

ERROR	ERROR DECISION BASIS	CAUSE FOR ERROR OCCURRENCE	REMEDY
WATER SUPPLY & INLET V/V.	<ul style="list-style-type: none"> • Water level does not rise to the set level in 40 minutes. • Wash and rinse LED blink. 	<ul style="list-style-type: none"> • Water faucet is closed? • Water supply is interrupted. • Inlet Valve is clogged with dirt. • Connector has bad contact to the inlet valve. • Yellow(YL) 2 pin connector has bad contact to the P.W.B ASM. 	<ul style="list-style-type: none"> • Open water faucet. • Wait until water supply is resumed. • Clean or replace filter. • Correct the connector contact. • Same as above.
DRAINAGE	<ul style="list-style-type: none"> • Water is not completely drained in 12 minutes. • Rinse and spin LED blink. 	<ul style="list-style-type: none"> • Is the drain hose located properly? • Drain hose is not lowered. • Drain hose is folded or clogged due to freeze or dirt. • Bad Drain Motor part or GRAY(GY) 2 pin connector to the P.W.B ASM has bad connection. 	<ul style="list-style-type: none"> • Hung up drain hose at 0.9~1.2m high. (For pump) • Put the hose lower. (For : Non-pump) • Unclog the drain hose. • Replace Drain Motor or correct the connector contact. • Check the drain pump.
UNBALANCE	<ul style="list-style-type: none"> • Laundry unbalance during spin. • Wash, Rinse and Spin LED blink. 	<ul style="list-style-type: none"> • Laundry in the INNER TUB is filled unevenly. • Washer is tilted. • S.F S/W is too closed to the washing tub, or has bad contact. 	<ul style="list-style-type: none"> • Try to fill laundry uniformly in the inner tub. • Adjust the leg. • Check and replace S.F S/W.
OVER FLOODING ERROR	<ul style="list-style-type: none"> • In the second QC Mode the following message is displayed. • All of process LED blinks. 	<ul style="list-style-type: none"> • Check INLET valve 	<ul style="list-style-type: none"> • Change the inlet valve asm.

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DOOR OPEN	<ul style="list-style-type: none"> • LID is opened in the course of intermittent spin, normal spin or processing reservation. • Wash and Spin LED blink. • SIGNAL continuously ringing. 	<ul style="list-style-type: none"> • Lid is opened during intermittent spin or normal spin? • Lid is opened while processing reservation? • Connector to the S.F S/W or VIOLET(VL) 2 PIN CONNECTOR to the P.W.B ASM has bad connection. • S.F S/W is bad or bad contact. 	<ul style="list-style-type: none"> • Closed the lid. • Closed the lid. • Correct the connector contact. • Check and replace S.F S/W.
PRESSURE SENSOR	<ul style="list-style-type: none"> • Water Pressure Switch is off. • All water level LED blinks. 	<ul style="list-style-type: none"> • Connector the PRESSURE S/W ASM or BLUE(BL) 3 pin connector to P.W.B ASM has bad connection. • PRESSURE S/W is bad. (In the initial state of QC TEST MODE, the number on the DISPLAY is less than 63 or more than 70) 	<ul style="list-style-type: none"> • Correct the connector contact. • Replace PRESSURE S/W ASM.
AUTO OFF	<ul style="list-style-type: none"> • AUTO OFF S/W is out of order. 	<ul style="list-style-type: none"> • WHITE(WH) 2pin connector to P.W.B ASM has bad connection. 	<ul style="list-style-type: none"> • Correct the connector contact. • Change AUTO OFFswitch ASM.