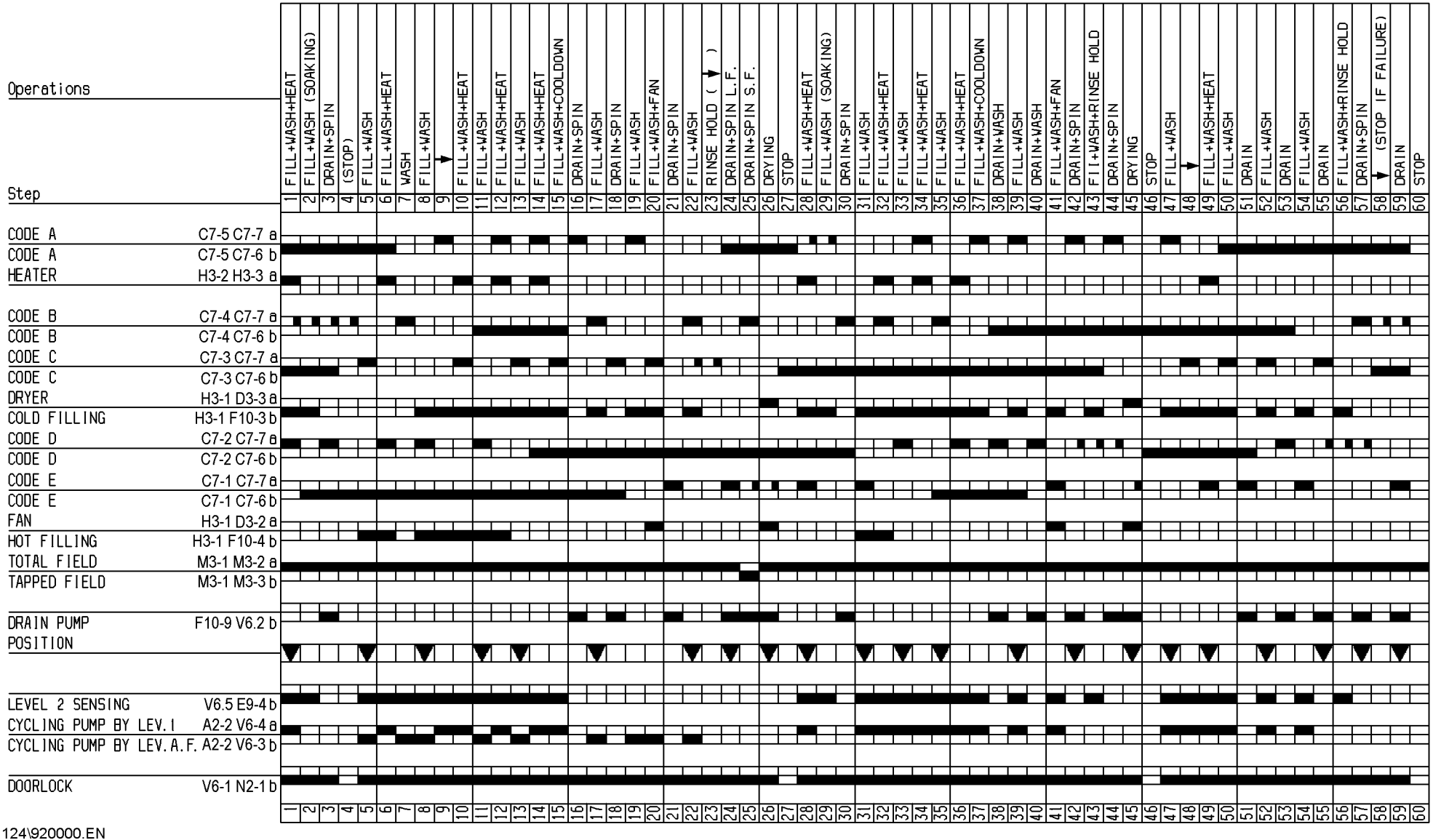
Operations
Step
1 FILL+WASH+HEAT
2 FILL+WASH (SOAKING)
3 DRAIN+SPIN
4 (STOP)
5 FILL+WASH
6 FILL+WASH+HEAT
7 WASH
8 FILL+WASH
9 →
10 FILL+WASH+HEAT
11 FILL+WASH
12 FILL+WASH+HEAT
13 FILL+WASH
14 FILL+WASH+HEAT
15 FILL+WASH+COOLDOWN
16 DRAIN+SPIN
17 FILL+WASH
18 DRAIN+SPIN
19 FILL+WASH
20 FILL+WASH+FAN
21 DRAIN+SPIN
22 FILL+WASH
23 RINSE HOLD (→)
24 DRAIN+SPIN L.F.
25 DRAIN+SPIN S.F.
26 DRYING
27 STOP
28 FILL+WASH+HEAT
29 FILL+WASH (SOAKING)
30 DRAIN+SPIN
31 FILL+WASH
32 FILL+WASH+HEAT
33 FILL+WASH
34 FILL+WASH+HEAT
35 FILL+WASH
36 FILL+WASH+HEAT
37 FILL+WASH+COOLDOWN
38 DRAIN+WASH
39 FILL+WASH
40 DRAIN+WASH
41 FILL+WASH+FAN
42 DRAIN+SPIN
43 FI+WASH+RINSE HOLD
44 DRAIN+SPIN
45 DRYING
46 STOP
47 FILL+WASH
48 →
49 FILL+WASH+HEAT
50 FILL+WASH
51 DRAIN
52 FILL+WASH
53 DRAIN
54 FILL+WASH
55 DRAIN
56 FILL+WASH+RINSE HOLD
57 DRAIN+SPIN
58 → (STOP IF FAILURE)
59 DRAIN
60 STOP
1 CODE A C7-5 C7-7 a
CODE A C7-5 C7-6 b
2 HEATER H3-2 H3-3 a
3 CODE B C7-4 C7-7 a
CODE B C7-4 C7-6 b
5 CODE C C7-3 C7-7 a
CODE C C7-3 C7-6 b
6 DRYER H3-1 D3-3 a
COLD FILLING H3-1 F10-3 b
7 CODE D C7-2 C7-7 a
CODE D C7-2 C7-6 b
9 CODE E C7-1 C7-7 a
CODE E C7-1 C7-6 b
10 FAN H3-1 D3-2 a
HOT FILLING H3-1 F10-4 b
11 TOTAL FIELD M3-1 M3-2 a
TAPPED FIELD M3-1 M3-3 b
12 DRAIN PUMP F10-9 V6.2 b
13 POSITION
14 LEVEL 2 SENSING V6.5 E9-4 b
15 CYCLING PUMP BY LEV.1 A2-2 V6-4 a
CYCLING PUMP BY LEV.A.F. A2-2 V6-3 b
16 DOORLOCK V6-1 N2-1 b
1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60