
TECHNICAL BULLETIN N° 22 LB - Date September 19, 1997

SUBJECT: Top loaders washing machines, 40 cm. width:

A) New cabinet, new drain pump/filter body assembly, new cabinet back panel and new discharge rubber hose.

B) New tub assemblies, new ball bearings and new ball bearings supports.

A) NEW CABINET, NEW DRAIN PUMP/FILTER BODY ASSEMBLY, NEW CABINET BACK PANEL AND NEW DISCHARGE RUBBER HOSE.

Embodied in production starting from May 05, 1997 - Date on serial plate 719.

A 1) New components embodied in production:

Ref. 76	Cabinet assembly	P/N. 8003652.8
Ref. 94	Filter knob	P/N. 9261528.5
Ref. 94a	Filter knob fixing screw	P/N. 9241514.0
Ref. 95	Self cleaning filter	P/N. 9294546.8
Ref. 96	Filter gasket	P/N. 9260639.1
Ref. 96a	Drain pump gasket	P/N. 9260763.9
Ref. 97b	Filter body	P/N. 9213210.9
Ref. 161	Drain pump	P/N. 9212944.4
Ref. 272	Drain hose	P/N. 8003393.9
Ref. 138	Discharge hose	P/N. 8003455.6
Ref. 77	Cabinet back panel	P/N. 8003456.4
Ref. 603	Filter opening shelter	P/N. 8003465.5

A 2) Old components no more mounted in production:

Ref. 76	Cabinet assembly	P/N. 8000260.3
Ref. 161	Drain pump	P/N. 8000132.4
Ref. 99a	Drain pump/filter connecting hose	P/N. 8000166.2
Ref. 97	Filter assembly	P/N. 8000277.7
Ref. 96	Filter gasket	P/N. 8000155.5
Ref. 272	Drain hose	P/N. 8000157.1
Ref. 138	Discharge hose	P/N. 8000223.1
Ref. 77	Cabinet back panel	P/N. 8000031.8

B) NEW TUB ASSEMBLIES, NEW BALL BEARINGS AND NEW BALL BEARINGS SUPPORTS.

In order to obtain a better sealing in the ball bearings support area, the ball bearing support and the ball bearing gasket of top loaders washing machines had been modified, with the embodying of a new **ball bearings supporting disc with gasket**, which is now directly fixed to the polypropylene tub with 5 screws.

In case it should prove necessary, this disc (which has built-in the ball bearing and the related gasket) may be easily replaced with a spare part of the same type.

Modification embodied in production starting from May 22, 1997 - Date on serial plate **721**.

B 1) Washing machines with spin speed of 400/500/600 Rpm, without adjustable thermostat:

B 1a) New components embodied in production:

Ref. 203	Tub assembly (without hole for adj. thermostat)	P/N. 8003509.0
Ref. 201	Tub closure	P/N. 8003510.8
Ref. 202	Drum assembly	P/N. 8003512.4
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8003258.4
Ref. 842	Bearing supporting disc with gasket (pulley side)	P/N. 8003746.8
Ref. 843	Bearing supporting disc with gasket (closure side)	P/N. 8003748.4
Ref. 845	N. 2 Gaskets for ball bearing supporting disc	P/N. 8003262.6
Ref. 844	N. 5 Screws for fixing the disc to the tub	P/N. 8004022.3
Ref. 290	Drum pulley	P/N. 8003656.9
Ref. 846	Elastic washer for tightening the pulley to the drum	P/N. 8003658.5

B 1b) Old components no more mounted in production:

Ref. 203	Tub assembly (without hole for adj. thermostat)	P/N. 8001882.3
Ref. 201	Tub closure	P/N. 8001887.2
Ref. 202	Drum assembly	P/N. 8001900.3
Ref. 216	Gasket	P/N. 8001810.4
Ref. 217	Ball bearing gasket	P/N. 8001805.4
Ref. 224	Ball bearing	P/N. 8001863.3
Ref. 577	Drum support	P/N. 8001809.6
Ref. 290	Drum pulley	P/N. 8000047.4
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8001808.8

B 2) Washing machines with spin speed of 400/500/600 Rpm, with adjustable thermostat:

B 2a) New components embodied in production:

Ref. 203	Tub assembly (with hole for adj. thermostat)	P/N. 8003514.0
Ref. 201	Tub closure	P/N. 8003510.8
Ref. 202	Drum assembly	P/N. 8003512.4
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8003258.4
Ref. 842	Bearing supporting disc with gasket (pulley side)	P/N. 8003746.8
Ref. 843	Bearing supporting disc with gasket (closure side)	P/N. 8003748.4
Ref. 845	N. 2 Gaskets for ball bearing supporting disc	P/N. 8003262.6
Ref. 844	N. 5 Screws for fixing the bearing disc to the tub	P/N. 8004022.3
Ref. 290	Drum pulley	P/N. 8003656.9
Ref. 846	Elastic washer for tightening the pulley to the drum	P/N. 8003658.5

B 2b) Old components no more mounted in production:

Ref. 203	Tub assembly (without hole for adj. thermostat)	P/N. 8001880.7
Ref. 201	Tub closure	P/N. 8001887.2
Ref. 202	Drum assembly	P/N. 8001900.3
Ref. 216	Gasket	P/N. 8001810.4
Ref. 217	Ball bearing gasket	P/N. 8001805.4
Ref. 224	Ball bearing	P/N. 8001863.3
Ref. 577	Drum support	P/N. 8001809.6
Ref. 290	Drum pulley	P/N. 8000047.4
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8001808.8

B 3) Washing machines with spin speed of 800/1000 Rpm, without adjustable thermostat:**B 3a) New components embodied in production:**

Ref. 203	Tub assembly (with hole for adj. thermostat)	P/N. 8003516.5
Ref. 201	Tub closure	P/N. 8003513.2
Ref. 202	Drum assembly	P/N. 8003524.9
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8003268.3
Ref. 842	Bearing supporting disc with gasket (pulley side)	P/N. 8003747.6
Ref. 843	Bearing supporting disc with gasket (closure side)	P/N. 8003749.2
Ref. 845	N. 2 Gaskets for ball bearing supporting disc	P/N. 8003262.6
Ref. 290	Drum pulley	P/N. 8003657.7
Ref. 844	N. 5 Screws for fixing the bearing disc to the tub	P/N. 8004022.3
Ref. 846	Elastic washer for tightening the pulley to the drum	P/N. 8003659.3

B 3b) Old components no more mounted in production:

Ref. 203	Tub assembly (without hole for adj. thermostat)	P/N. 8000281.9
Ref. 201	Tub closure	P/N. 8000280.1
Ref. 202	Drum assembly	P/N. 8000263.7
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8000050.8
Ref. 216	Gasket	P/N. 9244550.1
Ref. 217	Ball bearing gasket	P/N. 9244549.3
Ref. 224	Ball bearing	P/N. 9244012.2
Ref. 577	Drum support	P/N. 9272931.8
Ref. 290	Drum pulley	P/N. 8000048.2

B 4) Washing machines with spin speed of 800/1000 Rpm, with adjustable thermostat:**B 4a) New components embodied in production:**

Ref. 203	Tub assembly (with hole for adj. thermostat)	P/N. 8003515.7
Ref. 201	Tub closure	P/N. 8003513.2
Ref. 202	Drum assembly	P/N. 8003524.9
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8003268.3
Ref. 842	Bearing supporting disc with gasket (pulley side)	P/N. 8003747.6
Ref. 843	Bearing supporting disc with gasket (closure side)	P/N. 8003749.2

Ref. 845	N. 2 Gaskets for ball bearing supporting disc	P/N. 8003262.6
Ref. 290	Drum pulley	P/N. 8003657.7
Ref. 844	N. 5 Screws for fixing the bearing disc to the tub	P/N. 8004022.3
Ref. 846	Elastic washer for tightening the pulley to the drum	P/N. 8003659.3

B 4b) Old components no more mounted in production:

Ref. 203	Tub assembly (with hole for adj. thermostat)	P/N. 8000279.3
Ref. 201	Tub closure	P/N. 8000280.1
Ref. 202	Drum assembly	P/N. 8000263.7
Ref. 205b	Drum shaft assembly L/H (pulley side)	P/N. 8000050.8
Ref. 216	Gasket	P/N. 9244550.1
Ref. 217	Ball bearing gasket	P/N. 9244549.3
Ref. 224	Ball bearing	P/N. 9244012.2
Ref. 577	Drum support	P/N. 9272931.8
Ref. 290	Drum pulley	P/N. 8000048.2

Best regards.

GIAS S.r.l.

Herewith enclosed N° 2 exploded drawings.



