

### 3. ERROR DISPLAY

Errors are displayed by the LEDs, and ink low warnings are displayed by the status monitor.

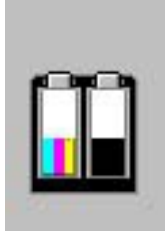

#### 3-1. Operator Call Error (Orange LED blinking)

LED Display	Content	Corrective Action
Blinking 2 times	Paper out	Set paper, and press the RESUME button to feed the paper.
Blinking 3 times	Paper jam	Remove the jammed paper, and press the RESUME button.
Blinking 4 times	Ink tank not installed	Re-install the ink tank, and close the access cover.
Blinking 5 times	Print head not installed or failure has occurred in the print head. (Not-supported print head (see page 5) is installed or print head EEPROM data is abnormal.)	Re-install the print head, and close the access cover. Or confirm the print head is "QY6-0044-000" and perform re-installation. If not recovered with the cartridge installed, power the printer off and on.
Blinking 8 times	Waste ink full or platen waste ink full warning (Approx. 95% of acceptable amount)	Recoverable by pressing the RESUME button.

#### 3-2. Service Call Error (Orange and green LEDs blink alternately)

LED Display	Content	Corrective Action
Blinking 2 times	Carriage error	Replace the printer as it has failed.
Blinking 6 times	Internal temperature abnormal error	Replace the printer as it has failed.
Blinking 7 times	Waste ink full or platen waste ink full error	Replace the printer as it has failed.
Blinking 8 times	Abnormal temperature rise	Replace the printer as it has failed.
Blinking 9 times	EEPROM error	Replace the printer as it has failed.
Blinking 10 times	No cartridge detected excepting print head replacement (during printing)	Replace the printer as it has failed.

#### 3-3. Ink Low Warning (Ink low warnings are displayed by the status monitor only when the remaining ink level detection is on, and no status monitor display when off.)

Content	Display by status monitor
Ink low warning 1 (approx. half level)	
Ink low warning 2 (low remaining ink)	
Ink low warning 3 (ink level unknown)	