

SERVICE MANUAL Level 1&2

Nokia X2-02

RM-694



Transceiver characteristics

Band
GSM 900/1800

Display
2.2" QVGA TFT display, 240 x 320 pixels

Camera
2Mpix

Operating System
S40

Connections
Micro USB
3.5mm AV Jack
2.0mm DC Jack
FM Radio
GPRS
Bluetooth

Transceiver with BL-5C battery pack

Talk time	Standby
GSM: Up to 9.7 hours	GSM: Up to 443 hours

Note:
Talk times are dependent on network parameters and phone settings

Table of contents

1. COPYRIGHT.....	4
2. WARNINGS AND CAUTIONS.....	5
2.1 WARNINGS.....	5
2.2 CAUTIONS.....	5
3. ESD PROTECTION	6
4. CARE AND MAINTENANCE.....	7
5. BATTERY INFORMATION.....	8
6. EXPLODED VIEW	9
7. SERVICE DEVICES	10
8. SOFTWARE UPDATE.....	11
9. DISASSEMBLY INSTRUCTIONS.....	12
10. ASSEMBLY HINTS.....	19
11. SOLDER COMPONENTS.....	20

CHANGE HISTORY

Status	Version No.	Date	Comments
Approved	1.0	01.12.2011	First approved version

The purpose of this document is to help NOKIA service levels 1 and 2 workshop technicians to carry out service to NOKIA products. This Service Manual is to be used only by authorized NOKIA service suppliers, and the content of it is confidential. Please note that NOKIA provides also other guidance documents (e.g. Service Bulletins) for service suppliers, follow these regularly and comply with the given instructions.

While every endeavor has been made to ensure the accuracy of this document, some errors may exist. If you find any errors or if you have further suggestions, please notify NOKIA using the address below:

Nokia Care Academy
service.manuals@nokia.com

Please keep in mind also that this documentation is continuously being updated and modified, so watch always out for the newest version.

1. COPYRIGHT

Copyright © 2011 Nokia. All rights reserved.

Reproduction, transfer, distribution or storage of part or all of the contents in this document in any form without the prior written permission of Nokia is prohibited.

Nokia, Nokia Connecting People, and Nokia X and Y are trademarks or registered trademarks of Nokia Corporation. Other product and company names mentioned herein may be trademarks or tradenames of their respective owners.

Nokia operates a policy of continuous development. Nokia reserves the right to make changes and improvements to any of the products described in this document without prior notice.

Under no circumstances shall Nokia be responsible for any loss of data or income or any special, incidental, consequential or indirect damages howsoever caused.

The contents of this document are provided “as is”. Except as required by applicable law, no warranties of any kind, either express or implied, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose, are made in relation to the accuracy, reliability or contents of this document. Nokia reserves the right to revise this document or withdraw it at any time without prior notice.

The availability of particular products may vary by region.

IMPORTANT

This document is intended for use by qualified service personnel only.

2. WARNINGS AND CAUTIONS

Please refer to the phone's user guide for instructions relating to operation, care and maintenance including important safety information. Note also the following:

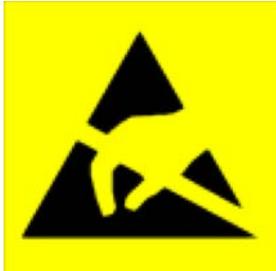
2.1 Warnings

1. CARE MUST BE TAKEN ON INSTALLATION IN VEHICLES FITTED WITH ELECTRONIC ENGINE MANAGEMENT SYSTEMS AND ANTI-SKID BRAKING SYSTEMS. UNDER CERTAIN FAULT CONDITIONS, EMITTED RF ENERGY CAN AFFECT THEIR OPERATION. IF NECESSARY, CONSULT THE VEHICLE DEALER/MANUFACTURER TO DETERMINE THE IMMUNITY OF VEHICLE ELECTRONIC SYSTEMS TO RF ENERGY.
2. THE HANDPORTABLE TELEPHONE MUST NOT BE OPERATED IN AREAS LIKELY TO CONTAIN POTENTIALLY EXPLOSIVE ATMOSPHERES, EG PETROL STATIONS (SERVICE STATIONS), BLASTING AREAS ETC.
3. OPERATION OF ANY RADIO TRANSMITTING EQUIPMENT, INCLUDING CELLULAR TELEPHONES, MAY INTERFERE WITH THE FUNCTIONALITY OF INADEQUATELY PROTECTED MEDICAL DEVICES. CONSULT A PHYSICIAN OR THE MANUFACTURER OF THE MEDICAL DEVICE IF YOU HAVE ANY QUESTIONS. OTHER ELECTRONIC EQUIPMENT MAY ALSO BE SUBJECT TO INTERFERENCE.

2.2 Cautions

1. Servicing and alignment must be undertaken by qualified personnel only.
2. Ensure all work is carried out at an anti-static workstation and that an anti-static wrist strap is worn.
3. Use only approved components as specified in the parts list.
4. Ensure all components, modules screws and insulators are correctly re-fitted after servicing and alignment.
5. Ensure all cables and wires are repositioned correctly

3. ESD PROTECTION



Nokia requires that service points have sufficient ESD protection (against static electricity) when servicing the phone.

Any product of which the covers are removed must be handled with ESD protection. The SIM card can be replaced without ESD protection if the product is otherwise ready for use.

To replace the covers ESD protection must be applied.

All electronic parts of the product are susceptible to ESD. Resistors, too, can be damaged by static electricity discharge.

All ESD sensitive parts must be packed in metallized protective bags during shipping and handling outside any ESD Protected Area (EPA).

Every repair action involving opening the product or handling the product components must be done under ESD protection.

ESD protected spare part packages **MUST NOT** be opened/closed out of an ESD Protected Area.

For more information and local requirements about ESD protection and ESD Protected Area, contact your local Nokia After Market Services representative.

4. CARE AND MAINTENANCE

This product is of superior design and craftsmanship and should be treated with care. The suggestions below will help you to fulfil any warranty obligations and to enjoy this product for many years.

- Keep the phone and all its parts and accessories out of the reach of small children.
- Keep the phone dry. Precipitation, humidity and all types of liquids or moisture can contain minerals that will corrode electronic circuits.
- Do not use or store the phone in dusty, dirty areas. Its moving parts can be damaged.
- Do not store the phone in hot areas. High temperatures can shorten the life of electronic devices, damage batteries, and warp or melt certain plastics.
- Do not store the phone in cold areas. When it warms up (to its normal temperature), moisture can form inside, which may damage electronic circuit boards.
- Do not drop, knock or shake the phone. Rough handling can break internal circuit boards.
- Do not use harsh chemicals, cleaning solvents, or strong detergents to clean the phone.
- Do not paint the phone. Paint can clog the moving parts and prevent proper operation.
- Use only the supplied or an approved replacement antenna. Unauthorised antennas, modifications or attachments could damage the phone and may violate regulations governing radio devices.

All of the above suggestions apply equally to the product, battery, charger or any accessory.

5. BATTERY INFORMATION

Note: A new battery's full performance is achieved only after two or three complete charge and discharge cycles! The battery can be charged and discharged hundreds of times but it will eventually wear out.

When the operating time (talk-time and standby time) is noticeably shorter than normal, it is time to buy a new battery. Use only batteries approved by the phone manufacturer and recharge the battery only with the chargers approved by the manufacturer.

Unplug the charger when not in use. Do not leave the battery connected to a charger for longer than a week, since overcharging may shorten its lifetime.

If left unused a fully charged battery will discharge itself over time. Temperature extremes can affect the ability of your battery to charge.

For good operation times with Ni-Cd/NiMH batteries, discharge the battery from time to time by leaving the product switched on until it turns itself off (or by using the battery discharge facility of any approved accessory available for the product).

Do not attempt to discharge the battery by any other means. Use the battery only for its intended purpose.

Never use any charger or battery which is damaged.

Do not short-circuit the battery. Accidental short-circuiting can occur when a metallic object (coin, clip or pen) causes direct connection of the + and - terminals of the battery (metal strips on the battery) for example when you carry a spare battery in your pocket or purse. Shortcircuiting the terminals may damage the battery or the connecting object.

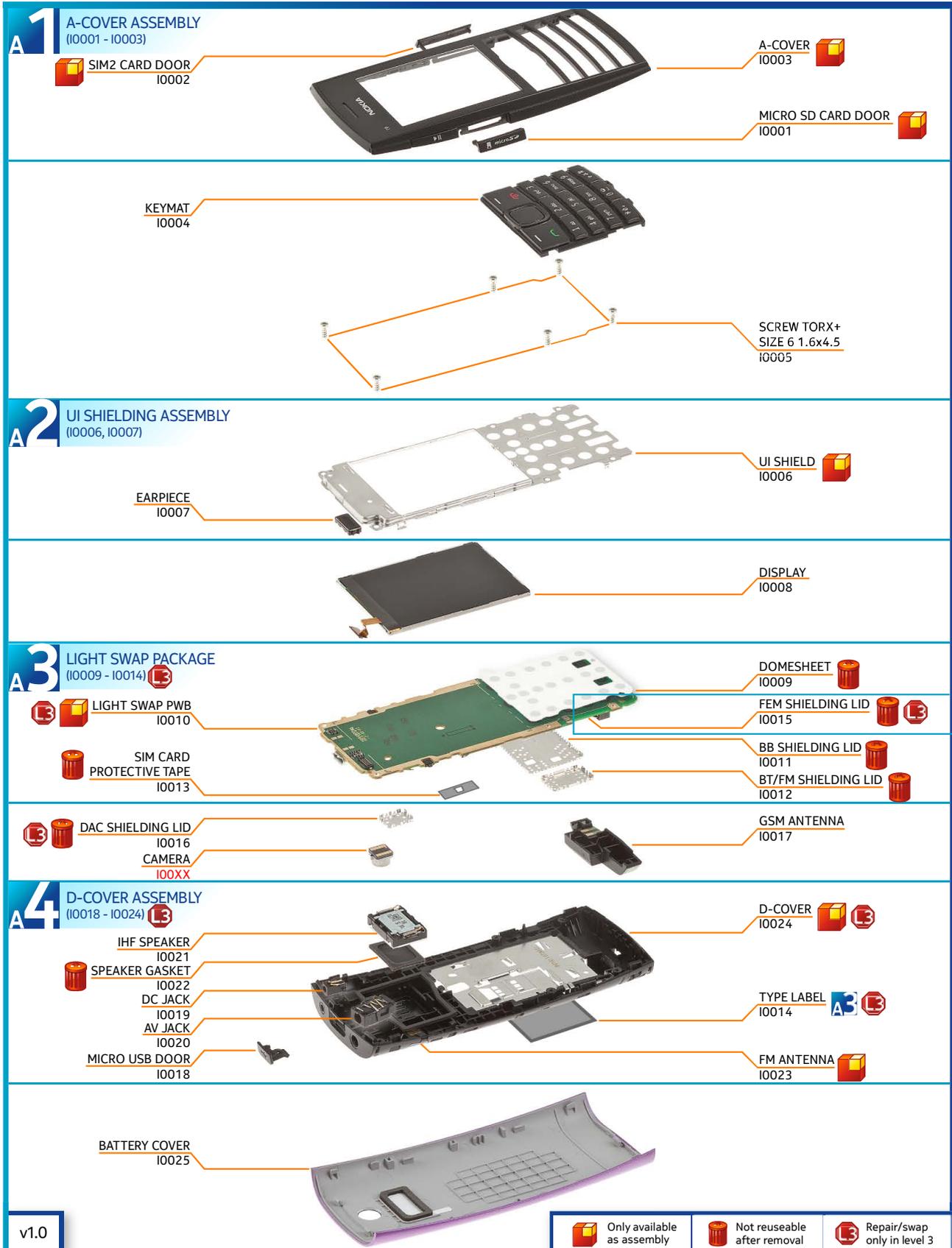
Leaving the battery in hot or cold places, such as in a closed car in summer or winter conditions, will reduce the capacity and lifetime of the battery. Always try to keep the battery between 15°C and 25°C (59°F and 77°F).

A phone with a hot or cold battery may temporarily not work, even when the battery is fully charged. Batteries' performance is particularly limited in temperatures well below freezing.

Do not dispose batteries in a fire! Dispose of batteries according to local regulations (e.g. recycling).

Do not dispose as household waste.

6. EXPLODED VIEW



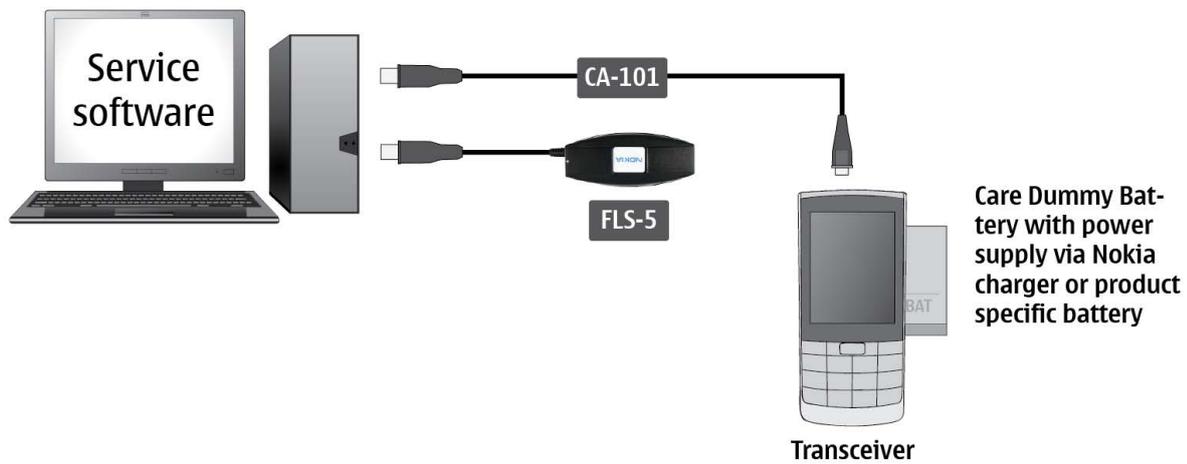
7. SERVICE DEVICES

 <p>CA-101 100cm</p> <p>CA-101 Service Cable</p>	 <p>AC-3 Travel Charger</p>	 <p>Battery BL-5C</p>
 <p>SS-88 Camera removal tool</p>	 <p>Nokia Standard Toolkit (v2) For more information, refer to the Service Bulletin (SB-011) on Nokia Online. Supplier or manufacturer contacts for tool re-order can be found in “Recommended service equipment” document on Nokia Online.</p>	

8. SOFTWARE UPDATE

Flash concept (Point of Sale)

To use the FLS-5 Flash Dongle, follow the user guide inside the sales package. Please check always for the latest version of flash software, which is available on Nokia Online.



9. DISASSEMBLY INSTRUCTIONS



1) Nokia X2-02 disassembly.



2) For disassembling you need the Nokia Standard Toolkit version 2. You will also need the camera removal tool SS-88, an AV plug and a DC plug.



3) Protect the A-COVER with protective film.



4) Use the BATTERY COVER release notch to open the BATTERY COVER. Remove the BATTERY COVER.



5) Insert the SRT-6 between the A-COVER and the D-COVER on the bottom end of the device. Slide the SRT-6 to the direction shown to release the bottom end of the A-COVER.



6) Slide the SRT-6 to the direction shown to release the left side of the A-COVER. Be careful not to damage the MICRO SD CARD DOOR or the MUSIC KEY!



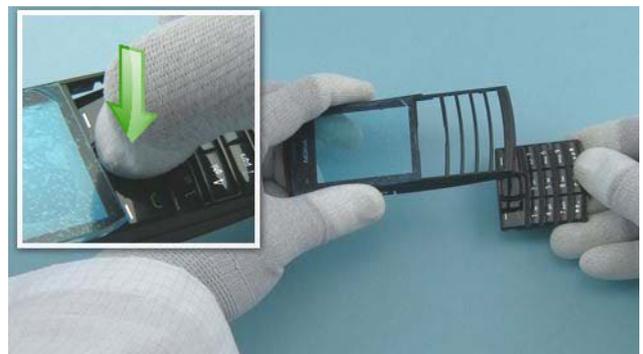
7) Slide the SRT-6 to the direction shown to release the right side of the A-COVER. Be careful not to damage the SIM2 CARD DOOR or the VOLUME KEYS!



8) Release the top end of the A-COVER by lifting up the bottom end and pushing to the direction shown. The A-COVER and the KEYMAT can now be separated.



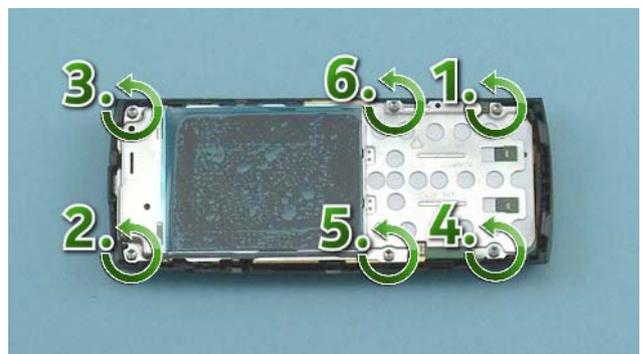
9) Protect the DISPLAY with protective film.



10) Push the KEYMAT and remove it.



11) Protect the other side of the A-COVER with protective film.



12) Unscrew the six Torx+ size 6 screws in the order shown.



13) Open the MICRO USB DOOR.



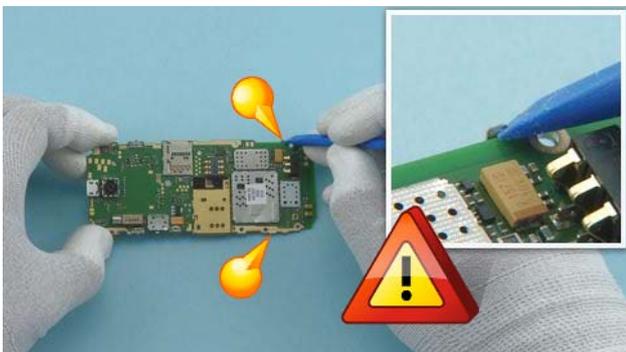
14) Use the SRT-6 to lift up the ENGINE BOARD.



15) Carefully pull the ENGINE BOARD to the direction shown.



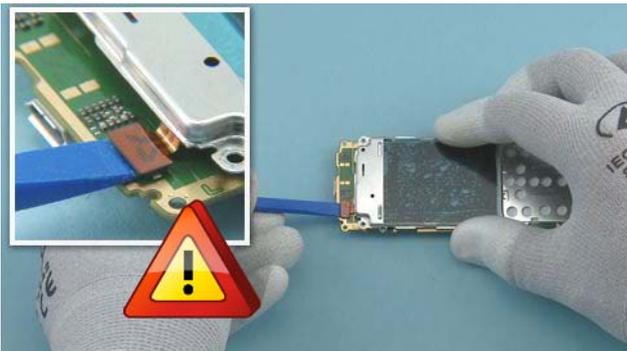
16) The D-COVER can now be separated.



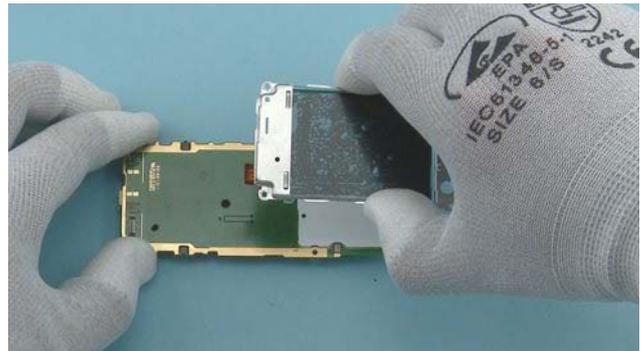
17) Use the SS-93 to release the two shown clips holding the UI SHIELD. Be careful not to damage the nearby components!



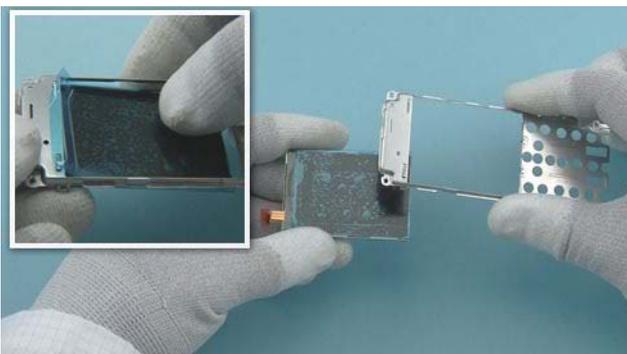
18) Release also the two clips on the top end with the SS-93. Be careful not to damage the nearby components!



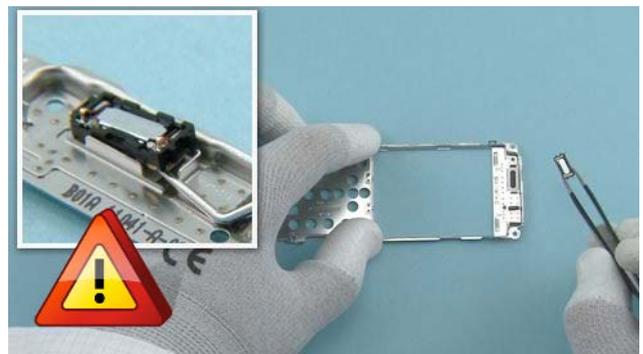
19) Open the DISPLAY connector with the SS-93. Be careful not to damage the connector or any nearby components!



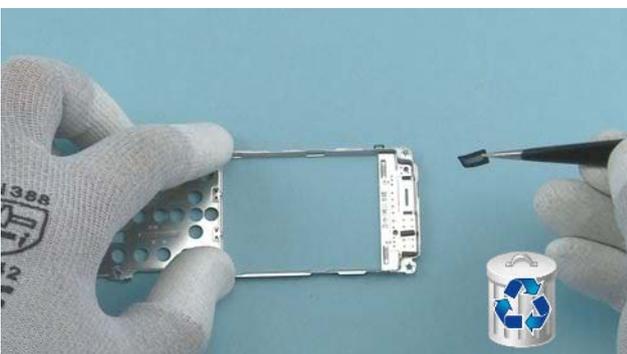
20) The ENGINE BOARD can now be separated.



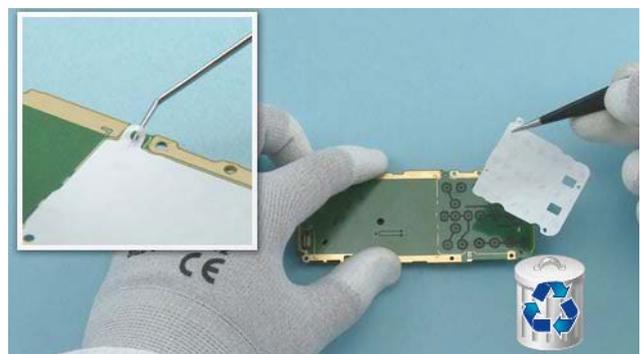
21) Carefully push out the DISPLAY from the UI SHIELD. Remove the DISPLAY.



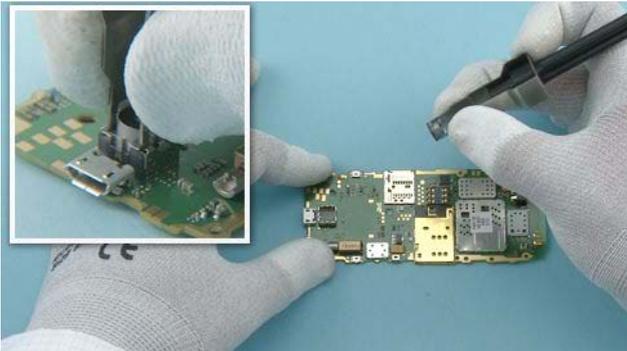
22) Use the dental tool to lift up the EARPIECE. Be careful not to injure yourself with the sharp end of the dental tool! Remove the EARPIECE with tweezers.



23) Remove the EARPIECE adhesive with tweezers. Do not use it again. Discard it.



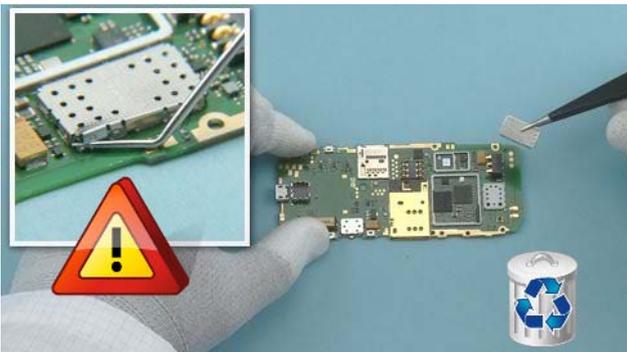
24) Peel off one corner of the DOMESHEET with the dental tool. Remove the DOMESHEET with tweezers. Do not use it again. Discard it.



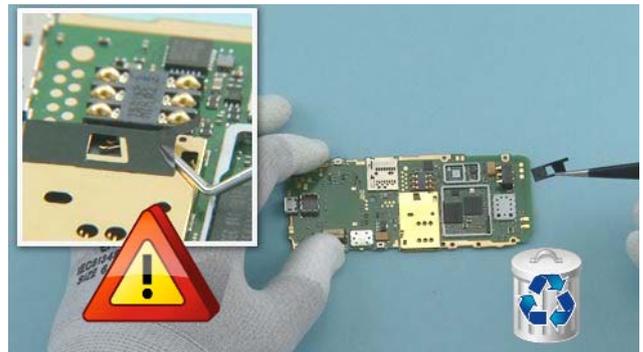
25) Remove the CAMERA with the SS-88 camera removal tool.



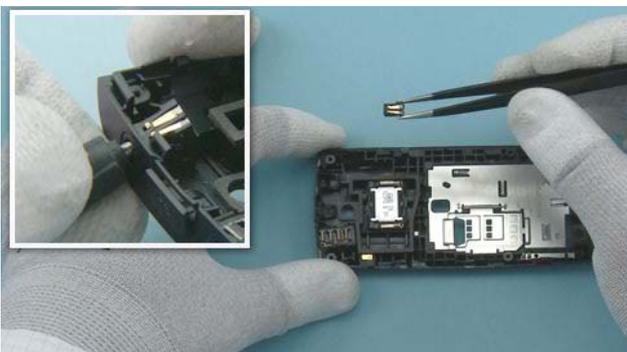
26) Use the dental tool to lever out the BB SHIELDING LID. Be careful not to damage the components nearby! Discard the BB SHIELDING LID.



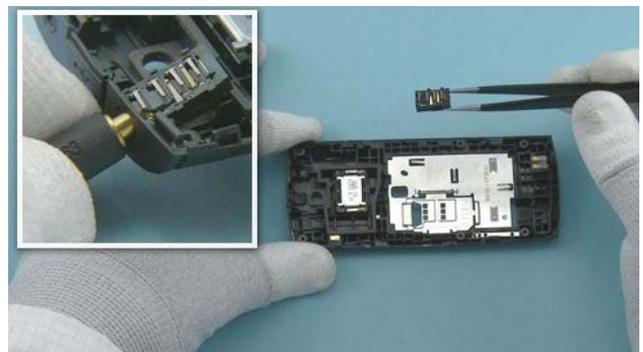
27) Use the dental tool to lever out the BT/FM SHIELDING LID. Be careful not to damage the components nearby! Discard the BT/FM SHIELDING LID.



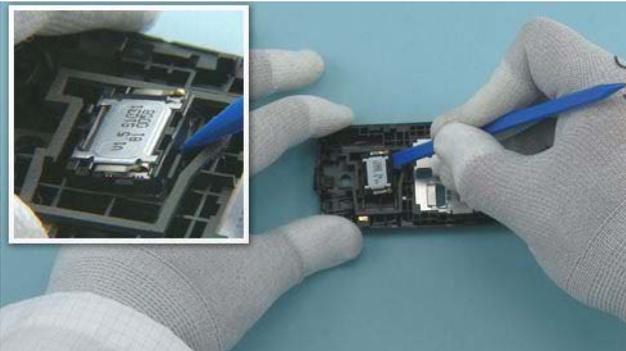
28) Peel off the SIM CARD PROTECTIVE TAPE with the dental tool. Be careful not to damage the components nearby! Remove the SIM CARD PROTECTIVE TAPE with tweezers. Discard it.



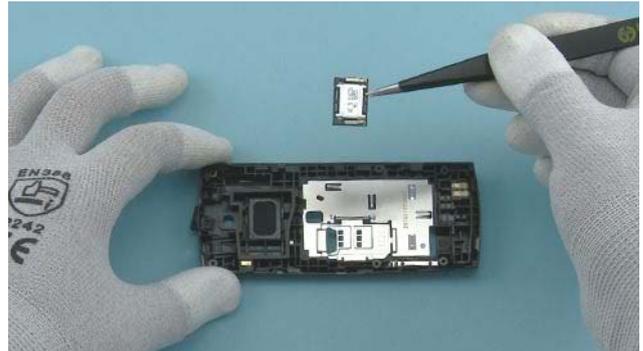
29) Use a DC plug to lever out the DC JACK. Remove the DC JACK with tweezers.



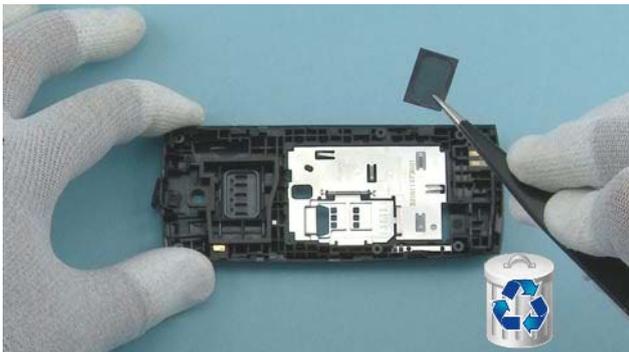
30) Use an AV plug to lever out the AV JACK. Remove the AV JACK with tweezers.



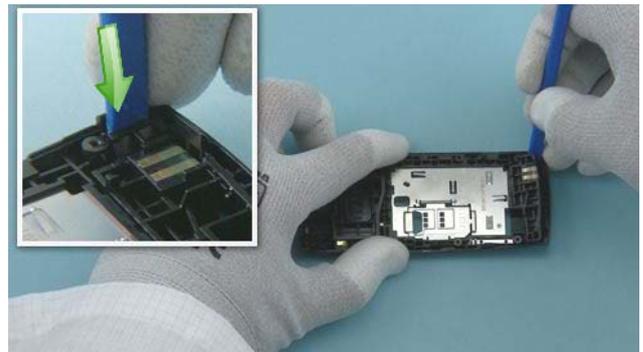
31) Lift up the IHF SPEAKER with the SS-93 as shown.



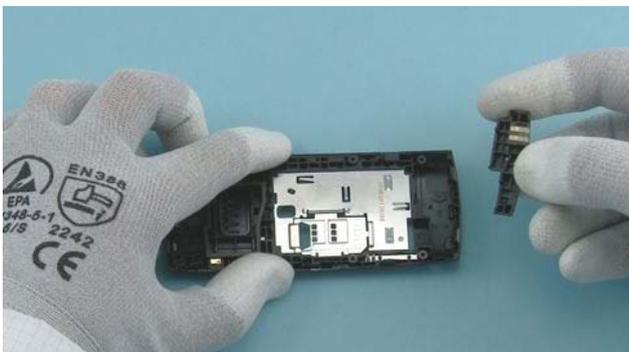
32) Remove the IHF SPEAKER with tweezers.



33) Remove the SPEAKER GASKET with tweezers. Do not use it again. Discard it.



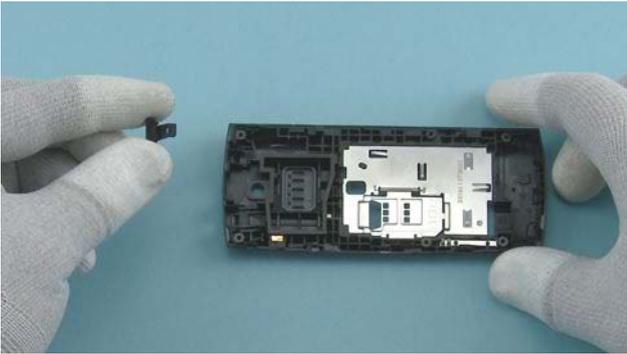
34) Push the SS-93 to the shown place to release the GSM ANTENNA.



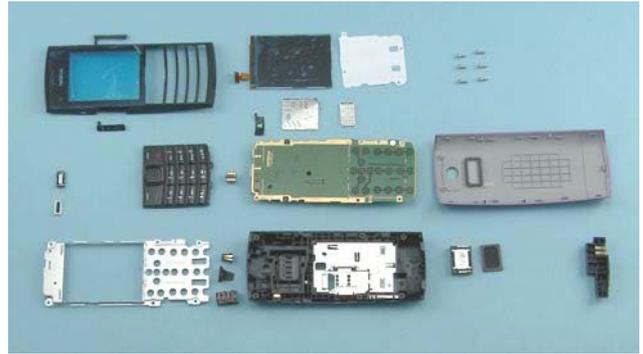
35) Remove the GSM ANTENNA.



36) Push the dental tool under the MICRO USB DOOR as shown and lift it up gently. The clip holding the MICRO USB DOOR is released. Be careful not to damage the MICRO USB DOOR or the D-COVER with the sharp end of the dental tool!



37) Pull out and remove the MICRO USB DOOR.



38) Now the Nokia X2-02 disassembly procedure is complete.

-END OF DISASSEMBLY-

10. ASSEMBLY HINTS



1) Tighten the six Torx+ size 6 screws to the torque of 15 Ncm in the order shown.

11. SOLDER COMPONENTS

