










7-4.ERROR DISPLAY.

- If you press the Start/Pause button when an error is displayed, any error except **PE** will disappear and the machine will change into pause status.
- In case of **PE** , **EE** , **dE** , if the error is not resolved within 20 sec. In the case of other errors, if the error is not resolved within 4 min., power will be turned off automatically and the error only will be blinked. But in the case of **FE** , power will not be turned off.

| | ERROR | SYMPTOM | CAUSE |
|---|---------------------------------|---|---|
| 1 | WATER INLET ERROR |  | <ul style="list-style-type: none"> ○ Water has not reached to the pre-set level within 8 min. since inlet valve operated, or water has not reached to the normal level within 25 min. |
| 2 | IMBALANCE ERROR |  | <ul style="list-style-type: none"> ○ Load is too small. ○ The appliance is tilted. ○ Laundry is gathered to one side. ○ Non-distributable things are put into the drum. |
| 3 | DRAIN ERROR |  | <ul style="list-style-type: none"> ○ Water has not drained enough within 10 min. |
| 4 | OVERFLOW ERROR |  | <ul style="list-style-type: none"> ○ Water is automatically being pumped out because too much water is in the tub. |
| 5 | SENSOR PRESSURE S/W ERROR |  | <ul style="list-style-type: none"> ○ The sensor pressure switch is out of order. |
| 6 | DOOR OPEN ERROR |  | <ul style="list-style-type: none"> ○ The Start/Pause button is pressed with the door open. ○ The door switch is out of order. |
| 7 | HEATING ERROR |  | <ul style="list-style-type: none"> ○ The THERMISTOR is out of order. |

| | ERROR | SYMPTOM | CAUSE |
|----------|------------------|---|---|
| 8 | CURRENT ERROR |  | <ul style="list-style-type: none"> • MAIN PWB ASSEMBLY is out of order <ul style="list-style-type: none"> ☞ Replace the MAIN PWB ASSEMBLY • Winding in the STATOR ASSEMBLY is short-circuited. <ul style="list-style-type: none"> ☞ Replace the STATOR ASSEMBLY |
| 9 | LOCK ERROR |  | <ul style="list-style-type: none"> • The connector (3-pin, male, white) in the LEAD WIRE ASSEMBLY is not connected to the connector (3-pin, female, white) of STATOR ASSEMBLY. <ul style="list-style-type: none"> ☞ Reconnect or repair the connector • The electric contact between the connectors [3-pin, male, white in the LEAD WIRE ASSEMBLY and 4-pin, female, natural in the MAIN PWB ASSEMBLY is bad or unstable. <ul style="list-style-type: none"> ☞ Reconnect or repair the contact in the connector • The LEAD WIRE ASSEMBLY between the STATOR ASSEMBLY and MAIN PWB ASSEMBLY is cut (open circuited). <ul style="list-style-type: none"> ☞ Repair the damaged (open-circuited) the LEAD WIRE ASSEMBLY • The hall sensor is out of order/defective. <ul style="list-style-type: none"> ☞ Replace the STATOR ASSEMBLY |