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SPECIFICATION FOR APPROVAL

• **CUSTOMER** : LG Electronics inc.

• **ITEM** : Power Supply Unit.

• **P/NO**

Model Name	Customer	Supplier
LGP4247-13LPB	EAY62810901	OPVP-0182

• **DATE** : 2013.08.20

• **Revision** : REV 2.5

• **Remark** : MP (PCB REV 2.0)

Producing District : CSG (CHINA SUZHOU GENMAO)

생산지 : CSG (중국 소주 겐마오)

★ **Safety Standard Parts [안전규격부품 List]**

Power Cord, Power Plug, X/Y-Capacitor, Power Switch, Fuse, SMPS Trans, Stand-By Trans, Photo coupler, Insulation(절연) Resistor, Discharge(방전) Resistor, Fusing Resistor, FBT.CPT, CPT Socket, DY, D-Coil, Line Filter, PCB Material, Front / Back-cover Material Relay(1-2차간), Varistor, Adapter

★ **EMC Standard Parts [전자규격 부품 List]**

Power Plug, Line Filter, X-Capacitor, Y-Capacitor, SMPS Trans, Tuner, Saw-Filter, Shield Case, Oscillator, Pattern Change

★ **Green [유해물질 확인사항]**

This item must meet the standards of LG Electronics for six major substances as designated by RoHS for control.

(Cd: 10ppm under, Pb/Hg/Cr+6/PBB/PBDE: 100 ppm under)

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Documentation For Approval

Model Name	Customer	Supplier
LGP4247-13LPB	EAY62810901	OPVP-0182

Written	Checked	Approved
Miki	July	C.T



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Revision History

Rev No.	Contents	Date of Approval	Checked	Remark
0.1	Apply to PV (PCB REV 0.2) PCB P/No. EAX64905701(1.8) Micom Version 0.98a (Checksum : 0x980A) PV 1st Edition.	12.10.19	July	
0.2	Apply to PV (PCB REV 0.22) PCB P/No. EAX64905701(2.1) Micom Ver : 0.99a (Checksum : 0x1F7D) PV 2st Edition	12.11.26	July	
1.0	Apply to MP (PCB REV 1.0) PCB P/No. EAX64905701(2.3) Micom Ver : 1.00a (Checksum : 0x1F8D) 1. MP - Add UL Mark	12.12.07	July	
1.1	Apply to MP (PCB REV 1.0) PCB P/No. EAX64905701(2.3) Micom Ver : 1.00a (Checksum : 0x1F8D) FEELUX TRAN'S 13S-LM07,13S-LP02 ,13S-DD02 Field smell issue, delete Trans tape maker	13.02.08	July	
2.0	Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D) 1. Noise temporary countermeasure (apply soon) - J39 --> Axial 470K Ohm modify - R722 SMD 470K Ohm --> SMD 0 Ohm modify 2. Noise root countermeasure (4/25 apply) - Micom Driver On input單 MLCC add (C705) 3. Line Filter modify (4/25 apply) - LLF-130 --> LLF-134 modify 4. PCB is modified (It will be applied from 5/15) - AC Socket fixture hole change - 431(GND Pattern separate) - add SLIT within C610 and J1 - D201, 204 Type change, EL33,34 delete - D801 Type change 5. DCDC Boding Point - L801 : Silicon bond 4Point +Center Bond -> Silicon bond 2Point + Three Bond 6 Point 6. AC Socket modify - Ground Pin : 2.36±0.06mm -> 2.1±0.06mm -Ground Tab : 2.5±0.05mm -> 2.23±0.05mm	13.04.17	July	
2.1	Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D) 1. no use vendor delete, and remain actual vendor	13.05.14	July	



Revision History

Rev No.	Contents	Date of Approval	Checked	Remark
2.2	<p>Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D)</p> <p>1. Add WANSHENG CERAMIC CAP 4M</p>	13.05.14	July	
2.3	<p>Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D)</p> <p>LGE RQA test is finished and the result is passed. 1.adding a aluminum cap supplier : SUSCON</p> <p>SG 2.2uF 50V 5x11</p>	13.05.23	July	
2.4	<p>Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D)</p> <p>1.ION FLUX Model : ILF714 -> ILF710 2.13Y LPB & 直下 Low Model Renesas PFC IC defect solution 4M : D607 1N4148 → (ZD602) Zener 3.6V 變更</p>	13.07.14	July	
2.5	<p>Apply to MP (PCB REV 2.0) PCB P/No. EAX64905701(2.5) Micom Ver : 1.00a (Checksum : 0x1F8D)</p> <p><DONGIL> AC Socket modify : add cover , DAC-18C3M1→DAC-18C3M1c (It will be applied from 9/23)</p>	13.08.20	July	



CTQ Management

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Specification



LGP4247-13LPB LCD TV Power specification

1. INTRODUCTION

1.1 Scope

This approval is the description related to every electrical and structural specifications and reliability For Power Supply Unit used on 42/47 inch LGE LED TV.

1.2 Customers product related items

Product : Power Supply Unit
Part code : EAY62810901

1.3 Product name

Product name : LGP4247-13LPB
Revision code : 2.5

2. SPECIFICATION

2.1 Input Requirements

Nominal Input Voltage	AC 100V to AC 240V
Input Voltage Variation	AC 90V to AC 264V
Input Current	Under 1.5Arms . (at 100Vac & Nominal Load) Under 1.2Arms . (at 240Vac & Nominal Load)
Nominal Frequency	50 / 60 Hz
Frequency Variation Range	47 Hz to 63 Hz
Phase	Single
Leakage Current	0.35mA_peak. (100Vac ~ 240Vac)
Surge Immunity	± 4kV / 1000ns / 0° to 360°
Hold-up Time	More than 20ms at 100Vac and maximum output load ※When it doesn't meet 20ms hold up time, 1. PSU restarts. 2. No hardware failure.(All components)
Lightning Surge	2kA Normal, Common Mode
Inrush Current	80A zero-peak max at cold start and any specified line, load, temperature conditions.

2.1.1 Power Factor

over than 0.90 at 90 – 264Vac & max load condition



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2.2 Power Output Characteristics

Output	Voltage Variable range [V]	Rated Current (Min, Max) [A mean]	Voltage Regulation [V]	Ripple Voltage [mVp_p]
3.5V (STBY)	3.325V ~ 3.675V	0.3W Under (15mA)	-	-
		1.5A (0.2~1.5A) (ON condition)	± 5%	250 mVp_p
12V	11.4V ~ 12.6V	2.0A (0.2~2.0A)	± 5%	350 mVp_p
24V	22.8V ~ 25.2V	0.8A (0.1~0.8A)	± 5%	500 mVp_p
LED B+	52.1V ~ 75.2V	0.15A(0.142~0.158A) × 6Ch	± 5%	-

* On Condition : In a moment of Power_ON Signal activated, the current of 3.5V output should be limited within 40mA(Max) at LCD TV condition for stability.

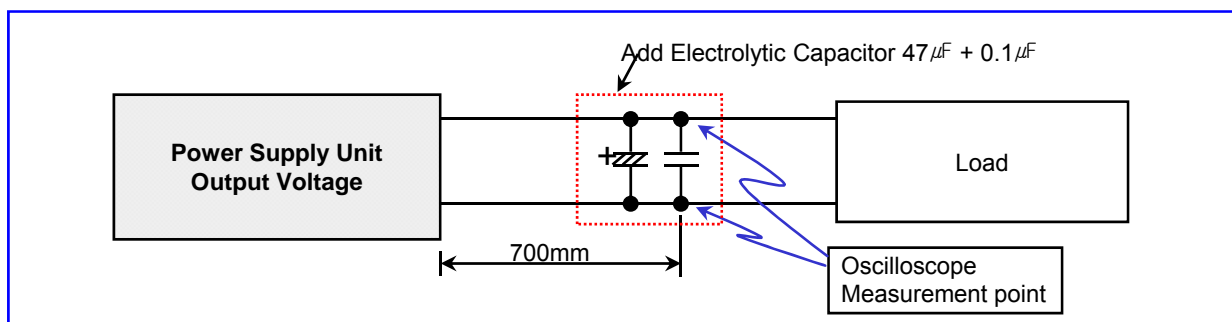
Do not turn "Power_ON" Signal on at the load condition of 3.5V output, more than 40mA.

* Total regulation for each output circuit includes the results of input voltage variation, load variation, warm-up drift and temperature change.

* The following instruments shall be used for measuring ripple noise.

1. Probe having impedance ratio of 1:1.
2. Oscilloscope having frequency characteristic of 100MHz or more.

Test Point : power output each pin



※ Ripple and noise are measured at the end of output cable which are added a 0.1uF ceramic capacitor and 47uF electrolytic capacitor. (connected parallel)

2.2.1 Stand By Power Consumption

Output Voltage	3.5V (STBY)	12V	24V
Load [A]	0.015	Don't Care (Power-Off)	
Wattage [W]	Less than 0.3W Under (230Vac / 50Hz)		



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2.3 Environment Requirement

Operating Temperature Range	-10°C to 40°C (60°C :No Hardware Failure, TV SET Condition)
Operating Humidity Range	30 to 85 %
Storage Temperature Range	-25 to 85 deg.
Storage humidity Range	5 to 90 %
Power board Storage Condition	Temperature 40°C, Humidity 90%
MTBF (Mean Time Between Failure)	50,000 hour
Cooling Condition	Natural Air
Shock	98 m/s ² Shock test consists of pivoting the power supply, from one edge of it's bottom side, on a flat surface (such as wood having thickness of 10mm or more) and allowing the opposite edge to fall from a height of 50mm to this surface. The test is performed three times on each edge of the bottom side of the power supply

2.4 Dielectric Strength Voltage and Insulation Resistance



Dielectric Strength Voltage	AC 1.5KV or DC 2,121V 1 Min 10 mA (Test SPEC) AC 1.8KV 1 Sec 10 mA (PSU Mass Production) Between Primary and All Secondary Circuits.
Insulation Resistance	Insulation resistance shall be more than 8M ohm (at DC 500V) Between Primary Live, Neutral line and Secondary.

- * Above tests are performed at room temperature in non-condensing atmospheric conditions
- * Frame grounds are connected to secondary circuits.

2.5 Burn-in

More than 2 hours at 45°C (±5°C), Normal input voltage.
AC on/off must be test 1 time after burn-in.
80% Load (except LED String current : 150mA) of specification.



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2.6 Interface

Appellation	Explanation	Signal Direction	Action
POWER ON	Vcc Circuit ON/OFF	Input	High : Vcc ON Low : Vcc OFF

2.7 Product Safety



Safety Standards to be applied	Design to meet the requirements as follows UL60950, IEC60950, IEC60065 and 60950
EMI/RFI Standards to be applied	Design to meet the requirements as follows FCC and EN55020, EN55013 Class B with 4dB minimum margin.

2.8 Construction

Weight	Less than 450g
Unit Size (typ.)	159(W) X 245(D) X 19.6(H)

2.9 Function of protection

Protection	Output Circuit	Trip point		Notes
		Min	Max	
Over Current	STBY 3.5V	1.8A	5.0A	Auto Re-start
	12V	3.0A	18.0A	Latch
	24V	2.0A	11.0A	Latch
Short Circuit	STBY 3.5V	-	-	Auto Re-start
	12V	-	-	Latch
	24V	-	-	Latch

- * This Power Supply has above-mentioned protections.
- * Short circuit protection between different output terminals is not considered.
- * Trip point for over voltage indicates the operating point when the output voltage slowly increases.
- * The conditions of Over Current measurement
Multi output(3.5V,12V,24V) is nominal load state except an over current measurement.



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2.10 Sound Noise Characteristics.

PSU Noise Specification

22.5 dB(a) / 20.u Pa 2.0E-5 Pa

(1/1 octave, A-weighting, to 1khz ~ 16khz Total overall

Measure Location : Anechoic Room

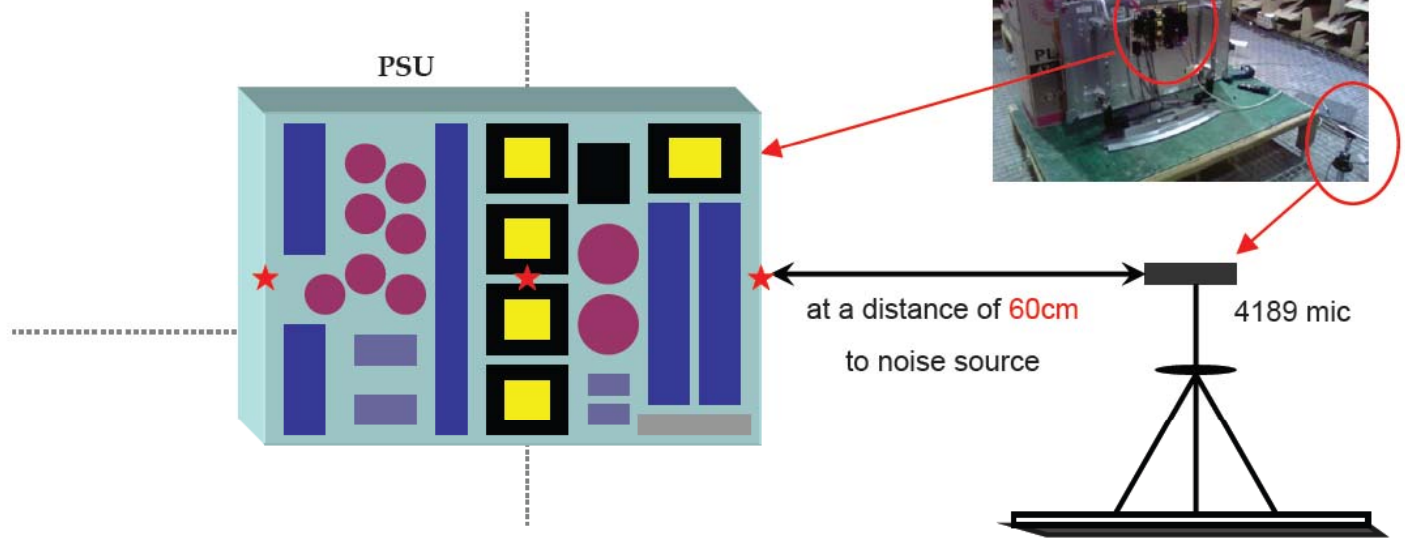
Measure Condition : At a distance of 60cm mic

Full white pattern, at AC 110V/220V

The max specification

(measure 3 points, at PSU center and left & right on the side)

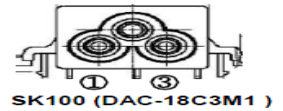
PSU NOISE MEASURE POINT





LGP4247-13LPB LCD TV Power specification

2.11 Connector Specification



2.11.1 Connectors Usage

SK100 DONGIL TECH (DAC-18C3M1 c)	
Pin No.	Assignment
1	LIVE
2	GND
3	NEUTRAL

P702 YEONHO (20010WR-06A03)	
Pin No.	Assignment
1	MICOM_VDD
2	RXD
3	TXD
4	TOOL 0
5	RESET
6	GND

P201 YEONHO (SMAW200-H24S2)			
Pin No.	Assignment	Pin No.	Assignment
1	Power on	2	DRV-ON
3	3.5V	4	PDIM
5	3.5V	6	PDIM2
7	GND	8	GND
9	24V	10	24V
11	GND	12	GND
13	12V	14	12V
15	12V	16	24V
17	GND	18	GND
19	GND	20	GND
21	GND	22	V-SYNC
23	SPI-SIN	24	SPI-SCLK

P801 UJU (IS100-L08T-C46) (BLACK)	
Pin No.	Assignment
1	VC_6
2	VC_5
3	VC_4
4	N.C
5	N.C
6	N.C
7	N.C
8	LED +

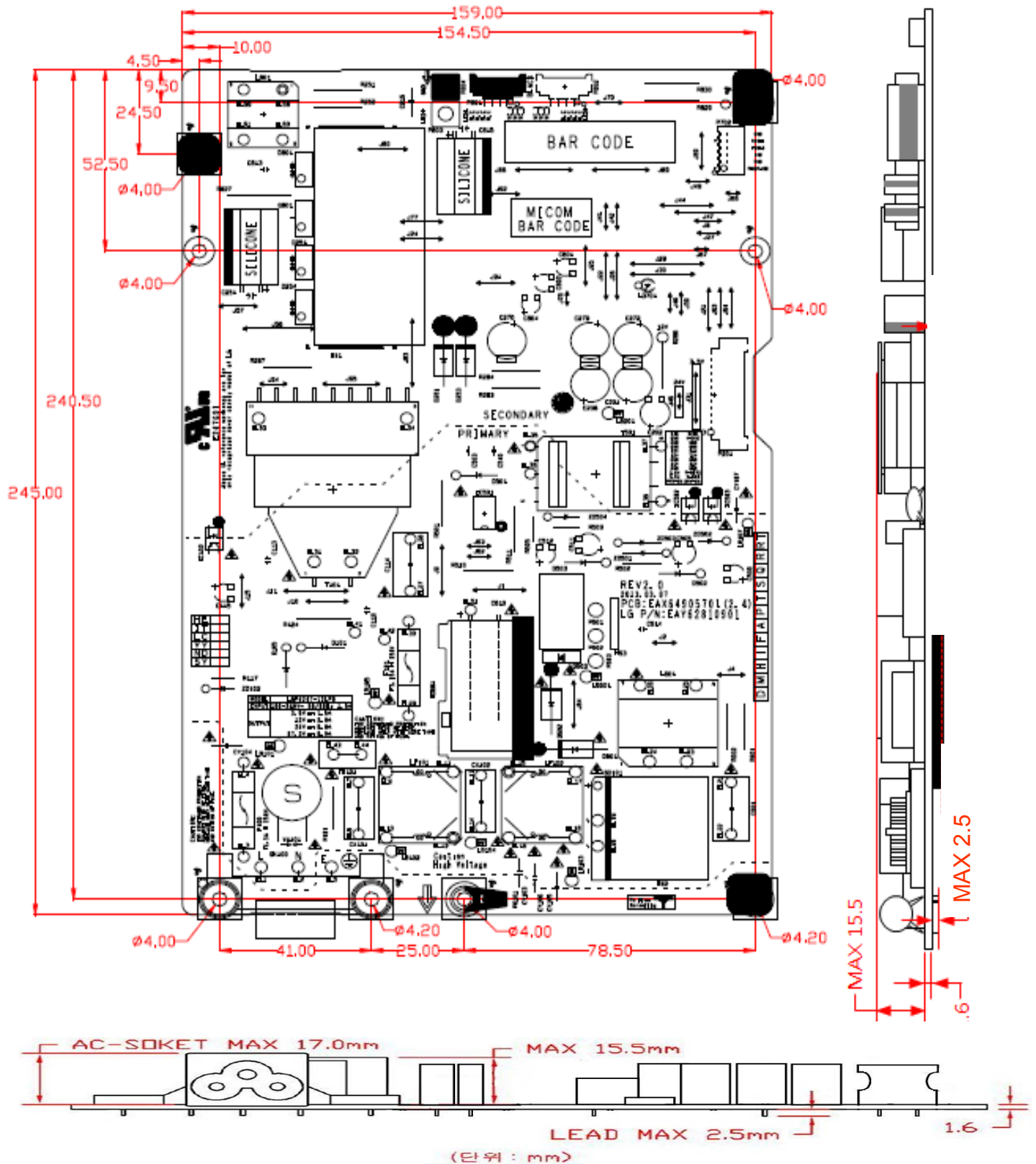
P802 UJU (IS100-L08T-C46-A) (WHITE)	
Pin No.	Assignment
1	LED +
2	N.C
3	N.C
4	N.C
5	N.C
6	VC_3
7	VC_2
8	VC_1



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2.12 PCB Dimension.

- 1) Power board PCB : 159mm X 245mm X 1.6(T)mm
- 2) Component height ; Max 15.5mm (Except SK100 : Max 17.0mm)
- 3) Lead Cutting : Max 2.5mm
- 4) PCB Material : FR-1,KB,DS,L,R-8700 CTI-600



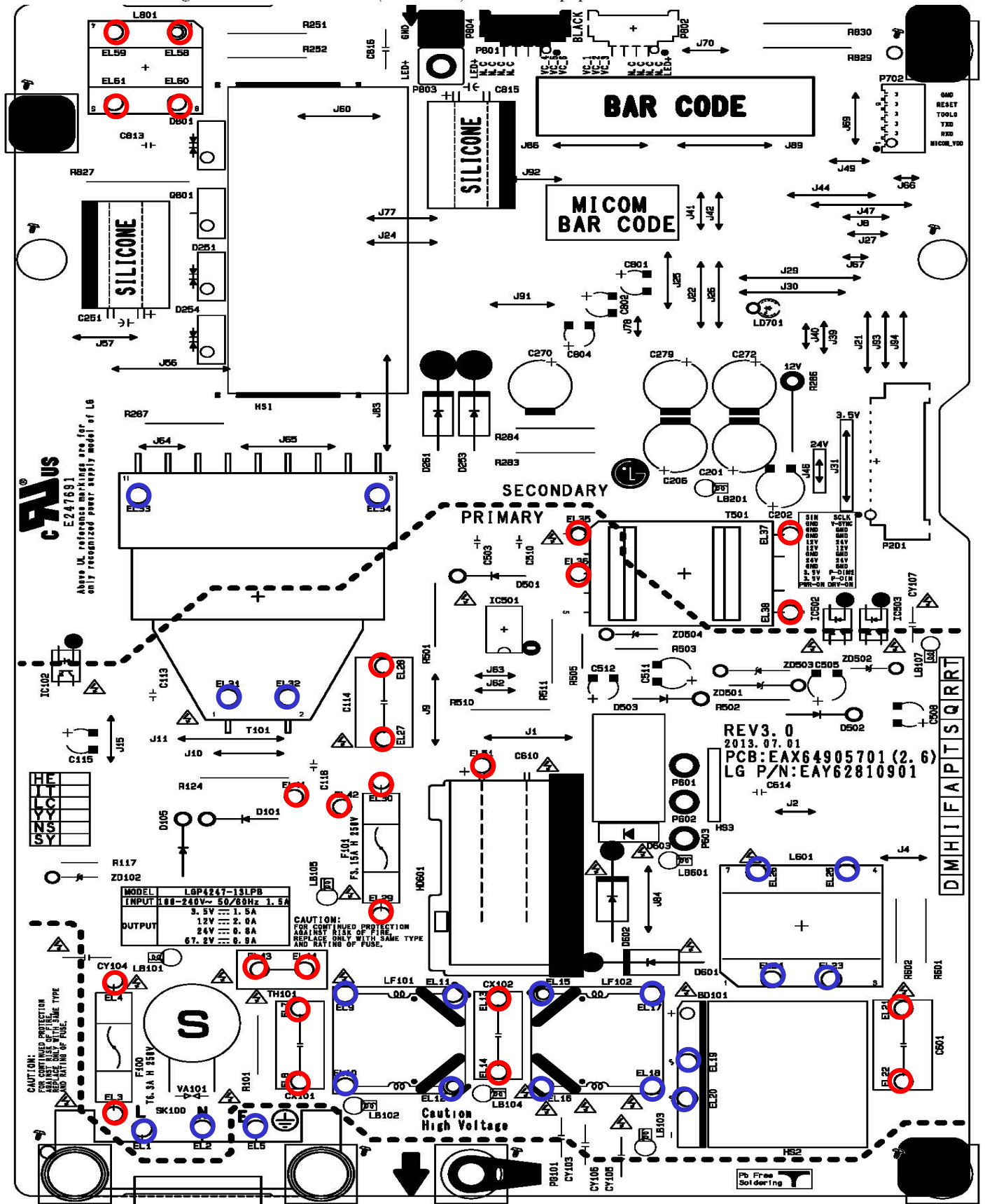


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2.13 Apply to the Eyelet point.(LGP4247-13LPB)

Apply to the Eyelet point 2.0Φ : EL1,EL2,EL5,EL9,EL10,EL11,EL12,EL15,EL16,EL17,EL18,EL19,EL20,EL23
EL24,EL25,EL26,EL31,EL32,EL33,EL34 (21EA)

Apply to the small Eyelet point 1.6Φ : EL3,EL4,EL7,EL8,EL13,EL14,EL21,EL22,EL27,EL28,EL29,EL30,EL35,EL36,EL37
EL38,EL41,EL42,EL43,EL44,EL51,EL58,EL59,EL60,EL61 (25EA)





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2.14 Electrical Characteristics

No.	Test Item	Test method																		
1	Intermittent Operation stability Test	The switching regulator shall ON/OFF for 20,000 time at an Interval of 10 sec at maximum load, after that electrical Characteristics shall be satisfied.																		
2	Low temperature operation	The switching regulator is left at the operating guarantee Minimum temperature for 2 hours without applying electricity. After that power shall be turned on, and then the electrical Characteristics shall be satisfied.																		
3	Low temperature Storage test Leave At low temperature	The switching regulator is left at minimum storage Temperature for 96 hours or more. Then the switching regulator is left at a room temperature and humidity for 1 hour or more, after that electrical characteristics shall be satisfied.																		
4	Heat cycle storage test	<p>The switching regulator is 10 consecutive temperature cycle that shown below is performed and then leave them at room temperature and humidity for 1 hour or more. After that, electrical characteristics shall be satisfied.</p> <table border="1"> <thead> <tr> <th>Time</th> <th>Temperature</th> </tr> </thead> <tbody> <tr> <td>30 minutes</td> <td>25°C</td> </tr> <tr> <td>30 minutes</td> <td>25°C -> -20°C</td> </tr> <tr> <td>60 minutes</td> <td>Minimum storage temperature (-20°C)</td> </tr> <tr> <td>30 minutes</td> <td>-20°C -> 25°C</td> </tr> <tr> <td>30 minutes</td> <td>25°C</td> </tr> <tr> <td>30 minutes</td> <td>25°C -> 70°C</td> </tr> <tr> <td>60 minutes</td> <td>Maximum storage temperature (70°C)</td> </tr> <tr> <td>30 minutes</td> <td>70°C -> 25°C</td> </tr> </tbody> </table>	Time	Temperature	30 minutes	25°C	30 minutes	25°C -> -20°C	60 minutes	Minimum storage temperature (-20°C)	30 minutes	-20°C -> 25°C	30 minutes	25°C	30 minutes	25°C -> 70°C	60 minutes	Maximum storage temperature (70°C)	30 minutes	70°C -> 25°C
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30 minutes	25°C																			
30 minutes	25°C -> 70°C																			
60 minutes	Maximum storage temperature (70°C)																			
30 minutes	70°C -> 25°C																			
5	Heat shock test	<p>Heat shock test performed under following conditions without applying electricity and then leave them at room temperature and humidity for 1 hour or more. After that, electrical characteristics shall be satisfied.</p> <p>Condition : -45°C (30minutes), 120°C (30minutes), Switching time : Less than 5 minutes, 200 cycles.</p>																		



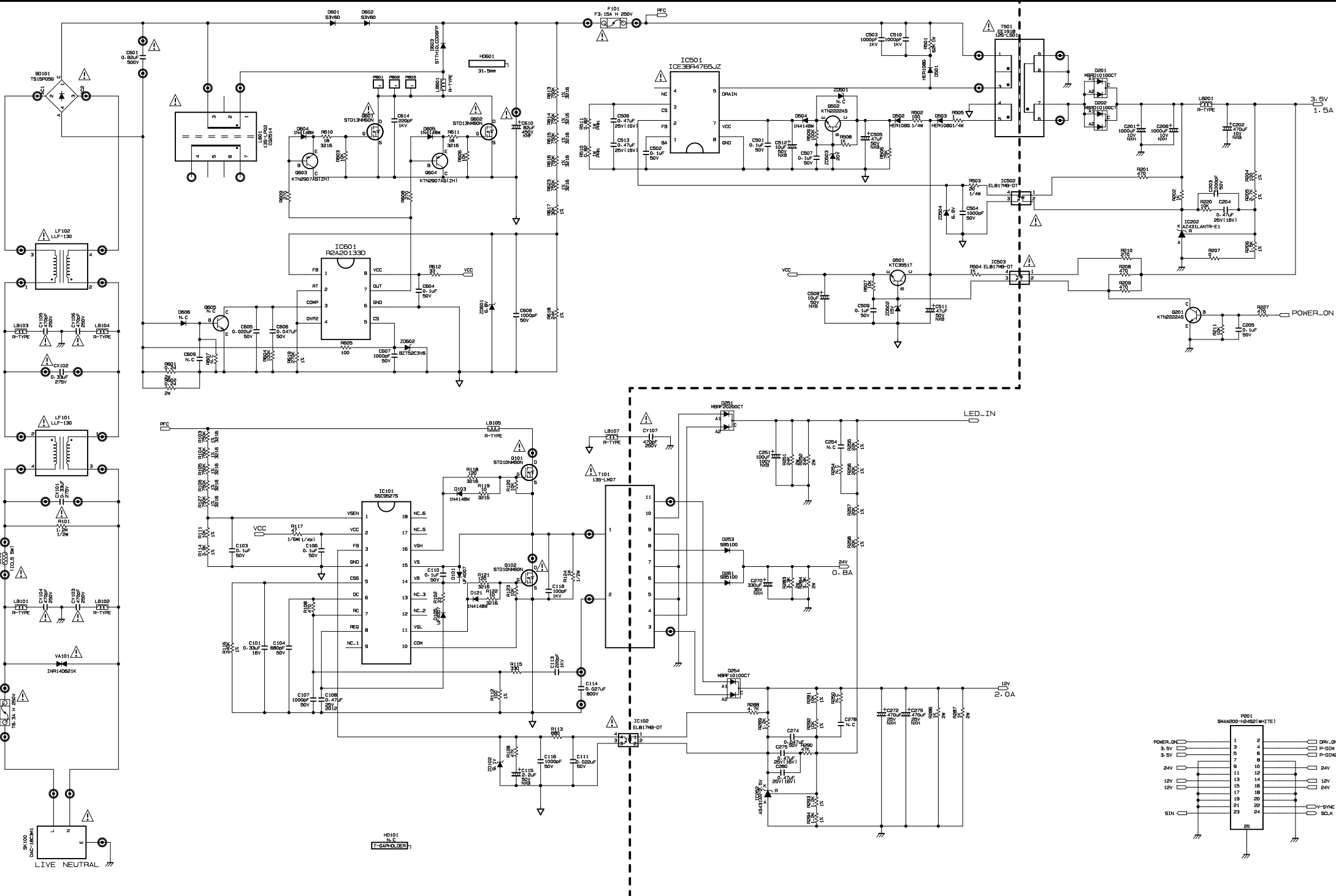
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2.15 Mechanical Characteristics

No.	Test Item	Test method
1	Appearance	There shall be no contaminant or dirt on the switching regulator which has adverse effect on electrical characteristics. There shall be no excessive unevenness or scratches on the plated or painted surface.
2	Vibration	While applying electricity : Vibration frequency : 5 ~ 100Hz Acceleration : 4.9 m/s ² Vibration in X,Y,Z direction for 30 minutes While applying electricity : Vibration frequency : 5 ~ 100Hz Acceleration : 14.7 m/s ² Vibration in X,Y,Z direction for 30 minutes After that electrical characteristics shall be satisfied. There shall be no damage to appearance and construction.
3	Shock	Shock : 98 m/s ² On the oak more than 10mm thickness with the flat face, raise the one side for 50mm, and it carries out each side free fall for three sides. There shall be no damage to appearance and construction.



Schematic Diagram

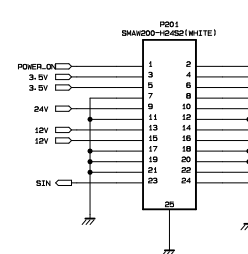


THE Δ SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS. WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE Δ SYMBOL MARK OF THE SCHEMATIC.

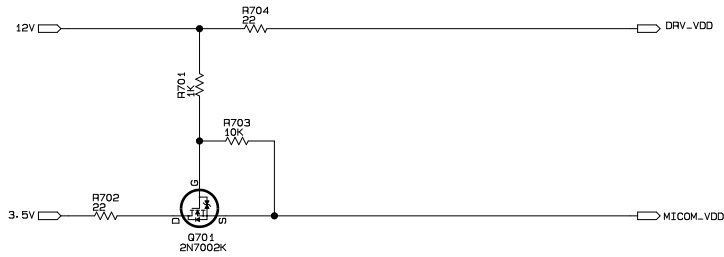
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LGElectronics



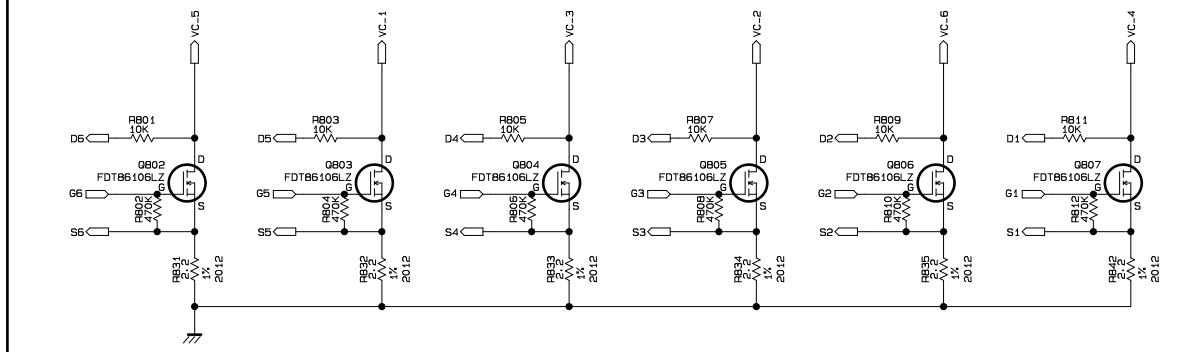
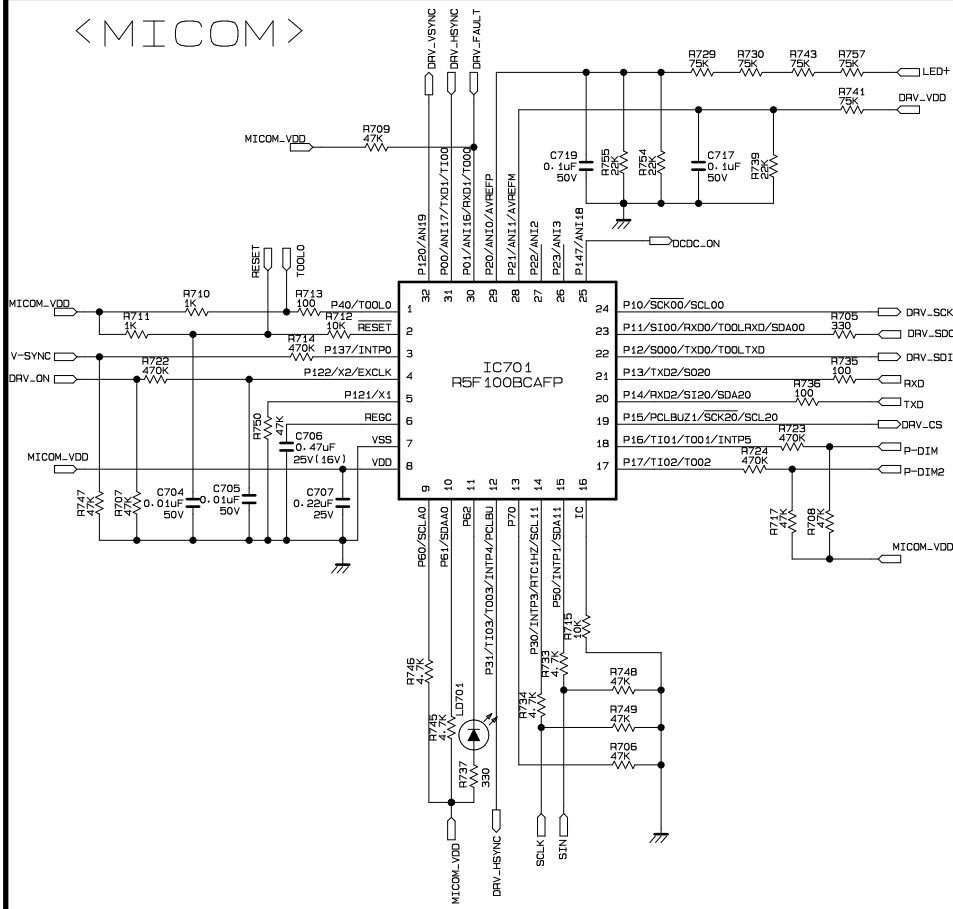
MODEL	LGP4247-13LPB	DATE	'13.07.01
BLOCK	PCFCSTBY/MULTI	SHEET	1 / 2



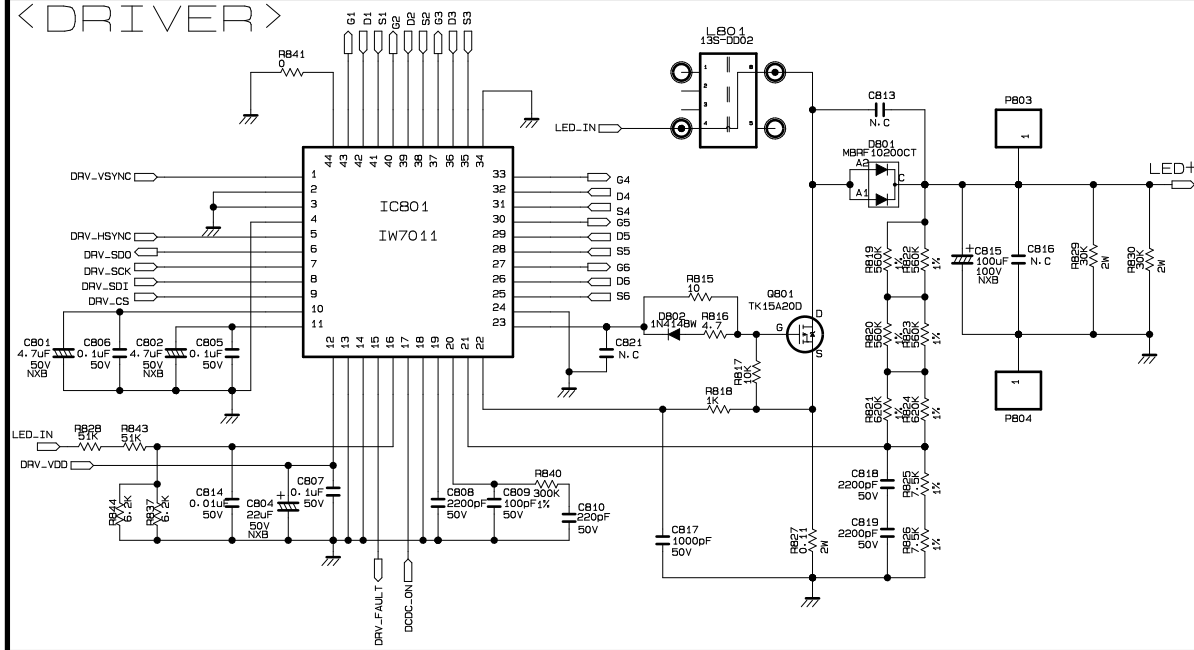
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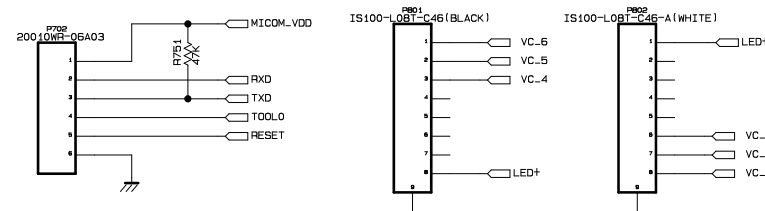
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< DRIVER >



< CONNECTOR >



THE SYMBOL MARK OF THIS SCHEMATIC DIAGRAM INCORPORATES SPECIAL FEATURES IMPORTANT FOR PROTECTION FROM X-RADIATION. FILRE AND ELECTRICAL SHOCK HAZARDS. WHEN SERVICING IF IS ESSENTIAL THAT ONLY MANUFACTURES SPECIFIED PARTS BE USED FOR THE CRITICAL COMPONENTS IN THE SYMBOL MARK OF THE SCHEMATIC.

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LGElectronics

LG ELECTRONICS

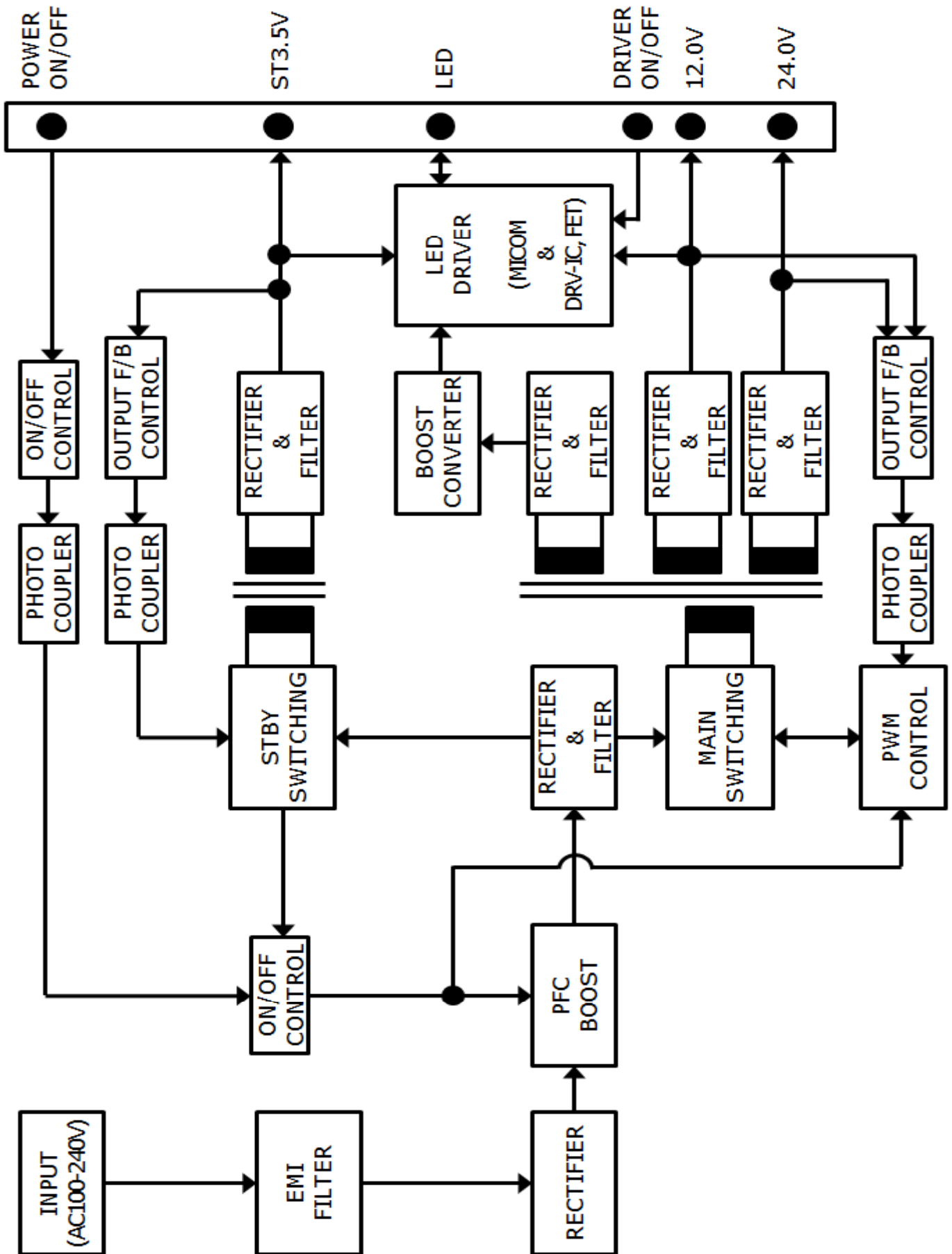
MODEL	LGP4247-13LPB	DATE	'13.07.01
BLOCK	DRV	SHEET	2 / 2



Block Diagram



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Parts List



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NO.	L/V	Q'ty	UNIT	LOCATION	SPECIFICATION	DESCRIPTION	MAKER
	MI				FET ASSY	HEAT SINK ASSY	
1	MI	1	EA	HS1	HS1 (63 X 30 X 11.3mm)	HEAT SINK	MINGXUE HUAPENG YAOFENG
2	MI	1	EA	D251	MBRF20200CT 200V 20A ITO-220AB MBRF20U200CT 200V 20A TO-220IS MBRF20200CT 200V 20A ITO-220AB	DIODE	SENSITRON KEC TSC
3	MI	1	EA	D254	MBRF10100CT 100V 10A ITO-220AB MBRF10U100CT 100V 10A TO-220IS MBRF10100CT 100V 10A ITO-220AB	DIODE	SENSITRON KEC TSC
4	MI	1	EA	Q801	STF19NF20 200V 15A TO-220FP TK15A20D 200V 15A TO-220F	FET	STM TOSHIBA
5	MI	1	EA	D801	MBRF10200CT 200V 10A ITO-220AB MBRF10U200CT 200V 10A TO-220IS MBRF10200CT 200V 10A ITO-220AB	DIODE	SENSITRON KEC TSC
6	MI	4	EA	FOR D251,D254,D801,Q801	M/S S/W + Φ3.0 7L SILVER PLATE HEAD	SCREW	RUI YOU ROEN
7	MI	0.04	GR	FOR D251,D254,D801,Q801	KD-3 H-SC-7	SILICON GREASE	SANCHEN XUNWEI
	MI				BRIDGE DIODE ASSY	HEAT SINK ASSY	
8	MI	1	EA	HS2	HS2 (30 X 25 X 5.5mm)	HEAT SINK	MINGXUE HUAPENG YAOFENG
9	MI	1	EA	BD101	TS15P05G 600V 15A L-FORMING GBJ1506 600V 15A L-FORMING D15SB60 600V 15A L-FORMING	DIODE	TSC LITEON DACHANG
10	MI	1	EA	FOR BD101	M/S S/W + Φ3.0 7L SILVER PLATE HEAD	SCREW	RUI YOU ROEN
11	MI	0.06	GR	FOR BD101	KD-3 H-SC-7	SILICON GREASE	SANCHEN XUNWEI
	MI				LGP4247-13LPB MI COMPONENTS	MI ASSY	
12	MI	1	EA	C610	KMF 82uF 450V M RU P7.5 Φ18x31.5 SK 82uF 450V M RU P7.5 Φ18X32	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
13	MI	2	EA	C251,C815	NXB 100uF 100V M RB P5 Φ12.5x20 MF 100uF 100V M RB P5 Φ13x21	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
14	MI	1	EA	HD601	EC31.5CAP-C-12	MAIN CAP HOLDER	TBI FUHUA
15	MI	2	EA	CX101,CX102	PCX2 337 0.33uF 275V P15 CTX 0.33uF 275V P15 MPX 0.33uF 275V P15	CAPACITOR, FILM	PILKOR CHENG TUNG EUROPTRONIC
16	MI	1	EA	C601	PCMP 372 0.82uF 500V J P15 MPHB 0.82uF 500V J P15 CTH 0.82uF 500V J P15	CAPACITOR,FILM	PILKOR EUROPTRONIC CHENG TUNG
17	MI	1	EA	C114	PCMP 384 0.027uF 800V J P15 MPLB 0.027uF 1000V J P15	CAPACITOR,FILM	PILKOR EUROPTRONIC
18	MI	2	EA	D601,D602	1N5408G 1KV 3A P20	DIODE	TSC
19	MI	1	EA	D603	STTH10LCD06 600V 10A TO-220F BYV29FX-600 600V 9A TO-220F	DIODE	STM NXP
20	MI	2	EA	D253,D261	SR510-24 100V 5A P20 SB5100 100V 5A P20 SB5100 100V 5A P20	DIODE	TSC LITE-ON DACHANG
21	MI	1	EA	F100	T6.3A H 250V 215 BROWN(1-LINE) T6.3A H 250V 50CT BROWN(1-LINE)	FUSE, TIME LAG	LITTELFUSE Dainfuse
22	MI	1	EA	F101	F3.15A H 250V 216 VIOLET(2-LINE) F3.15A H 250V 50CF VIOLET(2-LINE)	FUSE, FAST ACTING	LITTELFUSE Dainfuse
23	MI	3	EA	IC102,IC502,IC503	EL817M(BT) LTV817M-BN	IC	EVERLIGHT LITEON
24	MI	1	EA	IC501	ICE3BR4765JZ DIP-8	IC	INFINEON
25	MI	1	EA	TH101	ICL-5W 5R00MSMT	RESISTOR, NTC	SMART



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26	MI	1	EA	L601	13S-LP02 240uH CQ2514	PFC CHOKE	FEELUX ZHONGTAI
27	MI	1	EA	L801	13S-DD02 30uH EE1616	DCDC CHOKE	FEELUX ZHONGTAI
28	MI	2	EA	LF101,LF102	LLF-134(20mH)	LINE FILTER	FEELUX ZHONGTAI
29	MI	1	EA	T101	13S-LM07 440uH SRV4214	TRANSFORMER	FEELUX ZHONGTAI
30	MI	1	EA	T501	12S-LS01 1.1mH EE1918	TRANSFORMER	FEELUX ZHONGTAI
31	MI	1	EA	VA101	INR14D621K-CAP 620V Φ14 TUBE L-FORM WMR14D621K 620V Φ14 TUBEC L-FORM SVC621D-14A TM7 620V Φ14 TUBE L-FORM NFC14D621KO037WC 620V Φ14 TUBE L-FORM	VARISTOR	AMOTECH Xiamen Wanming SAMWHA NFC
32	MI	1	EA	SK100	DAC-18C3M1 c	AC SOCKET	DONGLI ETCH
33	MI	1	EA	P201	SMAW200-H24S2 24PIN WHITE	WAFER	YEONHO
34	MI	1	EA	P801	IS100-L08T-C46 8PIN BLACK	WAFER	UJU ELE
35	MI	1	EA	P802	IS100-L08T-C46-A 8PIN WHITE	WAFER	UJU ELE
36	MI	1	EA	P702	20010WR-06A03 6PIN WHITE	WAFER	YEONHO
37	MI	1	EA	PG101	YF-002-00131 SPCC 0.4T GND PIN JS-12-75-04 SPCC 0.4T GND PIN	GND REINFORCE	YA OFENG DIHUA
	SMT				LGP4247-13LPB SMD COMPONENT	SMT ASSY	
38	SMT	1	EA	C809	100pF 50V J 1608 COG	CAPACITOR, CHIP	YAGEO HEC
39	SMT	1	EA	C810	220pF 50V J 1608 COG	CAPACITOR, CHIP	YAGEO HEC
40	SMT	1	EA	C104	680pF 50V J 1608 COG	CAPACITOR, CHIP	YAGEO HEC
41	SMT	7	EA	C107,C116,C203,C504,C607, C608,C817	1000pF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
42	SMT	3	EA	C808,C818,C819	2200pF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
43	SMT	2	EA	C704,C814	0.010uF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
44	SMT	2	EA	C111,C605	0.022uF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
45	SMT	2	EA	C274,C606	0.047uF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
46	SMT	15	EA	C103,C106,C110,C205,C501, C502,C507,C509,C604,C705,C717, C719,C805,C806,C807	0.1uF 50V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
47	SMT	1	EA	C707	0.22uF 16V K 1608 X7R /0.22uF 25V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
48	SMT	1	EA	C101	0.33uF 16V K 1608 X7R /0.33uF 25V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
49	SMT	6	EA	C204,C275,C280,C506,C513, C706	0.47uF 16V K 1608 X7R /0.47uF 25V K 1608 X7R	CAPACITOR, CHIP	YAGEO HEC
50	SMT	1	EA	C108	0.47uF 25V K 2012 X7R	CAPACITOR, CHIP	YAGEO HEC
51	SMT	6	EA	D103,D121,D504,D604,D605,D802	1N4148W 100V 150mA SOD-123 MMSD4148T1 100V 200mA SOD-123 SDS4148G 100V 150mA SOD-123 1N4148W 100V 150mA SOD-123	DIODE	DIODES ONSEMI AUK TSC
52	SMT	1	EA	ZD602	MMSZ5227B 3.6V SOD-123 BZT52C3V6 3.6V SOD-123 SDZ3V6G 3.6V SOD-123 MMSZ3V6T1G 3.6V SOD-123	DIODE, ZENER	Rectron DIODES AUK ONSEMI
53	SMT	2	EA	D201,D202	MBRD10100CT 100V 10A D-PAK MBRD10U100CT 100V 10A D-PAK	DIODE	SENSITRON KEC



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54	SMT	2	EA	Q101,Q102	STD10NM60N 600V 10A D-PAK FCD600N60Z 600V 7.4A D-PAK TK8P60V 600V 8A D-PAK	FET	STM FAIRCHILD TOSHIBA
55	SMT	2	EA	Q601,Q602	STD13NM60N 600V 11A D-PAK FCD380N60E 600V 10.2A D-PAK TK10P60W 600V 9.8A D-PAK	FET	STM FAIRCHILD TOSHIBA
56	SMT	1	EA	Q701	RK7002 60V 115mA SOT-23	FET	ROHM
57	SMT	6	EA	Q802,Q803,Q804,Q805,Q806, Q807	FDT86106LZ 100V 3.2A SOT-223 PF610BL 100V 0.9A SOT-223 STN4NF20L 200V 1A SOT-223 MDHT4N20Y 200V 0.85A SOT-223	FET	FAIRCHILD NIKO-SEM STM MAGNACHIP
58	SMT	1	EA	Q501	BCW66GLT SOT-23 NPN 2SC5865 SOT-23 NPN	TRANSISTOR	ONSEMI ROHM
59	SMT	2	EA	Q201,Q502	MMBT2222A 40V 600mA SOT-23 NPN KTN2222AS 40V 600mA SOT-23 NPN SBT2222A 40V 600mA SOT-23 NPN	TRANSISTOR	ONSEMI KEC AUK
60	SMT	2	EA	Q603,Q604	MMBT2907A -60V -600mA SOT-23 PNP KTN2907AS -60V -600mA SOT-23 PNP SBT2907A -60V -600mA SOT-23 PNP	TRANSISTOR	ONSEMI KEC AUK
61	SMT	1	EA	IC601	R2A20133D, SOIC-8	IC	RENESAS
62	SMT	1	EA	IC101	SSC9527S, SOIC-18	IC	SANKEN
63	SMT	1	EA	IC701	R5F100BCAFP	IC	RENESAS
64	SMT	1	EA	IC801	IW7011 QFP44	IC	IWATT
65	SMT	1	EA	IC202	SJ432BS 1.24V ±0.5% SOT-23 AZ431LANTR-E1 1.24V±0.5% SOT-23	IC	AUK BCD
66	SMT	1	EA	IC252	SNF431BS 2.5V ±0.5% SOT-23 AS431ANTR-E1 2.5V ±0.5% SOT-23 KIA431BM 2.5V ±0.5% SOT-23	IC	AUK BCD KEC
67	SMT	1	EA	ZD601	BZT52C6V8S 6.8V SOD-323	DIODE, ZENER	DIODES TSC
68	SMT	2	EA	R207,R841	0Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
69	SMT	1	EA	R816	4.7Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
70	SMT	1	EA	R815	10Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
71	SMT	1	EA	R702,R704	22Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
72	SMT	2	EA	R102,R612	33Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
73	SMT	4	EA	R605,R713,R735,R736	100Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
74	SMT	3	EA	R210,R608,R609	270Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
75	SMT	3	EA	R115,R705,R737	330Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
76	SMT	5	EA	R108,R201,R208,R209,R227	470Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
77	SMT	1	EA	R113	680Ω J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
78	SMT	7	EA	R202,R504,R508,R701,R710, R711,R818	1KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN



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79	SMT	1	EA	R289	1.2KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
80	SMT	5	EA	R288,R733,R734,R745,R746	4.7KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
81	SMT	2	EA	R837,R844	6.2KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
82	SMT	17	EA	R120,R123,R211,R220,R507, R603,R606,R703,R712,R715, R801,R803,R805,R807,R809, R811,R817	10KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
83	SMT	3	EA	R739,R754,R755	22KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
84	SMT	12	EA	R128,R290,R706,R707,R708, R709,R717,R747,R748,R749, R750,R751	47KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
85	SMT	2	EA	R828,R843	51KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
86	SMT	6	EA	R506,R729,R730,R741,R743, R757	75KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
87	SMT	2	EA	R509,R604	100KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
88	SMT	10	EA	R714,R722,R723,R724,R802, R804,R806,R808,R810,R812	470KΩ J 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
89	SMT	2	EA	R112,R204	100Ω F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
90	SMT	2	EA	R293,R294	1.2KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
91	SMT	1	EA	R206	1.5KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
92	SMT	1	EA	R205	2.7KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
93	SMT	1	EA	R114	3.9KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
94	SMT	2	EA	R825,R826	7.5KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
95	SMT	3	EA	R111,R291,R292	10KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
96	SMT	3	EA	R256,R257,R258	20KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
97	SMT	1	EA	R255	22KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
98	SMT	1	EA	R618	24KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
99	SMT	1	EA	R617	30KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
100	SMT	1	EA	R116	240KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
101	SMT	1	EA	R619	270KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
102	SMT	1	EA	R840	300KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
103	SMT	4	EA	R819,R820,R822,R823	560KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
104	SMT	2	EA	R821,R824	620KΩ F 1608	RESISTOR, CHIP	YAGEO TZAI YUAN
105	SMT	6	EA	R831,R832,R833,R834,R835, R842	2.2Ω F 2012	RESISTOR, CHIP	YAGEO TZAI YUAN



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106	SMT	2	EA	J12,J74	0Ω J 3216	RESISTOR, CHIP	YAGEO TZAI YUAN
107	SMT	2	EA	R119,R122	10Ω J 3216	RESISTOR, CHIP	YAGEO TZAI YUAN
108	SMT	2	EA	R610,R611	18Ω J 3216	RESISTOR, CHIP	YAGEO TZAI YUAN
109	SMT	2	EA	R118,R121	120Ω J 3216	RESISTOR, CHIP	YAGEO TZAI YUAN
110	SMT	10	EA	R103,R104,R105,R106,R127, R613,R614,R615,R616,R623	750KΩ F 3216	RESISTOR, CHIP	YAGEO TZAI YUAN
111	SMT	0.5	GR		NE8800T	BOND	FUJI
AI					LGP4247-13LPB AI COMPONENTS	AI ASSY	
112	AI	1	EA	C270	NXH 330uF 35V M P5 Φ10X12.5 MG 330uF 35V M P5 Φ10X13	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
113	AI	2	EA	C508,C512	NXB 10uF 50V M P5 Φ5X11 SG 10uF 50V M P5 Φ5X11	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
114	AI	1	EA	C804	NXB 22uF 50V M P5 Φ5X11 SG 22uF 50V M P5 Φ5X11	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
115	AI	2	EA	C272,C279	NXH 470uF 25V M P5 Φ10X12.5 MG 470uF 25V M P5 Φ10X13	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
116	AI	1	EA	C115	NXB 2.2uF 50V M P5 Φ5X11 SG 2.2uF 50V M P5 Φ5X11	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
117	AI	2	EA	C801,C802	NXB 4.7uF 50V M P5 Φ5X11 SG 4.7uF 50V M P5 Φ5X11	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
118	AI	2	EA	C505,C511	NXB 47uF 50V M P5 Φ6.3X11 SG 47uF 50V M P5 Φ6.3X11	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
119	AI	2	EA	C201,C206	NXH 1000uF 10V M P5 Φ10X12.5 MG 1000uF 10V M P5 Φ10X13	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
120	AI	1	EA	C202	NXB 470uF 10V M P5 Φ8X11.5 SG 470uF 10V M P5 Φ8X12	CAPACITOR, ALUMINUM	SAMYOUNG SUSCON
121	MI	5	EA	CY103,CY104,CY105, CY106,CY107	CD 470pF 250V K P10, Y1 CT81 470pF 250V K P10, Y1	CAPACITOR, CERAMIC	TDK YINANDON
122	AI	1	EA	C118	CK45 100pF 1KV K P5 125°C CT81 100pF 1KV K P5 125°C CT81 100pF 1KV K P5 125°C	CAPACITOR, CERAMIC	TDK YINANDON Kunshan Wansheng
123	AI	2	EA	C113,C614	CK45 220pF 1KV K P5 125°C CT81 220pF 1KV K P5 125°C CT81 220pF 1KV K P5 125°C	CAPACITOR, CERAMIC	TDK YINANDON Kunshan Wansheng
124	AI	2	EA	C503,C510	CK45 1000pF 1KV K P5 125°C CT81 1000pF 1KV K P5 125°C CT81 1000pF 1KV K P5 125°C	CAPACITOR, CERAMIC	TDK YINANDON Kunshan Wansheng
125	AI	5	EA	D101,D105,D501,D502,D503	UF4007 1KV 1A DO-41 UF4007 1KV 1A DO-41	DIODE	TSC DACHANG
126	AI	1	EA	ZD504	1N5235B 6.8V DO-35	DIODE, ZENER	TSC
127	AI	1	EA	ZD102	1N5239B 9.1V DO-35	DIODE, ZENER	TSC
128	AI	1	EA	ZD502	1N5245B 15V DO-35	DIODE, ZENER	TSC
129	AI	1	EA	ZD503	1N5250B 20V DO-35	DIODE, ZENER	TSC
130	AI	1	EA	LD701	LTL1KH6FK-0C1A, 5mm Pitch Type (AMBER YELLOW) 204-26UYOC/S530-A3/F151-33, 5mm Pitch Type(Brilliant Orange)	LED	LITE-ON EVERLIGHT
131	AI	25	EA	EL3,EL4,EL7,EL8,EL13, EL14,EL21,EL22,EL27,EL28, EL29,EL30,EL35,EL36,EL37, EL38,EL41,EL42,EL43,EL44, EL51,EL58,EL59,EL60, EL61	1.6X3.0	EYELET	YA OFENG DELIKANG
132	AI	21	EA	EL1,EL2,EL5,EL9,EL10, EL11,EL12,EL15,EL16,EL17, EL18,EL19,EL20,EL23,EL24, EL25,EL26,EL31,EL32,EL33, EL34	2.0X3.0	EYELET	YA OFENG DELIKANG
133	AI	46	EA	J1,J2,J4,J8,J9, J10,J11,J15,J21,J22, J24,J25,J26,J27,J29, J30,J31,J39,J40,J41, J42,J44,J46,J47,J49, J56,J57,J60,J62,J63, J64,J65,J66,J67,J69, J70,J77,J78,J83,J84, J86,J89,J91,J92,J93,J94	Φ0.6	JUMPER WIRE	TZAI YUAN HUIHUA
134	AI	2	EA	P803,P804	SSJS236-6-3 (6mm Under)	GT PIN	YA OFENG DELIKANG
135	AI	5	EA	P601,P602,P603	SSJS236-10-3 (10mm Under)	GT PIN	YA OFENG DELIKANG
136	AI	8	EA	LB101,LB102,LB103,LB104, LB105,LB107,LB601,LB201	BFS3550R2F SINGLE RADIAL	INDUCTOR, BEAD FILTER LEAD	SAMWHA



LGP4247-13LPB LCD TV Power specification

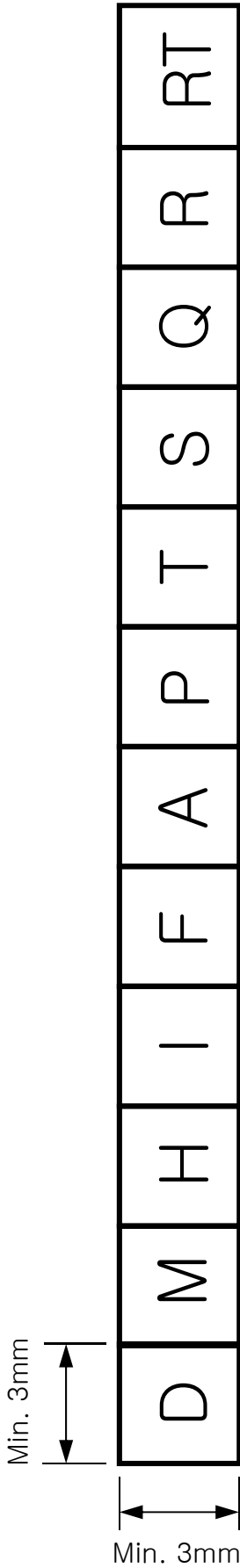
137	AI	1	EA	R505	CF 1Ω 1/4W J SMALL	RESISTOR, CARBON FILM	TZAI YUAN
138	AI	1	EA	R503	CF 20Ω 1/4W J SMALL	RESISTOR, CARBON FILM	TZAI YUAN
139	AI	1	EA	R117	CF 47Ω 1/4W J SMALL / CF 47Ω 1/6W J	RESISTOR, CARBON FILM	TZAI YUAN
140	AI	1	EA	R502	CF 100Ω 1/4W J SMALL	RESISTOR, CARBON FILM	TZAI YUAN
141	AI	1	EA	R101	MSR37 1.2MΩ 1/2W J SURGE	RESISTOR, FIXED CARBON COMPOSITION	PILKOR
142	AI	1	EA	R124	MSR37 1MΩ 1/2W J SURGE	RESISTOR, FIXED CARBON COMPOSITION	PILKOR
143	AI	2	EA	R510,R511	WNPS 0.82Ω 1W J SMALL PRN 0.82Ω 1W J SMALL	RESISTOR,WIRE WOUND	ABCO SMART
144	AI	1	EA	R827	WNPS 0.11Ω 2W J SMALL PRN 0.11Ω 2W J SMALL	RESISTOR,WIRE WOUND	ABCO SMART
145	AI	2	EA	R601,R602	WNPS 0.24Ω 2W J SMALL PRN 0.24Ω 2W J SMALL	RESISTOR,WIRE WOUND	ABCO SMART
146	AI	1	EA	R501	MOF 62KΩ 1W J SMALL	RESISTOR, METAL OXIDE FILM	TZAI YUAN
147	AI	2	EA	R286,R287	MOF 1KΩ 2W J SMALL	RESISTOR, METAL OXIDE FILM	TZAI YUAN
148	AI	2	EA	R283,R284	MOF 3.3KΩ 2W J SMALL	RESISTOR, METAL OXIDE FILM	TZAI YUAN
149	AI	2	EA	R251,R252	MOF 24KΩ 2W J SMALL	RESISTOR, METAL OXIDE FILM	TZAI YUAN
150	AI	2	EA	R829,R830	MOF 30KΩ 2W J SMALL	RESISTOR, METAL OXIDE FILM	TZAI YUAN
151	AI	1	EA	PCB	LGP4247-13LPB(159X245X1.6) FR-1 KB,DS,L, 1oz CTI-600	PCB	SHANGHAI WANZHENG NEW TRIUNION WYT
	ETC				LGP4247-13LPB SUBSIDIARY MATERIALS		
152	ETC	1	EA		40X8 NY WHITE 93CODE 19DIGIT	BAR CODE	QIJING
153	ETC	3.00	GR		ES2044H & ES2482W SD-5 UB-5601	BOND (RTV)	CANADA SANCHEN U-BOND
154	ETC	0.0417	EA		630 x 425 x 205 x t8	BOX CARTON	WUJIANG ZHENLONG SUZHOU JIADELONG
155	ETC	0.0833	EA		615 x 410 x t8	BOX PAD	WUJIANG ZHENLONG SUZHOU JIADELONG
156	ETC	0.5417	EA		620 x 165 x t8	BOX PARTITION	WUJIANG ZHENLONG SUZHOU JIADELONG
157	ETC	0.1667	EA		415 x 165 x t8	BOX PARTITION	WUJIANG ZHENLONG SUZHOU JIADELONG
158	ETC	0.1667	EA		145 x 250 x t25	BOX PARTITION	WUJIANG ZHENLONG SUZHOU JIADELONG
159	ETC	1.00	EA		260 x 440	BUBBLE SHEET	LIYUAN WINWORLD
160	ETC	25	GR		ILF-710(kg)	FLUX	ION ELEC
161	ETC	15	GR		SAC0307 A+ SN:99%, AG:0.3%, CU:0.7%	SOLDER BAR	DYFENCO
162	ETC	5	GR		SAC0307 A+ SN:99%, AG:0.3%, CU:0.7%	SOLDER WIRE	DYFENCO



Process Marking



공정표시 MARK (PCB SILK)



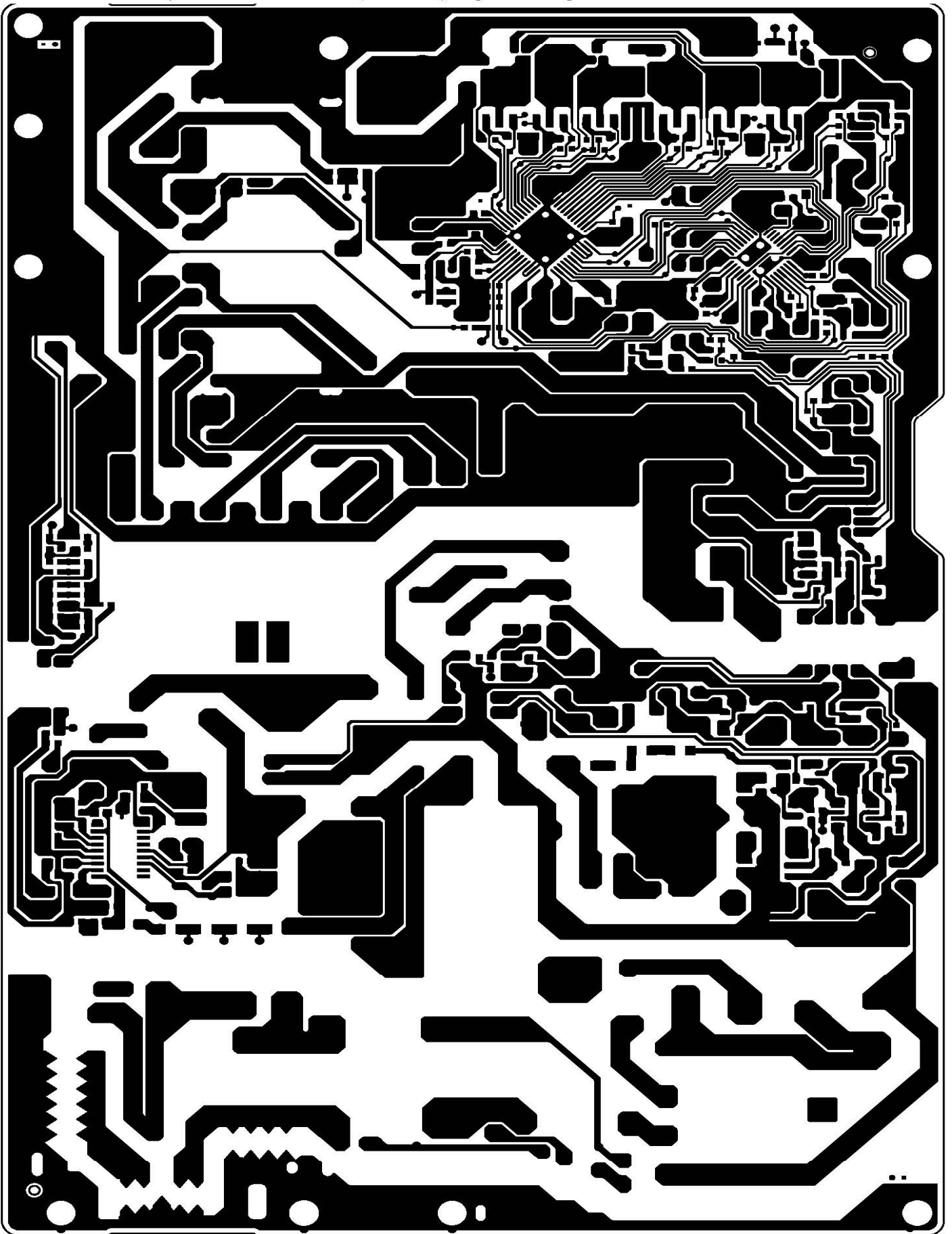
- D : 자삽
- M : SMD
- H : 수삽 최종
- I : ICT
- F : 1차 성능
- A : AGING
- P : HI-POT
- T : 최종 검사 (ATE)
- S : SET 검사
- Q : QC 검사
- R : 불량 수리
- RT : 양산 보증 시험



PCB Layout

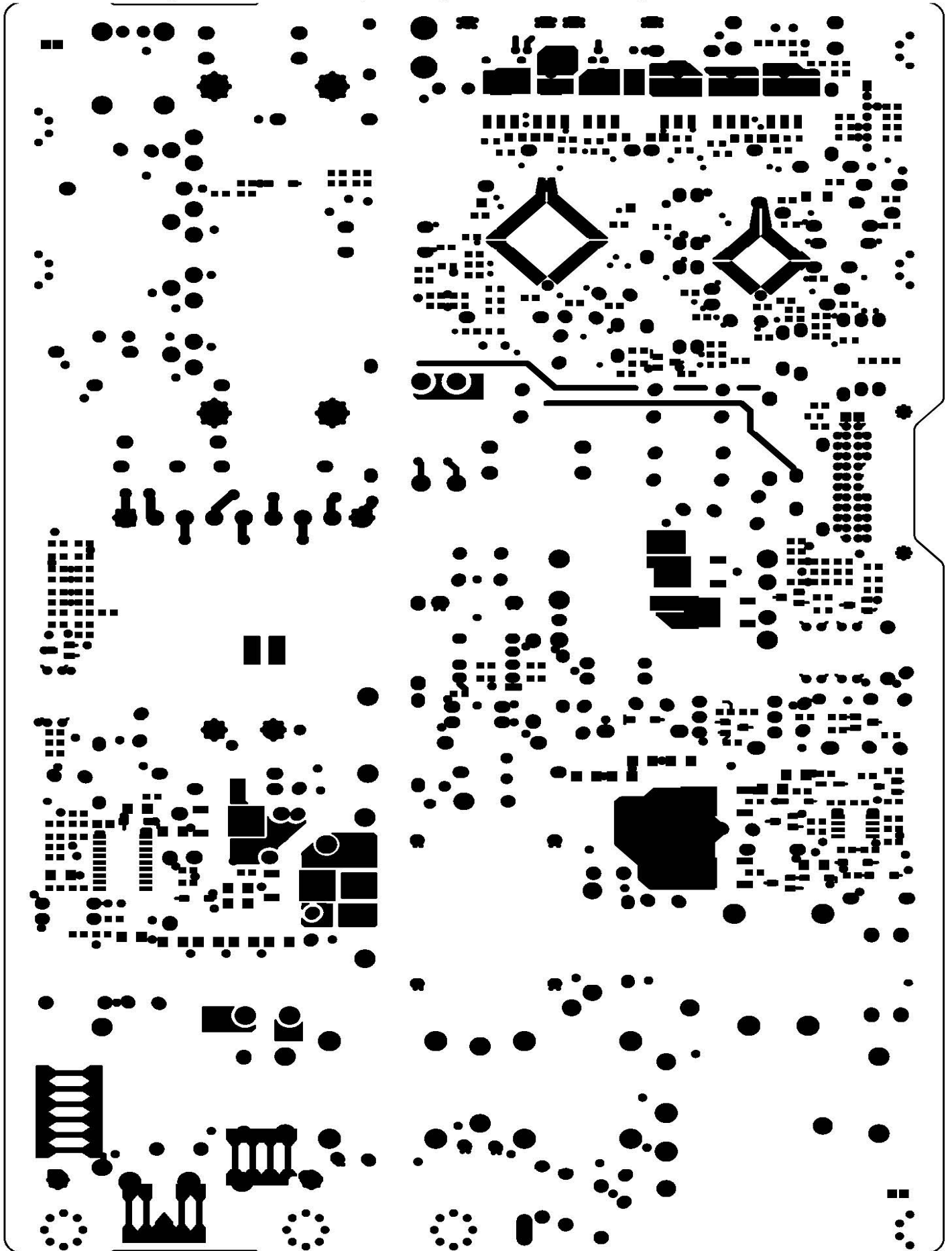


Bottom Pattern :





Bottom Solder mask :





Safety Parts



LGP4247-13LPB LCD TV Power specification

Object/part No.	Manufacturer / Trademark	Type / Model	Value / Rating	Parts Marking (實物)	standard	mark(s) of conformity(1)
AC input connector, (SK100)	Dongil Tech	D4C-18C3M1	250V / 2.5A	D4C-18C3M1	IEC 60320-1	
Fuse, (F100)	Littelfuse Inc.	215 Series	T6.3A H / 250V	LF.T6.3AH250VP	IEC 60127-2	
	WALTER FUSE	TSC		TSC6.3A250V(P)	IEC 60127	
	BUSSMANN	S505		T6.3AH250V	IEC 60127-2	
	Dainfuse	50CT		T6.3AH 250V	IEC 60127	
	CONQUIRE	UDA-A		UDA-A T6.3A H 250V	IEC 60127-3-5	
Fuse, (F101)	Littelfuse Inc.	216.XXXX	F3.15A H / 250V	LF.F3.15AH250VP	IEC 60127-2	
	WALTER FUSE	FSC		FSC3.15A250V(P)	IEC 60127	
	Dainfuse	50CF		F3.15AH250V	IEC 60127	
	CONQUIRE	UBM-A		UBM-A 3.15A 250V	IEC 60127-2-1	
Line Filter, (LF101,LF102)	TNC	CS615200SHA	Rated 130°C	G15200S	IEC 60065	Test in appliance
	Dongil Tech	LF0015205		015205		
	PELIX					
	JIANGSU CHANNELON ELECTRONIC GROUP					
	SOOJUNG	LLF-130		LLF-130		
	ZHONGTAI					
Base material of Linefilter (LF101,LF102)	MOMENTIVE SPECIALTY CHEMICALS GMBH	PF 2736	V-0, 150°C		UL, E61040	UL
	Chang Chun Plastics Co., Ltd	T375HF, T375J	V-0, 150°C		UL, E59481	UL
	NAN YA PLASTICS CORP PLASTICS 4TH DIV	1403G3, 1403G6	V-0, 130°C		UL, E130155	UL
	POLY PLASTICS CO., LTD	1140A66	V-0, 130°C		UL, E109088	UL
	Rhodia Enginering plastics	PA06, A50H1	V-0, 130°C		UL, E44716	UL
	Sabic Innovative Plastics Japan LLC	420SBD	V-0, 130°C		UL, E45587	UL
	Toray Industrial INC	A604 E604	V-0 200°C		UL, E41797	UL
	SAMYANG CORPORATION	1500GN-30	V-0 130°C		UL, E121254	UL
	SUMITOMO BAKELITE CO LTD	PM-9820	V-0, 150°C		UL, E41429	UL
	Varistor, (VA101)	Samwha	SVC621D-14A	Climatic category: 40/085/21 Maximum continuous voltage:385Va.c. Current pulse rating: 6 kV/3 kA	SVC 621-14	CECC 42000 CECC 42201 IEC 60065 Clause 14.12 and IEC 60950-1 Annex Q
Amotech Co., Ltd.		INR 14D621K	Climatic category: 40/085/56 Maximum continuous voltage: 385Va.c. Current pulse rating: 6 kV/3 Ka	INR 14D621	CECC42000/A1 CECC42200/A1 CECC 42201-001 IEC 61051-1 IEC 61051-2 IEC 61051-2-2 IEC 60065 Clause 14.12 and IEC 60950-1 Annex Q	
Xiamen Wanning Electronics Co.,Ltd		WNR14D621K	Climatic category: 40/85/56 Maximum continuous voltage: 750Va.c. Current pulse rating: 6 kV/3 kA	WNR 14D621K	IEC 61051-1 IEC 61051-2 IEC 61051-2-2 IEC 60950-1 Annex Q	
Guangxi New Future Information Industry Co.,Ltd		NFC 14D621K	Climatic category: 40/085/21 Maximum continuous voltage:385Va.c. Current pulse rating: 6 kV/3 kA	NFC 14D621K	IEC 61051-1 IEC 61051-2 IEC 61051-2-2 IEC 60950-1 Annex Q	
Bridge Diode, (BD101)	Lite-on	GBJ1506	Min 600V / 15A	GBJ1506	E96005	Test in appliance
	DACHANG	D15SB60		D15SB60		
	TSC	TS15P05G		TS15P05G		
	RECTRON	RS1507M		RS1507M		
	GULF	G15XB60		G15XB60		
	SHINDENGEN	D15XB60		D15XB60		
X-cap.(CX101,CX102)	Pilkor	PCX2 337	Min 275V / (CX101= Max 0.33uF, CX102= Max 0.33uF)	PCX2 337 MKP	IEC 60384-14 UL1414	
	Okaya	LE		LE	IEC 60384-14 UL1414	
	EUROPTRONIC	MPX		MPX	E199061/ E311052 IEC 60384-14-3'nd edition	
	CHENGTING	CTX		CTX	IEC 60384-14 UL1414	
Thermistor. (TH101)	DSC	DSC 5D-15	50hm at 25 ° C	DSC 5D-15	IEC 60065	
	Xiamen Wanning Electronics Co.,Ltd	WTR15D050M		WTR15D050		
	JIANGSU XINGSHUN ELECTRONICS CO., LTD	5D2-15		5D2-15		
	Smart	ICL-5W		ICL-05 5R000EMT		
	NANJING SHIHENG ELECTRONICS CO., LTD	MF72-5D15		MF72 5D15		
Elec.Cap.(C610)	SAMYOUNG	KMF	450V / Max 82uF / 105°C	KMF450V82uF	IEC 60950-1	Test in appliance
	SUSCON	SK		SK450V82uF		
	SAMYOUNG	NZE	500V / Max 100uF / 105°C	NZE500V100uF	IEC 60950-1	Test in appliance
	SUSCON	SK		SK500V100uF		
Switching TR.(Q601,Q602)	STMICRO	STD13NM60N	Min. 600V / Min 8A	13NM60N	IEC 60950-1	Test in appliance
	FAIRCHILD	FCD380N60E		FCD380N60E		
	TOSHIBA	TK10A60W		K10A60W		
	INFINEON	IPD60R145OE6		6R45OE6		
	STMICRO	STD10NM60N		10NM60N		
Switching TR.(Q601,Q602)	FAIRCHILD	FCD600N60Z	Min. 600V / Min 6A	FCD600N60Z	IEC 60950-1	Test in appliance
	TOSHIBA	TK8P60V		8P60V		
	INFINEON	IPD60R600E6		6R600E6		
Flyback IC, (IC501)	INFINEON	ICE3BR4765JZ	Min. 650 V / Min 1.67A	3BR4765JZ	IEC 60950-1	Test in appliance



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Y Cap. (CY103,CY104,CY105,CY106)	Kunshan Wansheng	Y1 / C17	Min 250V / (CY103= Max 470pF, CY104= Max 470pF, CY105= Max 470pF, CY106= Max 470pF)	CT7 471K	IEC 60384-14				
	Apex intec	Y1 / NK		NK471K					
	DONG IL	Y1 / DA		DA471K					
	YINANDON	Y1 / CT81		CT81 471K					
	SAMWHA	Y1 / SD		SD471K					
	JVA-NAY	Y1 / JN		JN471K					
	GUANGDONG SOUTH HONGMING	Y1 / F		F471K					
	TDK	Y1 / CD		CD471K					
Y Cap. (CY107)	Kunshan Wansheng	Y1 / C17	Min 250V / Max 470pF	CT7 471K	IEC 60384-14				
	Apex intec	Y1 / NK		NK471K					
	DONG IL	Y1 / DA		DA471K					
	YINANDON	Y1 / CT81		CT81 471K					
	SAMWHA	Y1 / SD		SD471K					
	JVA-NAY	Y1 / JN		JN471K					
	GUANGDONG SOUTH HONGMING	Y1 / F		F471K					
	TDK	Y1 / CD		CD471K					
PFC Coil,(L601)	FEELUX	13S-LP02	Class B 130°C	13S-LP02	IEC 60950-1	Test in appliance			
	JJIANGSU CHANNELON ELECTRONIC GROUP								
	SOUJUNG								
	TDK								
	LG Innotek								
	ZHONGTAI								
Bobbin material of transformer (L601)	SUMITOMO BAKELITE CO LTD	PM-9820	Y-0, 150°C	UL, E41429	UL				
	FEELUX								
	JJIANGSU CHANNELON ELECTRONIC GROUP								
	SOUJUNG								
	TDK								
	LG Innotek								
Switching Transformer. (T101)	SUMITOMO BAKELITE CO LTD	PM-9820, PM-9630	Y-0, 150°C	UL, E41429	UL				
	FEELUX								
	JJIANGSU CHANNELON ELECTRONIC GROUP								
	SOUJUNG								
	TDK								
	LG Innotek								
Bobbin material of transformer (T101)	SUMITOMO BAKELITE CO LTD	PM-9820, PM-9630	Y-0, 150°C	UL, E41429	UL				
	EI DUPONT DE NEMOURS & CO INC	FR330	Y-0, 155°C			UL, E41938			
	FEELUX	12S-LS01	Class B 130°C			12S-LS01	IEC 60065	Test in appliance	
	JJIANGSU CHANNELON ELECTRONIC GROUP								
	SOUJUNG								
	TDK								
ZHONGTAI									
JJIANGSU TAICHANG ELECTRONICS Co., LTD.									
Reinforced insulation wire of transformer (T501)	SUMITOMO BAKELITE CO LTD	PM-9820/PM-9630	Y-0, 150°C	UL, E41429	UL				
	DUCK SUNG HITECH CO LTD	DTS-204	130°C						
	METAL LINE CO LTD	800(a)	130°C						
	JINGJIANG YAHUA PRESSURE SENSITIVE GLUE FTY	CT, PZ	130°C						
	JINGJIANG YINGYI ADHESIVE PRODUCT CO LTD	WF310, JY25-A	130°C						
	CHANG SHU LIANG YI TAPE INDUSTRY CO LTD	LY-XX	130°C						
	3M Company	No.1318 series, No.1350 series	130°C						
	COSMULINK CO LTD	T1W-M	Class B, 130°C			UL, E213764			
	YOUNG CHANG SILICONE CO.,LTD.	STW-B	Class B, 130°C			UL, E242198			
	GREAT LEOPOLN INDUSTRIAL CO.,LTD	TRW(B)	Class B, 130°C			UL, E211989			
	FURUKAWA ELECTRIC CO., LTD	TEX-E, TEX-BS	Class B, 130°C			UL, E206440			
	Opto-coupler. (IC102,IC502,IC503)	Everlight	EL817			External cr: 7.7 mm, Internal cr: 6.0 mm DTI: 0.5 mm / 6000 Vrms	EL817	IEC 60065	
		Lite-on	LTV817...			External cr: 7.8 mm, Internal cr: 5.2 mm DTI: 0.8 mm / 6000 Vrms	817BN	UL 1577	
	Discharge Resistor. (R101)	Smart	PRC			1/2W, 1.2Mohm, 5%		IEC 60065	
		UNIROVAL ELECTRONICS INDUSTRY CO., LTD	NGR0W2J****A10					IEC 60065	
Pilkor		SR37_MSR37	IEC 60065						
Capacitor. (C601)	Pilkor	PCMP 372 (box)	0.82uF / 500V	820nJ 500V 372 MRP	IEC60384-1				
	LDMEX	MP (F11m)	0.82uF / 500V	M 824J MP 500V					
	EUROPTRONIC	MP1B (Box)	0.82uF / 500V	MP1B 824 J 500					
	CHENG TUNG	CTH (Box)	0.82uF / 500V	CTH 824 J 500V					
Capacitor. (C114)	Pilkor	PCMP 384(Box)	0.027uF / 800V	27nJ 800V 384 MMRP	IEC60384-1				
	LDMEX	NP (F11m)	0.027uF / 800V	M 273J NP 800V					
	EUROPTRONIC	MPLB (Box)	0.027uF / 1000V	MPLB 273J 1000					
	DONGYUNG CIR.	DMS-Y-0	94V-0						
PCB, FR-1	SHANGHAI WANZHENG	SWZ-2	94V-0						
	WYI (Wan Yuan Tong)	SWZ-2	94V-0						
	SHANGHAI AREX	02V0	94V-0						
	NEW TRIUNION	TU-3	94V-0						
	CHIN POON	E5 E01	94V-0						
	TIANJIN DAEDUCK	DC-1 DC-2	94V-0						
	HUIHO	4B-5 4B-1, 4B-2, 4D	94V-0						
	HSIANG KUO	07V0	94V-0						
	SAMHAN	SH7	94V-0						
	HT CIRCUIT(QINGDAO)	1794V0	94V-0						
	WONKYUNG	WK-1	94V-0						
	TIAN FENG	TU-1	94V-0						
	Duck sung	DS8-V-0	94V-0						
	TIS KOREA	TIS-3	94V-0						
	kyosha	2294V-0	94V-0						
	kyosha	S4594V-0	94V-0						
	Wellbest	MTV0-01	94V-0						
	Cosmotech	CS2-V-0-1 CJ2-V-0-1 CJ2-V-0-2	94V-0						
	CHANGZHOU HATHONG	CCE-V0	94V-0						

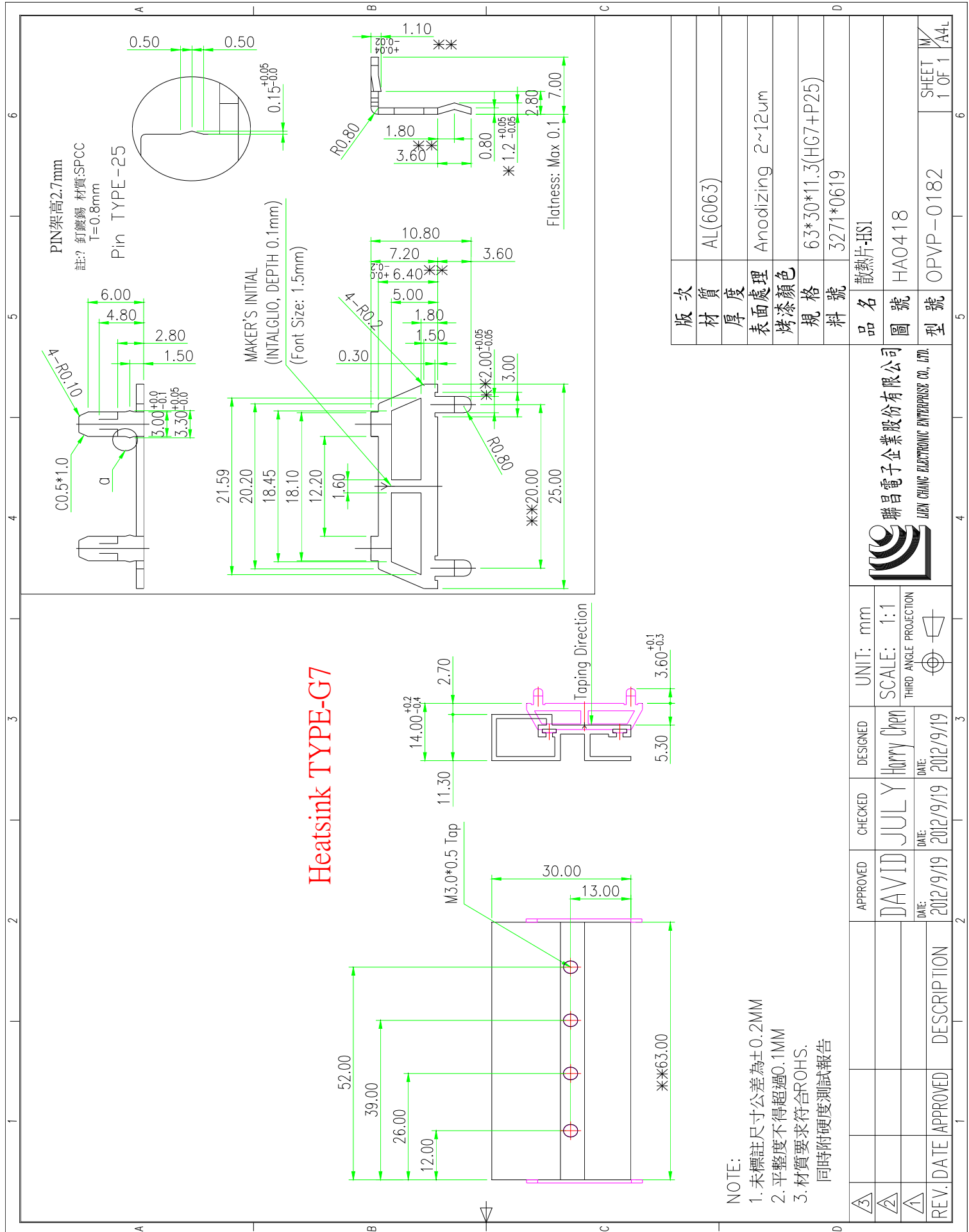
1) an asterisk indicates a mark which assures the agreed level of surveillance
Remarks: *) Large volume capacitors exceeding volume 1750mm³



Mechanical Drawing

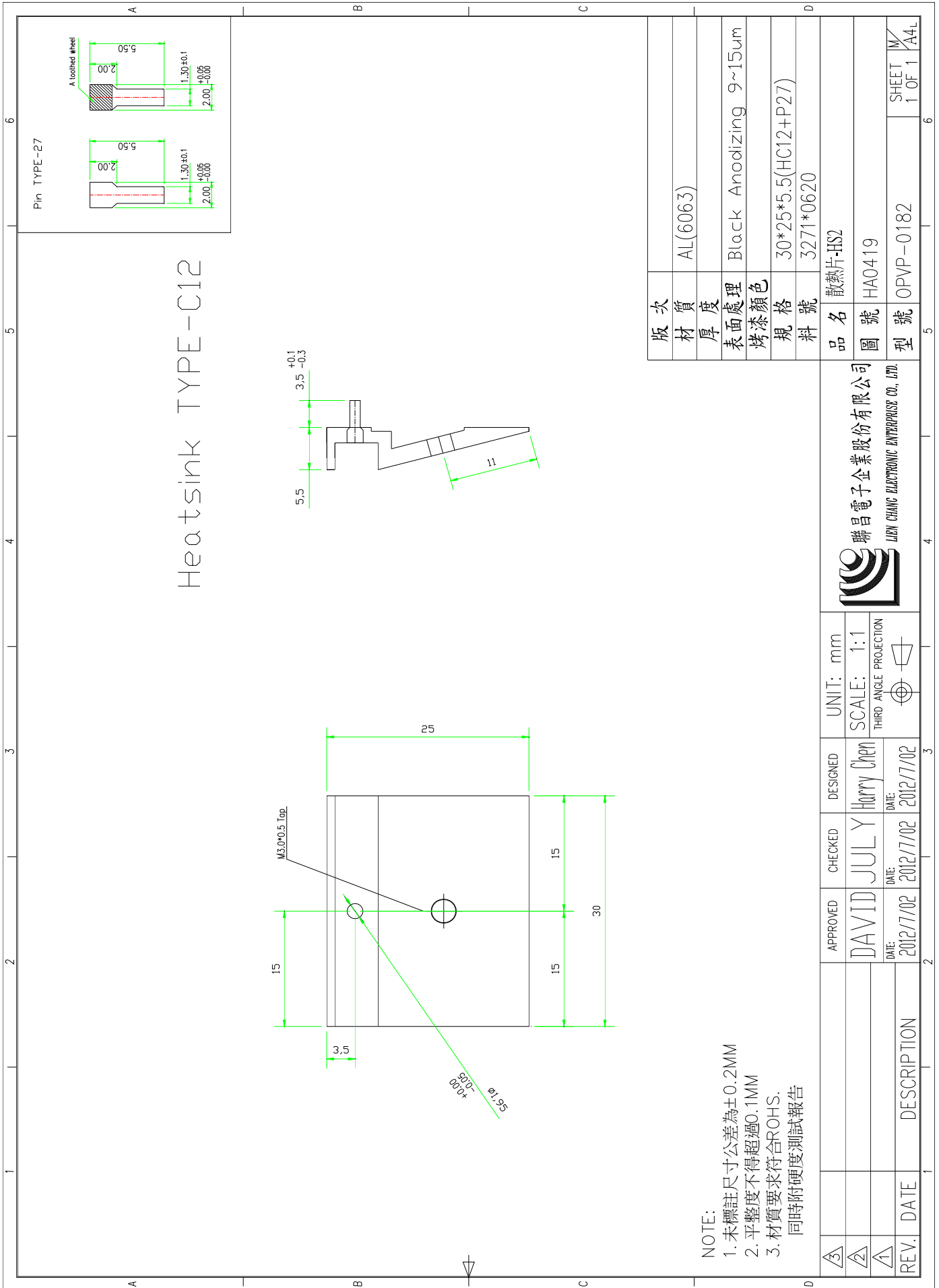


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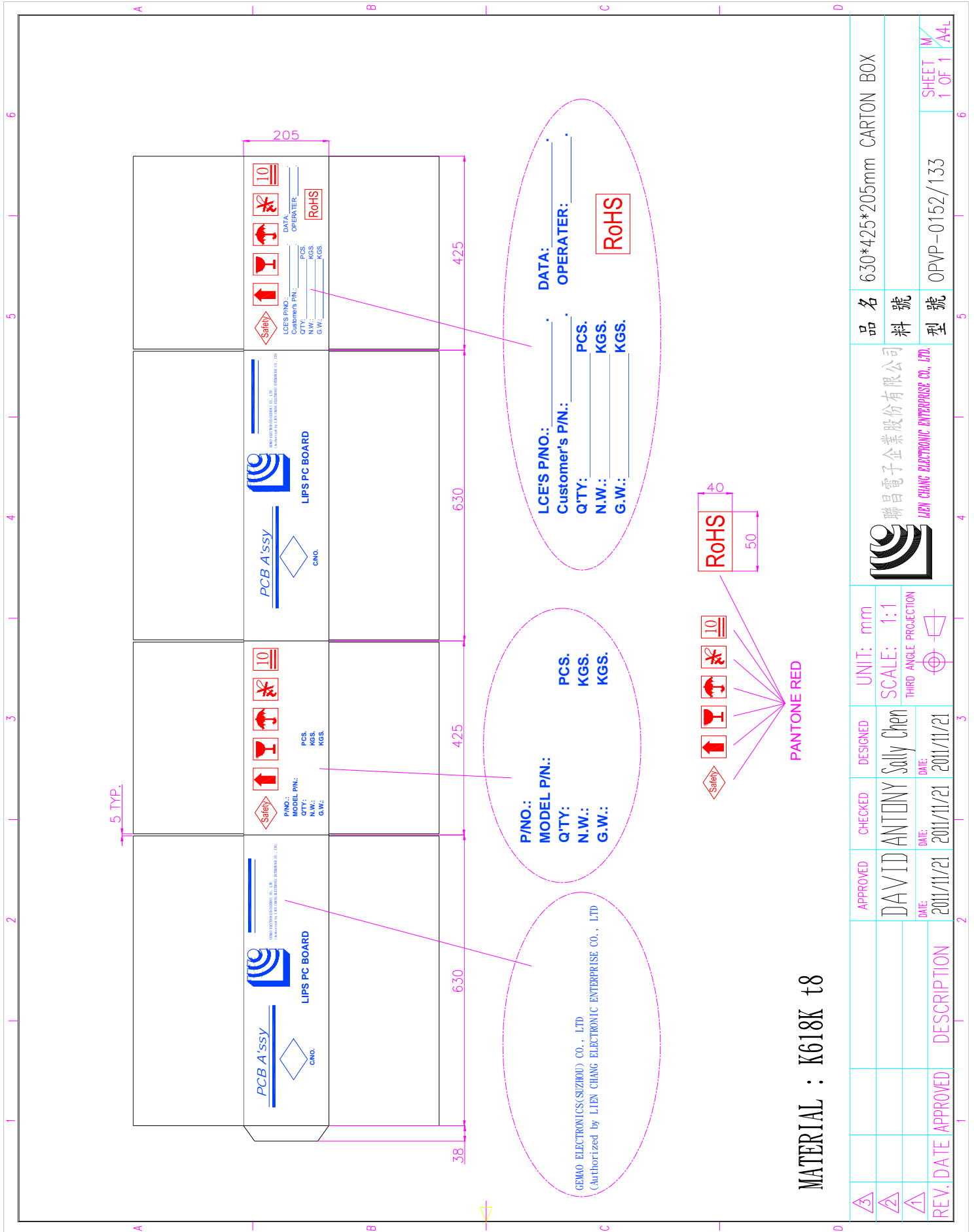




Packing Drawing



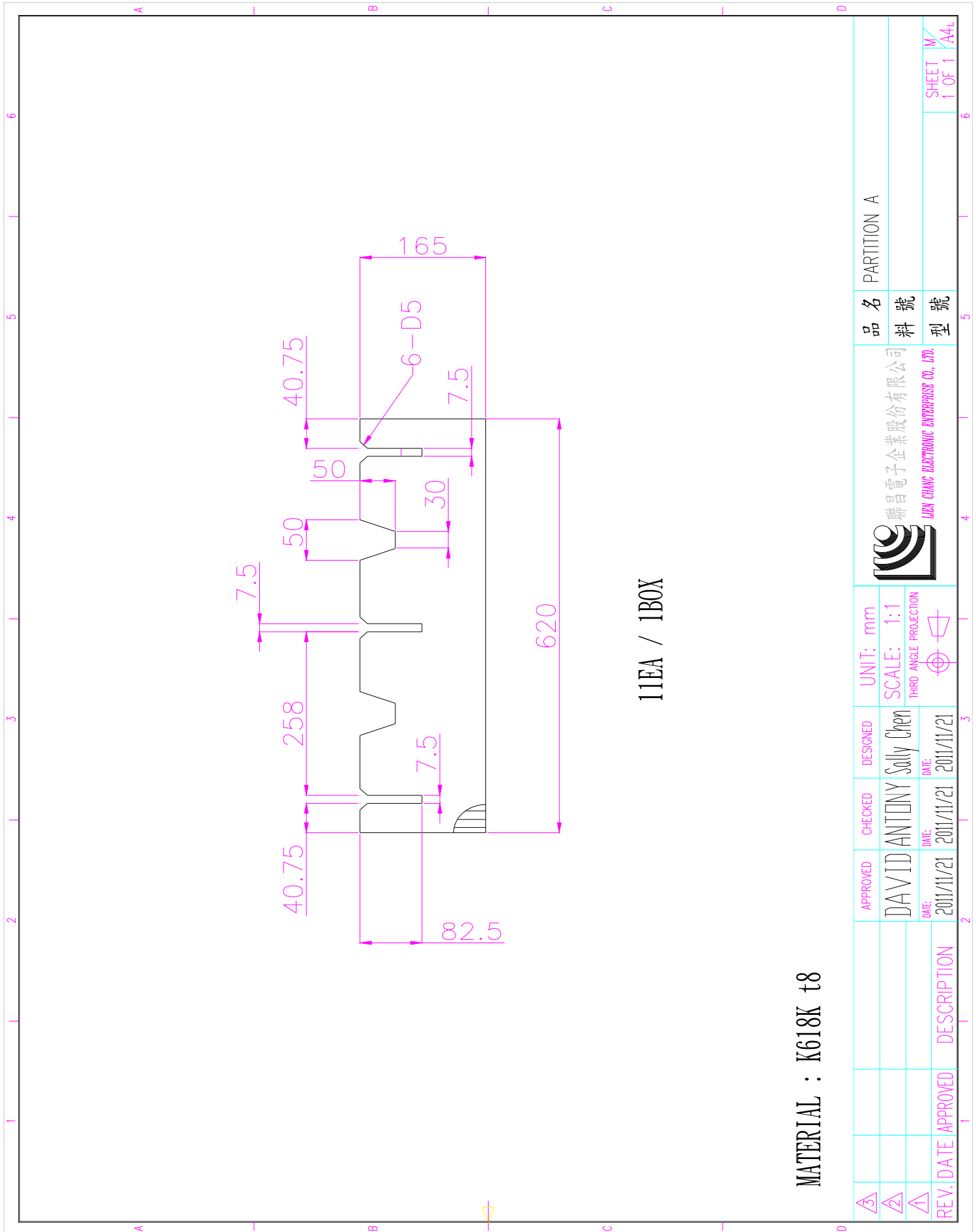
LGP4247-13LPB LCD TV Power specification



REV. DATE	APPROVED	CHECKED	DESIGNED	UNIT: mm	品名	630*425*205mm	CARTON BOX
2011/11/21	DAVID	ANTONY	Sally Chen	SCALE: 1:1	料號		
2011/11/21				THIRD ANGLE PROJECTION	型號	OPVP-0152/133	SHEET 1 OF 1
							A4L

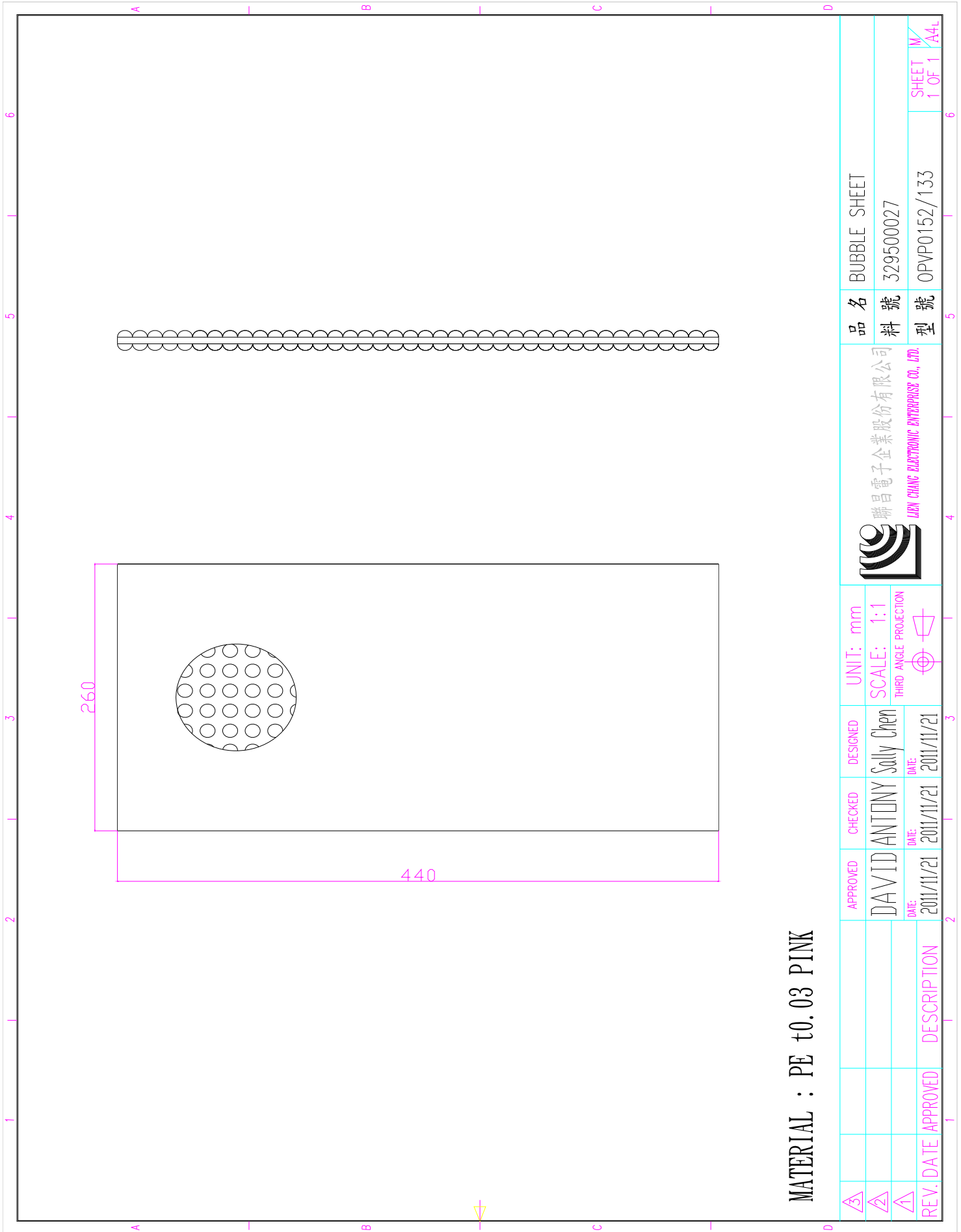


LGP4247-13LPB LCD TV Power specification





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MATERIAL : PE t0.03 PINK

- ③
- ②
- ①

REV. DATE APPROVED DESCRIPTION

REV.	DATE	APPROVED	CHECKED	DESIGNED	UNIT	SCALE	THIRD ANGLE PROJECTION
			DAVID ANTHONY	Sally Chen	mm	1:1	
	2011/11/21						
	2011/11/21						
	2011/11/21						

品名 BUBBLE SHEET
料號 329500027
型號 OPVP0152/133

聯昌電子企業股份有限公司
LIEN CHANG ELECTRONIC ENTERPRISE CO., LTD.

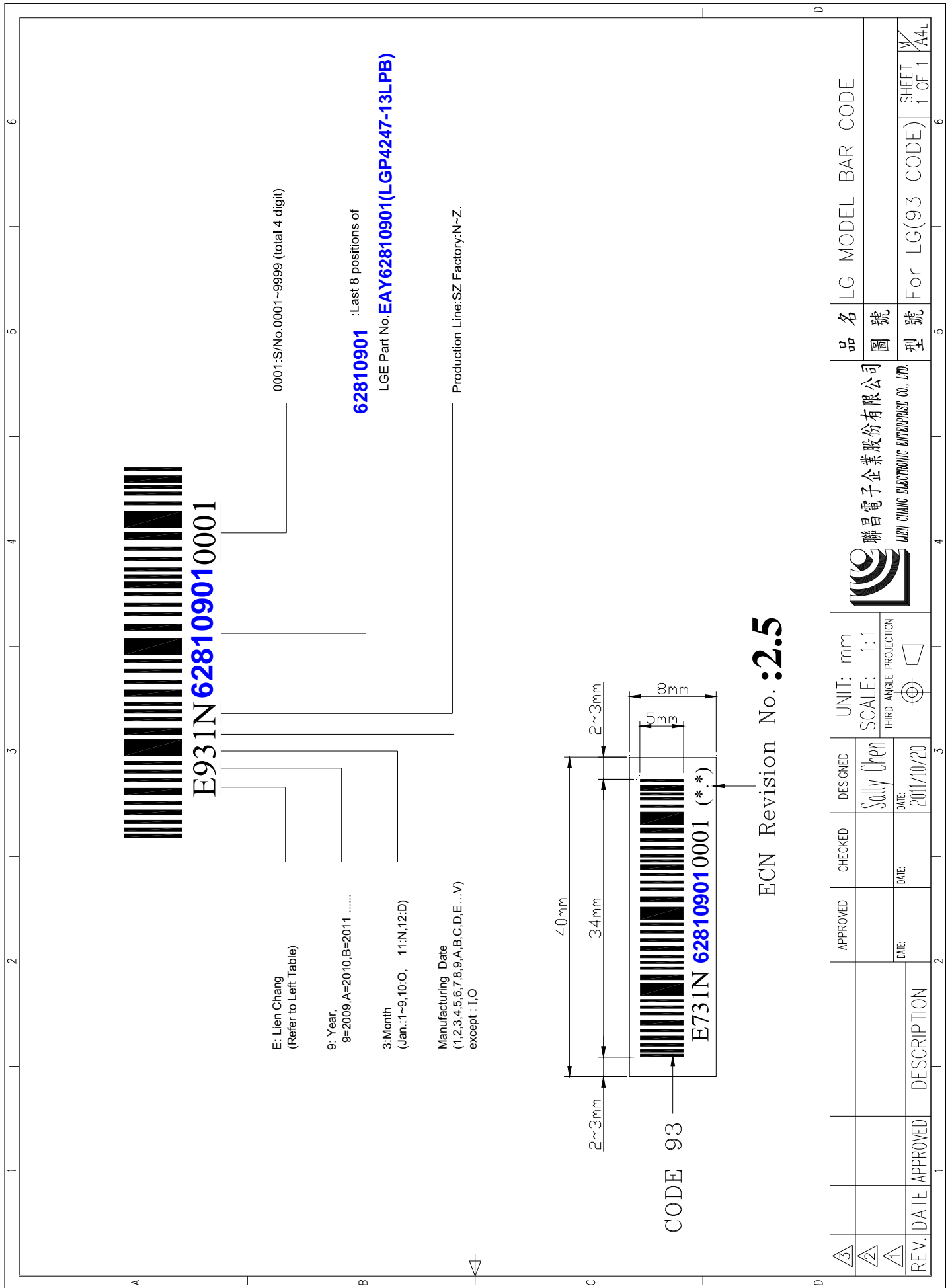
SHEET 1/6
1 OF 1
A4L



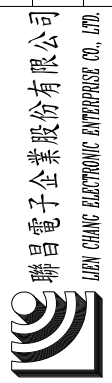
Bar-Code Label Drawing



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③		APPROVED	CHECKED	DESIGNED	UNIT: mm	品名	LG MODEL BAR CODE
②				Sally Chen	SCALE: 1:1	圖號	
①				DATE: 2011/10/20	THIRD ANGLE PROJECTION	型號	For LG(93 CODE)
REV. DATE	APPROVED	DESCRIPTION	DATE:			圖號	SHEET 1 OF 1
						型號	A4L



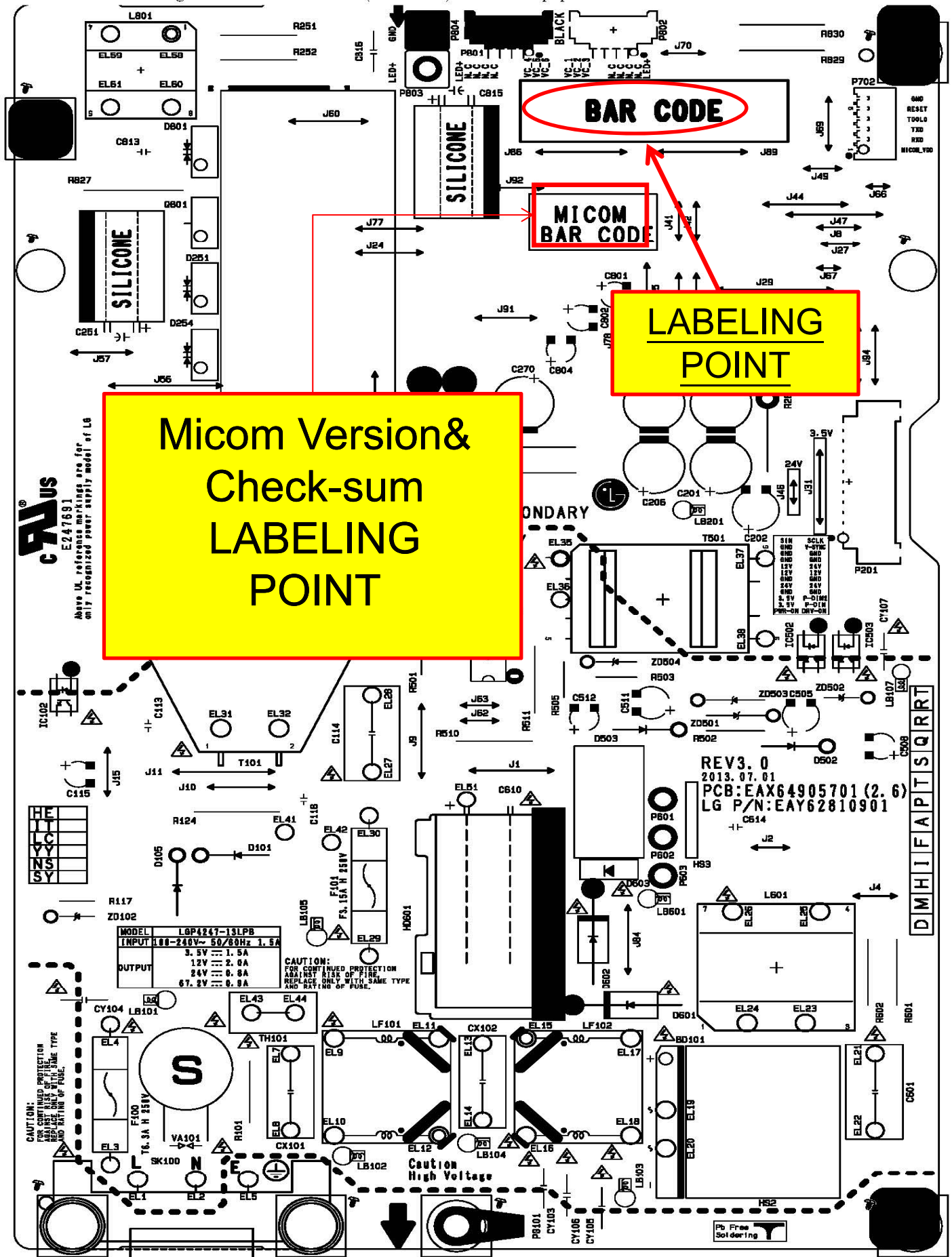


Labeling Point



LGP4247-13LPB LCD TV Power specification

LABELING POINT



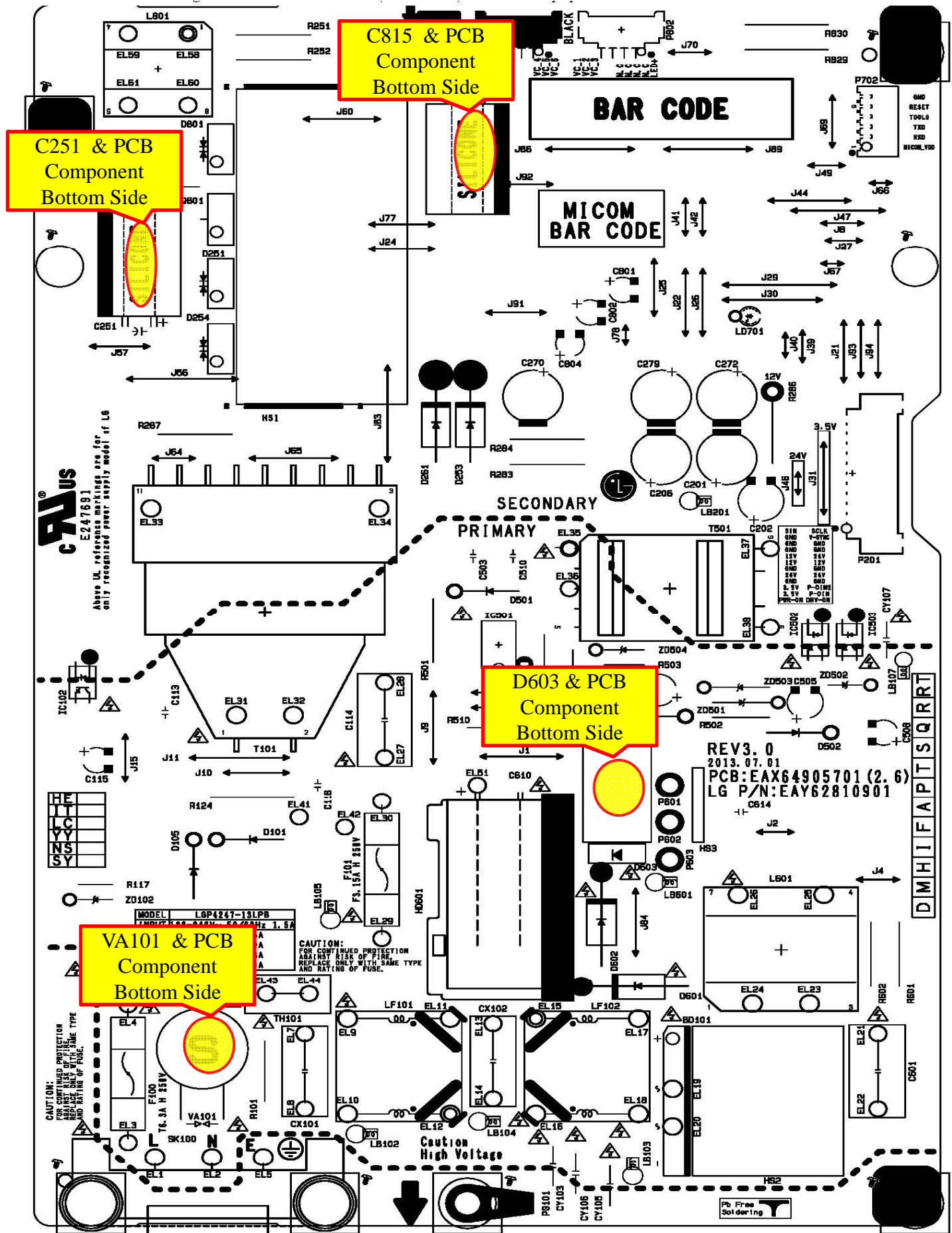


Workmanship Point



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Silicone Bonding Point (●)
































Manufacturing Process





4M QC Flow Chart

Process no.	QC Flow	Process name	Work content	Mag. Frequency	4M				
					Man(사람)	Machine(장비)	Material(재료)	Method(방법)	
1	△	Purchasing	Raw material purchase	Every P/O	Ping Lang	PC/ FAX/TEL	/	1. Part/No. Part Name, Spec., Q'ty, Delivery. 2. Suppliers' Magt.。	Production management procedure BOM
2	○	Warehouse	Receive material	Every accept datasheet	Jincheng Guo	Balance Couter	/	1. Check the material box's layer. 2. Check P/No., Spec., Part name, Q'ty, Validity-period.	Incoming receiving procedure Products protection procedure
3	◇	IQC	Incoming material inspection	MIL-STD-105E(II) AQL=0.25	David Zhang	Diode tester LCR meter Hi-pot equipment solder oven	Raw material	1. Check the Brand,P/N0, Spec.Q'ty,Validity-period,Lot No. 2. Check the appearance。	Incoming inscpection procedure
4	○	Eyelet	PCBA eyelet	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Eyelet M/C	Eyelet	1. Check the program of M/C 2.	1.AI first article inspection records 2.Part date code check (SEB3R24)
5	○	Jump Wire	PCBA Jump wire insertion	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Jump Wire M/C	Jump Wire	1.Check the program of M/C 2.Check	1.AI first article inspection records 2.Part date code check (SEB3R24)
6	○	Axial	Axial parts auto insertion	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Axial M/C	Axial parts	1.Check the program of M/C 2.Check	1.AI first article inspection records 2.Part date code check (SEB3R24)
7	○	Radial	Radial parts auto insertion	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Radial M/C barcode scanner	Radial parts	1.Check the program of M/C 2.Check	1.AI first article inspection records 2.Part date code check(SEB3R24) 3.MES system
8	◇	QA inspection	Sampling check	transfer shift change model ECN one time/2 hrs	Caselin Sun	magnifier LCR meter	/	1. check parts 2. Checking the PCBA 3. Checking the Quality of SMD-process	1. QA inspection form in SMT area (SEB1R34) 2. SMD capacitor measure in SMT area (SEP5R02) 3. Push-pull force data for SMT part (SEP5R01)
9	○	Apply red glue	Apply red glue on pcb	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Apply gule machine	red glue	1. Program Editing 2. Checking the Program File 3. "Red-glue" store-condition: 5~10℃/6months.	1. Store temp. of Tin paste / red gule (SEB8R02) 2. Take out/off records of Tin paste and red gule (SDM5P04) 4. process check form in SMT area (SEB3R28)
10	○	SMT mounting	SMD mounted on PCB	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	Yamaha Mounting machine	SMD parts	1. Program Editing 2. Checking the Program File 3. Material's checking	1.Part station in SMT area 2.Bom list

11		Visual inspection	check parts	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	nipper magnifier	/	1. "FAI"--checking & "Sample"--checking 2. Check the Part (Missing; inverse-insertion; damaged...)	1. Inspection form in SMT area (SEB3R28) 2. QA first samples check in SMT area (SEB1R33)
12		Reflow	PCBA reflow	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	profile measure equipment reflow	/	Control the temperature of "Reflow"-M/C.	1. Profile of reflow 2. Temp. control records of SMT (SEM9R04)
13		SMT inspection	check appearance	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	nipper magnifier barcode scanner	/	1. Checking the PCB with magnify 2. Checng the Quality of SMD-process	1. Self-inspection in SMT area (SEB1R36)
14		QA inspection	Sampling check	transfer shift change model ECN one time/2 hrs	Caselin Sun	magnifier LCR meter Push-pull meter	/	1. Every 2hrs, testing the capacity of "SMD-Capacitor" 2. Every 2hrs, testing the "bonding"-strength 3. Checking the PCB with magnify 4. Checking	1. QA inspection form in SMT area (SEB1R34) 2. SMD capacitor measure in SMT area (SEP5R02) 3. Push-pull force data for SMT part (SEP5R01)
15		component prepare	processing material	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	processing jig	prepared material	Sample Checking	1. Self-inspection 2. check datasheet for component prepare
16		MI	Manual insert material	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	NG box tray fixture barcode scanner	common parts	1. Checking the brand, P/N0, Spec., Name, Q'ty, Lot No. 2. Checking the quality of MI	1. Self-inspection 2. Check form of part date code 2. check form of PCBA in process
17		 Double wave solder	soldering	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	DIP TEST equipment auto wave-solder	solder bar flux	1. Pre-heat: 350°C+/-20°C, 2. Soldering-M/C : 255°C~260°C 3. Flux : 0.8	1. Monthly maintain form of wave solder (SDR1R23) 2. Daily/weekly maintain form of wave solder (SDR1R22)
18		Touch up	manual soldering	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	IRon-soder	solder wire	Repair the "Poor-soldering" point (including cold-soldering, warp-soldering, solder-short)	1. Self-inspection 2. Inspection form of PCBA in process (SEB3R19)
19		AOI inspection	automatic optical inspection	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	AOI M/C	/	1. Checking the Test-program 2. Checking the quality of Soldering surface	1. AOI daily test report (SEB3R27) 2. Inspection form of PCBA in process (SEB3R19)
20		PCBA inspection	check appearance	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	magnifier	/	1. Materials' checking 2. Soldering-"Q" Checking 3. Checking the quality of Soldering surface	1. Daily report of AI/INVERTER QC (SEB3R21) 2. Inspection form of PCBA in process (SEB3R19)

21		ICT	ICT test	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	ICT test M/C	/	1. Checking the Test-program 2. Checking the Part's Spec.	1. ICT daily test report (SEB3R27) 2. Inspection form of PCBA in process (SEB3R19)
22		Initial test	first function test	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	DC load AC power source test jig FLUKE-45 barcode Scanner	/	1. check test condition meet the SPEC 2. For ok products, scan and flow to the next station. If It is NG, stick NG label and put into NG box	1. Check data form (SEB3R23) 2. equipment adjust (SDS S1R03)
23		apply glue	Apply RTV bond	100% transfer shift change model ECN one time/2 hrs	Yuxing Tang	apply glue M/C	RTV bond	1. Check the P/N and Spec of silicone 2. Check the glue quantity which locates on the right place 3. Check if there is miss of applying glue	1. Self-inspection 2. Inspection form of products in process
24		PCBA sampling check	sampling check appearance	100% transfer shift change model ECN one time/2 hrs	Caselin Sun	magnifier	/	1. Material's checking 2. Checking the soldering-quality	1. PCBA inspection form (SEB1R26) 2. PCBA rejection form (SEB1R30)
25		 Aging	burn in	100% transfer shift change model ECN one time/2 hrs	Xian Xu	Power source aging tools aging load	/	1. Aging Load: meet the SPEC. 2. aging time : 2hrs. Temp : 45 ^o +/-5 ^o C.	1. records of AI/INVERTER aging (SDR9R19) 2. Aging input check form (SDR9D20)
26		Visual inspection	check appearance	100% transfer shift change model ECN one time/2 hrs	Xian Xu	magnifier	/	1. Check if the part was damaged and the other fails 2. Check if there was miss of applying gule 3. Do marking on the good products and flow out 4. Stick the NG label on the NG product and put into the box, at the same time, record the related information	1. Daily visual inspection form (SEB3R21) 2. Inspection form of PCBA in process (SEB3R19) LIPS/INVERTER Final test records of finished products in process (SEB3R31)
28		 HI-POT	safety test	100% transfer shift change model ECN one time/2 hrs	Xian Xu	HI-POT test M/C barcode Scanner	/	1. check HI-POT test condition meet the SPEC 2. For ok products, scan and flow to the next station. If It is NG, stick NG label and put into NG box	1. Inspection form (SEB3R23) 2. Equipment adjust before production (SDS1R03) 3. Inspection form of finished products (SEB3R19) 4. MES system
29		 Final test (ATE)	Final function test	100% transfer shift change model ECN one time/2 hrs	Xian Xu	ATE barcode Scanner	/	1. check ATE test condition meet the SPEC 2. For ok products, scan and flow to the next station. If It is NG, stick NG label and put into NG box	1. Daily visual form (SEB3R21) 2. Inspection form of PCBA in process (SEB3R19) 3. Adjust equipment before production (SDS1R03) 4. MES system

30		SET	test SET	100% transfer shift change model ECN one time/2 hrs	Xian Xu	SET /Panel jig	/	1. Check the model of lamp or panel 2. Check if the lamp or PANEL brightness is the same, and shift B/L to check the brightness	electrical check form(SEB3R23)
31		100% inspection	check appearance	100% transfer shift change model ECN one time/2 hrs	Xian Xu	barcode Scanner	/	1. Carefully check the solder status, for example: empty solder, wrap solder, cold solder. PCB 2. Check the PIN is damaged in connector	1. Visual daily form(SEB3R21) 2. LIPS/INVERTER inspection form(SEB3R31) 3. MES system
32		Package	pack PCBA into box	100% transfer shift change model one time/2 hrs	Xian Xu	Tape M/C Pen	box bubble sheet	1. Check the P/N, Model name, date, label, carton 2. Put the products in the right place and stick label	1. Records of products tracking s/n (SEB3R22) 2. Records of tracing the Inverter S/N Inspection finished products form (SEB3R19)
33		OQC	Sampling finished products	MIL-STD-105E(II) AQL=0.25	Caselin Sun	DC load AC/DC SOURCE FLUKE-45 barcode Scanner	/	1. Check the part, soldering status, part damage, and so on 2. Measure the dimension of the product 3. Test the electrical parameter 4. Stick the NG label on the NG product and put into the NG box, at the same open the reject note 5. NG product must be re	1. Finished products inspection procedure 2. Adjust equipment before production (SDS1R03) 3. outgoing inspection data of finished pr
34		Warehouse	Store product	Every store datasheet	Jincheng Guo	Trailer barcode Scanner	/	1. Check P/N, Model, Quantity 2. Check the heigh of stock and carton 3. cHeck the QA pass seal	1. Finished product store procedure 2. Store datasheet 3. MES system

 incoming
 operate
 inspect
 store



Appendix List

No.	Contents	Total Page number
1	Power Check list	11 Page
2	Warranty letter	3 page



Appendix 1.

POWER CHECK LIST



LGP4247-13LPB LCD TV Power specification

Revision History		Rev	DATE	REMARK
1	Format changed PCB Check Sheet Ver1.9 to Power Check Sheet Ver1.0	1.0	2011.06.02	
2	1. Essentiality Marking items – Add No. 14 Input Standard Mark for 2 pin in Bare PCB 2. Component –Add No. 13 If you use choke coil lying, You can use after appoint test item for poor prevention.	1.1	2012.05.23	
3	PCB Pattern Space – Add No. 9 Add 8.5mm (thickness of GND Pattern) or Insert of Jump Wire For use Together (IT and TV)	1.2	2012.10.30	



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
		OK	NG	
▶ Components LOCATION NO.				
1	Power Primary section circuit Location No. : 100 series (Including Multi primary)	OK		
2	Power Secondary section circuit Location No. : 200 series (Including Stand by & Multi Secondary)	OK		
3	Inverter Primary section circuit Location No. : 300 series	-		
4	Inverter Secondary section (Including F/B,OVP circuit) circuit Location No. : 400 series	-		
5	Stand by Primary section circuit Location No. : 500 series	OK		
6	PFC section circuit Location No. : 600 series	OK		
7	MICOM section circuit Location No. : 700 series	-		
8	LCD : LED Driver section circuit Location No. : 800 series	OK		This content only applies to LCD
9	PDP : Stand by Primary and Secondary section circuit Location No. : 300 series	-		This content only applies to PDP
10	PDP : Va Secondary section circuit Location No. : 500 series	-		This content only applies to PDP
11	PDP : Vs Secondary section circuit Location No. : 900 series	-		This content only applies to PDP
12	PDP : Vs,Va Primary section circuit Location No. : 800 series	-		This content only applies to PDP
13	CTV : Power Block section circuit Location No. : 800 series	-		This content only applies to CTV




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Details Check Item		RESULT		REMARK
		OK	NG	
▶ Components LOCATION NO.		OK	NG	
14	Resistor circuit Location No. : From beginning to R***.	OK		
15	Capacitor circuit Location No. : From beginning to C***.	OK		
16	Diode circuit Location No. : From beginning to D***.	OK		
17	Zener Diode circuit Location No. : From beginning to ZD***.	OK		
18	Coil circuit Location No. : From beginning to L***.(Including PFC section)	OK		
19	Transformer circuit Location No. : From beginning to T***.(Including Drive Trans)	OK		
20	Bead circuit Location No. : From beginning to LB***.	OK		
21	Fuse circuit Location No. : From beginning to F***.	OK		
22	TR/FET/Thyristor circuit Location No. : From beginning to Q***.	OK		
23	Varistor circuit Location No. : From beginning to VA***.	OK		
24	Volume Resistor circuit Location No. : From beginning to VR***.	-		Variable Resistance
25	Jumper circuit Location No. : From beginning to J***.	OK		
26	H/S circuit Location No. : From beginning to HS***.	OK		
27	IC circuit Location No. : From beginning to IC***.	OK		2007.04.16 DDC Standard
28	Connector wafer / Ass'y(Board in type) circuit Location No.: From beginning to P***.	OK		
29	Eyelet circuit Location No. : From beginning to EL***.	OK		
30	Gripper circuit Location No. : From beginning to G***.	-		
31	Holder circuit Location No. : From beginning to HD***.	-		
32	Thermistor circuit Location No. : From beginning to TH***.	OK		



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
▶ Components LOCATION NO.		OK	NG	
33	Metal Ground circuit Location No. : From beginning to PG*** .	OK		
34	Line Filter circuit Location No. : From beginning to L*** .	OK		
35	AC Socket(Inlet) circuit Location No. : From beginning to SK*** . (Including AC Power supply wafer for Docking)	OK		2007.04.16 DDC Standard
36	Photo Coupler circuit Location No. : From beginning to IC*** .	OK		2007.04.16 DDC Standard
37	Relay circuit Location No. : From beginning to RL*** .	-		
38	Y-Capacitor circuit Location No. : From beginning to CY*** .	OK		
39	X-Capacitor circuit Location No. : From beginning to CX*** .	OK		
40	Fuseble Resistor Location No. : From beginning to R*** .	-		
▶ PCB Pattern Space (Keep a Safety distance)		OK	NG	
1	Primary ⇔ Secondary(GND,Y-Cap,Photo Coupler) : A space(Gap) of at least 6.5mm . (But, Working Voltage is more than 350V, Comply with the space of the safety request.)	OK		Refer to the Attached File NOTE 0  Creepage
2	Primary(L,N) ⇔ Safety GND : A space of at least 3mm . (But, In the case of Two Pin, A space of at least 6mm)	OK		
3	Live ⇔ Neutral : A space of at least 3mm .	OK		
4	Primary⇔Secondary components (Clearance) : A space of at least 6mm . (if space is below 6mm, it must add insulation sheet)	OK		
5	(Power Primary section) Main Current loop is made more than 3mm on Pattern thickness(width). (B/Diode ⇔ Primary Main cap : Very important)	OK		
6	Don't pass small signal line under PFC Coil. DC is no problem.	OK		
7	When It Connects Main GND (AC smooth Capacitor Cap. GND) to IC GND, separate pattern after consideration for pattern impedance.	OK		
8	In the case of Stand by IC of the Dip type, secure safety distance between pin of the high voltage and pin of the low voltage. (Only, use N.A or Bare Pin near Drain pin)	-		



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
▶ PCB Pattern Space (Keep a Safety distance)		OK	NG	
9	Satisfy Continuity TEST of the grounding about FG GND (40A / 2Minute) → Add 8.5mm (thickness of GND Pattern) or Insert of Jump Wire For use Together (IT and TV) <i>(But, If EMI Issue occur, we don't apply.)</i>	OK		



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Details Check Item		RESULT		REMARK
		OK	NG	
▶ Component				
1	When surge test, Between Primary and Secondary space have to gap of at least 6mm . { Distinguish between safety GND and secondary GND (Use Y-cap with insulation) , need Space, need Insulation Sheet }	OK		※ 3 Pin : A space of at least 3mm 2 Pin : A space of at least 6mm
2	Beside Primary smooth cap. component is separated a heating component over 3mm. (clearance)	OK		
3	Primary smooth cap. component is separate as below - Upper area : over 1mm - Bottom area : over 5mm (Only, Vertical type Capacitor) (Note 1)	OK		
4	Don't pass the pattern under 3mm area on primary smooth cap. (Only top side pattern of Epoxy)	OK		
5	If use short-height core, you must use insulation tape. (To add the space distance with PCB)	OK		This content only applies to Insulation Trans of first, secondary
6	In case of trans, use Barrier of at least 7mm(6.4 + 3.2) by 300V (Standard). (Wire's Tube can be use for reduce Barrier tape height) Safety Gr. is sure to check the item. (Note 0)	OK		
7	In case of AC Inlet, Screw of Yellow-Green wire is use more than 3.5Φ. * if it don't use Y/G wire. When only PCB pattern use, it must have pass the 200A test. * Safety GND is role of independence GND. UL Test Request If it use only Pattern, Safety is certainly check.	OK		
8	The component is pushed by force, The Clearance is need to at least 6mm between Primary and Secondary components. Don't touch the core by another parts.	OK		
9	When use Box type Capacitor, apply to Forming type with RTV Bond. (Including X-capacitor) (Only Sony PDP Model)	-		

NOTE 0



Creepage

NOTE 1



CAPACITOR



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
		OK	NG	
▶ Component		OK	NG	
10	All of parts should be separated more than 2mm around CORE (Including all Trans type). •In case of Inducted Voltage 1kV (peak to peak) should be separated more than 4mm. (based on 1000:1 Probe)	OK		
11	Between Inverter Trans and Metal Frame(shield) is separated more than 4mm. (if it is difficult, surely add Insulation sheet)	-		
12	Output wafer of the secondary use add type of a fixed pin. (But, except for the wafer of LPB using for Micom Debugging)	OK		
13	If you use choke coil lying, You can use after appoint test item for poor prevention (Note 2)	OK		




NOTE 2



Choke coil



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
▶ Essentiality Marking items		OK	NG	
1	AC Socket, AC inlet Wafer must be marked "L"/"N". Also docking Type is marked.(QA Request), : Top & Bottom side (Note 3-2)	OK		※ Fuse is located on Live
2	When Safety GND is separated from Chassis, Worker should be located by confirmation. (Note 2) • PCB top & bottom side is all marking, Please Check the attached file in detail Content. And, Certainly receive the final confirm by safety Gr.	OK		※ But, except for 2 pin
3	Fuse rating(Voltage,T, Current,H), caution(Safety title), UL Mark should be input. Ex) T5A H 250V * Caution: Don't change the words based on UL's sentence. (For ~ , Replace ~)	OK		
4	Fuse must locate very ease finding scope. (Fuse Marking is the same)	OK		
5	High Voltage warning mark have to be input. - Inverter Output : Only LIPS. - Primary section Metal.(H/Sink), High Voltage opened location. (Fuse) : All Model	OK		
6	To mark the Input/Output Voltage &, Current Spec. (Note 3)	OK		
7	Classify Primary and Secondary section have to be marked for separation of Area. (Top side/Bottom side) - Power side Primary & Secondary - to mark the Only the Inverter output.	OK		
8	Each component circuit No. have to be shown	OK		
9	Don't overlap the Bottom circuit No. in solder pattern/ Components shape etc.	OK		
10	Draw PCB marking, Considering Dead Space of Tool structure. Add Metal area mark for PCB fixing.	OK		
11	Check CTI spec in PCB specification Check Marking in Bare PCB - Marking : CTI 600 (More than 600V)	OK		
12	Input Caution Mark in a Circuit diagram (CCL standards) 	OK		
13	Input Screw Mark in Bare PCB 	OK		
14	Input Standard Mark for 2 pin in Bare PCB 	-		※ Only, apply to 2 pin

NOTE 2 
Safety GND 규정

NOTE 3 
Input/Output

NOTE 3-2 
B/D-in socket



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
▶ EMI		OK	NG	
1	When Lightning Surge is L/N Test, Varistor must use more than 14Φ 620V.	OK		
2	Lightning Surge to L/G & G/N : 3KV over Y-Cap. (Use Y1 Class)	OK		
3	In case of lightning surge, only Fuse Dead is OK, only. (Countermeasure : Protect to arcing. Varistor is closely located Fuse.)	OK		
4	GND Arcing pattern Slit size is 1.2mm. Both ends distance of the Arcing Pattern is 3.0mm by safety role. (Between L and N)	OK		
5	Conducted Emission Test Condition : 110Vac/220Vac & 50Hz/60Hz TV Model : GND Connect / No connect VIVID/STANDARD, HDMI/ANTENNA	OK		
▶ INVERTER (only LIPS)		OK	NG	
1	Do use Ballaster capacitor.			
2	When small signal AC pattern pass around to 4mm from Inverter Trans, it is no problem after confirmed OVP/OLP and etc Worst condition. (Including Feed Back Line) [For the reduce of inverter noise from AC Input, Power FET's Heat sink's form can change for using shield between AC input and Inverter Trans. (CE restriction item) – Consider design]	-		
3	The Lead of high voltage ceramic CAP applied at inverter output part must keep insulation distance or be applied RTV bonding, even though the article force is applied.	-		
4	Check size around Gripper or Eyelet of Inverter Trans. -Size of the copper around Gripper or Eyelet : More than 5.5mm -Pattern Size around Gripper or Eyelet : More than 6mm (But, only apply LIPS of more than 32Inch)	-		
5	Inverter wafer use horizontality type.	-		



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Details Check Item		RESULT		REMARK
		OK	NG	
▶ ETC				
1	Don't use CAN Type Fuse.	OK		
2	Housing`s Maker of Connector what Main Board /Power Board (LIPS) have to be same with Wafer Maker. If they are differ, You have to check the spec./Drawing or request the component test to IQC(in case Board in type connector, Also Terminal type must be checked	OK		
3	Don't use Litz Wire.	OK		USTC
4	Apply to PFC Bypass Diode. (Note 4)	-		See attached file(Bypass)
5	When use Relay, apply to Fusing Resistor. (Note 5) (But, when Fusing Resister don't apply, Check Relay Open Test – Check PL Condition)	-		See attached file(Relay)
6	Use of High Ripple & Low Impedance type's rectification CAP at primary control IC VCC.	OK		
7	Don't use RN Type (Metal Film Type) Resistor over 100kohm.	OK		In June 26 th 08, We have had problem about this at MP for LGEND.
8	When apply TO-220, TO-3P type FET, Diode, IC, Lead length is shorted because of cutting after forming. So, Lead length and pitch must have checked by Heat-sink, Approval sheet on PDM, Actual Component. (Take conference previously with LGEAZ, LGEND about this issue, LGEND wants forming type in all TO-220, TO-3P type's components)	OK		In March 08 for LGEAZ CKD PQ event , We have history responded to the emergency issues
9	Check the Lead length of PCB bottom side, when use H/sink, wafer and other component at special type model which manages Lead length.	OK		
10	In this case, Component in Critical Component List. Check Marking on component.	OK		
11	If discharge resistance is used model sold to the Japanese market, Use Resister of the Dip Type certified standard. (Only, Use model sold to the Japanese market)	OK		

NOTE 4



Bypass-Diode


NOTE 5



Relay



LGP4247-13LPB LCD TV Power specification

Details Check Item		RESULT		REMARK
		OK	NG	
▶ Attachment				
1	 <p>PL check List PL Safety Check List Ver3.7</p>	OK		



Appendix 2

Warranty letter



LGP4247-13LPB LCD TV Power specification

Control list of environment-related substances

Description	Substances	Contained		Remark
		YES	NO	
Level A- I	Lead(Pb) and its compounds		✓	
	Cadmium(Cd) and its compounds		✓	
	Mercury(Hg) and its compounds		✓	
	Hexavalent chromium and its compounds		✓	
	Polybrominated biphenyls(PBB)		✓	
	Polybrominated diphenylethers(PBDE)		✓	
Level A- II	Polychlorinated biphenyls (PCB)		✓	
	Polychlorinated naphthalenes (PCN)		✓	
	Polychlorinated terphenyls (PCT)		✓	
	Short-chain Chlorinated paraffins (SCCP)		✓	
	Asbestos and its compounds		✓	
	Ozone Depleting Substances		✓	
	Azo compounds		✓	
	Nickel(Ni) and its compounds		✓	
	Specific Organic tin compounds		✓	
	Arsenic(As) and its compounds		✓	
Level B	Formaldehydes		✓	
	Polyvinyl chloride (PVC)		✓	
	Phthalates		✓	
	Beryllium(Be) and its compounds		✓	
	Antimony(Sb) and its compounds		✓	
	Selenium(Se) and its compounds		✓	
	Palladium amd its compounds		✓	
	Bismuth and its compounds		✓	
	Other Chlorinated flame retardants		✓	
Other brominated flame retardants		✓		