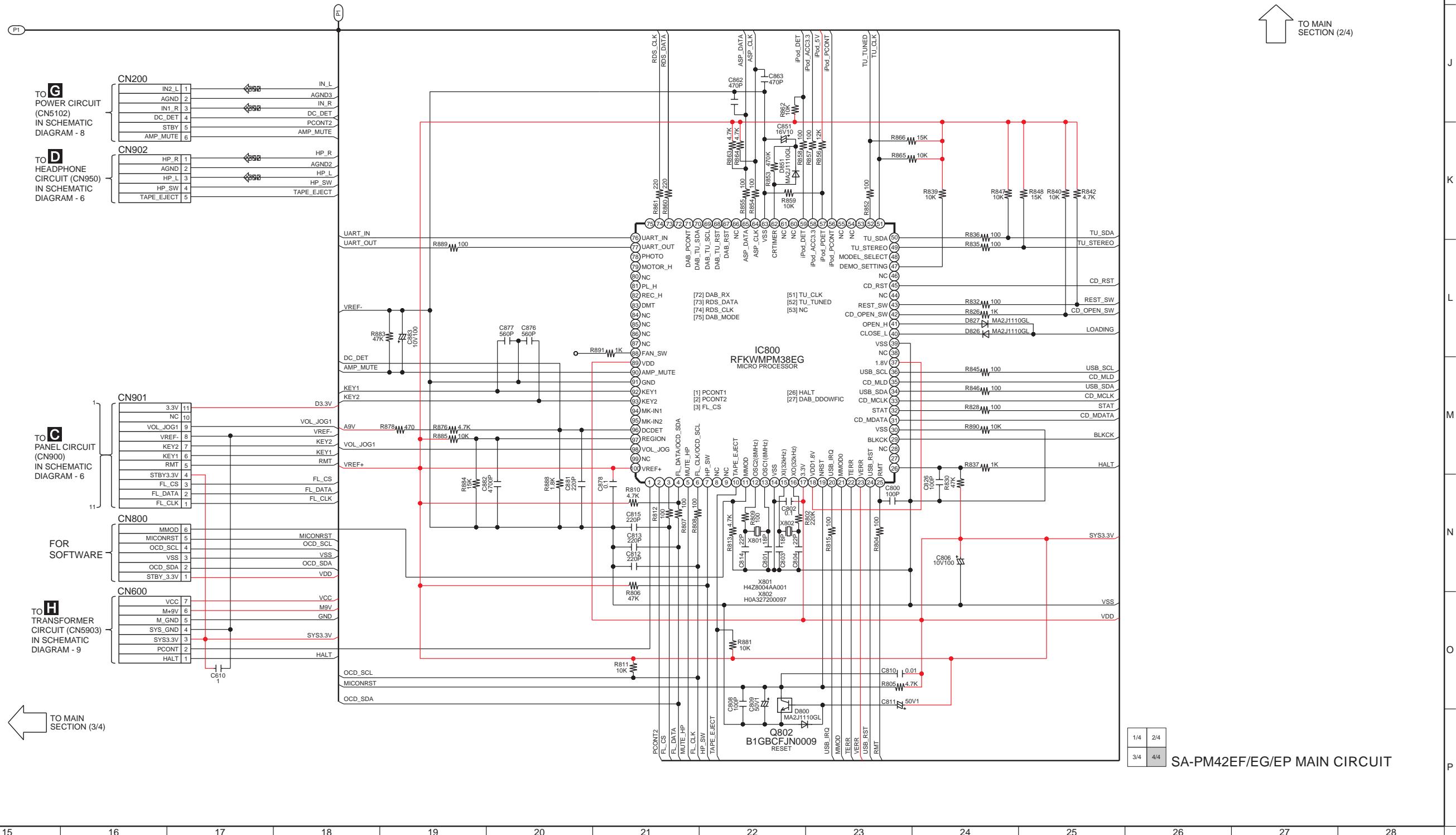
SA-PM42EF/EG/EP MAIN CIRCUIT

18.5. MAIN CIRCUIT (4/4)

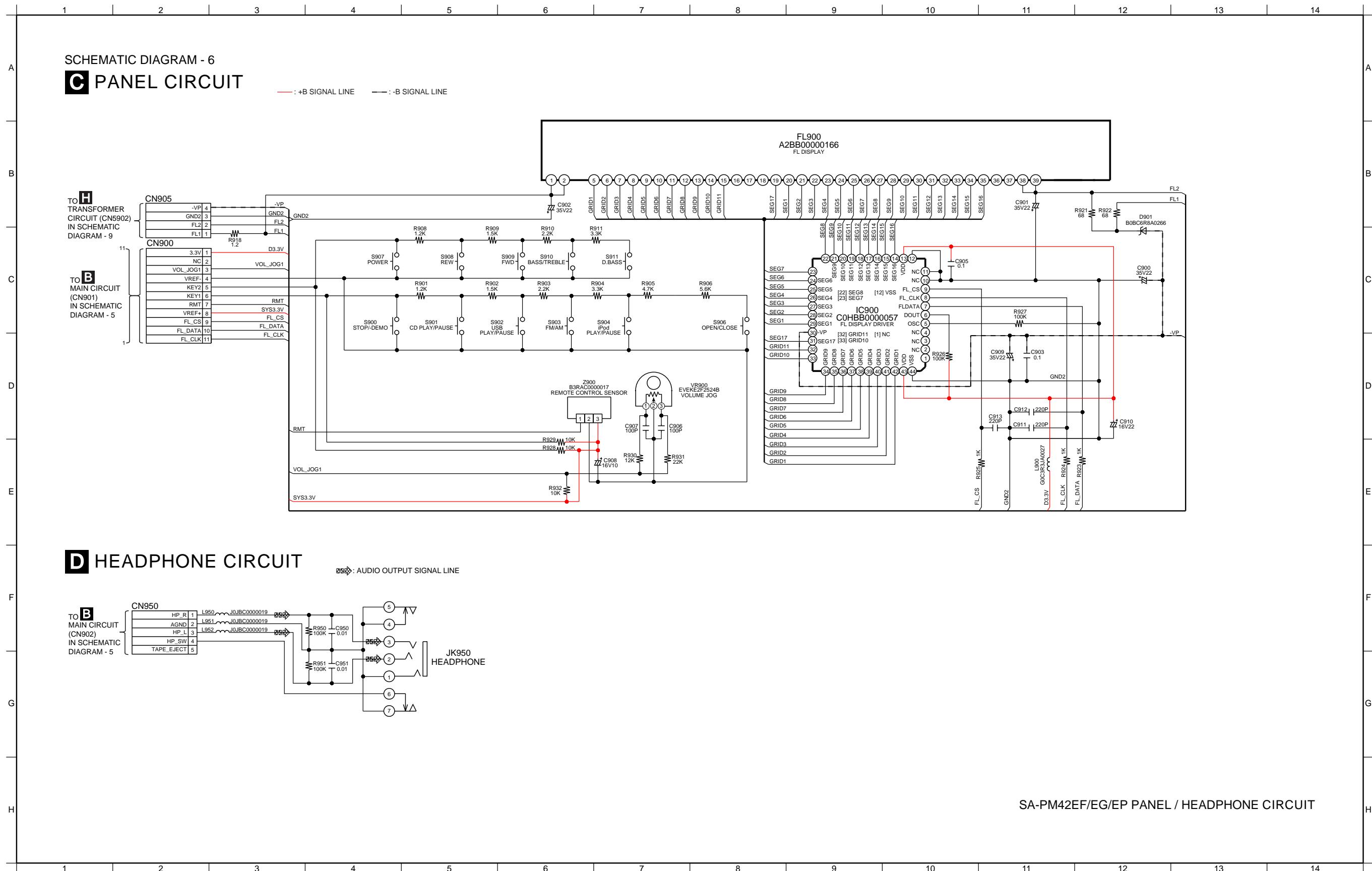
SCHEMATIC DIAGRAM - 5

B MAIN CIRCUIT

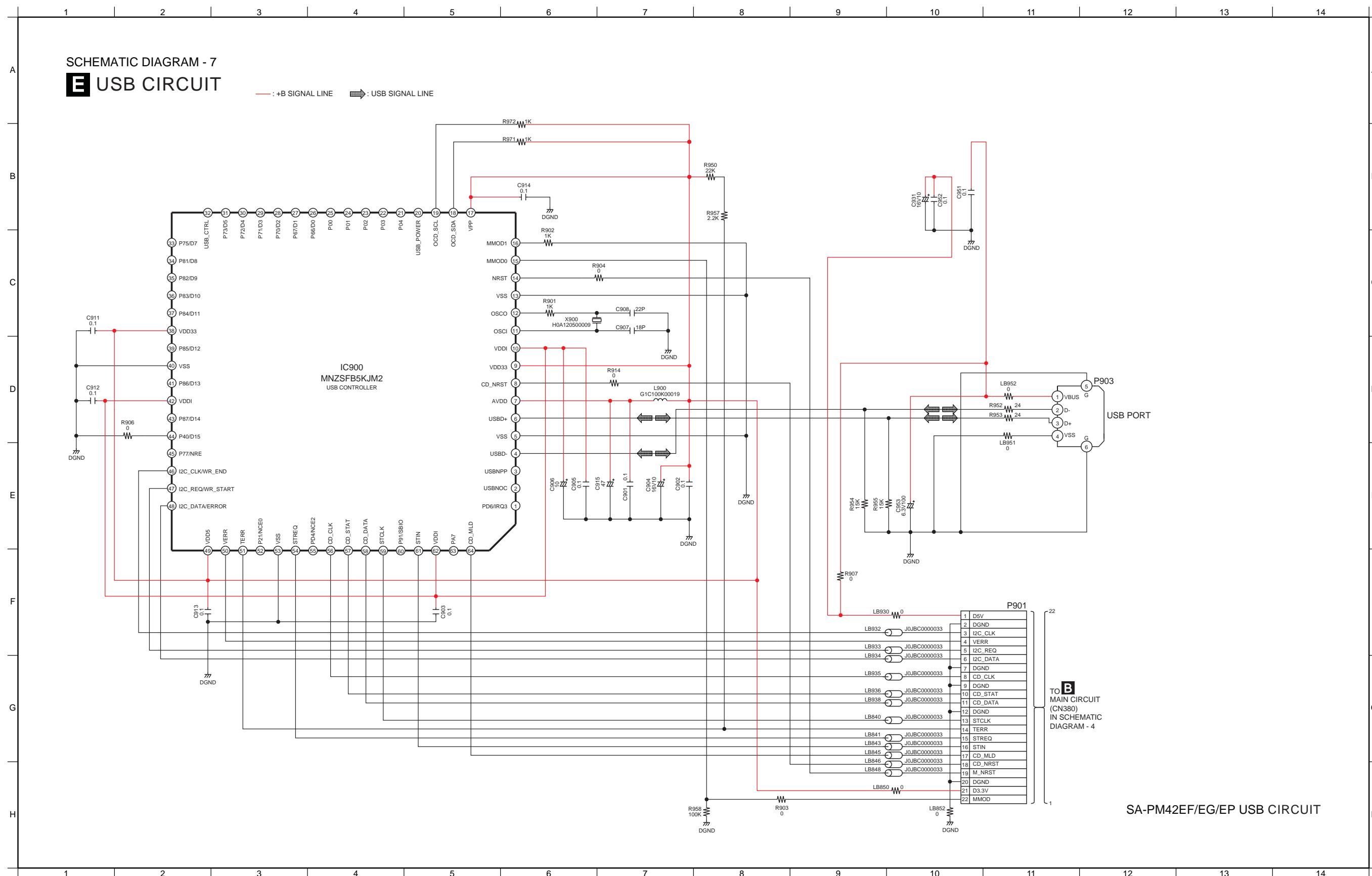
— : +B SIGNAL LINE : CD AUDIO INPUT SIGNAL LINE : iPod AUDIO INPUT SIGNAL LINE : AUDIO OUTPUT SIGNAL LINE : AM/FM SIGNAL LINE



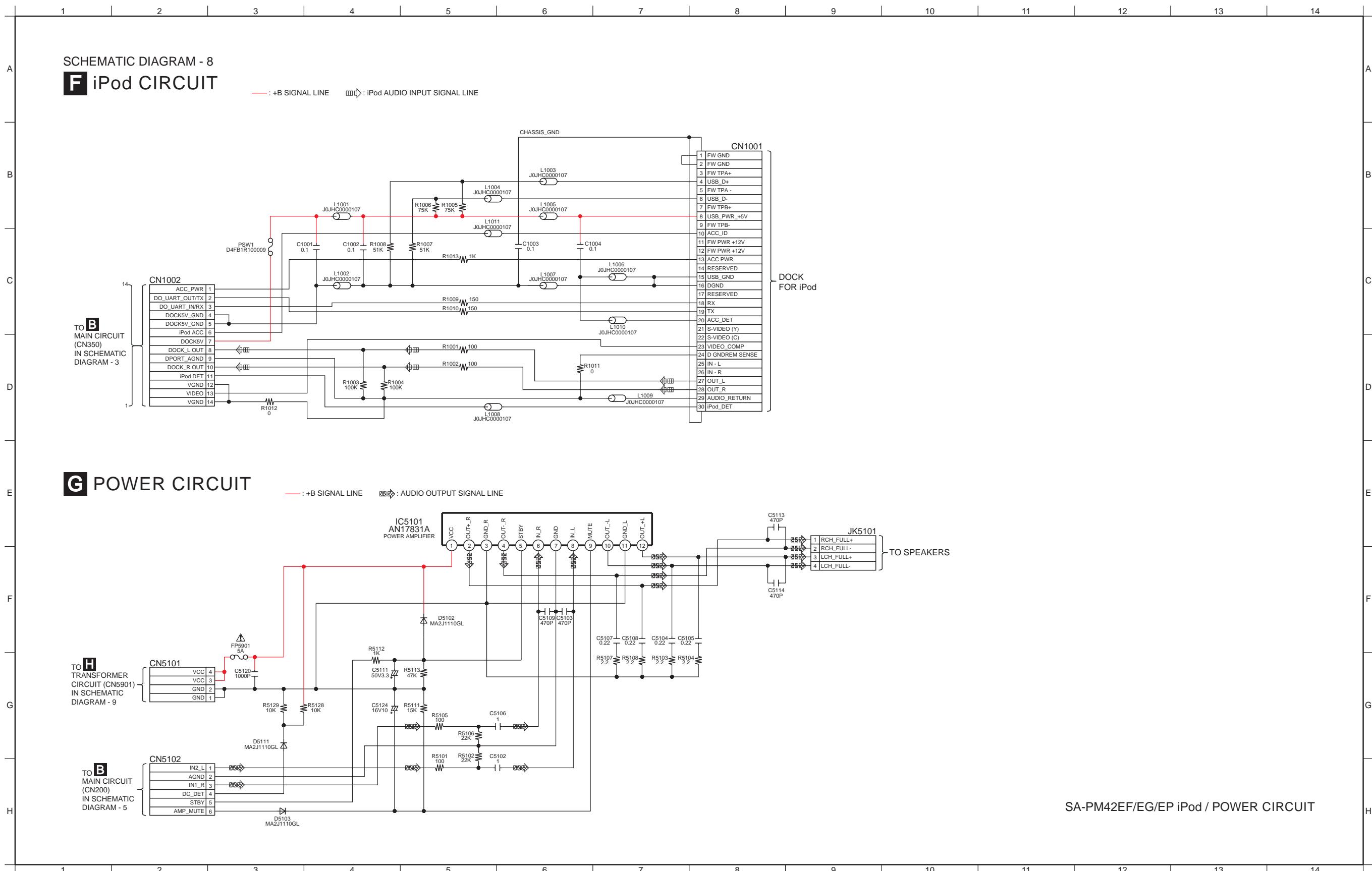
18.6. PANEL CIRCUIT and HEADPHONE CIRCUIT



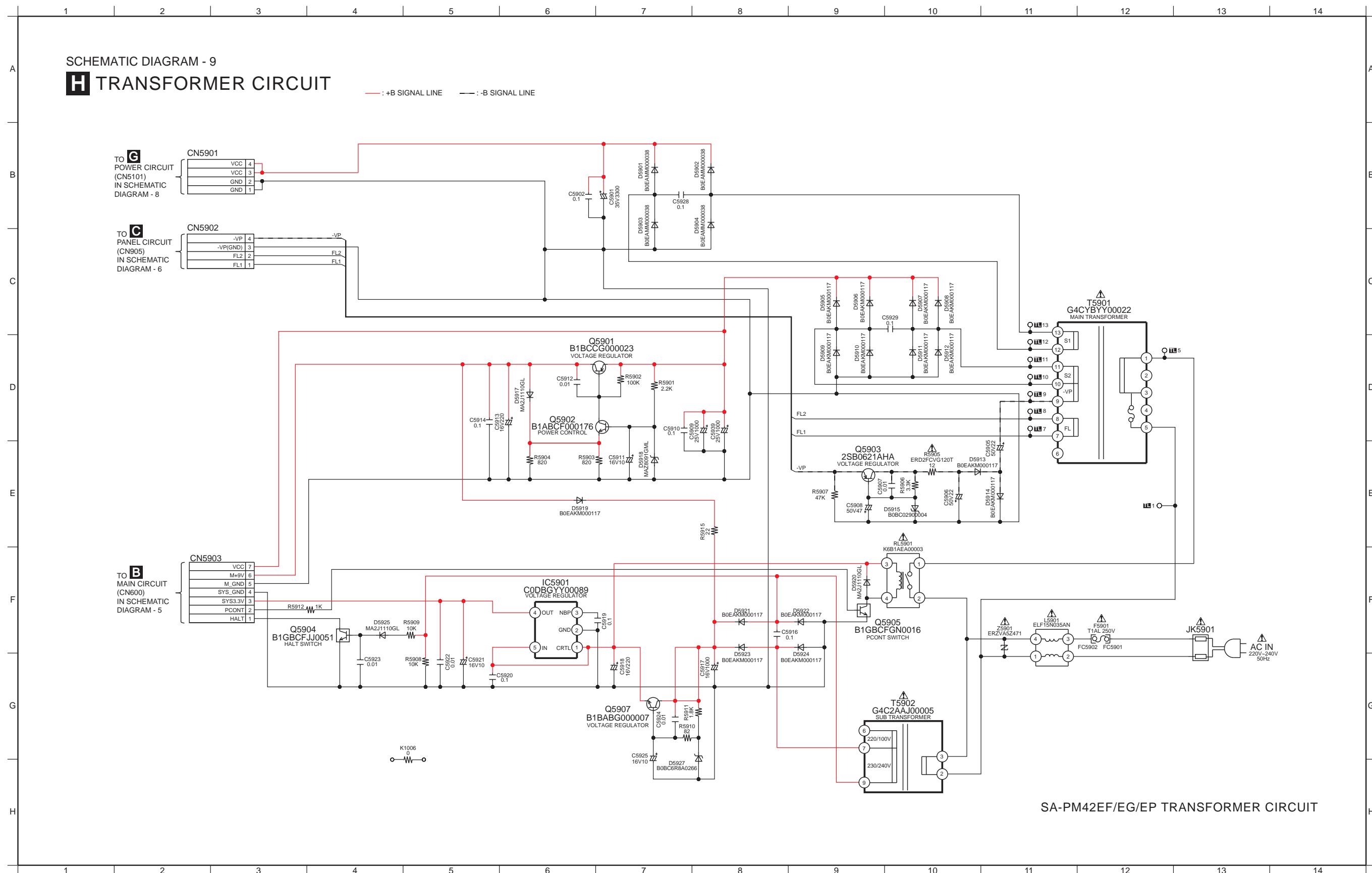
18.7. USB CIRCUIT



18.8. iPod CIRCUIT and POWER CIRCUIT



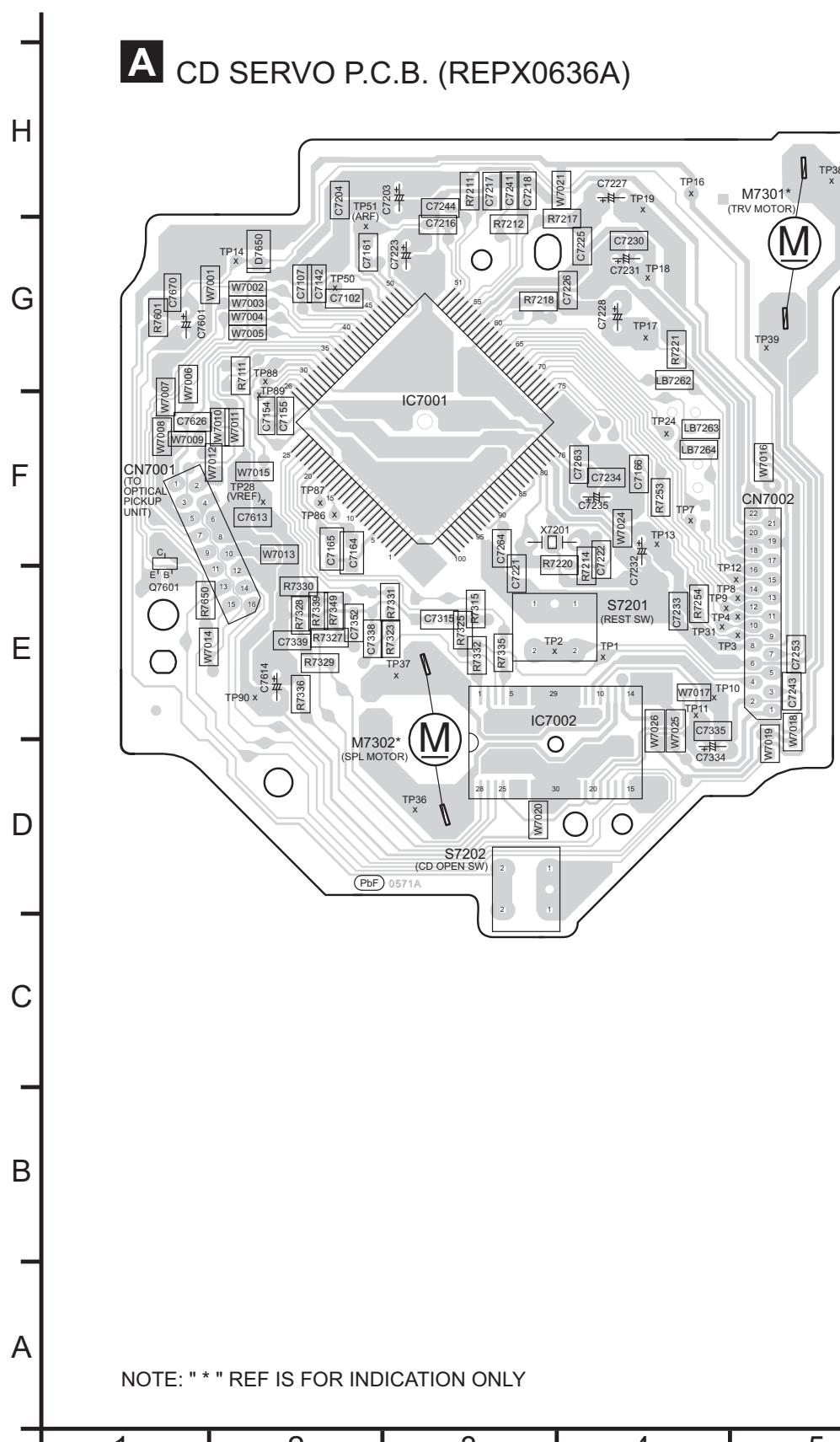
18.9. TRANSFORMER CIRCUIT



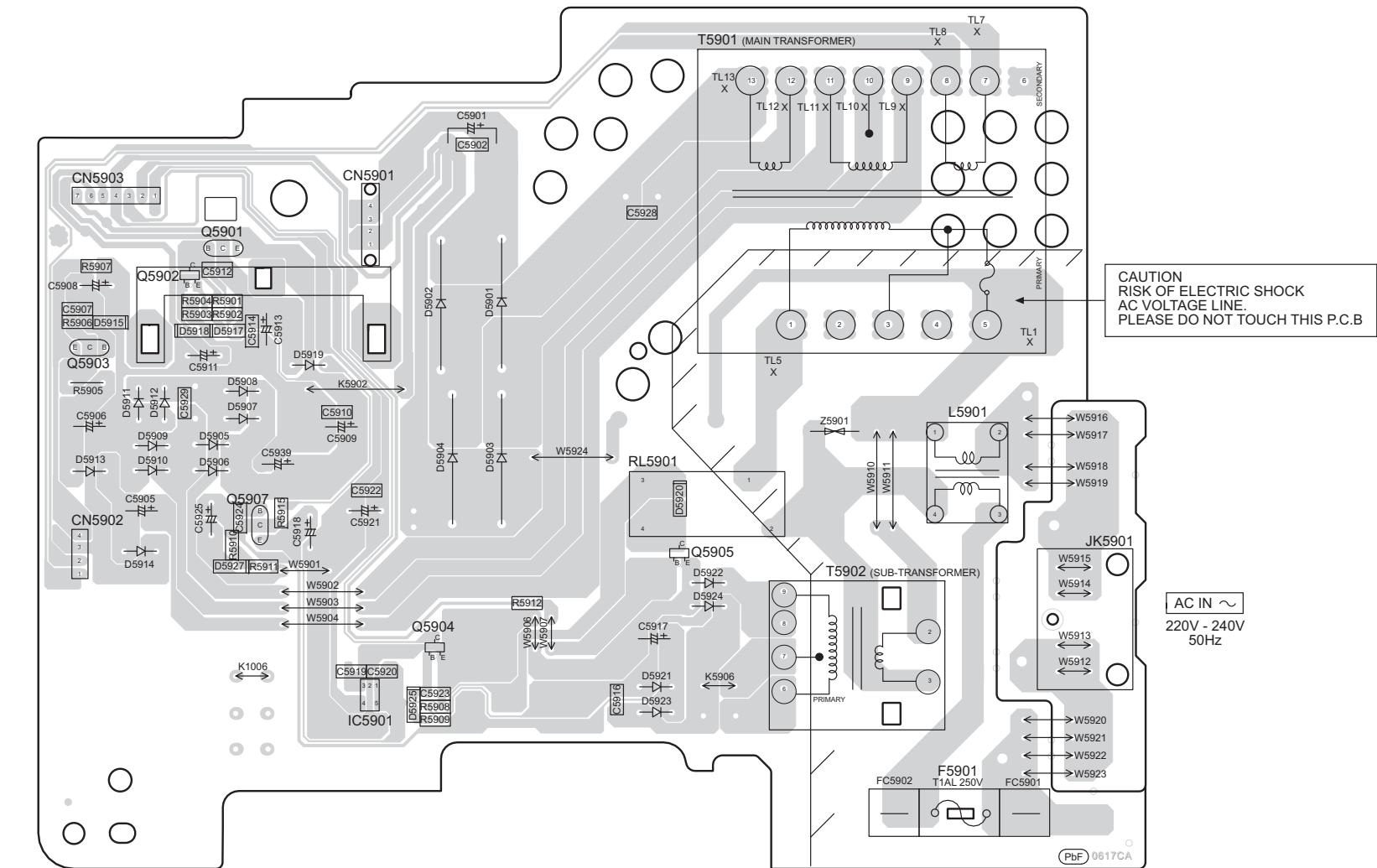
19 Printed Circuit Board

19.1. CD SERVO P.C.B. and TRANSFORMER P.C.B.

A CD SERVO P.C.B. (REPX0636A)



H TRANSFORMER P.C.B. (REPX0849HA)

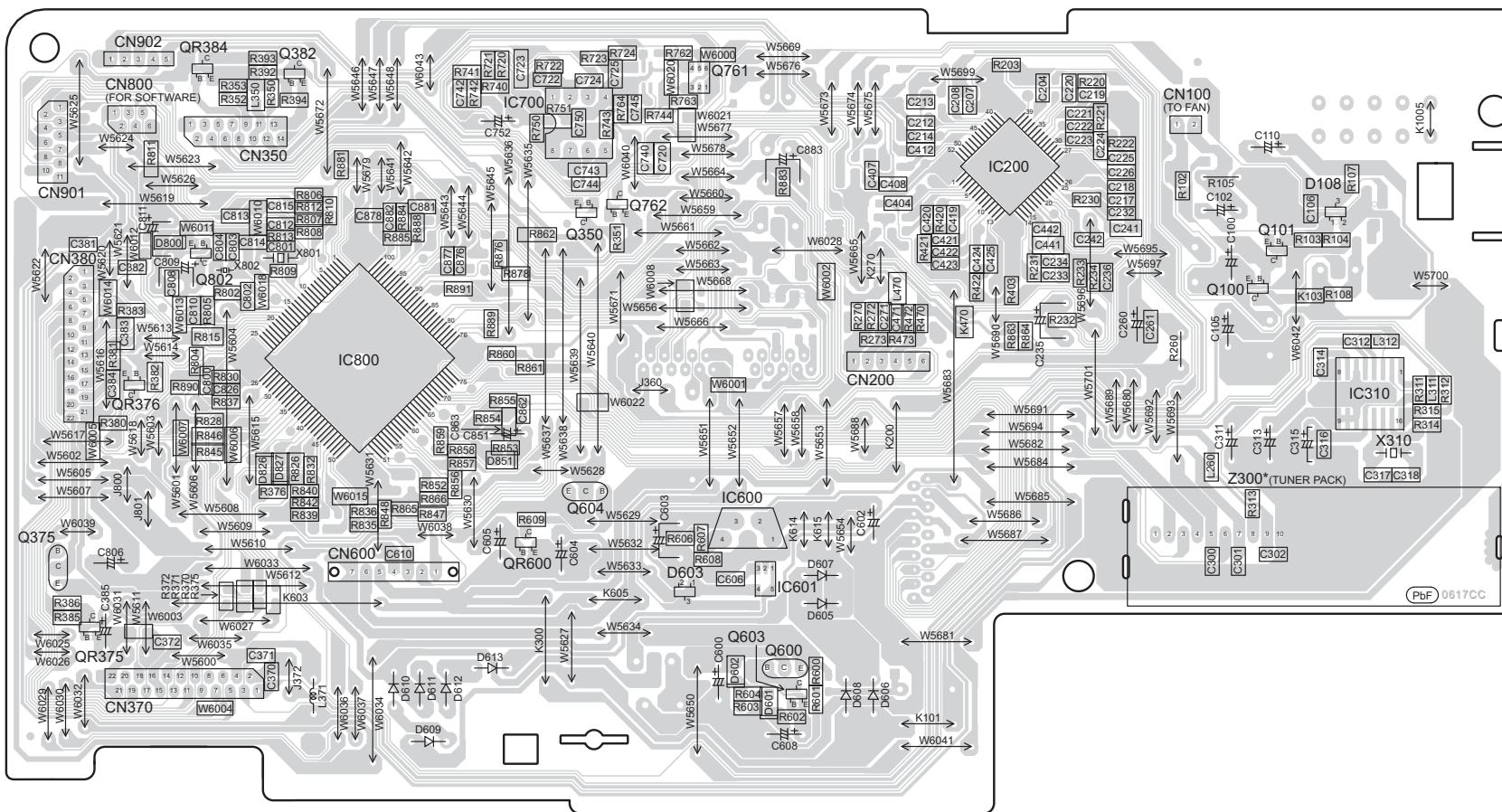


NOTE: " * " REF IS FOR INDICATION ONLY

SA-PM42EF/EG/EP
CD SERVO/ TRANSFORMER P.C.B.

19.2. MAIN P.C.B.

B MAIN P.C.B. (REPX0849HC)

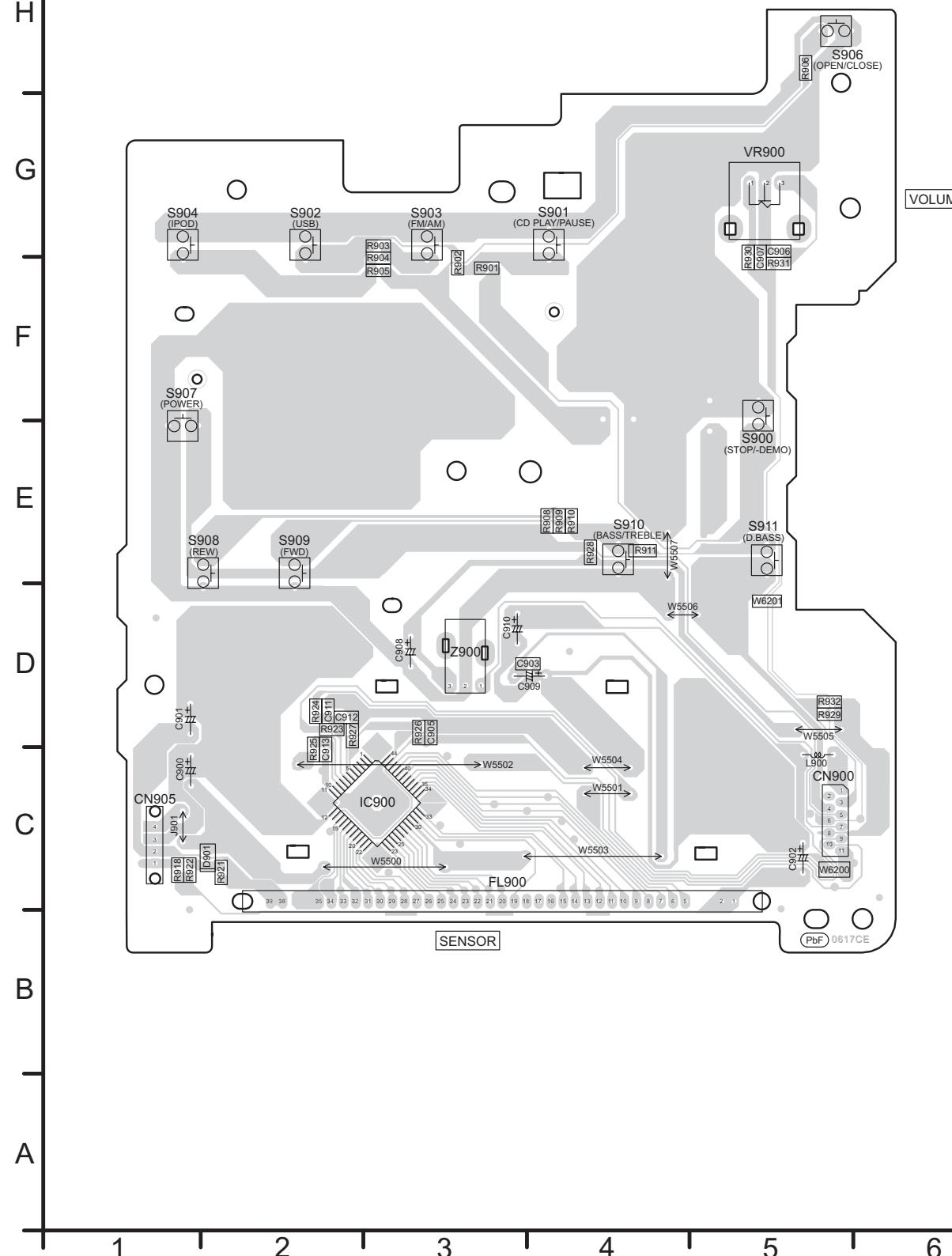


NOTE: " * " REF IS FOR INDICATION ONLY

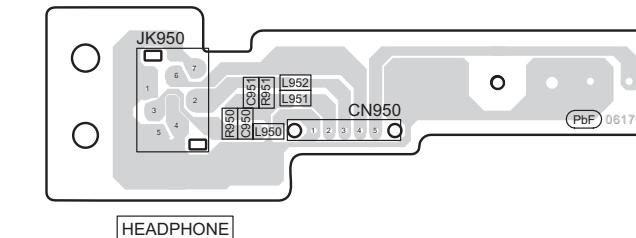
SA-PM42EF/EG/EP
MAIN P.C.B.

19.3. PANEL P.C.B., HEADPHONE P.C.B. and POWER P.C.B.

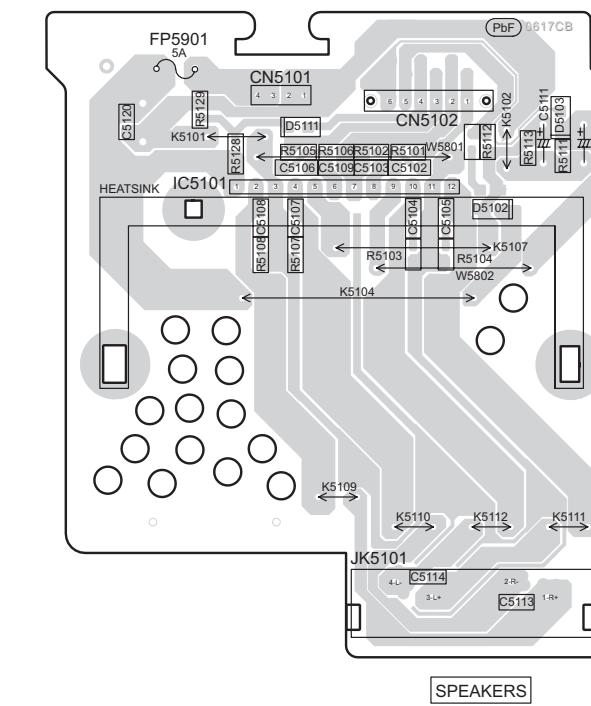
C PANEL P.C.B. (REPX0849HE)



D HEADPHONE P.C.B. (REPX0849HF)

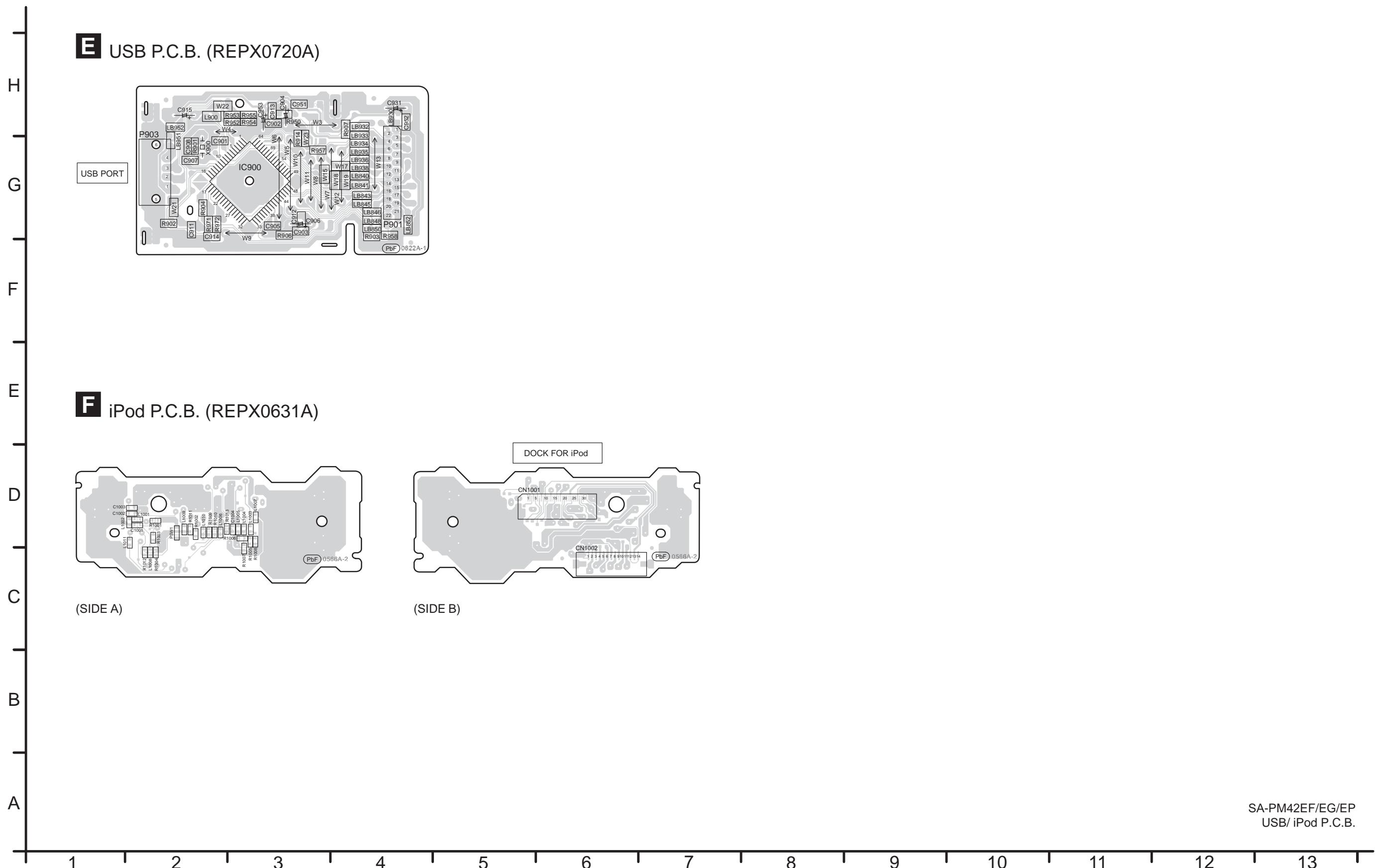


G POWER P.C.B. (REPX0849HB)



SA-PM42EF/EG/EP
PANEL/ HEADPHONE/ POWER P.C.B.

19.4. iPod P.C.B. and USB P.C.B.



20 Terminal Function of IC's

20.1. IC7001 (MN6627954AMA) IC SERVO PROCESSOR

Pin No.	Mark	I/O	Function
1	A9	O	DRAM address signal O/P 9
2	A11	O	DRAM address signal O/P 11
3	A8	O	DRAM address signal O/P 8
4	A7	O	DRAM address signal O/P 7
5	A6	O	DRAM address signal O/P 6
6	A5	O	DRAM address signal O/P 5
7	A4	O	DRAM address signal O/P 4
8	NWE	O	Write Enable Signal (DRAM)
9	NCAS	O	DRAM CAS Control Signal
10	NRAS	O	DRAM ARS Control Signal
11	A3	O	DRAM address Signal O/P 3
12	A2	O	DRAM address Signal O/P 2
13	A1	O	DRAM address Signal O/P 1
14	A0	O	DRAM address Signal O/P 0
15	A10	O	DRAM address Signal O/P 10
16	BA0	-	Motor O/P (0);Serial I/P
17	BA1	-	Motor O/P (1);Serial I/P
18	PRAMVSS33	-	GND (DRAM)
19	PRAMVDD33	-	Power Supply Voltage (+1.6V)
20	PRAMVDD15	-	Power Supply Voltage (DRAM)
21	SPOUT	O	Spindle Drive O/P
22	PC	I/O	Spindle motor drive O/P signal serial data/Monitoring I/P
23	TRVP	O	Traverse Drive O/P (+ve)
24	TRP	O	Tracking Drive O/P (+ve)
25	FOP	O	Focusing Drive O/P (+ve)
26	DVSS1	-	GND
27	IODD2	-	Digital Power Supply Voltage 2 (I/O)
28	DVDD1	-	Digital Power Supply Voltage 1 (Built-In)
29	SRVMON0	-	No Connection
30	SRVMON1	-	No Connection
31	AVSS2	-	GND
32	OSCIN	I	Oscillating Input
33	CTRCRS	-	Tracking Cross Comparator
34	VREF	-	+Vref Supply Voltage
35	E	I	Tracking Input Signal 1
36	F	I	Tracking Input Signal 2
37	D	I	Focusing Input Signal 4
38	B	I	Focusing Input Signal 2
39	C	I	Focusing Input Signal 3
40	A	I	Focusing Input Signal 1
41	PD	I	APC Amp I/P
42	LD	O	Laser Drive Current O/P
43	CENV	-	Detection Capacitance Connection terminal
44	RFENV	O	RF Envelope O/P
45	RFOUT	O	RF Summing Amp O/P
46	RFIN	I	SGC I/P
47	AVDD2	-	Analog Power Supply voltage 2 (For DSL/PLL)
48	ARFDC	-	AGC Capacitive Connection Terminal
49	ARFOUT	O	AGC Output
50	ARFFB	I	ARF Feedback Signal I/P
51	ARFIN	I	Audio RF Signal I/P
52	DSL	I	Loop Filter Terminal (For DSL)
53	IREF	-	Reference I/P
54	PLLF	-	PLL Loop Filter Terminal (Phase Compare)
55	PLLF0	-	PLL Loop Filter Terminal (Speed Compare)

Pin No.	Mark	I/O	Function
56	OUTL	O	Audio O/P (LCH)
57	AVSS1	-	GND
58	AVDD1	-	Analog Power Supply Voltage 1
59	OUTR	O	Audio O/P (RCH)
60	DVSS3	-	GND3 (Digital Circuit)
61	NSRVMONON	I	Servo Motor O/P Enabling
62	EXT0 / SRDATA (ST_IN)	-	Expansion O/P Port 0
63	EXT1 / LRCK (ST_REQ)	-	Expansion O/P Port 1
64	EXT2 / BCLK (ST_CLK)	-	Expansion O/P Port 2
65	FLAG	-	Flag Signal O/P
66	TX	-	Digital Audio Interface O/P signal
67	MCLK	I	Micro-Computer Command Clock I/P
68	MDATA	I	Micro-Computer Data I/P
69	MLD	I	Micro-Computer Load I/P
70	STAT	O	Status Signal O/P
71	BLKCK	O	Subcode Blk Clock
72	NRST	O	LSI Reset Signal
73	DQSYXTXT	-	Pack Signal O/P for CD-Text data
74	SMCK	-	Micro-Computer Clock O/P
75	PMCK	-	IOCNT Serial data O/P (Synchronous O/P)
76	DVDD2	-	Digital Power Supply Voltage 2 (+1.5V)
77	IODD1	-	Digital Power Supply Voltage 1 (For I/O)
78	DVSS2	-	GND2 (For Digital Circuit)
79	NTEST2	I	Test Mode Setting (ON:H)
80	X2	O	Crystal Oscillating Circuit O/P
81	X1	I	Crystal Oscillating Circuit I/P
82	NTEST	I	Test Mode Setting I/P (ON:H)
83	D2	O	Data Signal O/P 2
84	D1	O	Data Signal O/P 1
85	D0	O	Data Signal O/P 0
86	D3	O	Data Signal O/P 3
87	D4	O	Data Signal O/P 4
88	D5	O	Data Signal O/P 5
89	D6	O	Data Signal O/P 6
90	D7	O	Data Signal O/P 7
91	D15	O	Data Signal O/P 15
92	D14	O	Data Signal O/P 14
93	DRVDD	-	I/O Power Supply Voltage (DRAM)
94	D13	O	Data Signal O/P 13
95	D12	O	Data Signal O/P 12
96	D11	O	Data Signal O/P 11
97	D10	O	Data Signal O/P 10
98	D9	O	Data Signal O/P 9
99	D8	O	Data Signal O/P 8
100	SDRCK	O	Clock Signal O/P

20.2. IC7002 (BA5948FPE2) IC 4CH Drive

Pin No.	Mark	I/O	Function
1	IN2	I	Motor Driver Input
2	PC2	I	Turntable Motor Drive Signal (L:ON)
3	IN1	I	Motor Drive (1) Input
4	PC1	-	Traverse Motor Drive Signal (L): ON)
5-8	N.C.	-	No Connection
9	PGND1	-	Ground Connection (1) for Drive
10	PVCC1	-	Power Supply (1) for Drive
11	D1-	O	Motor Drive (1) reverse - action output
12	D1+	O	Motor Drive (1) forward - action output
13	D2-	O	Motor Drive (2) reverse - action output

Pin No.	Mark	I/O	Function
14	D2+	O	Motor Drive (2) forward - action output
15	D3-	O	Motor Drive (3) reverse - action output
16	D3+	O	Motor Drive (3) forward - action output
17	D4-	O	Motor Drive (4) reverse - action output
18	D4+	O	Motor Drive (4) forward - action output
19	PVCC2	-	Power Supply (2) for Driver
20	PGND2	-	Ground Connection (2) for Driver
21-24	N.C.	-	No Connection
25	VCC	I	Power Supply terminal
26	VREF	I	Reference Voltage Input
27	IN4	I	Motor Driver (4) Input
28	IN3	I	Motor Driver (3) Input

20.3. IC800 (RFKWMMPM38EG) IC MICRO-PROCESSOR

Pin No.	Mark	I/O	Function
1	PCONT1	O	"Power Control Output 1(Pwr Sply, Active HIGH)"
2	PCONT2	O	Power Control Output 2
3	FL_CS	O	Chip Select for FL Panel
4	FL_DATA / OCD_SDA	O	FL Data Output / On Chip Debugger Data
5	MUTE_HP	O	Analog MUTE Output (L : MUTE ON)
6	FL_CLK / OCD_SCL	O	FL CLK Output / On Chip Debugger Clock
7	HP_SW	I	Headphone detect switch input
8	N.C.	-	No Connection
9	N.C.	-	No Connection
10	TAPE_EJECT	-	Tape Eject sw input (L : sw on)
11	MMOD	I	Memory mode selection
12	OSC2 (8MHz)	O	Main Oscillator output (8MHz)
13	OSC1 (8MHz)	I	Main Oscillator input (8MHz)
14	VSS	-	Micom GND
15	XI (32kHz)	I	Slow Oscillator input (32KHz)
16	XO (32kHz)	O	Slow Oscillator output (32KHz)
17	3.3V	-	Voltage supply 3.3V
18	VDD1.8	-	Connect to pin 37
19	NRST	I	MICOM RESET PIN (L: reset)
20	USB_IRQ	I	USB Interrupt Request
21	MMOD0	O	Switching Mode
22	TERR	I	Time out error
23	VERR	O	Verify error
24	USB_RST	O	USB Reset Pin
25	RMT	I	Remote Control Input
26	HALT	I	AC Failure Detect Signal
27	DAB_DDOWFIC	-	No Connection
28	N.C.	-	No Connection
29	BLKCK	I	CD Subcode Block Clock Input
30	VSS	-	Micom GND
31	CD_MDATA	O	CD LSI Command Data
32	STAT	I	CD LSI Status Input
33	CD_MCLK	O	CD LSI Command Clock
34	USB_SDA	I/O	USB I2C Data Line
35	CD_MLD	O	CD LSI Command Load
36	USB_SCL	I	USB I2C Clock Line
37	1.8V	-	Power Supply (1.8V)
38	N.C.	-	No Connection

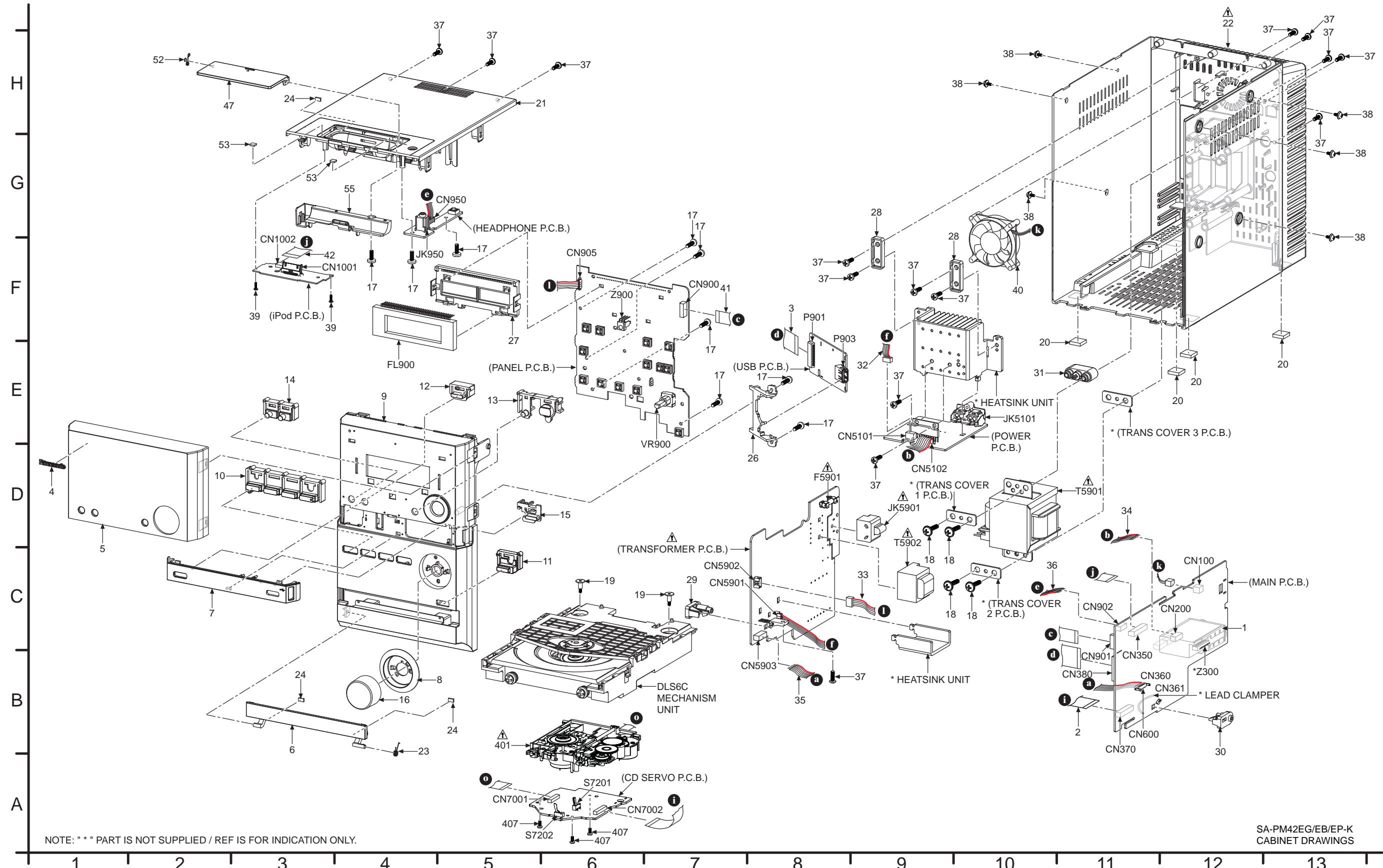
Pin No.	Mark	I/O	Function
39	VSS	-	Micom GND
40	CLOSE_L	O	CD Tray Close Control (Active L)
41	CLOSE_H	O	CD Tray Open Control (Active H)
42	CD_OPEN_SW	I	CD Open SW (H : Open; L : Close)
43	REST_SW	I	REST SW (L : Inner)
44	N.C.	-	No Connection
45	CD_RST	O	CD LSI Reset Outup (L: reset)
46	N.C.	-	No Connection
47	DEMO_SETTING	I	Demo Mode Setting Input
48	MODEL_SELECT	-	No Connection
49	TU_STEREO	I/O	Tuner Stereo Signal
50	TU_SDA	O	IIC Serial Data for Tuner (PLL Data I/O)
51	TU_CLK	O	IIC Serial Clock for Tuner (PLL Clock Output)
52	TU_TUNED	I/O	Tuner Tuned Signal
53	N.C.	-	No Connection
54	N.C.	-	No Connection
55	N.C.	-	No Connection
56	iPod_PCONT	O	iPod regulator control
57	iPod_PDET	I	iPod regulator detection
58	iPod_Acc3.3	I	iPod Signal ready detection
59	iPod_DET	I	iPod detection (Output L if no iPod)
60	N.C.	-	No Connection
61	N.C.	-	No Connection
62	CRTIMER	I/O	CR TIMER
63	VSS	-	Micom GND
64	ASP_CLK	I/O	ASP Sound Processor Serial Clock Output
65	ASP_DATA	I/O	ASP Sound Processor Serial Data Output
66	N.C.	-	No Connection
67	DAB_RST	-	No Connection
68	DAB_TU_RST	-	No Connection
69	DAB_TU_SCL	-	No Connection
70	DAB_TU_SDA	-	No Connection
71	DAB_PCONT	-	No Connection
72	DAB_RX	-	No Connection
73	RDS_DATA	I	RDS Data Input
74	RDS_CLK	I	RDS Clock Input
75	DAB_MODE	-	No Connection
76	UART_IN	O	Serial UART Communication

Pin No.	Mark	I/O	Function
77	UART_OUT	I	Serial UART Communication
78	PHOTO	-	No Connection
79	MOTOR_H	-	No Connection
80	N.C.	-	No Connection
81	PL_H	-	No Connection
82	REC_H	-	No Connection
83	DMT	-	No Connection
84	N.C.	-	No Connection
85	N.C.	-	No Connection
86	N.C.	-	No Connection
87	N.C.	-	No Connection
88	FAN_SW	-	No Connection
89	VDD	-	Micom VDD +5V
90	AMP_MUTE	-	Amplifier mute output (H : MUTE ON)
91	GND	-	Ground Connection
92	KEY1	I	Key 1 Input
93	KEY2	I	Key 2 Input
94	MK-IN1	-	No Connection
95	MK-IN2	-	No Connection
96	DCDET	I	DC Level Detection Input
97	REGION	I	Region Setting Input
98	VOL_JOG	I	Jog Input
99	N.C.	-	No Connection
100	VREF +	-	A/D Converter reference voltage +3.3V

21 Exploded View and Replacement Parts List

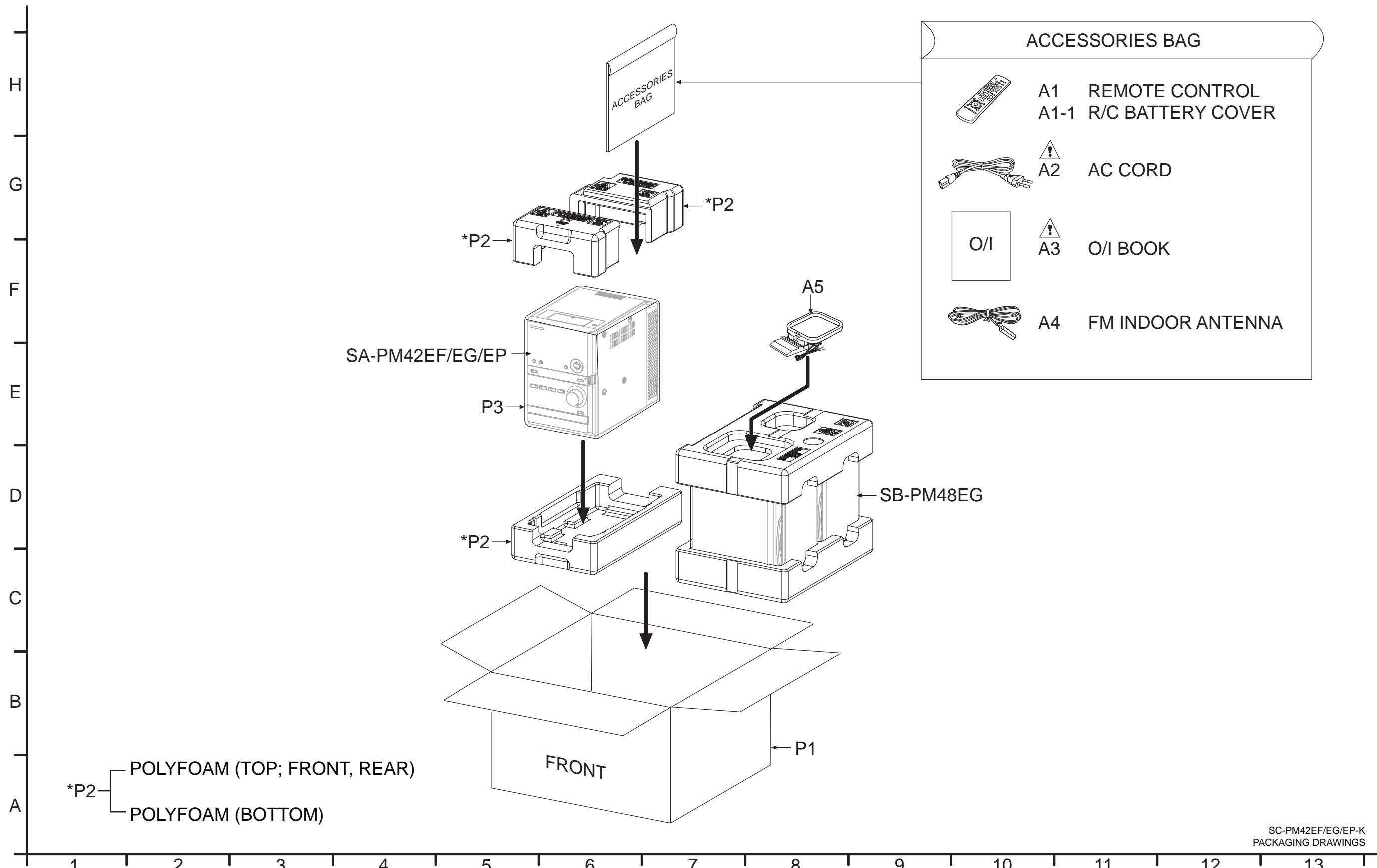
21.1. Exploded View and Mechanical replacement Parts List

21.1.1. Cabinet Parts Location



SA-PM42EG/EB/EP-K
CABINET DRAWINGS

21.1.2. Packaging



SC-PM42EF/EG/EP-K
PACKAGING DRAWINGS

21.1.3. Mechanical Replacement Parts List

Important Safety Notice

Components identified by mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

RTL (Retention Time Limited)

Note: The marking (RTL) indicates that the Retention Time is Limited for this item.

After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention. After the end of this period, the assembly will no longer be available.

Note:

- When replacing any of these components, be sure to use only manufacturer's specified parts shown in the replacement part list.
- The parenthesized indications on the Remarks column specify the destination & product color (Refer to the cover page for the information).
- Parts without these indications shall be used for all areas.
- This product uses a laser diode. Refer to "Precaution of Laser Diode".
- All parts mentioned are supplied by PAVCSG unless indicated likewise.
- Parts mentioned [SPG] in the Remarks column are supplied by PAVC-CSG.
- Reference for O/I book languages are as follows:

Ar:	Arabic	Du:	Dutch	It:	Italian	Sp:	Spanish
Cf:	Canadian French	En:	English	Ko:	Korean	Sw:	Swedish
Cz:	Czech	Fr:	French	Po:	Polish	Co:	Traditional Chinese
Da:	Danish	Ge:	German	Ru:	Russian	Cn:	Simplified Chinese
Pe:	Persian	Ur:	Ukraine	Pr:	Portuguese		

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
			CABINET AND CHASSIS		
1	J3CCBC000022	TUNER PACK		1	
2	REEX0945	22P WIRE (CD-MAIN)		1	
3	REEX0947	22P WIRE (USB-MAIN)		1	
4	RGEV0016-S	PANASONIC BADGE		1	
5	RGKX0513J-H	FL WINDOW		1	
6	RGKX0514B-1K	CD LID		1	
7	RGKX0515F-1S	CENTER ORNAMENT		1	
8	RGKX0523-S	VOLUME RING		1	
9	RGPX0370S-1K	FRONT PANEL		1	
10	RGUX0800B-K	FUNCTION BUTTON		1	
11	RGUX0801-K	CD EJECT BUTTON		1	
12	RGUX0802-1S	POWER BUTTON		1	
13	RGUX0808-K	DBASS/BASS TREBLE BUTTON		1	
14	RGUX0804-K	FF/REW BUTTON		1	
15	RGUX0805-1S	STOP BUTTON		1	
16	RGVW0047-1S	VOLUME KNOB		1	
17	RHD26046-L	SCREW		9	
18	RHDC0023	SCREW		4	
19	RHDX03001	SCREW		2	
20	RKAX0042-K	LEG CUSHION		4	
21	RKMX0149A-K	TOP CABINET		1	
⚠ 22	RFKHAPM42EGK	REAR CABINET ASS'Y	1	EG	
⚠ 22	RFKHAPM42EFK	REAR CABINET ASS'Y	1	EF	
⚠ 22	RFKHAPM42EPK	REAR CABINET ASS'Y	1	EP	
23	RMBX0088	CD LID SPRING		1	
24	RMG0547-K	CUSHION		3	

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
	26	RMNX0304	USB HOLDER	1	
	27	RMNV0062A	FL HOLDER	1	
	28	RMQX0353	HEAT SINK SUPPORT	2	
	29	RMQX0354	TRANSFORMER PCB SUPPORT	1	
	30	RMQX0355	MAIN PCB SUPPORT	1	
	31	RMQX0359	TRANSFORMER SPACER	1	
	32	RWJ0204130XX	4P WIRE (TRANSFORMER)	1	
	33	RWJ1104135XX	4P WIRE (PANEL- TRANS)	1	
	34	RWJ1106090XX	6P WIRE (POWER- MAIN)	1	
	35	RWJ1107125XX	7P WIRE (MAIN- TRANSF)	1	
	36	RWJ1105145XX	5P WIRE (HEADPHONE-MAIN)	1	
	37	XTB3+10JFJ	SCREW	15	
	38	XTW3+10SFJK	SCREW	6	
	39	VHD1224-1	ADJ SPRING HOLDER SCREW	2	
	40	L6FAYYYH0125	FAN UNIT	1	
	41	REEX0948	11P WIRE (PANEL- MAIN)	1	
	42	REEX0963	14P WIRE (Ipod- MAIN)	1	
	47	RGKX0516-K	iPod LID	1	
	52	RMB0823	SD LID SPRING	1	
	53	RMGX0033	CUSHION RUBBER	2	
	55	RMVX0125	iPod COVER LID	1	
			TRAVERSE DECK		
⚠	401	RAEX0190Z-V	TRAVERSE UNIT	1	
⚠	407	XTN2+6GFJ	SCREW	3	

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
			PACKING MATERIALS		
P1	RPGX3236	PACKING CASE	1	EG	
P1	RPGX3237	PACKING CASE	1	EP	
P1	RPGX3238	PACKING CASE	1	EF	
P2	RPNX0605	POLYFOAM	1		
P3	RPHV0001-1	MIRAMAT SHEET	1		
			ACCESSORIES		
A1	N2QAYB000429	REMOTE CONTROL	1		
A1-1	RKK-PT470EBK	R/C BATTERY COVER	1		
▲	A2	K2CQ2CA00007	AC CORD	1	
▲	A3	RQTX0186-2D	O/I BOOK (Ge/Lt/ Fr/Sp)	1	EF/EG
▲	A3	RQTX0187-2H	O/I BOOK (Du/Da/ Sw)	1	EG
▲	A3	RQTX0188-2E	O/I BOOK (Po/Cz/ Ar)	1	EP
▲	A3	RQTX0189-2R	O/I BOOK (Ru/Ur)	1	EP
▲	A3	RQTX0191-2B	O/I BOOK (En)	1	EP
A4	RSAX0002	FM INDOOR ANTENNA	1		
A5	N1DAAAA00001	AM LOOP ANTENNA	1		

21.2. Electrical Replacement Parts List

Important Safety Notice

Components identified by  mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

RTL (Retention Time Limited)

Note: The marking (RTL) indicates that the Retention Time is Limited for this item.

After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention.

After the end of this period, the assembly will no longer be available.

Note:

- When replacing any of these components, be sure to use only manufacturer's specified parts shown in the replacement part list.
- The parenthesized indications on the Remarks column specify the destination & product color (Refer to the cover page for the information).
- Parts without these indications shall be used for all areas.
- This product uses a laser diode. Refer to "Precaution of Laser Diode".
- Capacitor value are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF), F=Farads.
- Resistance values are in ohms, unless specified otherwise, 1K=1000 (OHM).
- All parts mentioned are supplied by PAVCSG unless indicated likewise.
- Parts mentioned [SPG] in the Remarks column are supplied by PAVC-CSG.

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
			PRINTED CIRCUIT BOARDS		
	PCB1	REPX0720A	USB P.C.B.	1	(RTL)
	PCB2	REPX0849HA	TRANSFORMER P.C.B.	1	(RTL)
	PCB3	REPX0849HB	POWER P.C.B.	1	(RTL)
	PCB4	REPX0849HC	MAIN P.C.B.	1	(RTL)
	PCB5	REPX0849HE	PANEL P.C.B.	1	(RTL)
	PCB6	REPX0849HF	HEADPHONE P.C.B.	1	(RTL)
	PCB7	REPX0631A	iPod P.C.B.	1	(RTL)
	PCB8	REPX0636A	CD SERVO P.C.B.	1	(RTL)
			INTERGRATED CIRCUITS		
	IC200	C1AB00003013	IC	1	
	IC310	C1AB00002751	IC	1	
	IC600	C0DAEJG00001	IC	1	
	IC601	C0DBGYY00089	IC	1	
	IC700	C0AABB000125	IC	1	
	IC800	RFKWMPM38EG	IC	1	
	IC900	C0HBB0000057	IC	1	
	IC900	MNZSFB5KJM2	IC	1	
	IC5101	AN17831A	IC	1	
	IC5901	C0DBGYY00089	IC	1	
	IC7001	MN6627954AMA	IC	1	
	IC7002	BA5948FPE2	IC	1	
			TRANSISTORS		
	Q100	B1ABCF000176	TRANSISTOR	1	
	Q101	B1ABCF000176	TRANSISTOR	1	
	Q350	UNR221100L	TRANSISTOR	1	
	Q375	B1BCCD000019	TRANSISTOR	1	
	Q382	B1ADCE000012	TRANSISTOR	1	
	Q600	B1BCCG000023	TRANSISTOR	1	

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
	Q603	B1ABDF000026	TRANSISTOR	1	
	Q604	B1BCCD000019	TRANSISTOR	1	
	Q761	B1GFGCAA0001	TRANSISTOR	1	
	Q762	UNR211100L	TRANSISTOR	1	
	Q802	B1GBCFJN0009	TRANSISTOR	1	
	Q5901	B1BCCG000023	TRANSISTOR	1	
	Q5902	B1ABCF000176	TRANSISTOR	1	
	Q5903	2SB0621AHA	TRANSISTOR	1	
	Q5904	B1GBCFJJ0051	TRANSISTOR	1	
	Q5905	B1GBCFGN0016	TRANSISTOR	1	
	Q5907	B1BABG000007	TRANSISTOR	1	
	Q7601	B1ADCF000001	TRANSISTOR	1	
	QR375	UNR521400L	TRANSISTOR	1	
	QR376	UNR211100L	TRANSISTOR	1	
	QR384	UNR221100L	TRANSISTOR	1	
	QR600	UNR521400L	TRANSISTOR	1	
			DIODES		
	D108	B0ADFJ000004	DIODE	1	
	D601	MAZ8091GML	DIODE	1	
	D602	MA2J1110GL	DIODE	1	
	D603	B0ADFJ000004	DIODE	1	
	D605	B0EAKM000117	DIODE	1	
	D606	B0EAKM000117	DIODE	1	
	D607	B0EAKM000117	DIODE	1	
	D608	B0EAKM000117	DIODE	1	
	D609	B0EAKM000117	DIODE	1	
	D610	B0EAKM000117	DIODE	1	
	D611	B0EAKM000117	DIODE	1	
	D612	B0EAKM000117	DIODE	1	
	D613	B0EAKM000117	DIODE	1	
	D800	MA2J1110GL	DIODE	1	
	D826	MA2J1110GL	DIODE	1	
	D827	MA2J1110GL	DIODE	1	
	D851	MA2J1110GL	DIODE	1	
	D901	B0BC6R8A0266	DIODE	1	
	D5102	MA2J1110GL	DIODE	1	

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
	C909	F2A1V220A184	22uF 35V	1	
	C910	F2A1C220A234	22uF 16V	1	
	C911	F1H1C104A042	0.1uF 16V	1	
	C911	F1H1H221A219	220pF 50V	1	
	C912	F1H1C104A042	0.1uF 16V	1	
	C912	F1H1H221A219	220pF 50V	1	
	C913	F1H1C104A042	0.1uF 16V	1	
	C913	F1H1H221A219	220pF 50V	1	
	C914	F1H1C104A042	0.1uF 16V	1	
	C915	F2A1C470A234	47uF 16V	1	
	C931	F2A1C100A234	10uF 16V	1	
	C950	F1H1H103A219	0.01uF 50V	1	
	C951	F1H1C104A042	0.1uF 16V	1	
	C951	F1H1H103A219	0.01uF 50V	1	
	C952	F1H1C104A042	0.1uF 16V	1	
	C953	F2A0J101A245	100uF 6.3V	1	
	C1001	F1H1H104A013	0.1uF 50V	1	
	C1002	F1H1H104A013	0.1uF 50V	1	
	C1003	F1H1H104A013	0.1uF 50V	1	
	C1004	F1H1H104A013	0.1uF 50V	1	
	C5102	F1K1H105A138	1uF 50V	1	
	C5103	F1H1H471A219	470pF 50V	1	
	C5104	F1H1C224A068	0.22uF 16V	1	
	C5105	F1H1C224A068	0.22uF 16V	1	
	C5106	F1K1H105A138	1uF 50V	1	
	C5107	F1H1C224A068	0.22uF 16V	1	
	C5108	F1H1C224A068	0.22uF 16V	1	
	C5109	F1H1H471A219	470pF 50V	1	
	C5111	F2A1H3R3A213	3.3uF 50V	1	
	C5113	F1H1H471A219	470pF 50V	1	
	C5114	F1H1H471A219	470pF 50V	1	
	C5120	F1H1H102A219	1000pF 50V	1	
	C5124	F2A1C100A147	10uF 16V	1	
	C5901	F2A1V3320020	3300uF 35V	1	
	C5902	F1H1H104A013	0.1uF 50V	1	
	C5905	F2A1H220A182	22uF 50V	1	
	C5906	F2A1H220A182	22uF 50V	1	
	C5907	F1H1H103A219	0.01uF 50V	1	
	C5908	F2A1H470A147	47uF 50V	1	
	C5909	F2A1E102A151	1000uF 25V	1	
	C5910	F1H1H104A013	0.1uF 50V	1	
	C5911	F2A1C100A147	10uF 16V	1	
	C5912	F1H1H103A219	0.01uF 50V	1	
	C5913	F2A1C221A019	220uF 16V	1	
	C5914	F1H1H104A013	0.1uF 50V	1	
	C5916	F1H1E104A029	0.1uF 25V	1	
	C5917	F2A1C102A236	1000uF 16V	1	
	C5918	F2A1C221A019	220uF 16V	1	
	C5919	F1H1C104A041	0.1uF 16V	1	
	C5920	F1H1C104A041	0.1uF 16V	1	
	C5921	F2A1C100A147	10uF 16V	1	
	C5922	F1H1H103A219	0.01uF 50V	1	
	C5923	F1H1H103A219	0.01uF 50V	1	
	C5924	F1H1H103A219	0.01uF 50V	1	
	C5925	F2A1C100A147	10uF 16V	1	
	C5928	F1H1H104A013	0.1uF 50V	1	
	C5929	F1H1H104A013	0.1uF 50V	1	
	C5939	F2A1E102A151	1000uF 25V	1	
	C7102	F1H1A474A025	0.47uF 10V	1	
	C7107	F1H1H223A219	0.022uF 50V	1	
	C7142	F1H1H332A013	3300pF 50V	1	
	C7154	F1H1C104A042	0.1uF 16V	1	
	C7155	F1H1C104A042	0.1uF 16V	1	
	C7161	F1H1C104A042	0.1uF 16V	1	
	C7164	ECJ2FF1A106Z	10uF 10V	1	
	C7165	ECJ2FF1A106Z	10uF 10V	1	
	C7166	F1H1H103A219	0.01uF 50V	1	
	C7203	F2A0J221A200	220uF 6.3V	1	
	C7204	F1H1C104A042	0.1uF 16V	1	
	C7216	ECJ1VB1H681K	680pF 50V	1	
	C7217	F1H1C104A042	0.1uF 16V	1	
	C7218	ECJ1VB1C823K	0.082uF 16V	1	
	C7221	ECJ1VC1H150J	15pF 50V	1	

Safety	Ref. No.	Part No.	Part Name & Description	QTY	Remarks
	C7222	ECJ1VC1H150J	15pF 50V	1	
	C7223	F2A1H4R70037	4.7uF 50V	1	
	C7225	F1H1H102A219	1000pF 50V	1	
	C7226	F1H1H102A219	1000pF 50V	1	
	C7227	ECA1HAK010XI	1uF 50V	1	
	C7228	ECA1HAK010XI	1uF 50V	1	
	C7230	F1H1C104A042	0.1uF 16V	1	
	C7231	F2A0J221A200	220uF 6.3V	1	
	C7232	F2A0J221A200	220uF 6.3V	1	
	C7233	F1H1C104A008	0.1uF 16V	1	
	C7234	F1H1C104A042	0.1uF 16V	1	
	C7235	F2A1C100A133	10uF 16V	1	
	C7241	F1H1H102A219	1000pF 50V	1	
	C7243	F1H1C104A008	0.1uF 16V	1	
	C7244	F1H1C153A001	0.015uF 16V	1	
	C7253	F1H1H471A219	470pF 50V	1	
	C7263	F1H1C104A042	0.1uF 16V	1	
	C7264	F1H1C104A042	0.1uF 16V	1	
	C7315	F1H1A474A025	0.47uF 10V	1	
	C7334	ECEA1AKA221I	220uF 10V	1	
	C7335	F1H1C104A008	0.1uF 16V	1	
	C7338	F1H1E2730002	0.027uF 25V	1	
	C7339	F1H1C183A001	0.018uF 16V	1	
	C7352	F1H1C183A001	0.018uF 16V	1	
	C7601	ECEA0JKA330I	33uF 6.3V	1	
	C7613	F1H1C104A042	0.1uF 16V	1	
	C7614	F2A0J101A198	100uF 6.3V	1	
	C7626	F1H1C104A042	0.1uF 16V	1	
	C7670	F1H1C104A042	0.1uF 16V	1	

